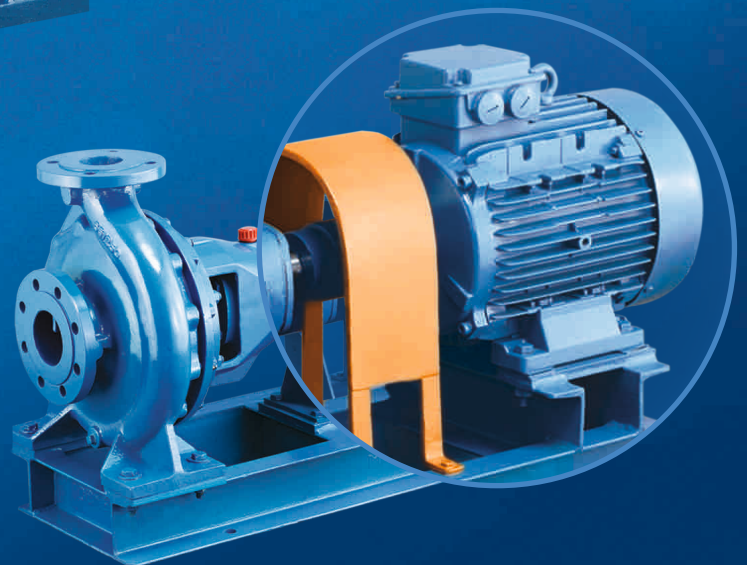
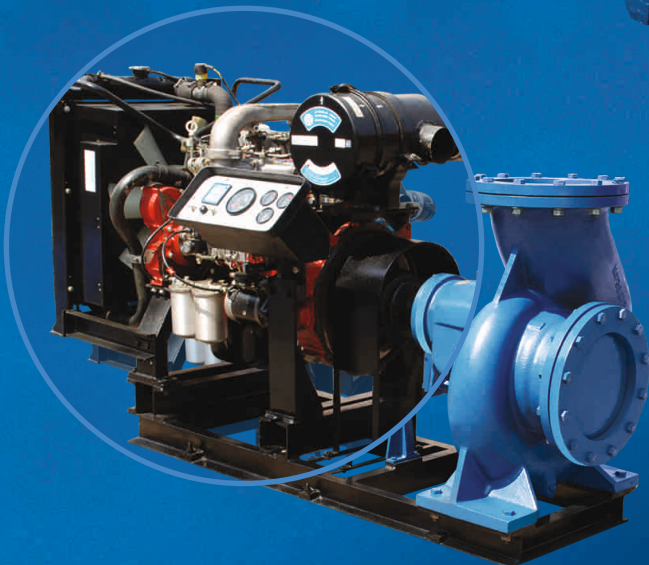


End Suction Centrifugal Pumps

EC SERIES





C.R.I. PUMPS

Pumping trust. Worldwide.

T H E B E G I N N I N G

of C.R.I., way back in 1961, was a resolute attempt to produce a few irrigation equipments using the limited facilities of an in-house foundry. Eventually the founder's dream was coming true as the small production unit he started kept growing rapidly. Now, after more than five eventful decades, it is an enormous, widely reputed organization, which produces more than 2300 varieties of perfectly engineered pumps and motors and sells its products in numerous countries spread across 6 continents.

C . R . I . I S O N E A M O N G

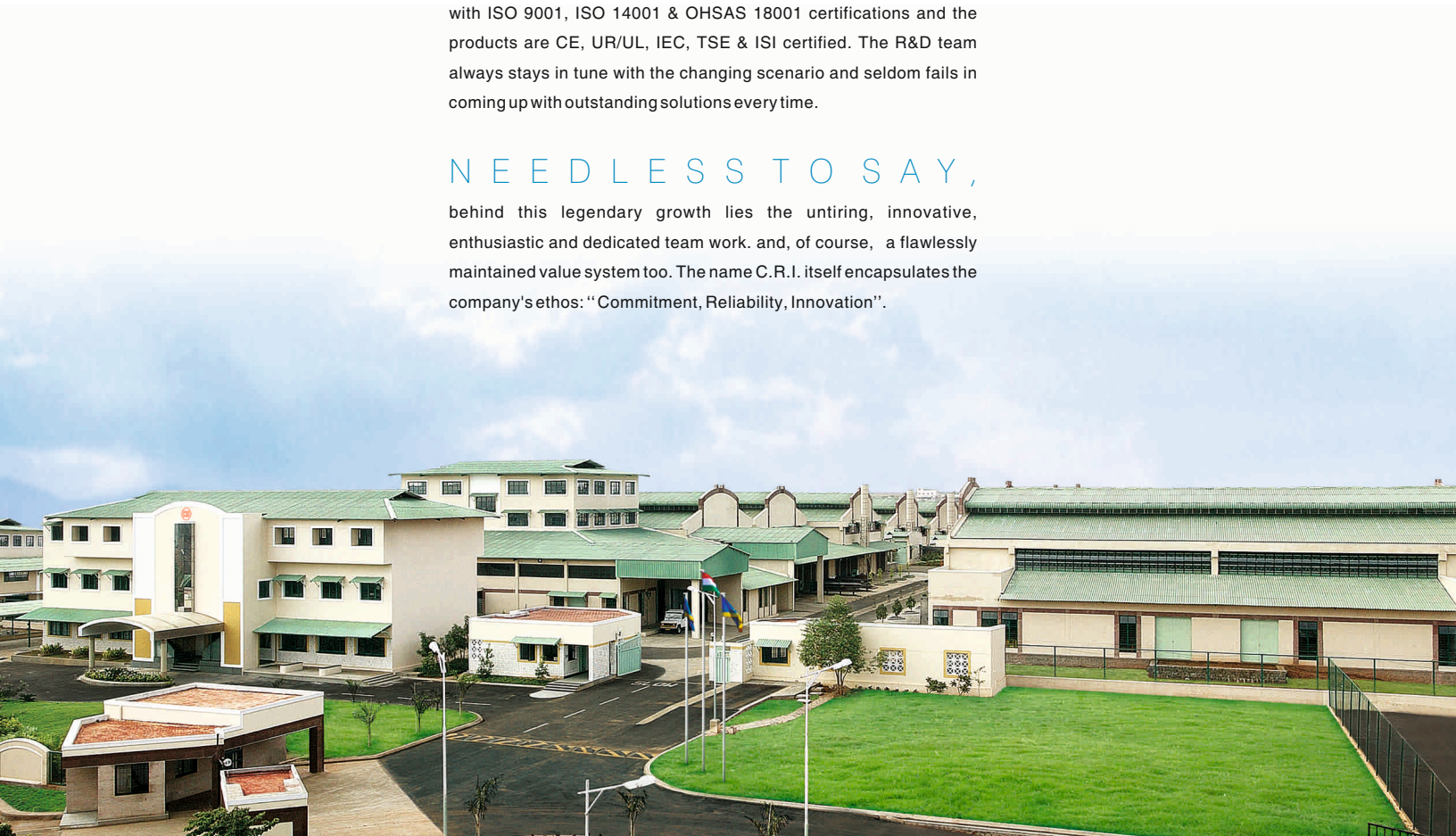
the few pioneers in the world to produce 100% stainless steel submersible pumps. Having achieved a record production capacity of over 2 million pumps per annum, today C.R.I. is rubbing its shoulders with the best brands in the world, with advanced technology and safety standards as its hallmarks.

T H E I N F R A S T R U C T U R E

of C.R.I. is pretty comprehensive with state-of-the-art machineries and high potential in-house R&D recognised by the ministry of science and technology, Govt. of India - all within its own covered area of 300,000 square metres. The production environment is accredited with ISO 9001, ISO 14001 & OHSAS 18001 certifications and the products are CE, UR/UL, IEC, TSE & ISI certified. The R&D team always stays in tune with the changing scenario and seldom fails in coming up with outstanding solutions every time.

N E E D L E S S T O S A Y ,

behind this legendary growth lies the untiring, innovative, enthusiastic and dedicated team work. and, of course, a flawlessly maintained value system too. The name C.R.I. itself encapsulates the company's ethos: "Commitment, Reliability, Innovation".





C.R.I. PUMPS
Pumping trust. Worldwide.

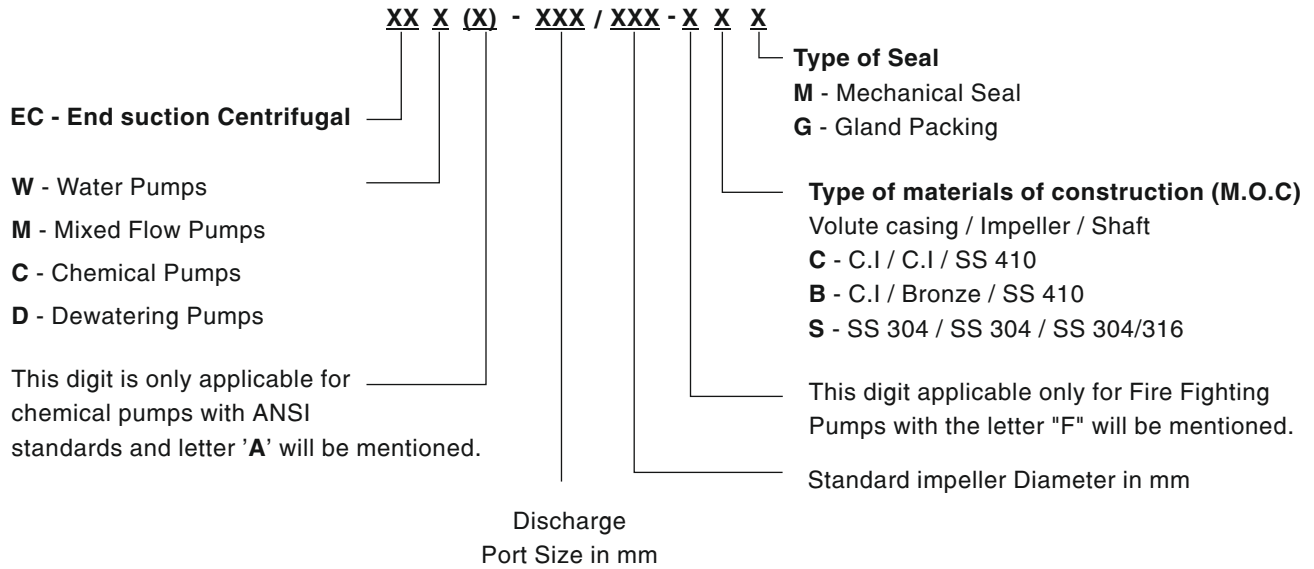
Vision, Mission and Values

To be the industry leader providing best - in - class fluid management solutions to individual and institutional customers and societies in our chosen markets.

We will achieve this through our dedicated efforts to enhance the welfare of all our stakeholders and by living by our values of **commitment, reliability** and **innovation**.

GENERAL INFORMATION - ECW SERIES

MODEL IDENTIFICATION CODE



General Instructions :

- Performance curves are as per specific gravity and viscosity of water.
- Curve tolerance according to ISO 9906 : 2012 Table 8 - 2B.
- For Safety consider a margin of 0.5m higher of NPSH.
- In view of continuous developments the information / performance / descriptions / specifications / Illustrations mentioned in this catalogues are subject to change without notice.

C O N T E N T S

	PageNo.
ECW Series	
General Information	
Construction, Features & Applications	4
Operating limits & MOC	5
Group Performance Curves	6
Bare Pump Dimensions	8
Overall Dimensions	9
Cross Sectional Drawing	10
Stuffing Box Details, Flange Dimensions & Types of Sealing	11
Performance curves	12

GENERAL INFORMATION - ECW SERIES

End Suction Centrifugal Pumps

CONSTRUCTION

C.R.I. End suction pumps are single stage centrifugal, non-self priming, volute type pumps with top centre line delivery. Pumps volute chamber and impellers are carefully designed to give the best possible hydraulic and suction lift characteristics.

Most modern and highly sophisticated machinery and technology are employed in the manufacture of these pumps using quality raw material, dynamically balanced impellers, seal and bearings to ensure long life.



FEATURES

- Designed to allow interchangeability of their component between all individual pump sizes.
- Minimizes shaft deflection maximizes bearing and mechanical seal life.
- Heavy duty bearing ensures long life.
- Back pull out design.
- Dimensions and characteristics conforming to ISO 2858 standards.
- Available both in mechanical seal and soft packed stuffing box design.

APPLICATIONS

- Water supply systems.
- Irrigation systems.
- Pressure boosting systems.
- Fire Fighting systems.
- Heating ventilation and air conditioning systems.
- Circulation and transfer of clean, chemically non-aggressive water and other liquids.
- General utility services in Industries.

GENERAL INFORMATION - ECW SERIES

LIMITATIONS

Outlet size range	: DN32 to DN150mm
Flow range	: Upto 600 m ³ /h
Total Head range	: Upto 160m
Max. Operating temperature	: 140°C
Max. working pressure	: 16 bar

MATERIALS OF CONSTRUCTION

Pump Parts	Type - C	Type - B	Type - S
Pump casing	Cast Iron	Cast Iron	CF 8
Impeller	Cast Iron	Bronze - LTB2	CF 8
Shaft	SS 410	SS 410	SS 304 / 316
Sleeve	SS 410	SS 410	SS 410

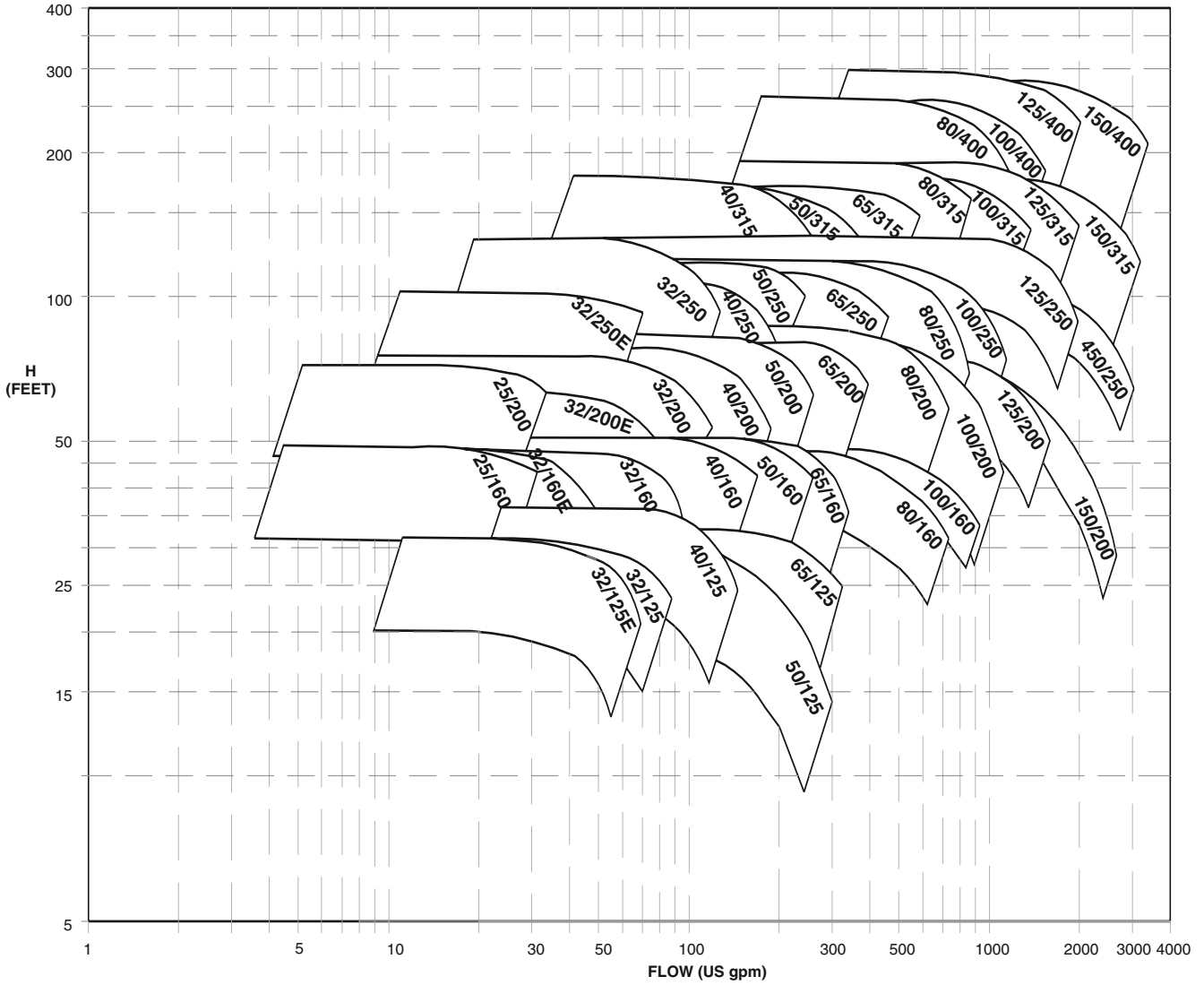
* On request we can supply.

Shaft	SS 316
Sleeve	EN8 / SS 316 / SS 304
Wear Ring	Bronze - LTB4

GENERAL INFORMATION - ECW SERIES

GROUP PERFORMANCE CURVES

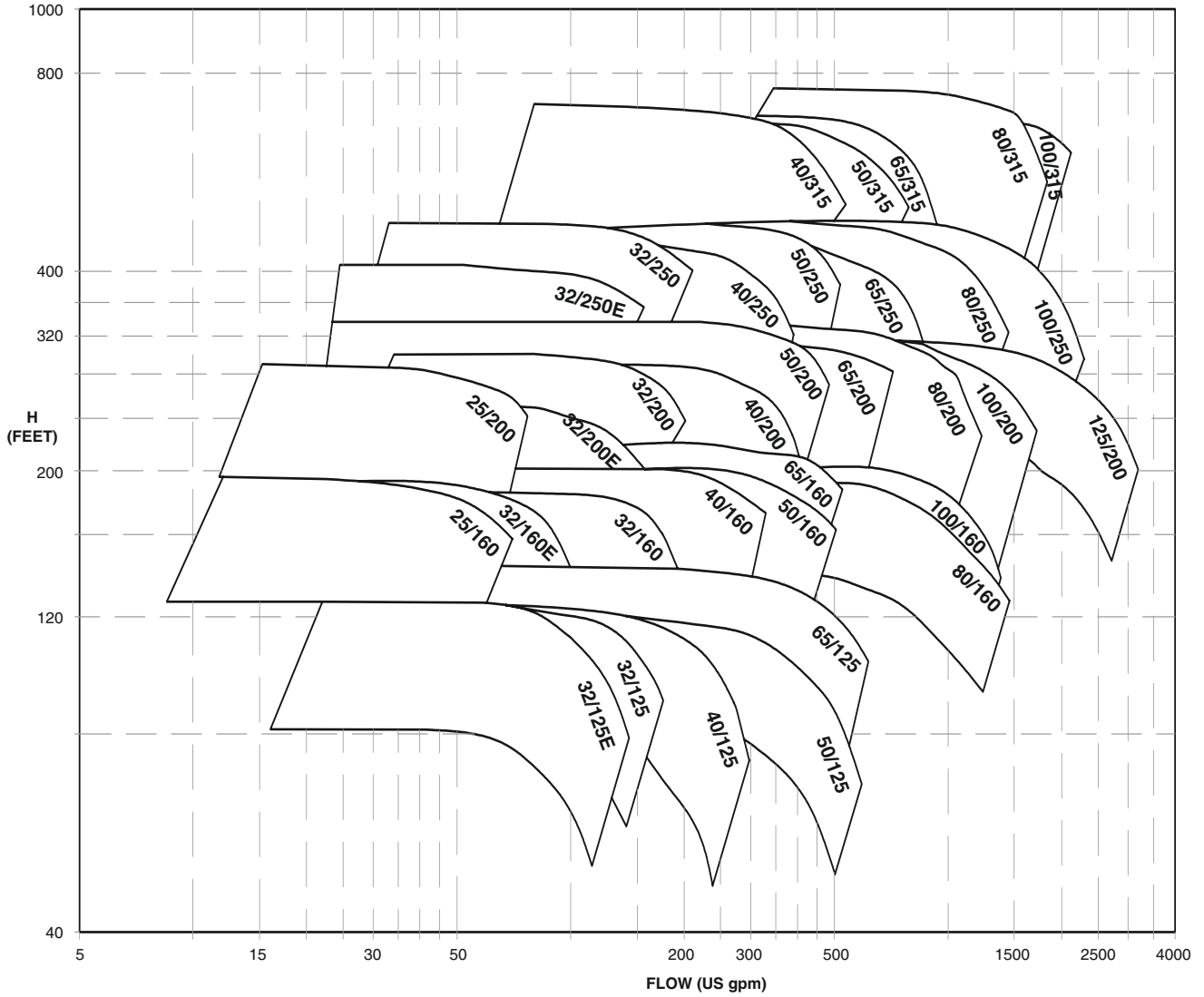
Speed - 1750 rpm



GENERAL INFORMATION - ECW SERIES

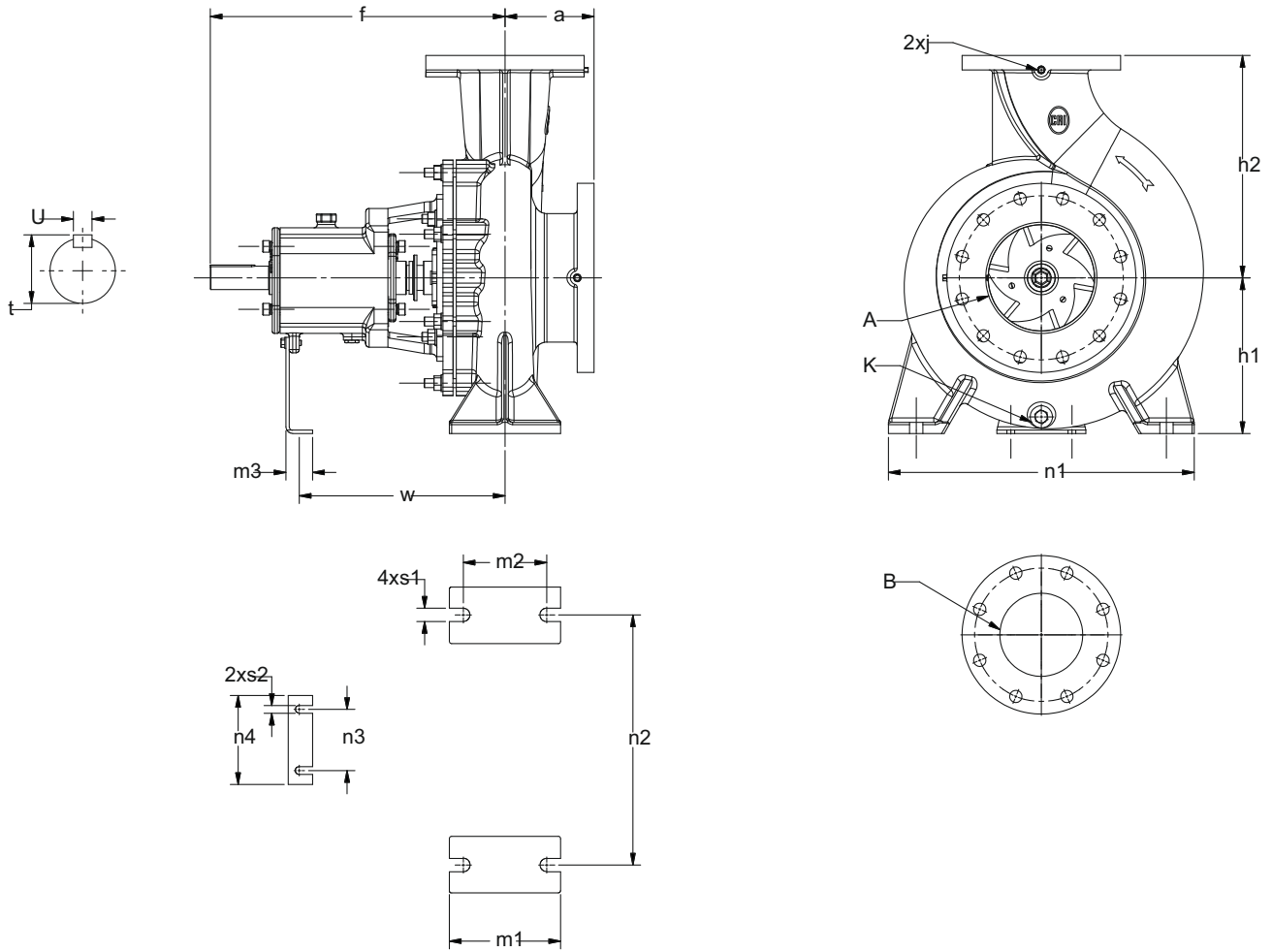
GROUP PERFORMANCE CURVES

Speed - 3500 rpm



GENERAL INFORMATION - ECW SERIES

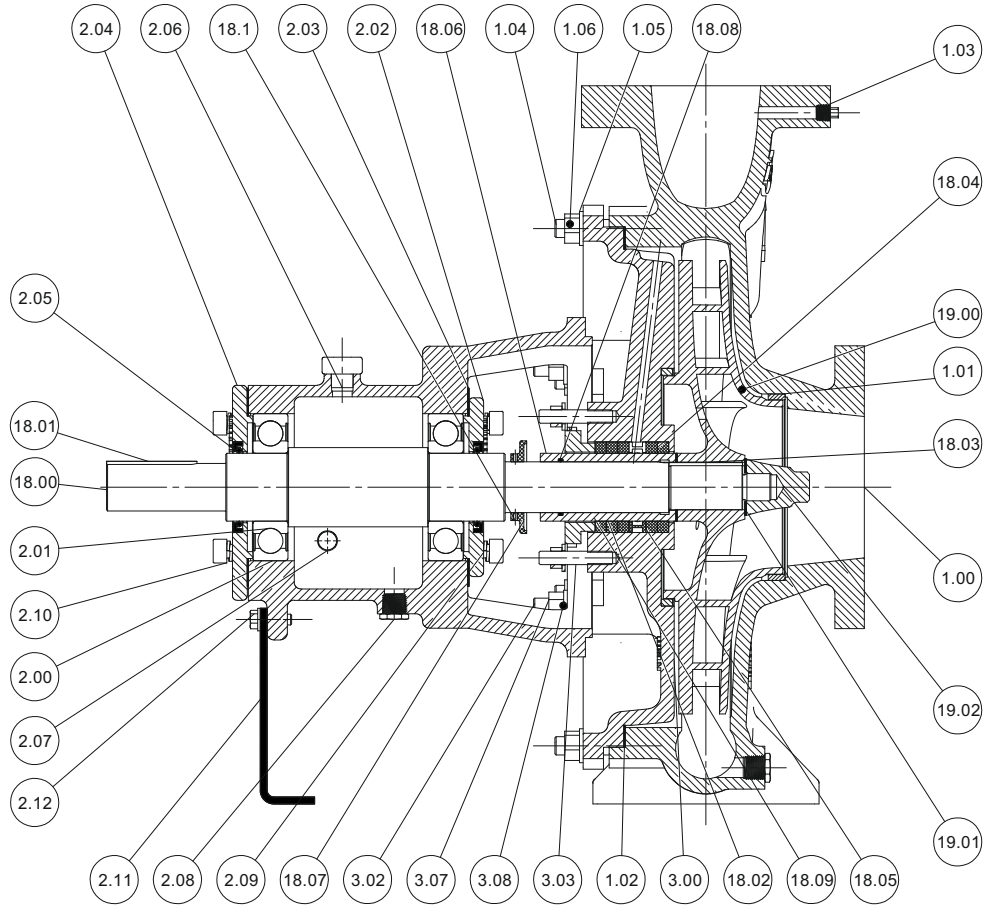
BARE PUMP DIMENSIONS



Note :- Pump with impeller outer diameter above 250mm at 2900rpm is not recommended. On specific demand, pump can be supplied with strengthened shaft and bearing to run at 2900rpm.

GENERAL INFORMATION - ECW SERIES

CROSS SECTIONAL DRAWING

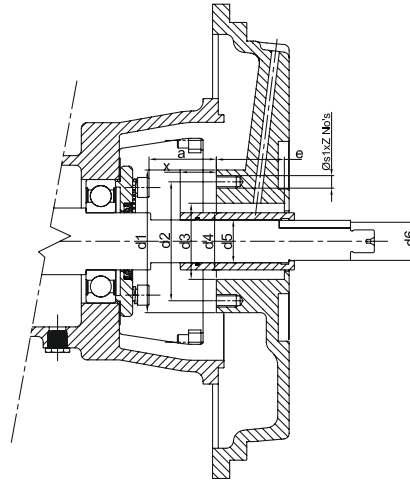


P.No	Part Name
1.00	Casing
1.01	Front Wear Ring
1.02	Gasket - Casing
1.03	Square Plug
1.04	Stud M16
1.05	Flat Washer M16
1.06	Hex Nut - M16 X 2
2.00	Bearing Frame
2.01	Deep Groove Ball Bearing
2.02	Front Cover
2.03	Gasket - Rear Cover
2.04	Rear Cover
2.05	Oil Seal
2.06	Breather Nut
2.07	Oil Level Indicator
2.08	Hex. Plug
2.09	Lock Washer
2.10	Socket Head Bolt
2.11	Support Foot
2.12	Hex. Bolt M10
3.00	Stuffing Box
3.01	Rear Wear Ring

P.No	Part Name
3.02	Stud M16
3.03	Stud M12
3.04	Flat Washer M12
3.05	Hex Nut - M12 X 1.75
3.06	Flat Washer M10
3.07	Nut M16
3.08	Washer M16
18.00	Shaft
18.01	Key - Coupling
18.02	Sleeve Shaft
18.03	Key - Impeller
18.04	Gland Packing
18.05	Lantern Ring
18.06	Split Gland
18.07	Deflector
18.08	O-ring
18.09	Gasket Sleeve
18.10	Grub Screw
19.00	Impeller
19.01	Gasket - Impeller
19.02	Impeller Nut

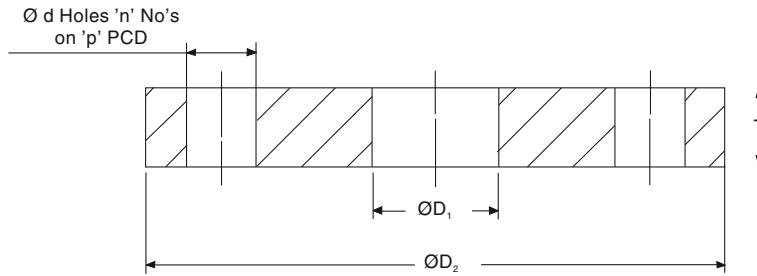
GENERAL INFORMATION - ECW SERIES

STUFFING BOX DETAILS



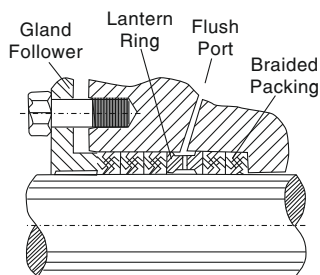
Bearing Frame Assembly	a	x	e	d1	d2	d3	d4	d5	d6	l	s1xZnos
25	40	18	60	84	70	59	35	25	20	3	4xM8
32	63	20	60	94	84	70	45	32	28	5	4xM8
42	68	35	71.5	150	116	91	60	45	40	6	4xM12

FLANGE DIMENSIONS



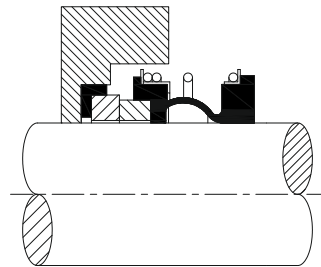
S.No	Ø D1	Ø D2	P	n	Ø d	T
1	25	115	85	4	14	16
2	32	140	100	4	18	18
3	40	150	110	4	18	19
4	50	165	125	4	18	19
5	65	185	145	4	18	20
6	80	200	160	8	18	22
7	100	220	180	8	18	24
8	125	250	210	8	18	19
9	150	285	240	8	22	26

TYPES OF SEALING

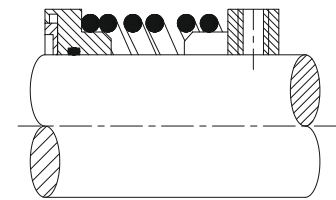


Gland Packing

* On request



Bellow Seal



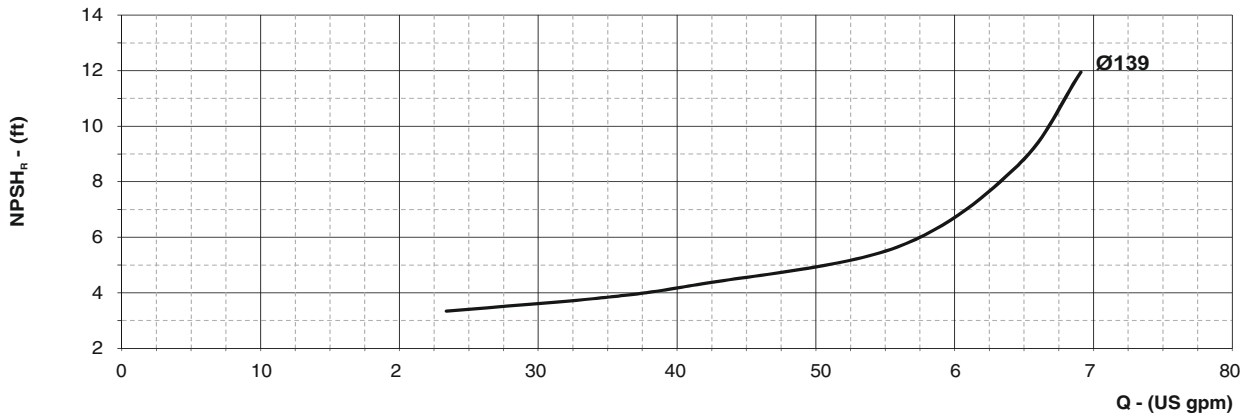
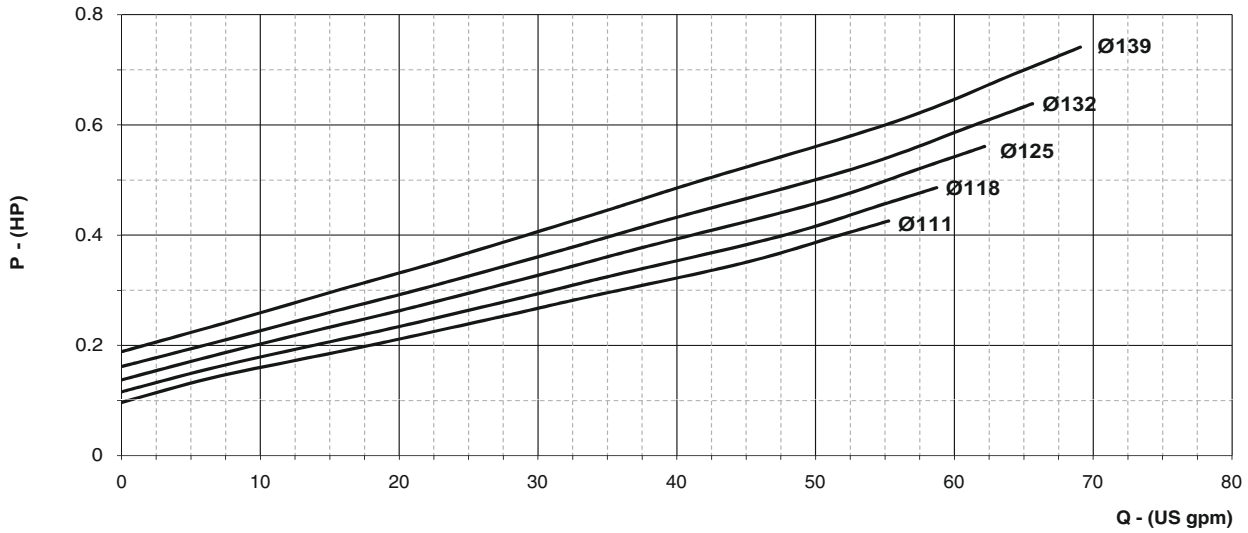
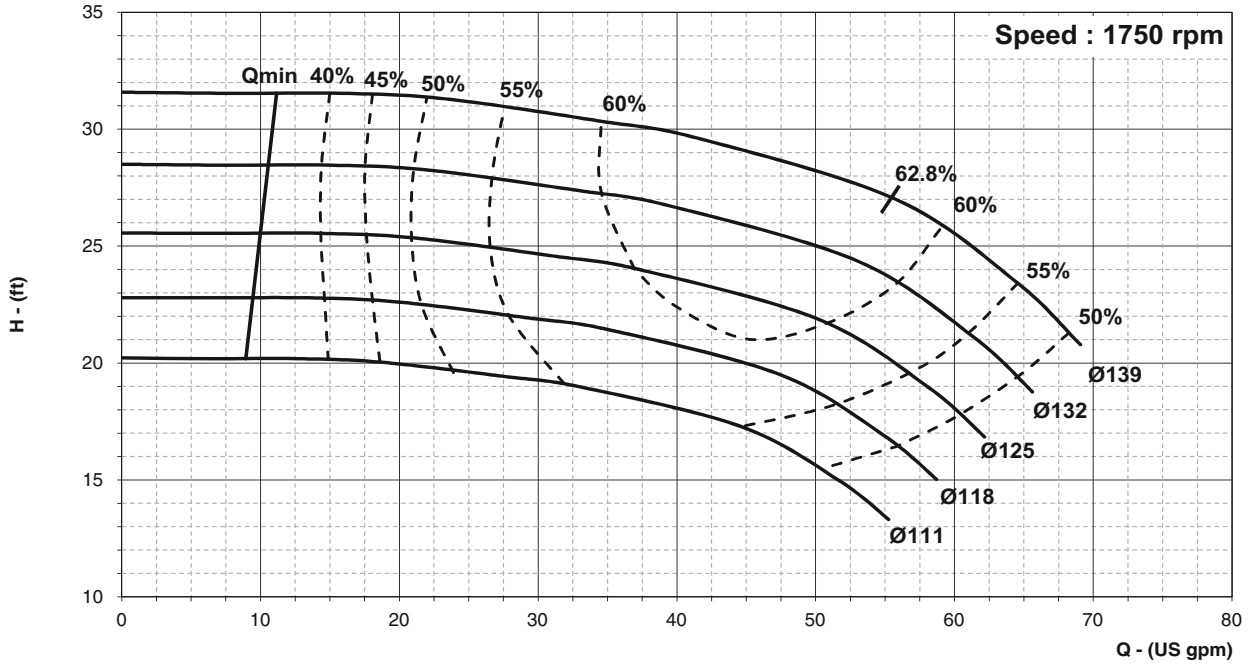
* Cartridge seal



PERFORMANCE CURVE

Pump Model : ECW-32/125E

Pump Size in mm : 50 x 32

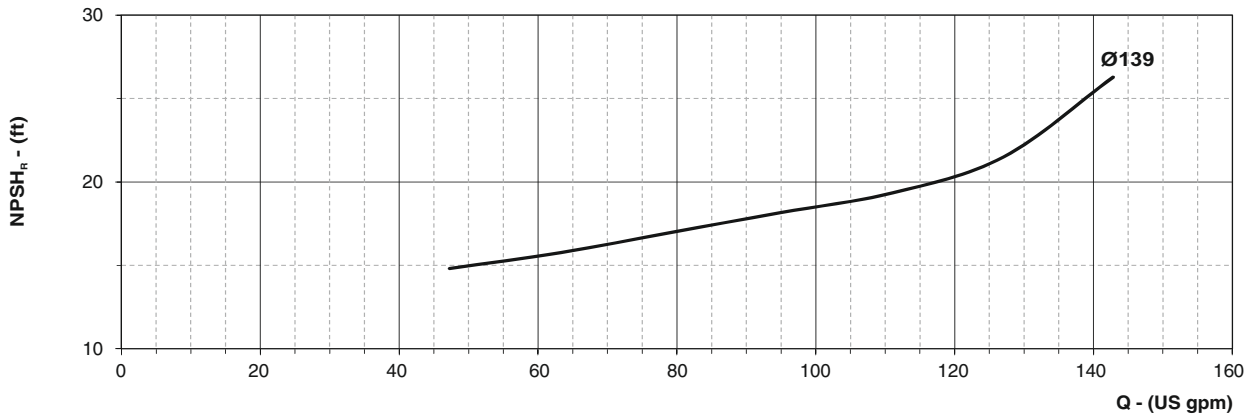
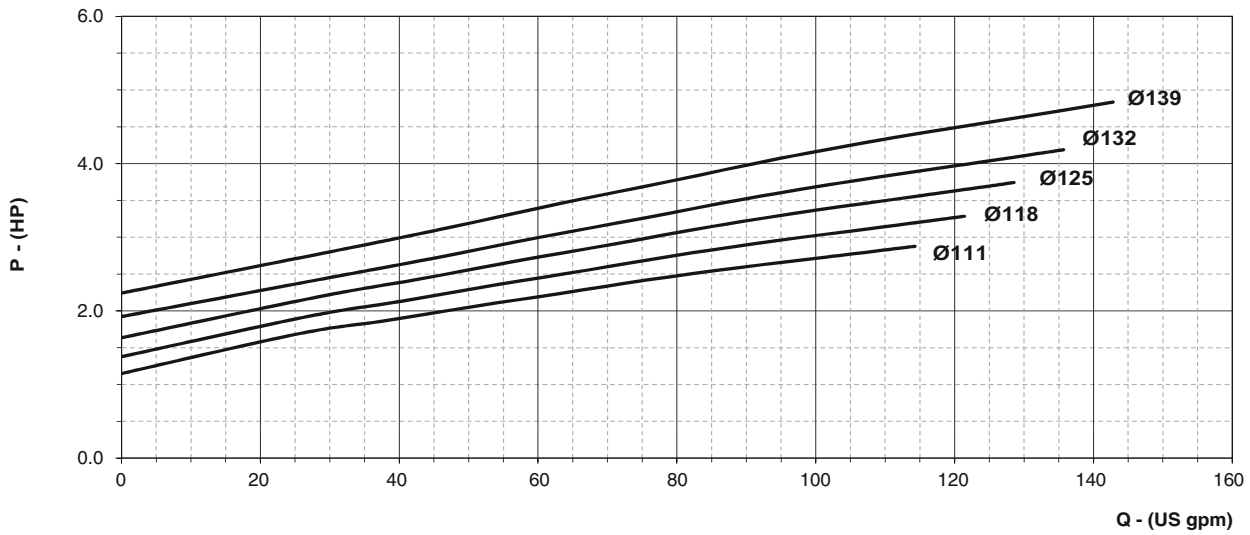
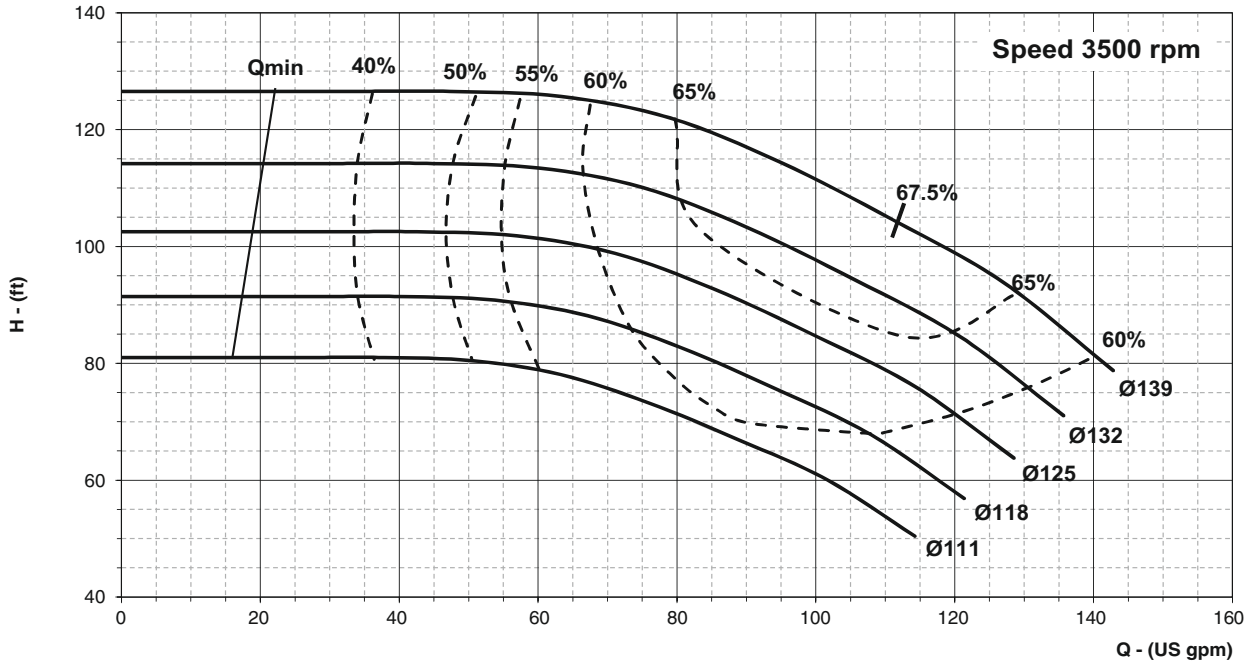




PERFORMANCE CURVE

Pump Model : **ECW-32/125E**

Pump Size in mm : **50 x 32**

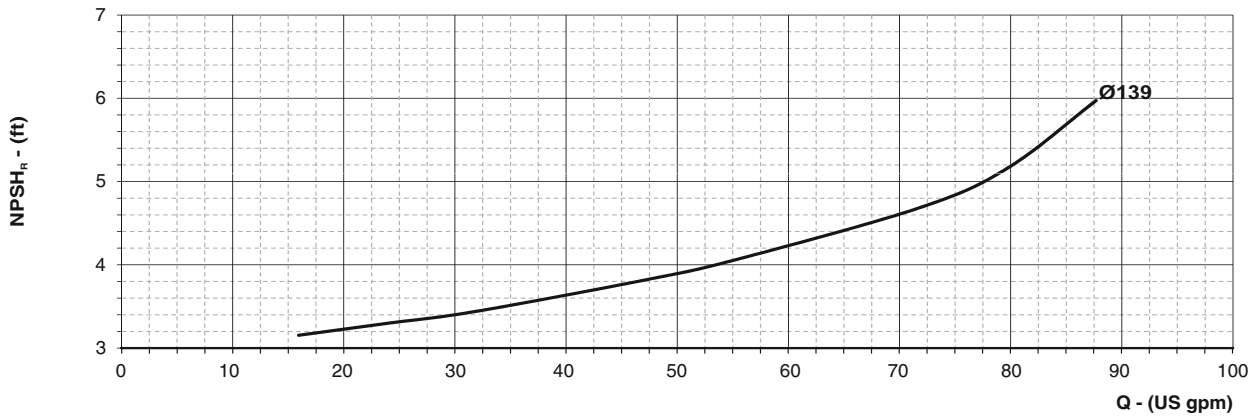
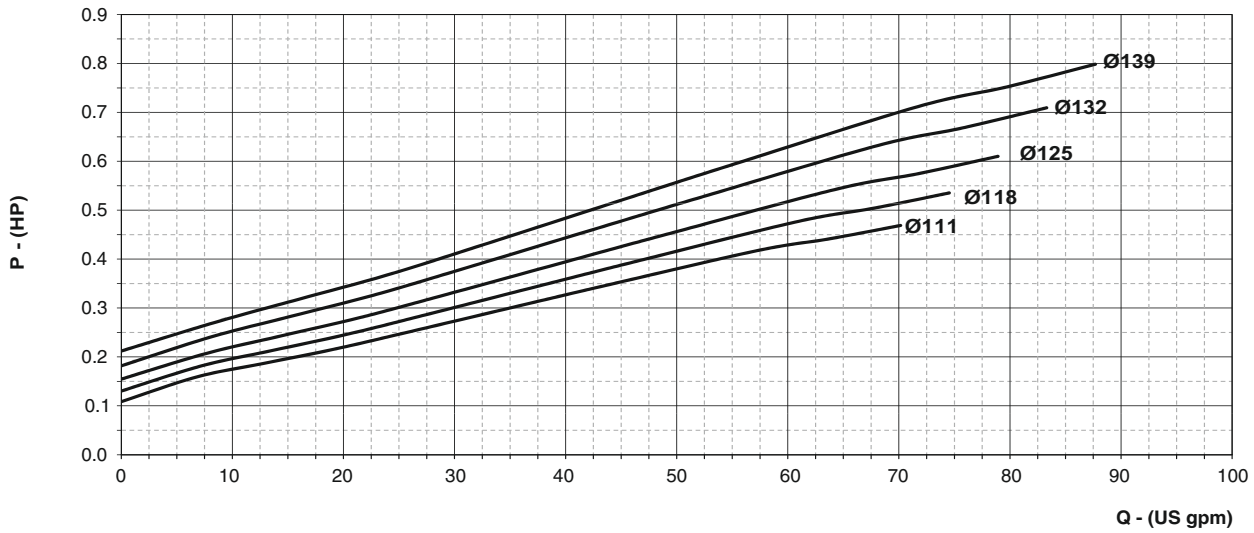
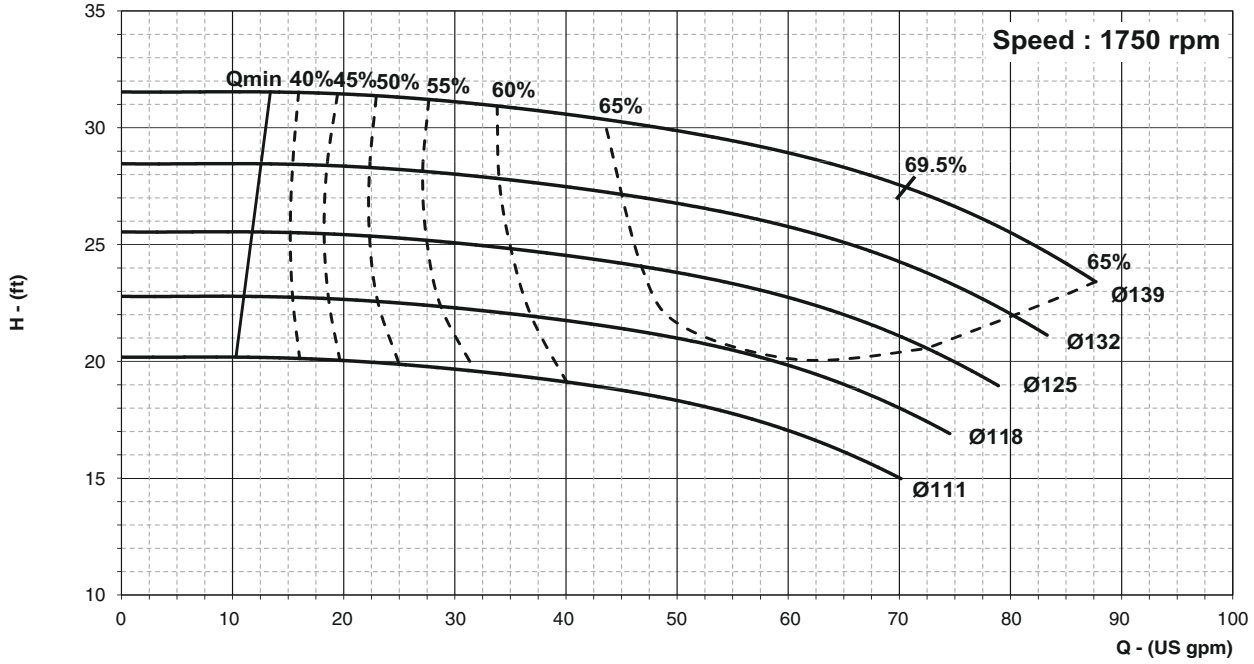




PERFORMANCE CURVE

Pump Model : ECW-32/125

Pump Size in mm : 50 x 32

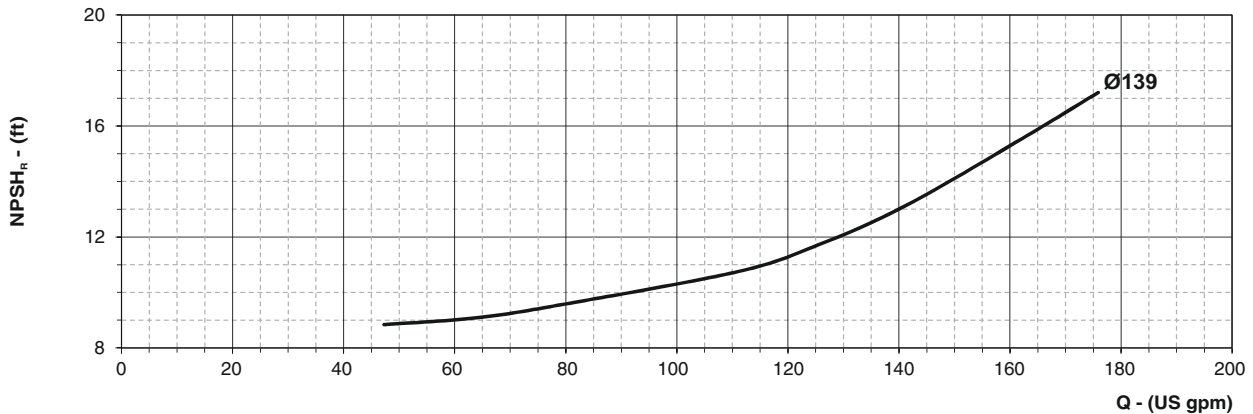
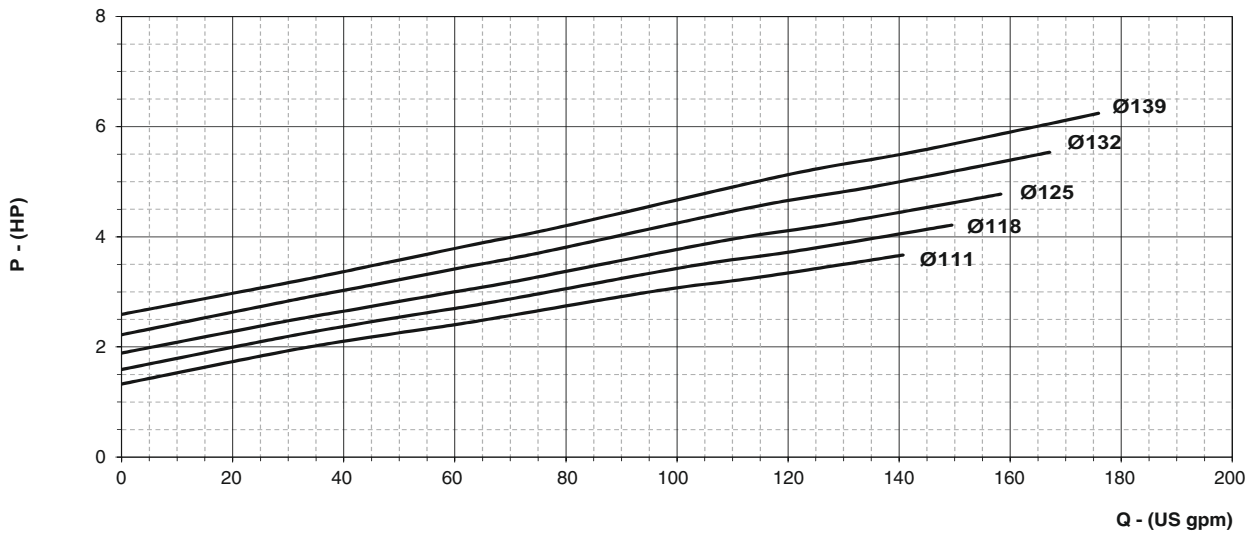
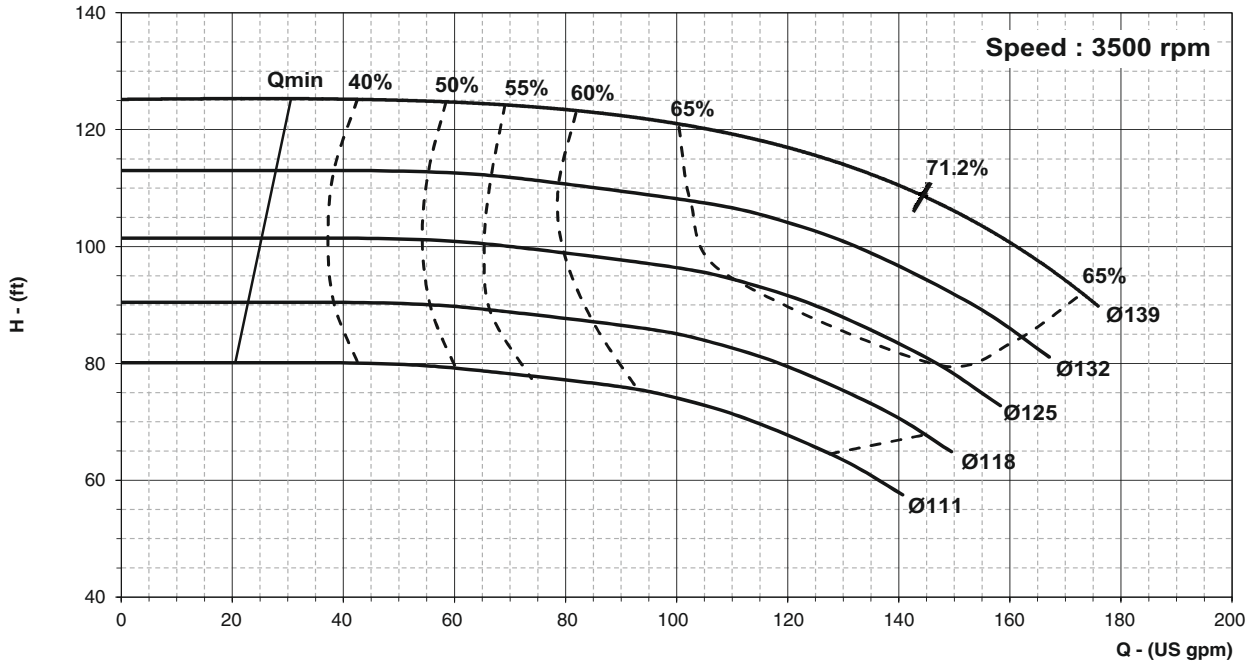




PERFORMANCE CURVE

Pump Model : **ECW-32/125**

Pump Size in mm : **50 x 32**

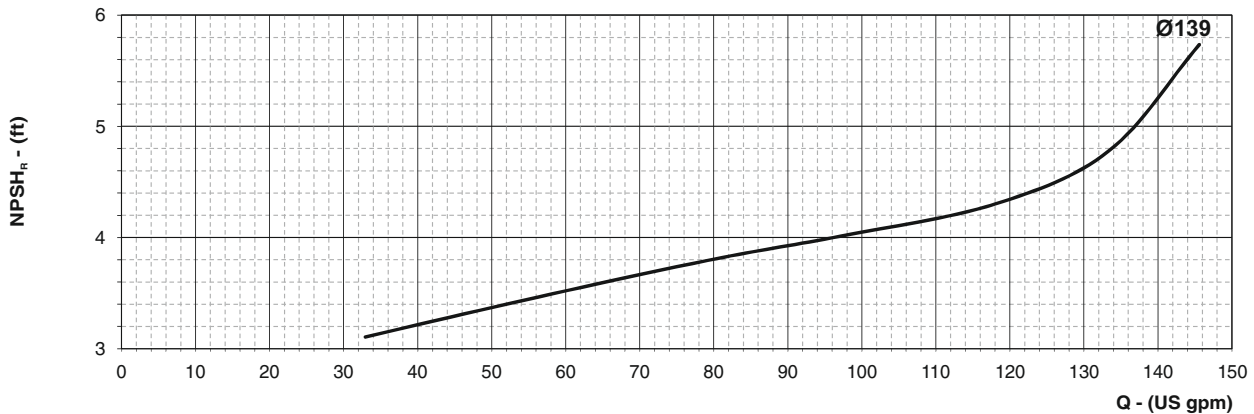
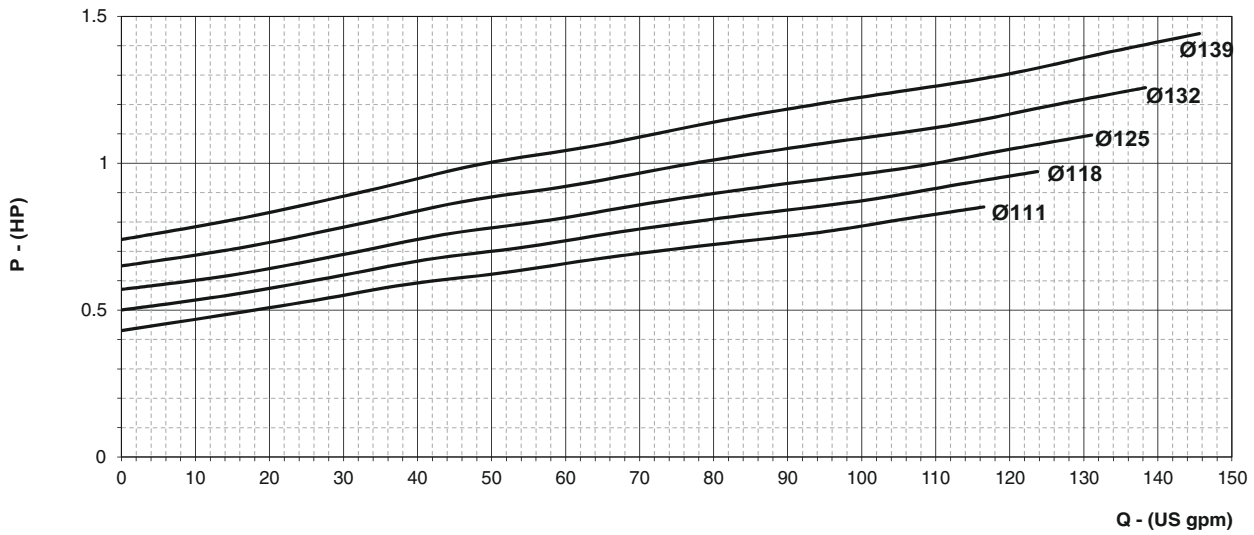
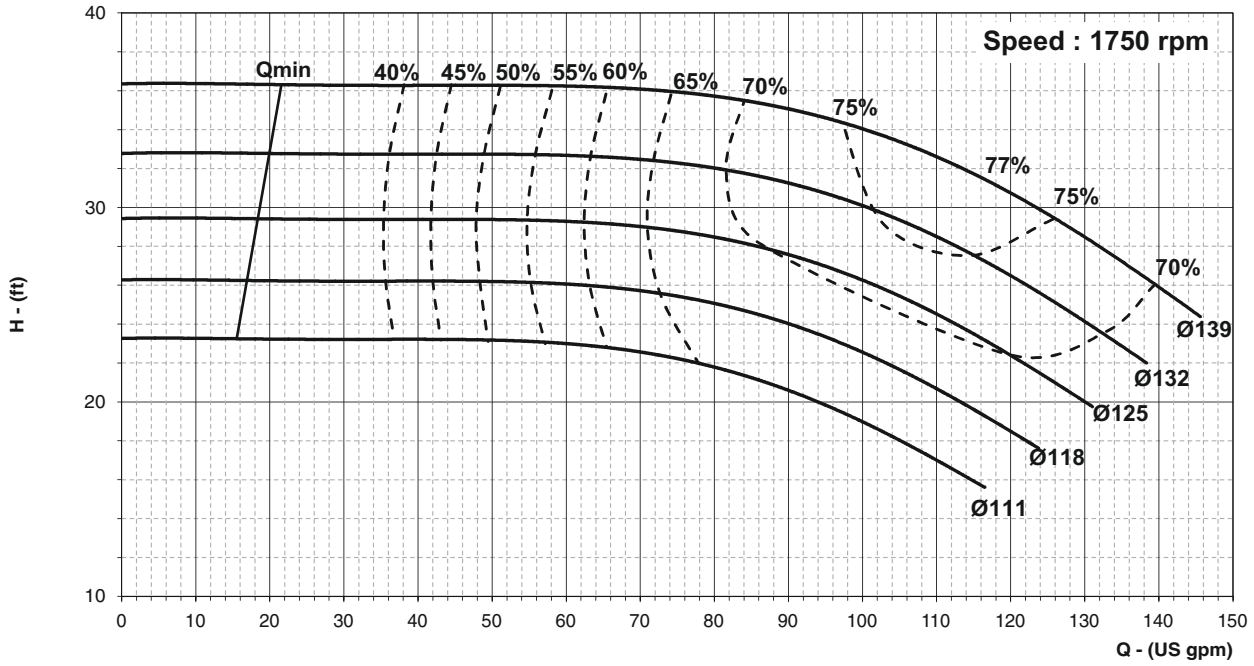




PERFORMANCE CURVE

Pump Model : ECW-40/125

Pump Size in mm : 65 x 40

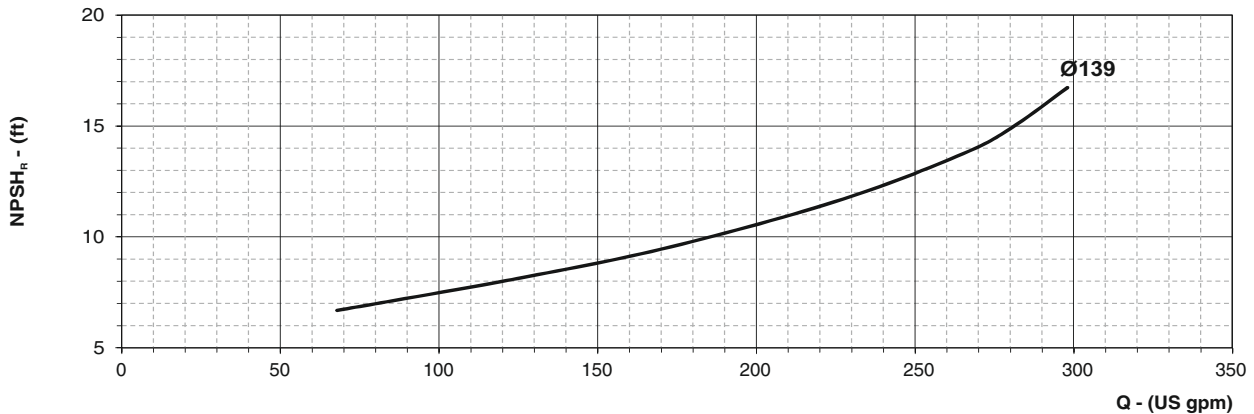
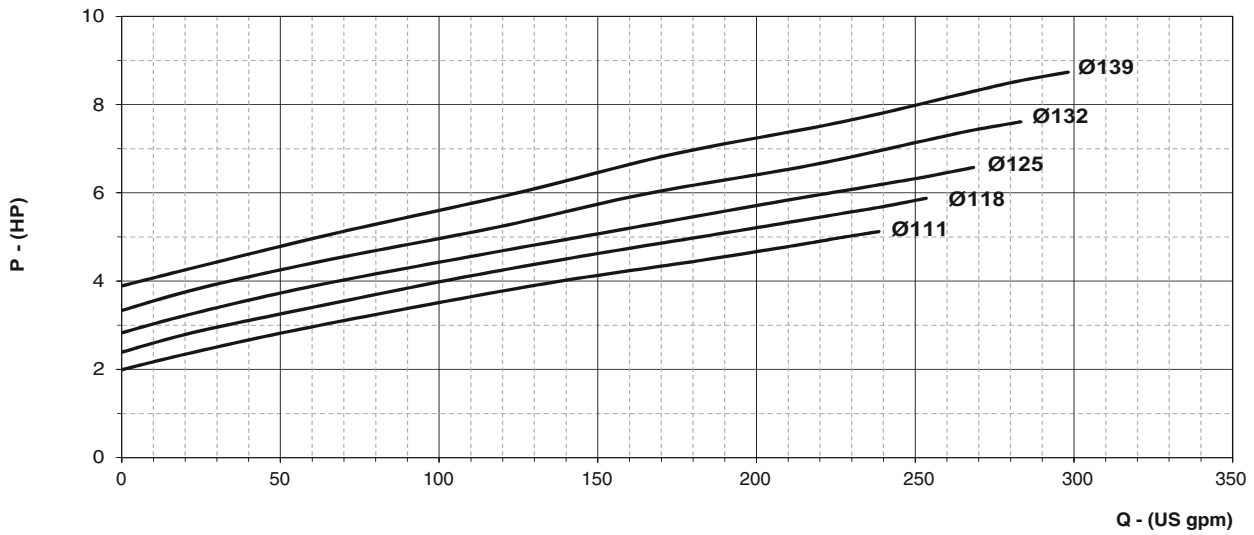
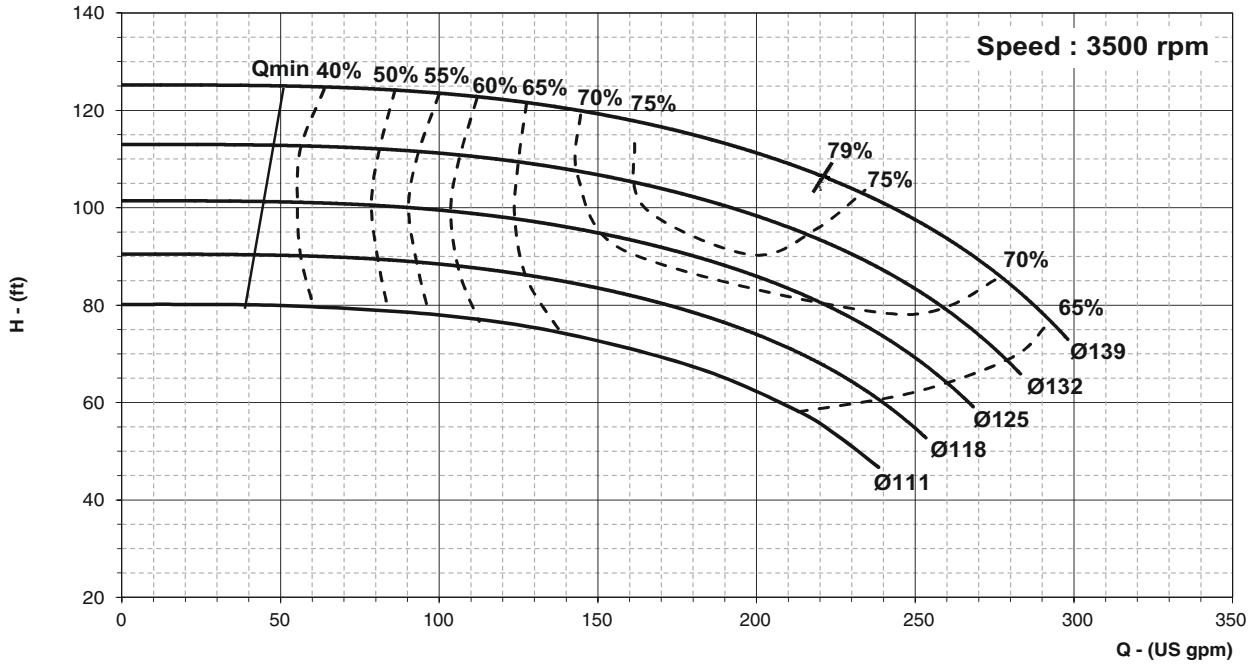




PERFORMANCE CURVE

Pump Model : **ECW-40/125**

Pump Size in mm : **65 x 40**

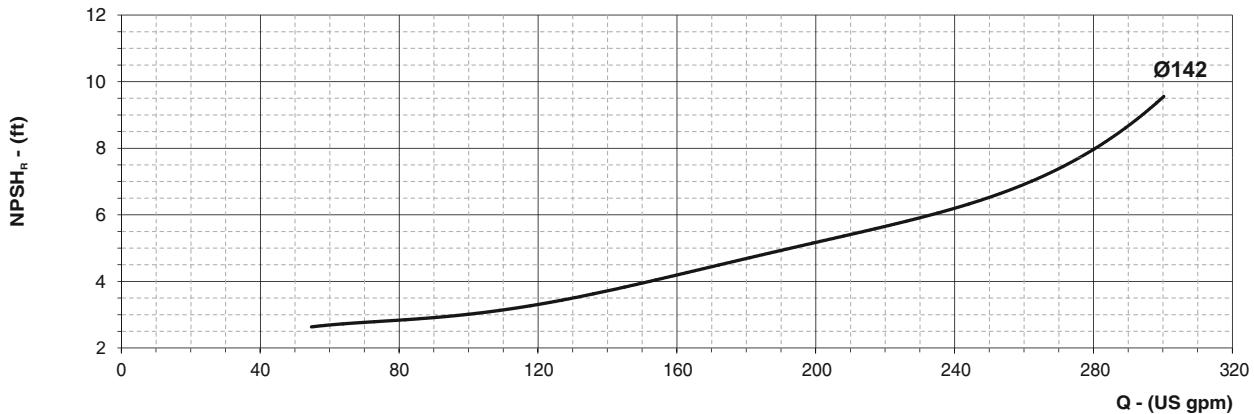
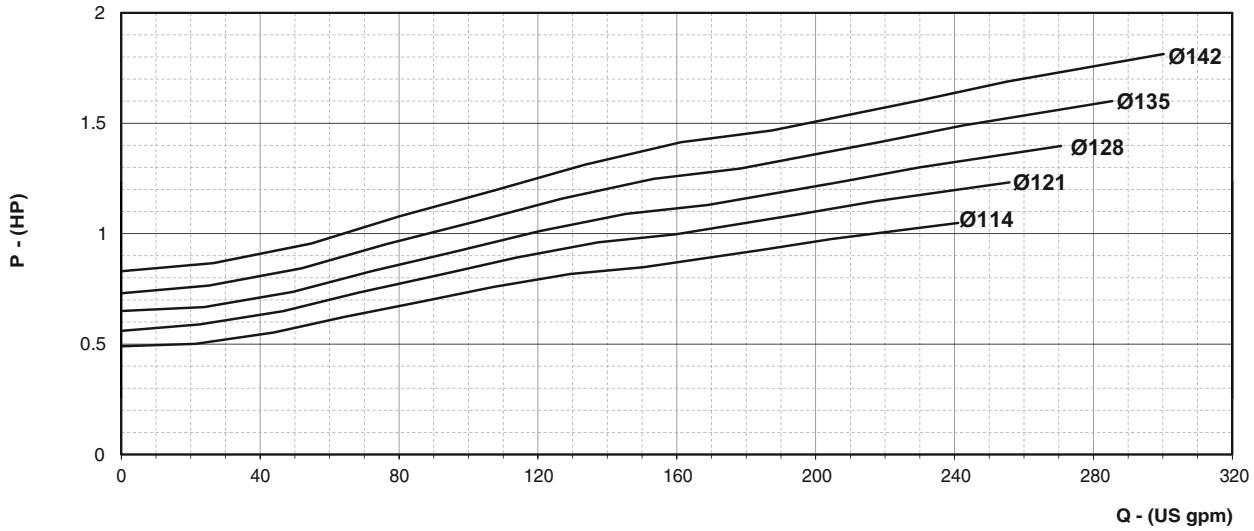
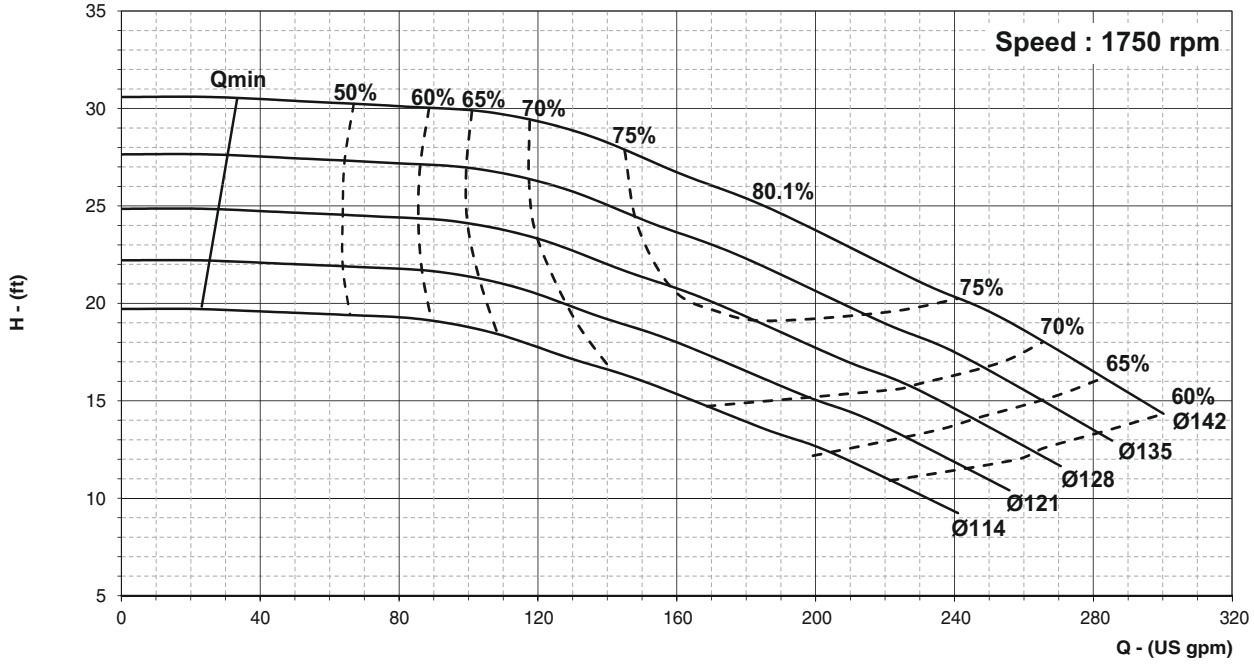




PERFORMANCE CURVE

Pump Model : ECW-50/125

Pump Size in mm : 65 x 50

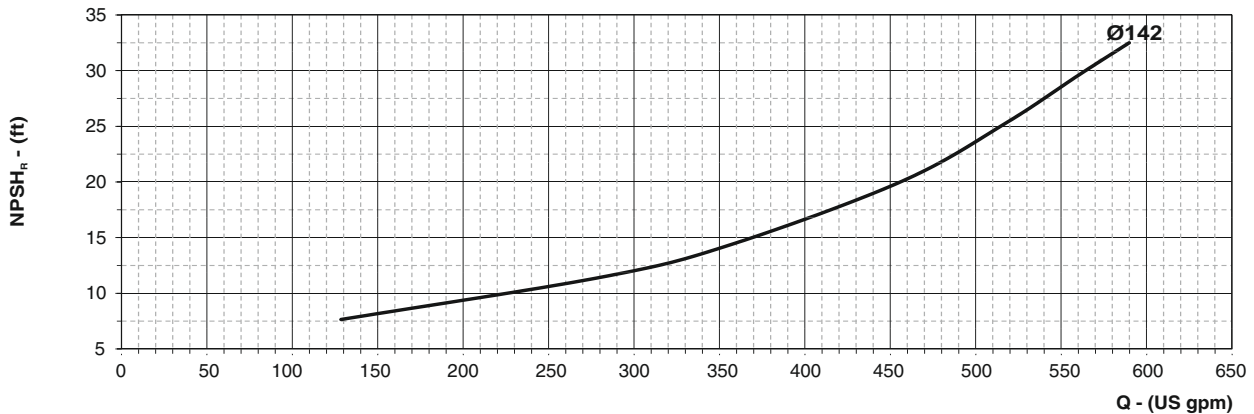
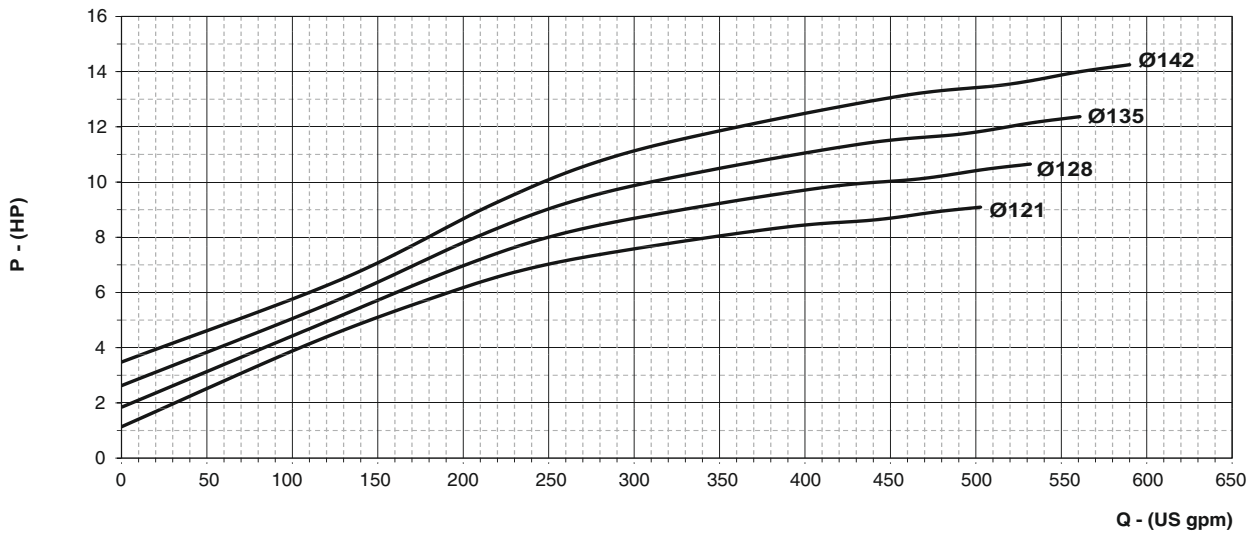
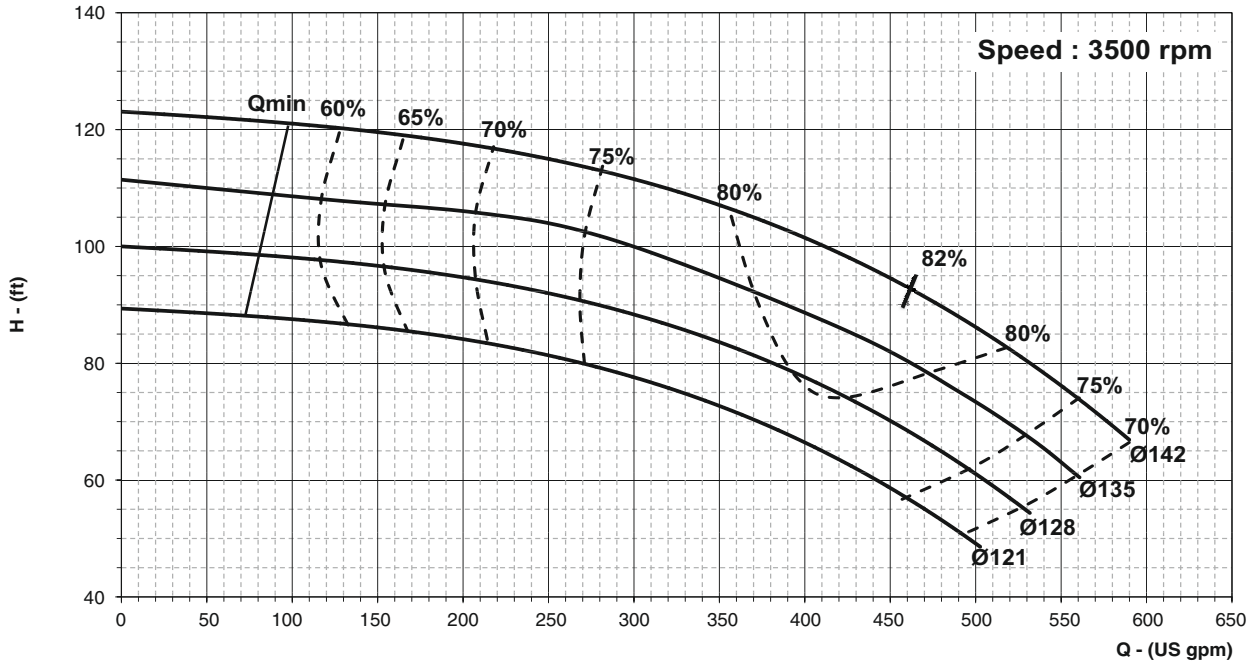




PERFORMANCE CURVE

Pump Model : **ECW-50/125**
On request

Pump Size in mm : **65 x 50**

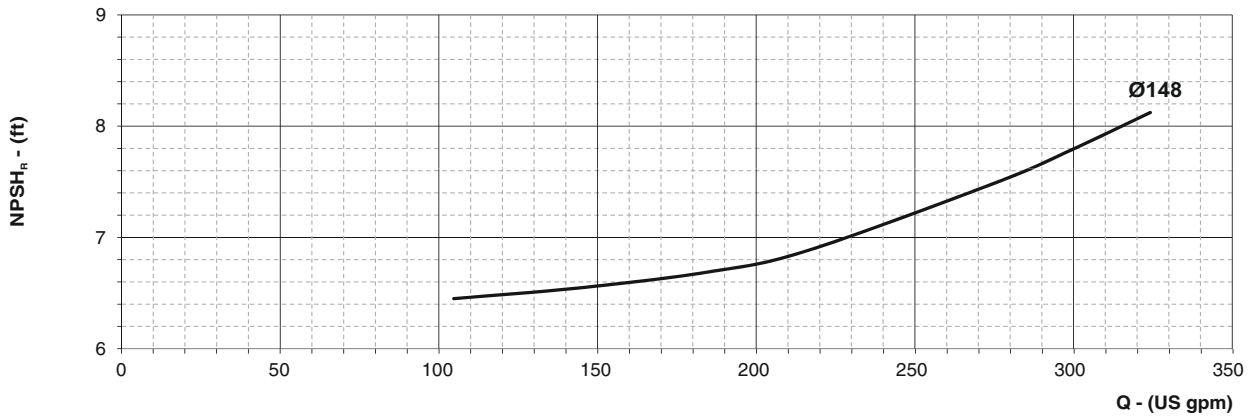
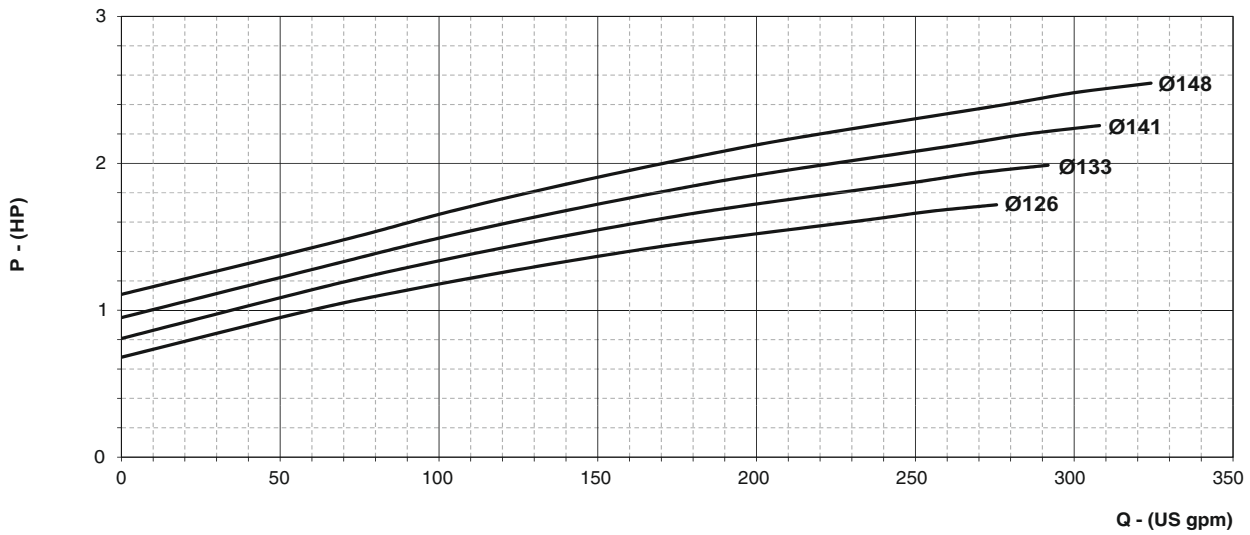
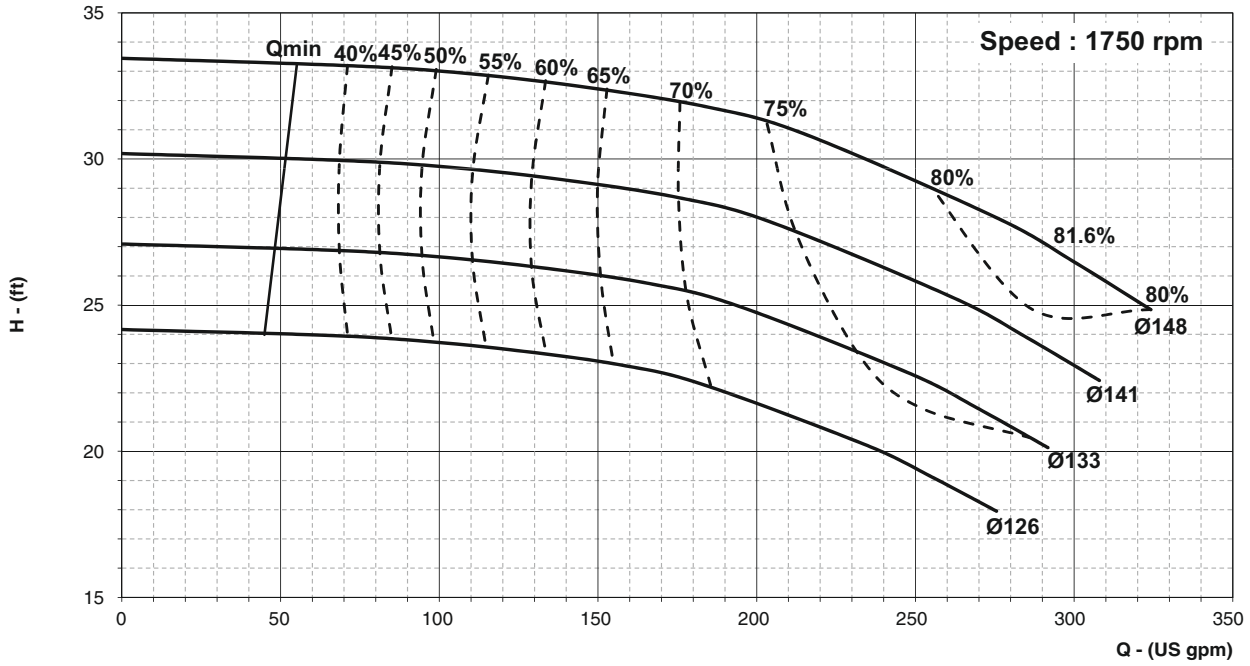




PERFORMANCE CURVE

Pump Model : ECW-65/125

Pump Size in mm : 80 x 65

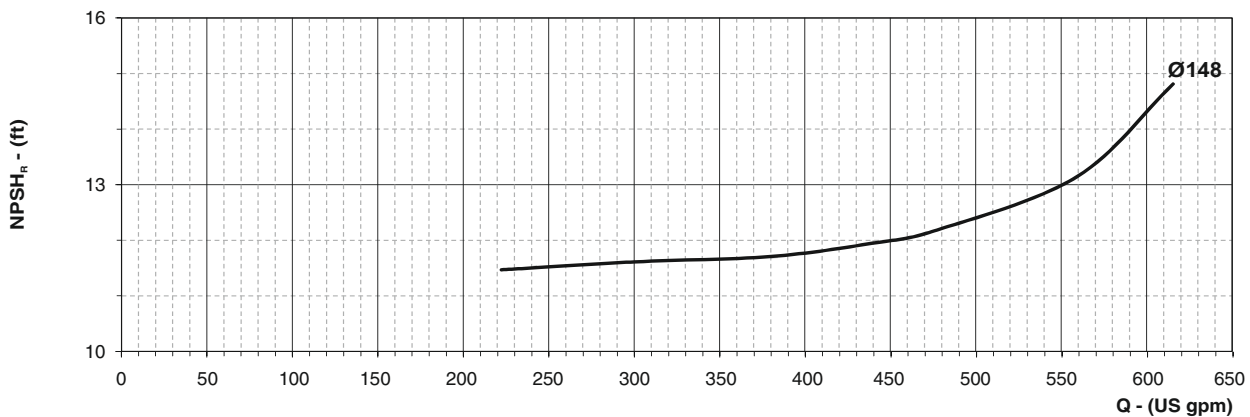
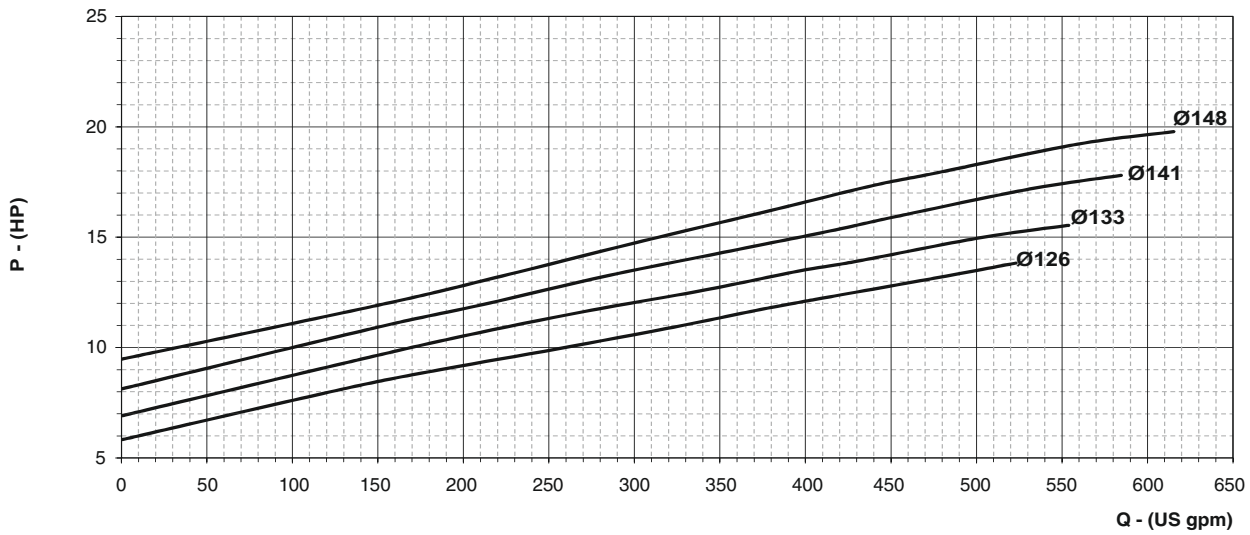
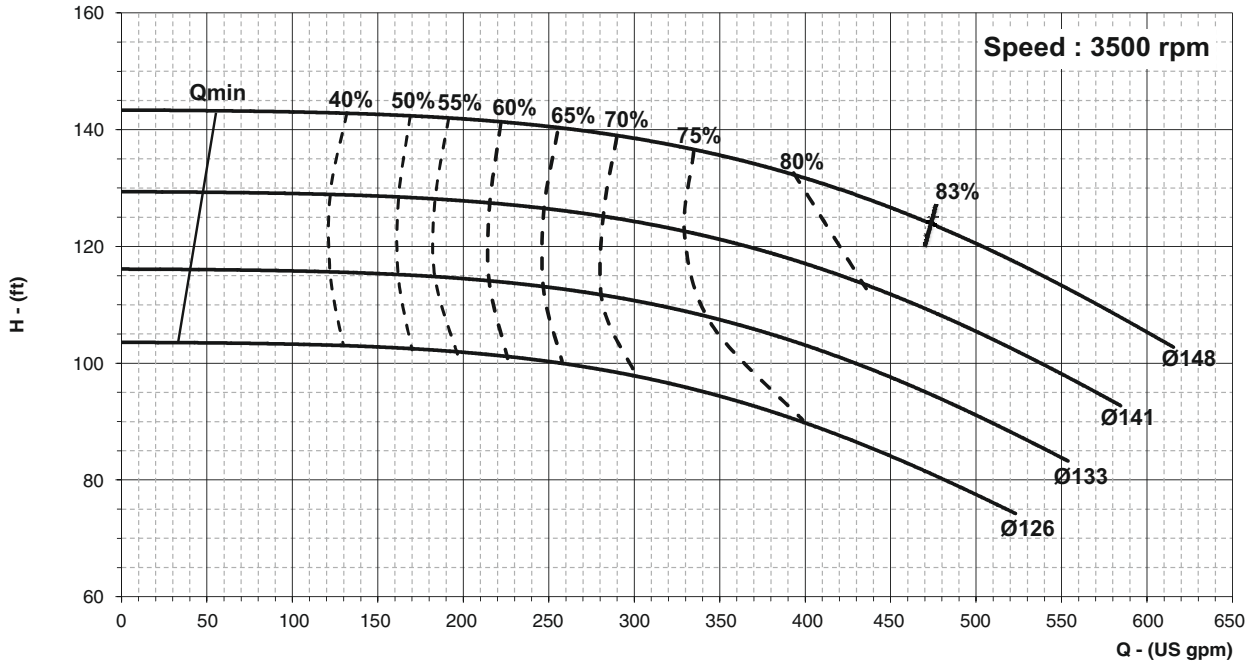




PERFORMANCE CURVE

Pump Model : ECW-65/125

Pump Size in mm : 80 x 65

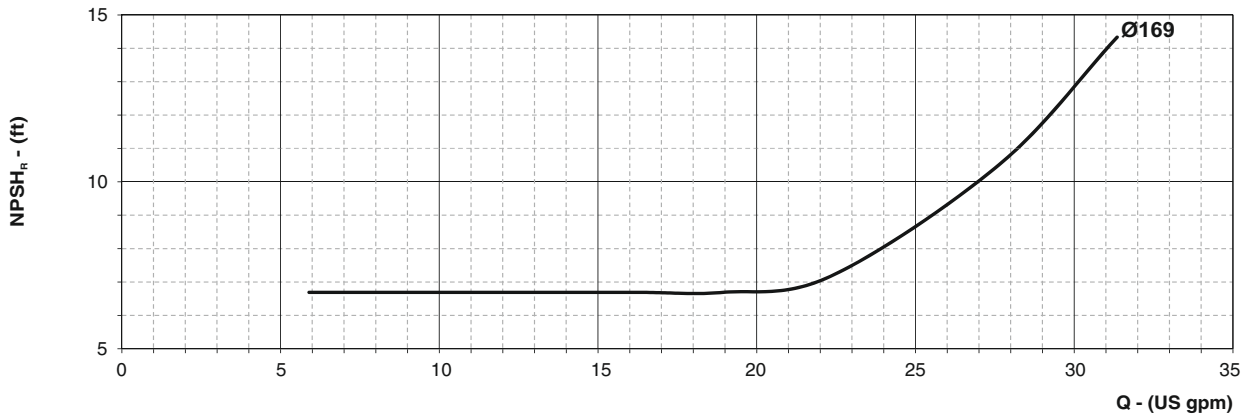
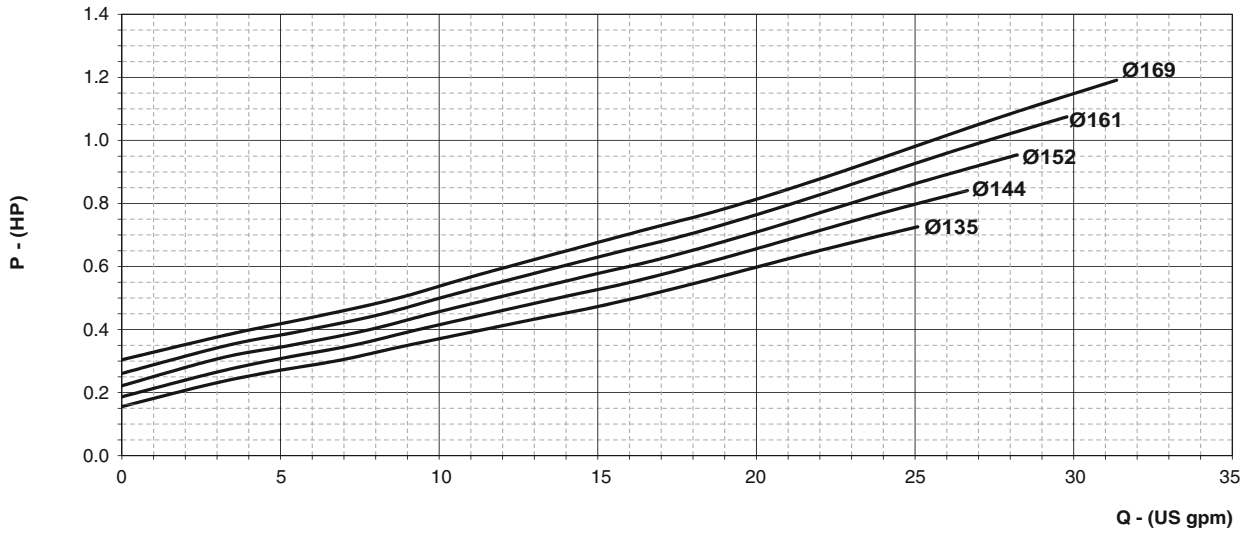
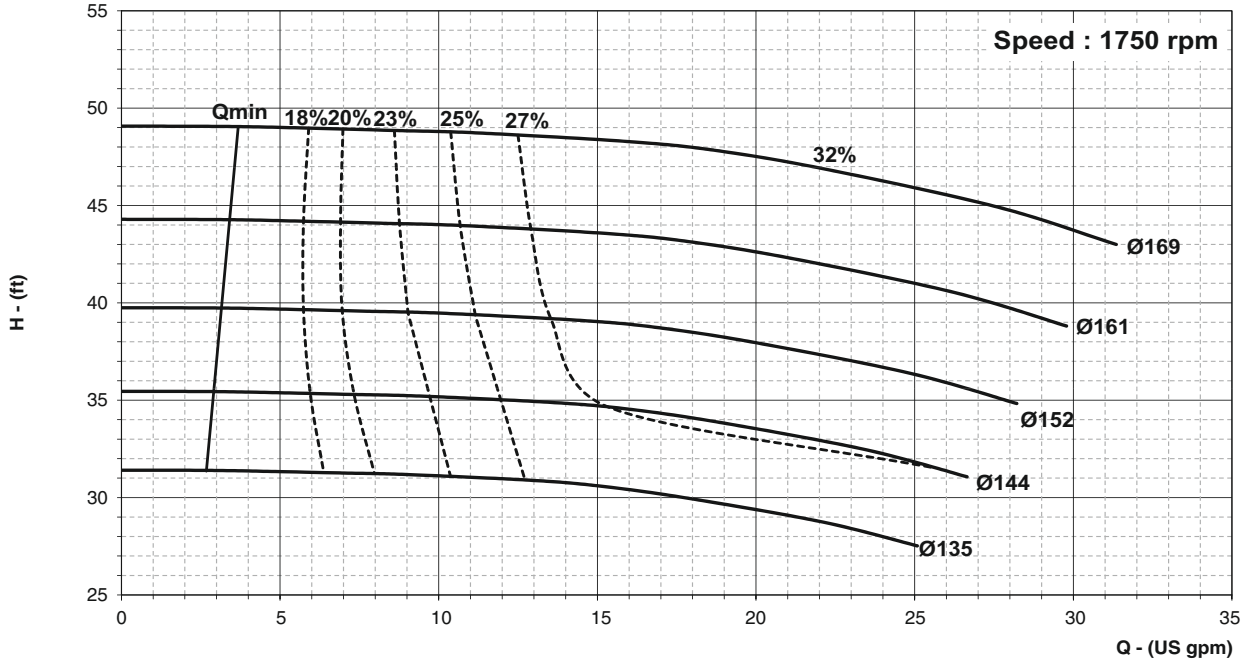




PERFORMANCE CURVE

Pump Model : ECW-25/160

Pump Size in mm : 40 x 25

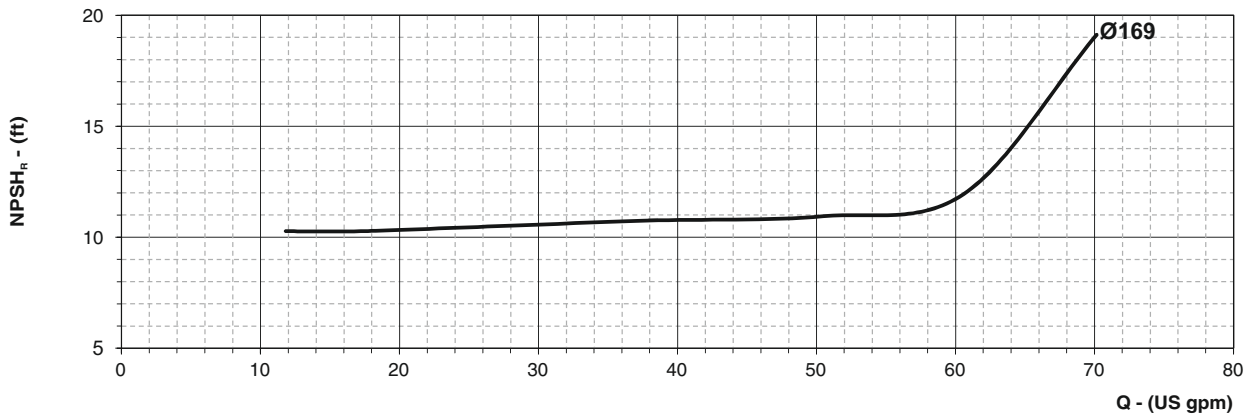
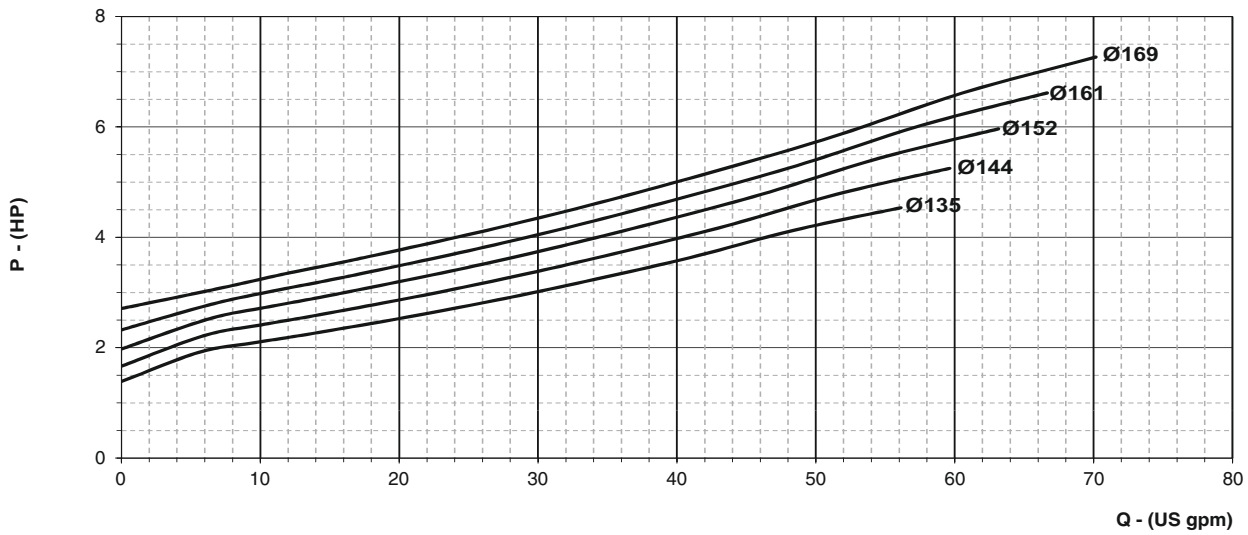
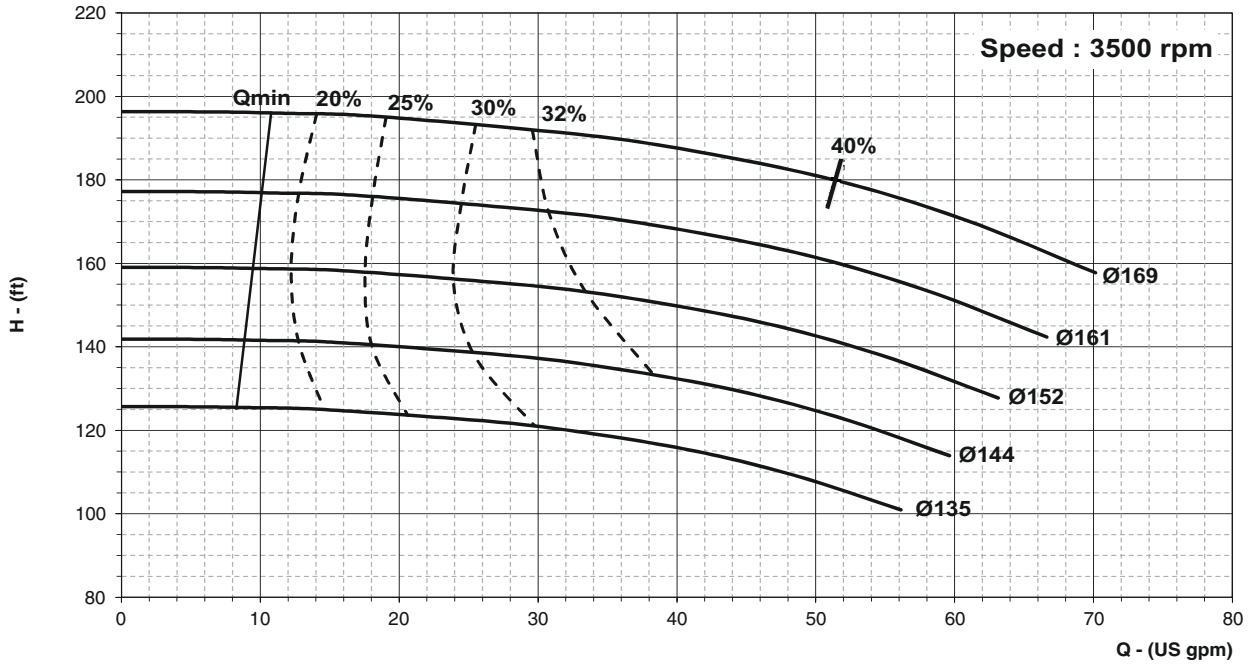




PERFORMANCE CURVE

Pump Model : ECW-25/160

Pump Size in mm : 40 x 25

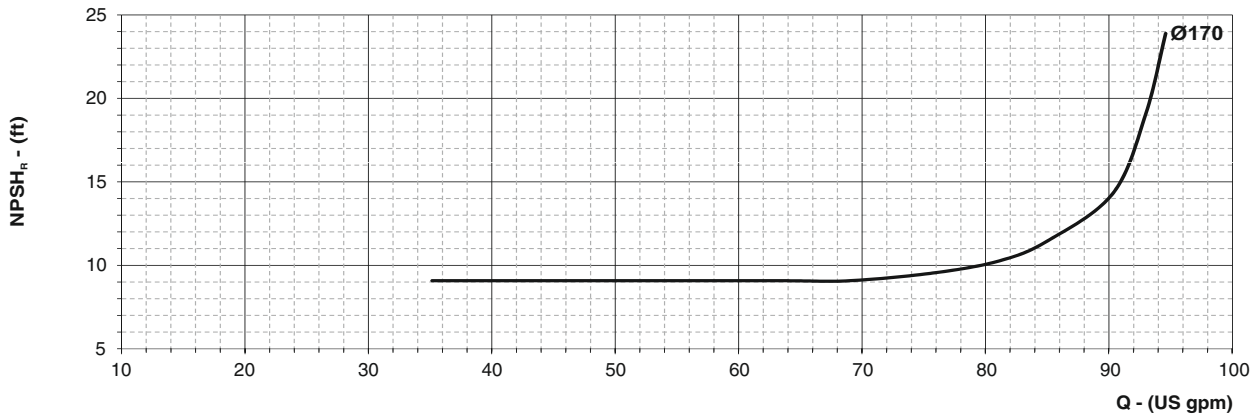
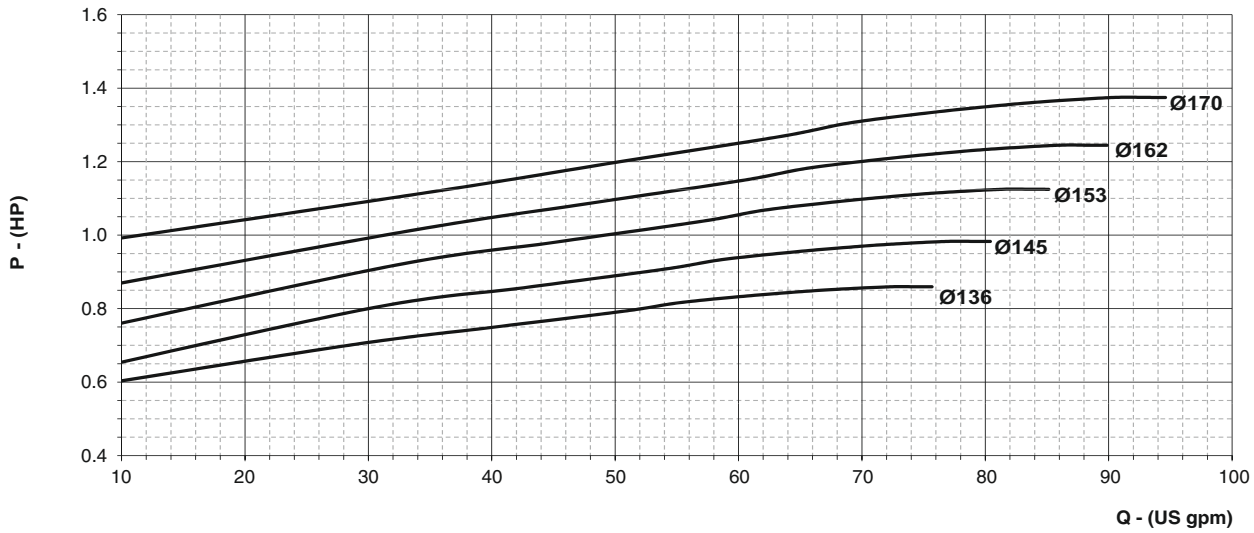
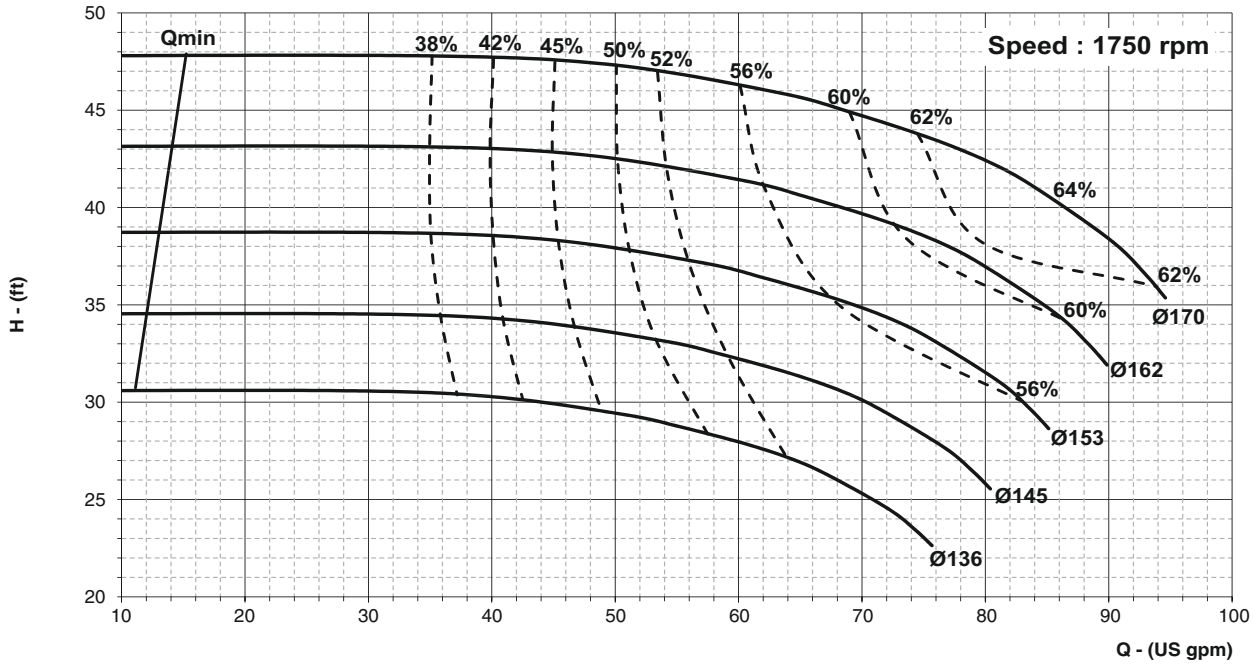




PERFORMANCE CURVE

Pump Model : ECW-32/160

Pump Size in mm : 50 x 32

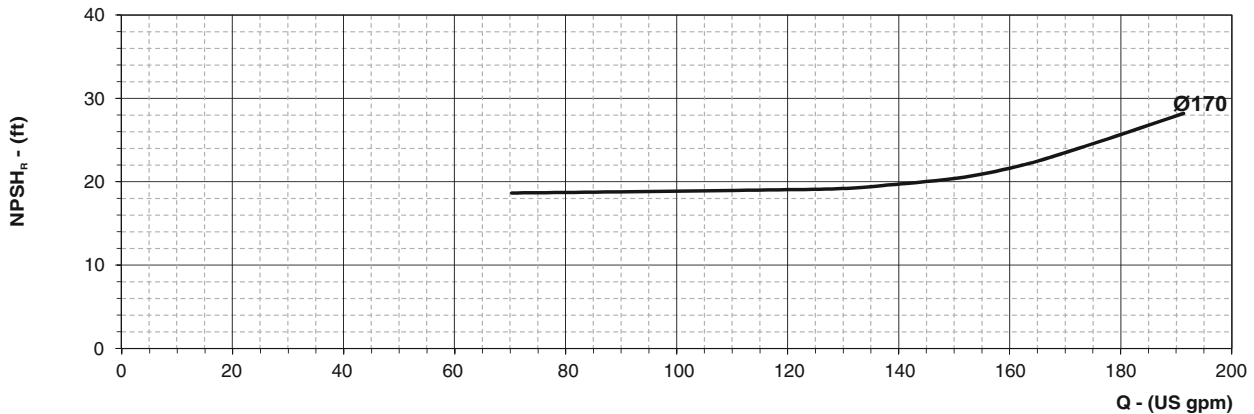
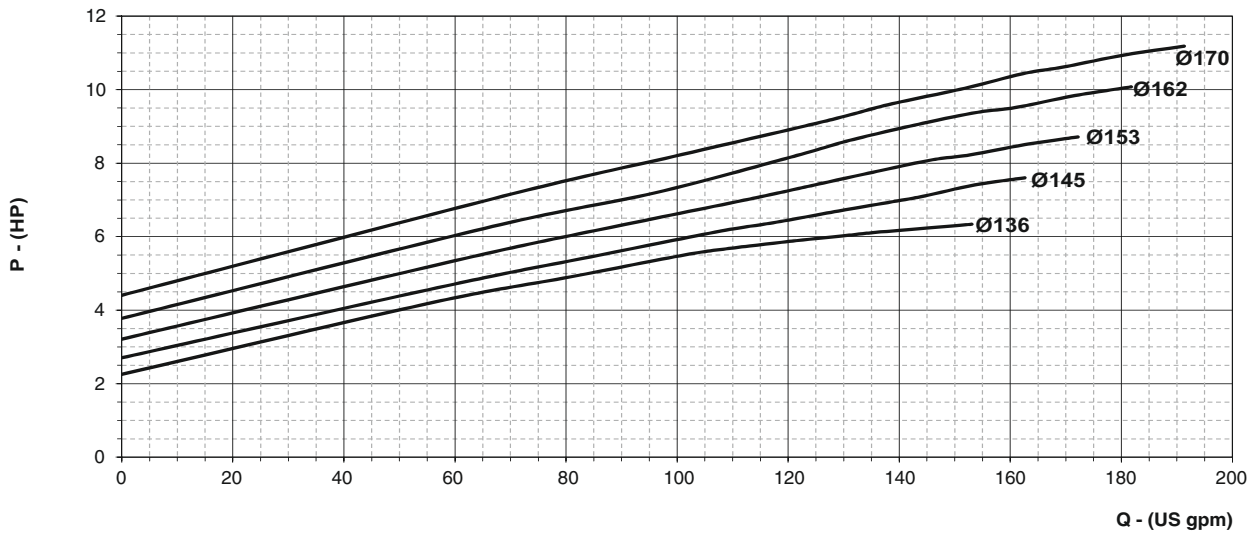
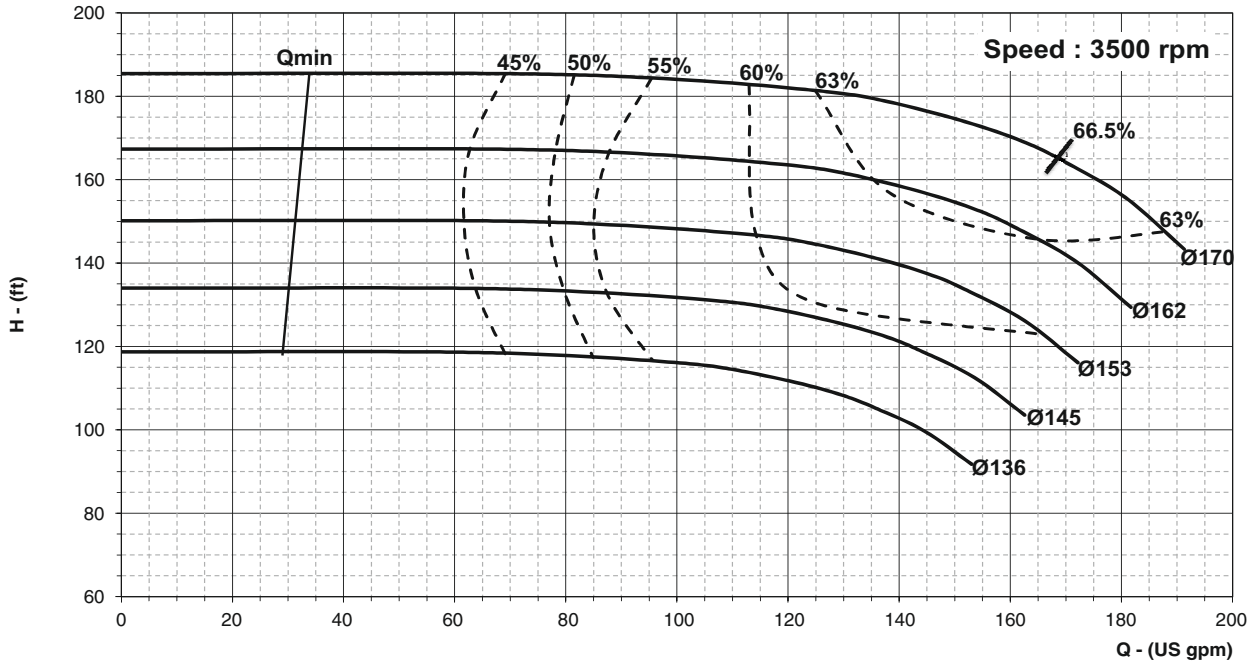




PERFORMANCE CURVE

Pump Model : **ECW-32/160**

Pump Size in mm : **50 x 32**

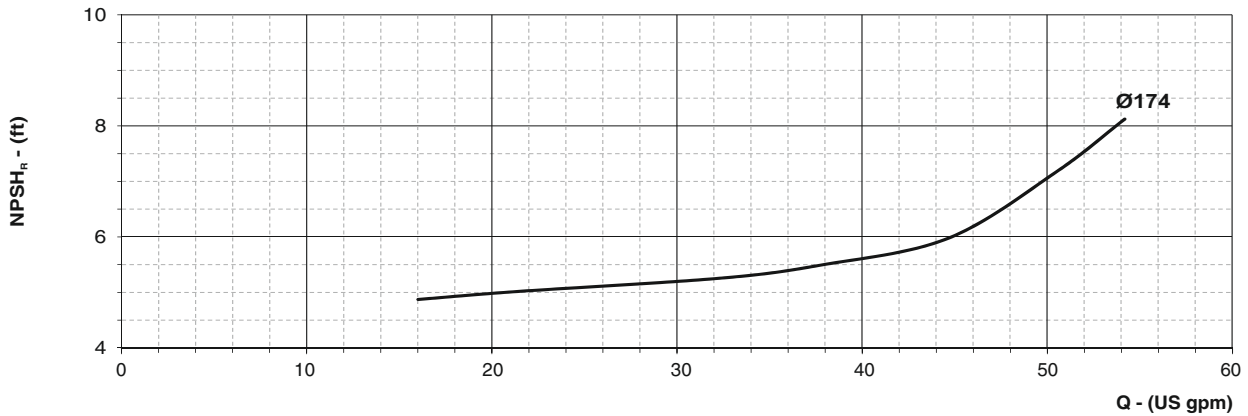
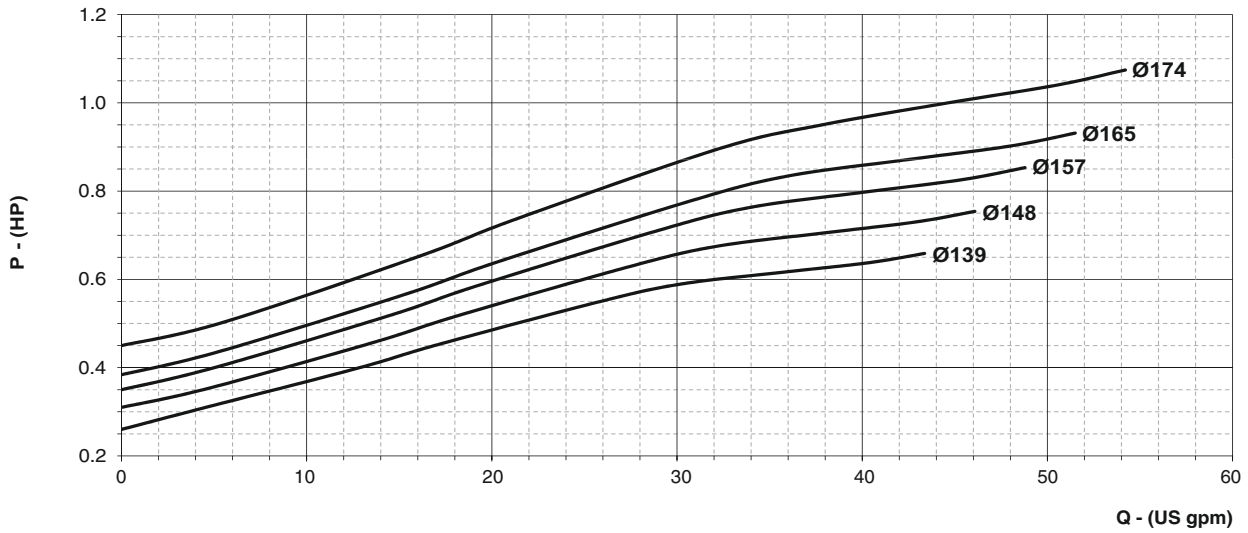
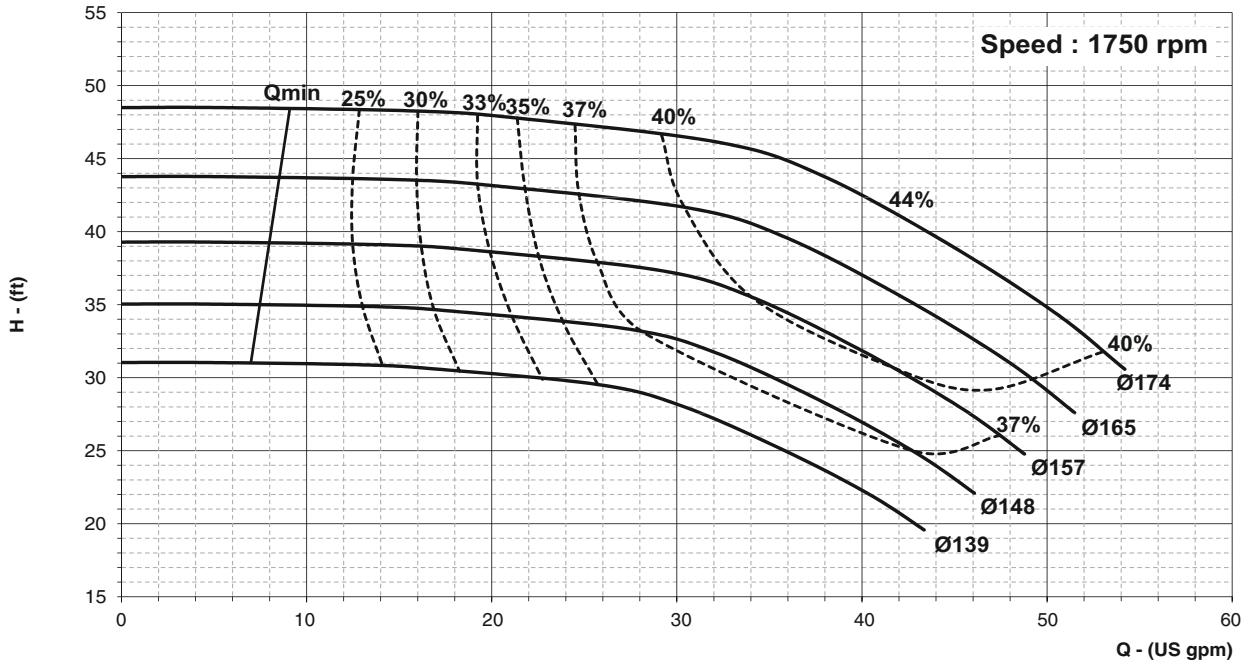




PERFORMANCE CURVE

Pump Model : ECW-32/160E

Pump Size in mm : 50 x 32

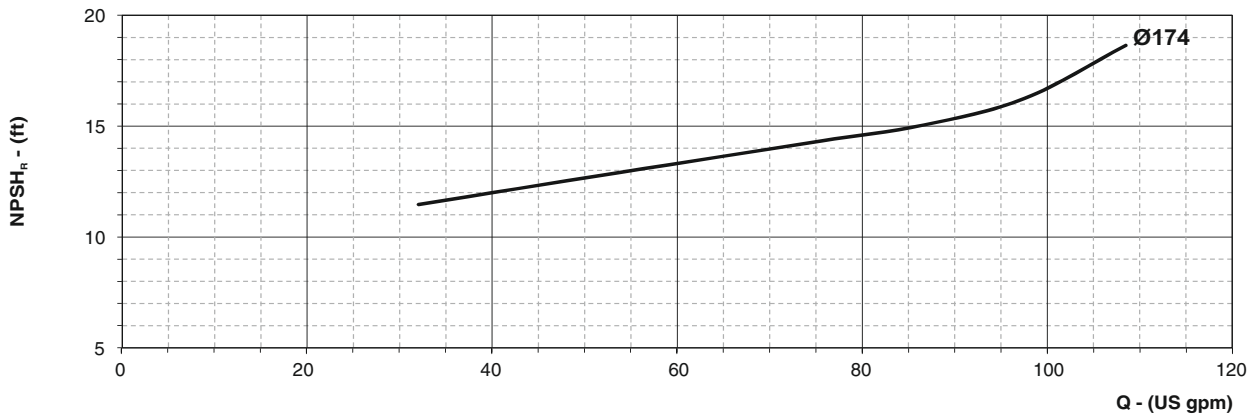
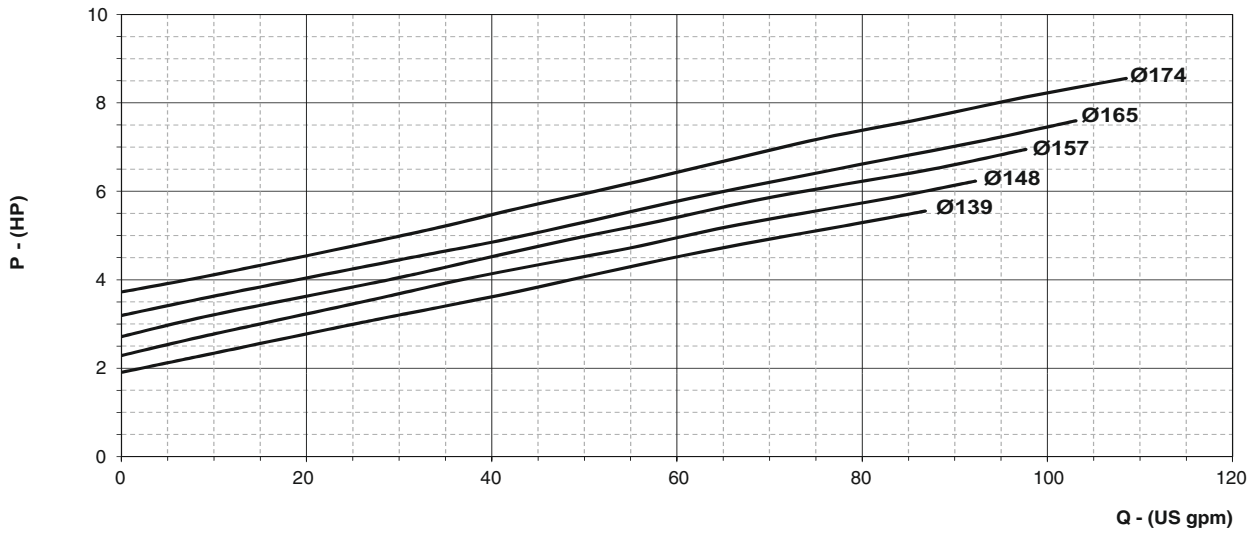
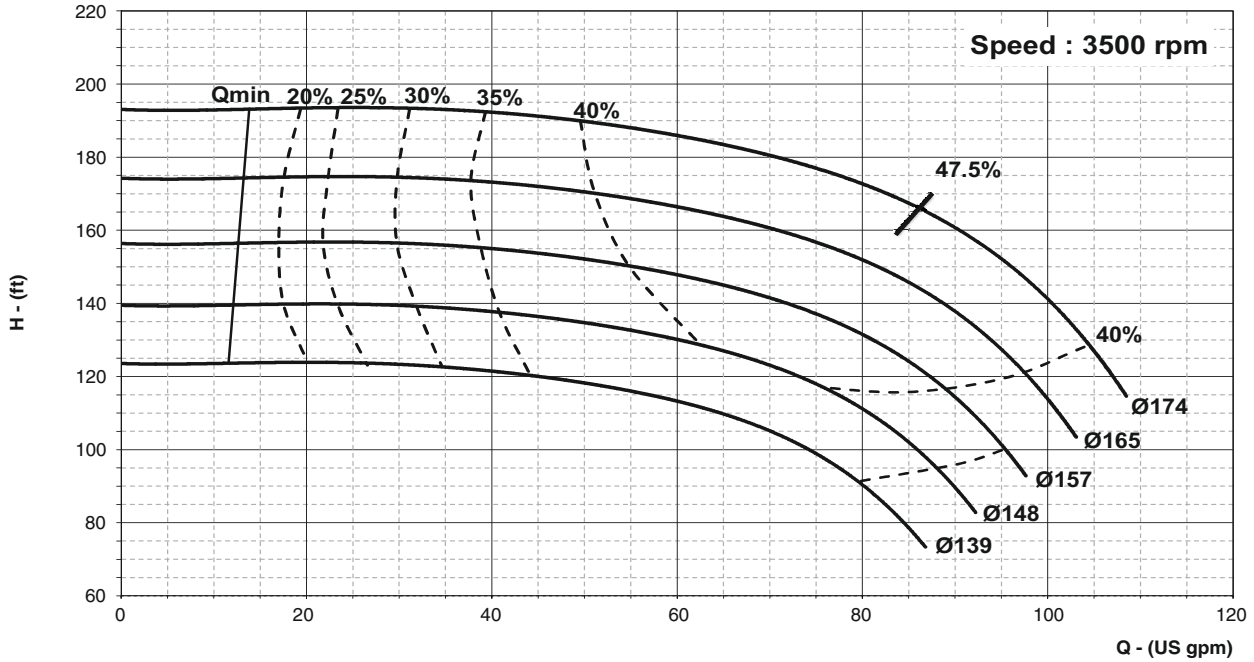




PERFORMANCE CURVE

Pump Model : **ECW-32/160E**

Pump Size in mm : **50 x 32**

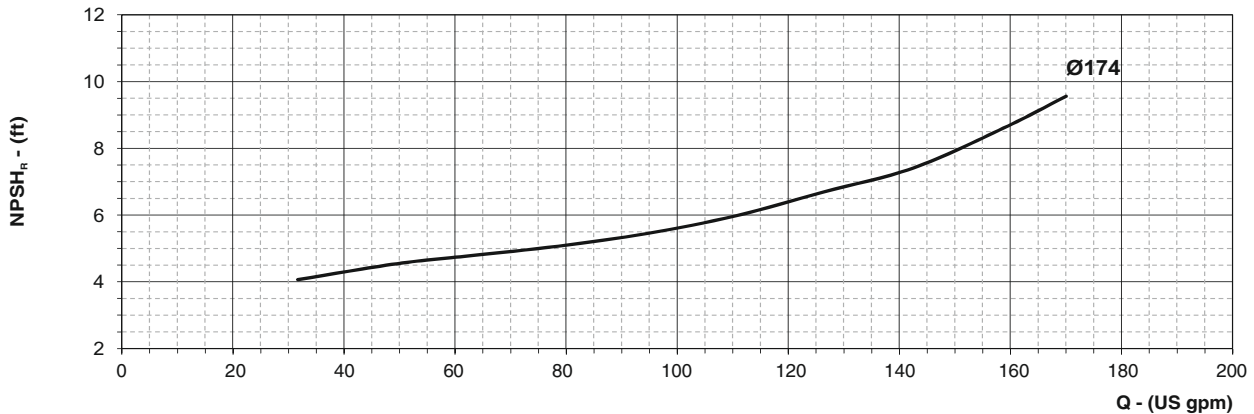
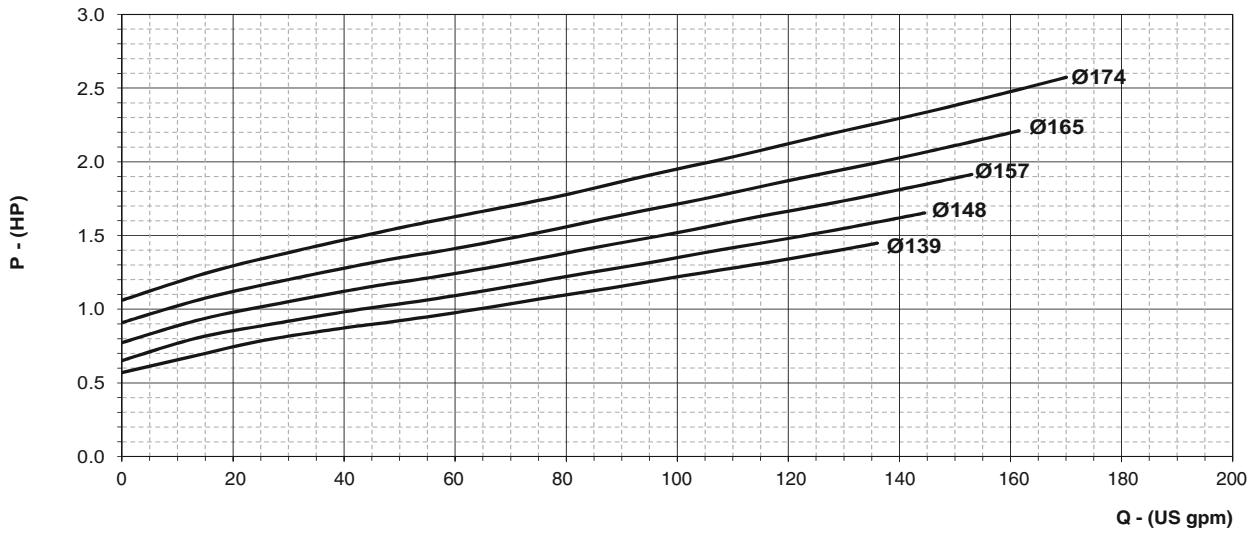
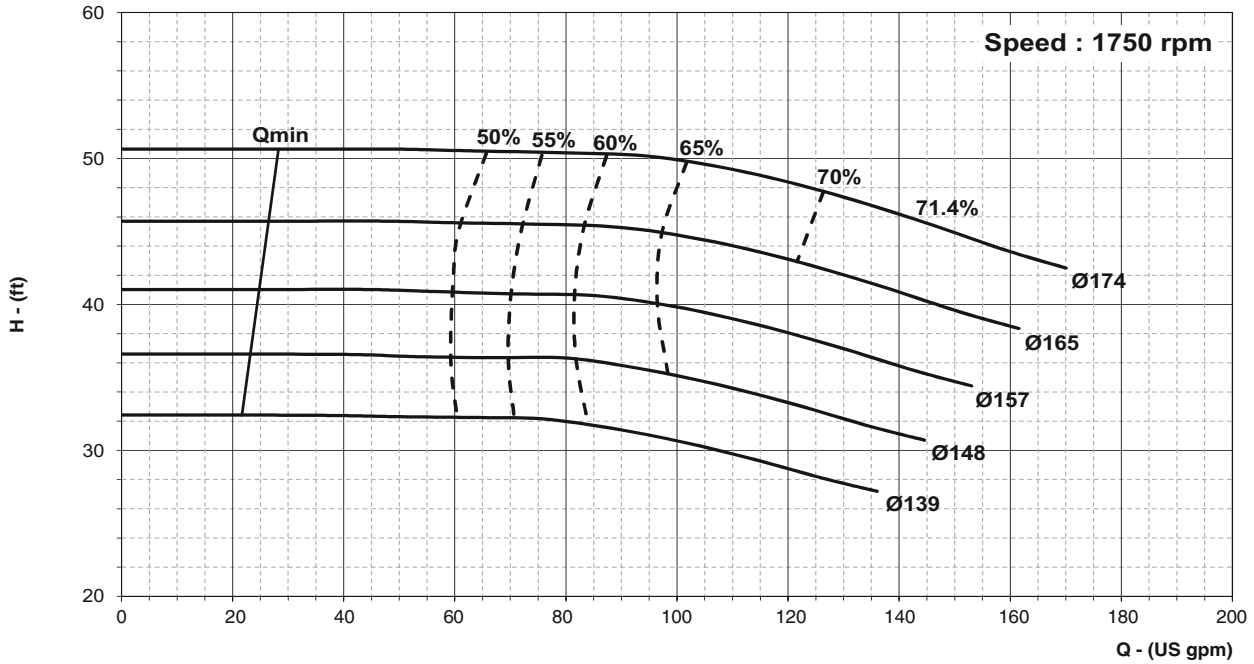




PERFORMANCE CURVE

Pump Model : ECW-40/160

Pump Size in mm : 65 x 40

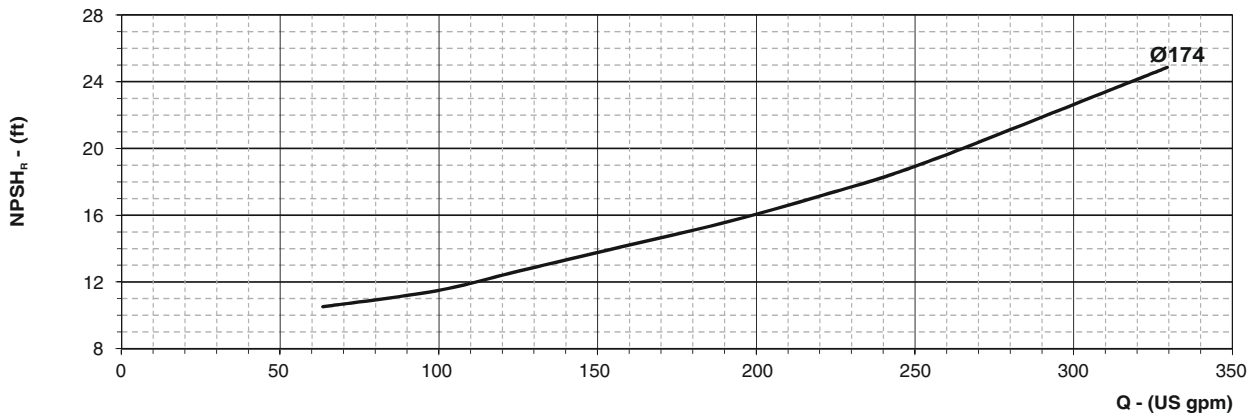
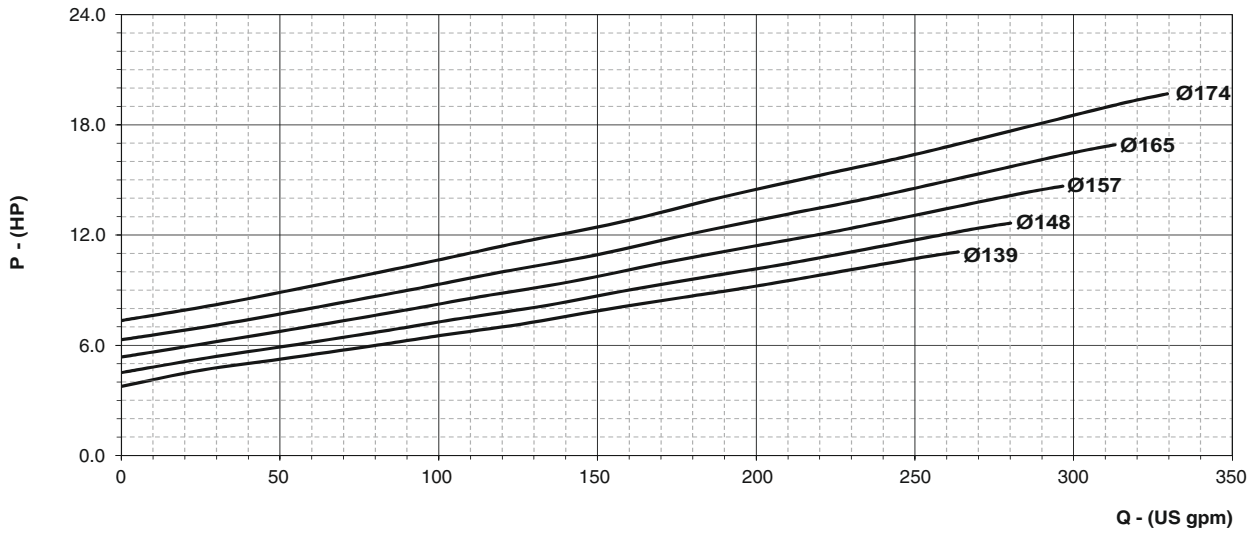
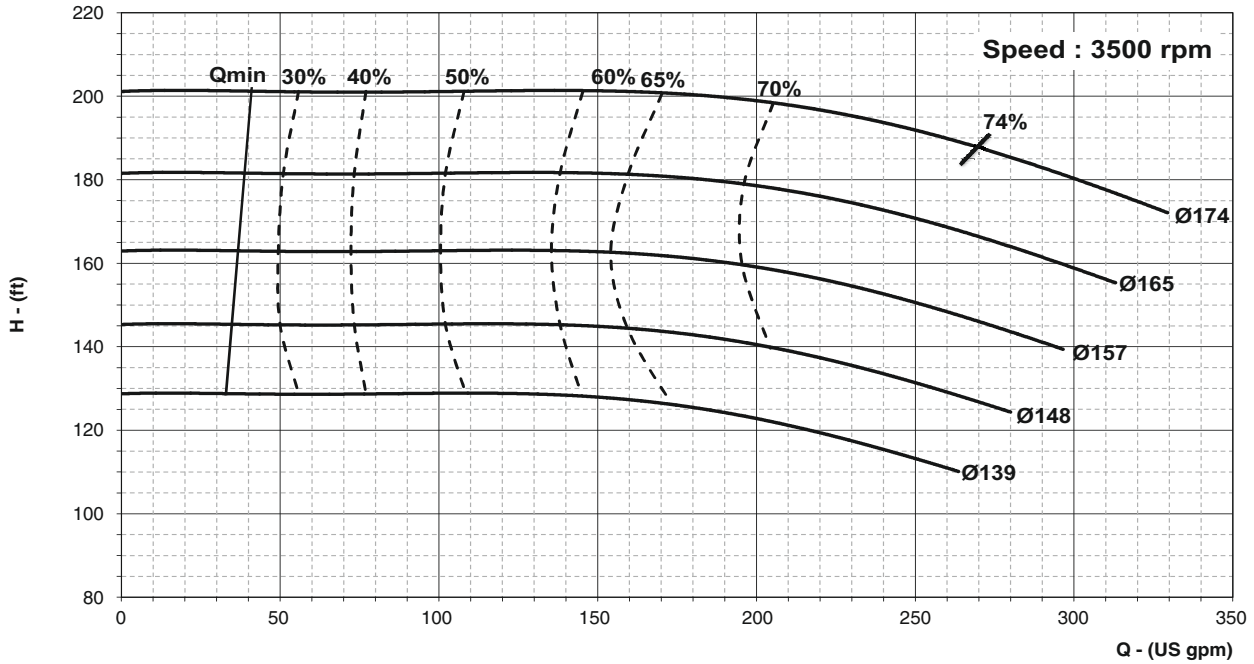




PERFORMANCE CURVE

Pump Model : ECW-40/160

Pump Size in mm : 65 x 40

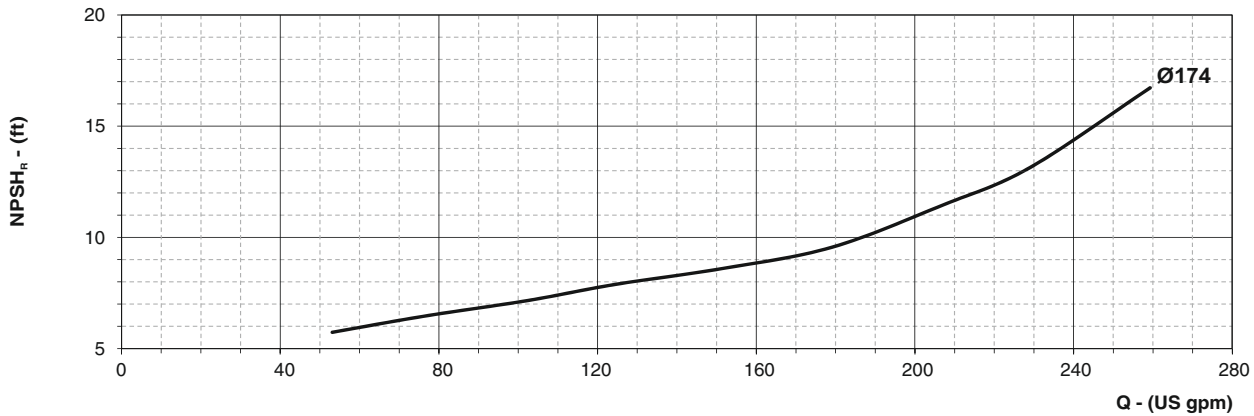
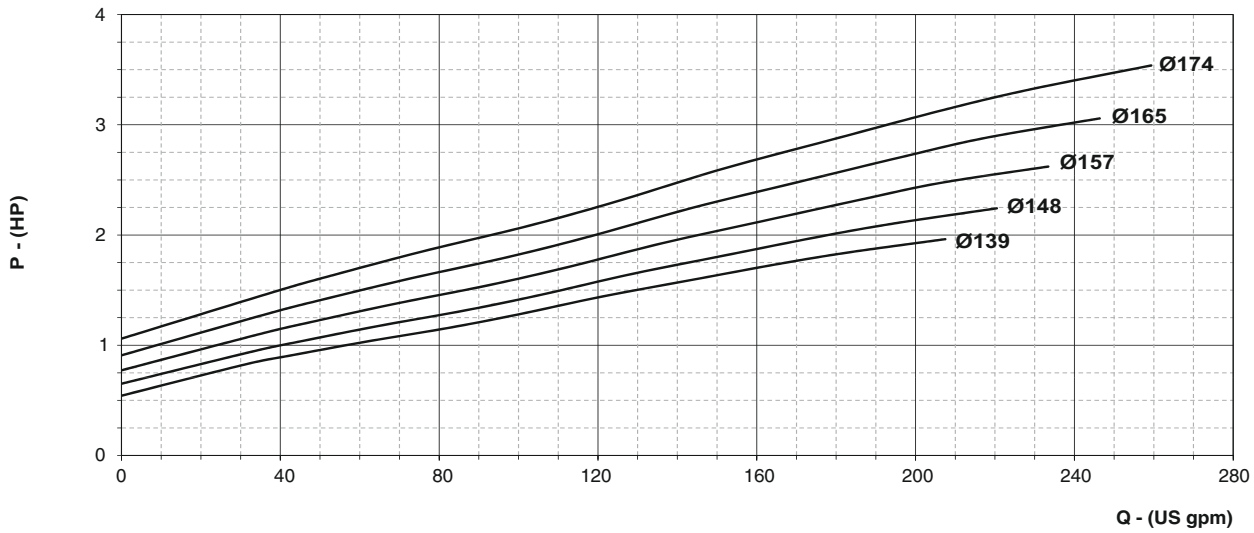
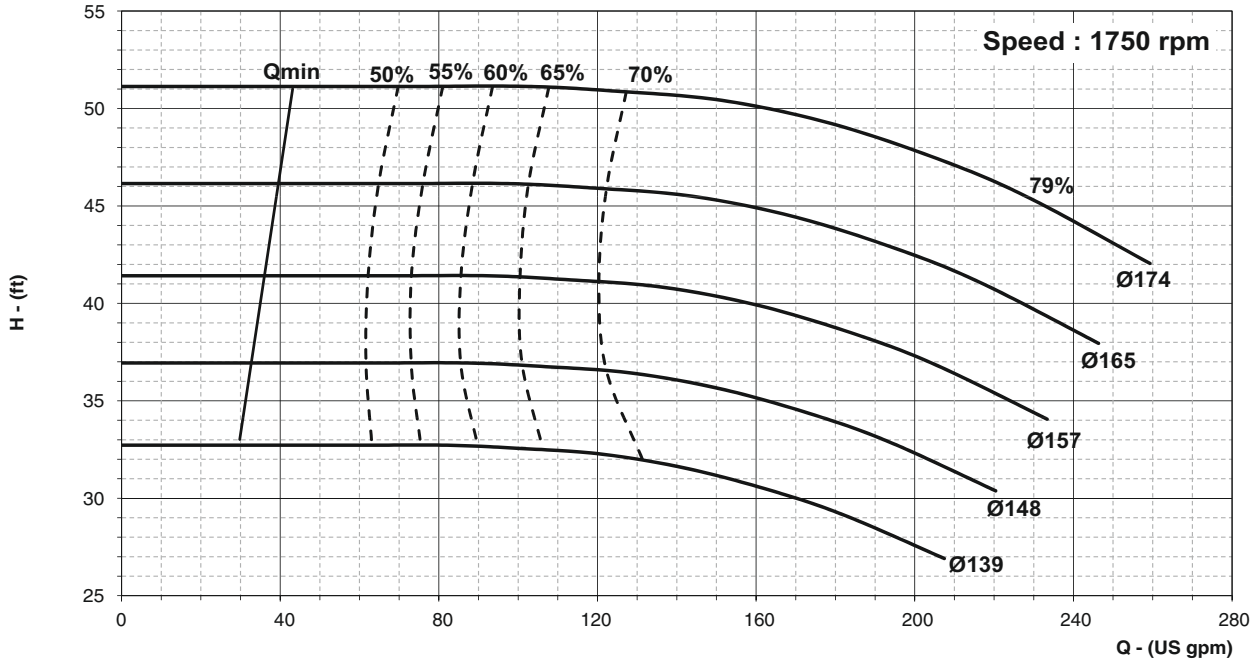




PERFORMANCE CURVE

Pump Model : ECW-50/160

Pump Size in mm : 65 x 50

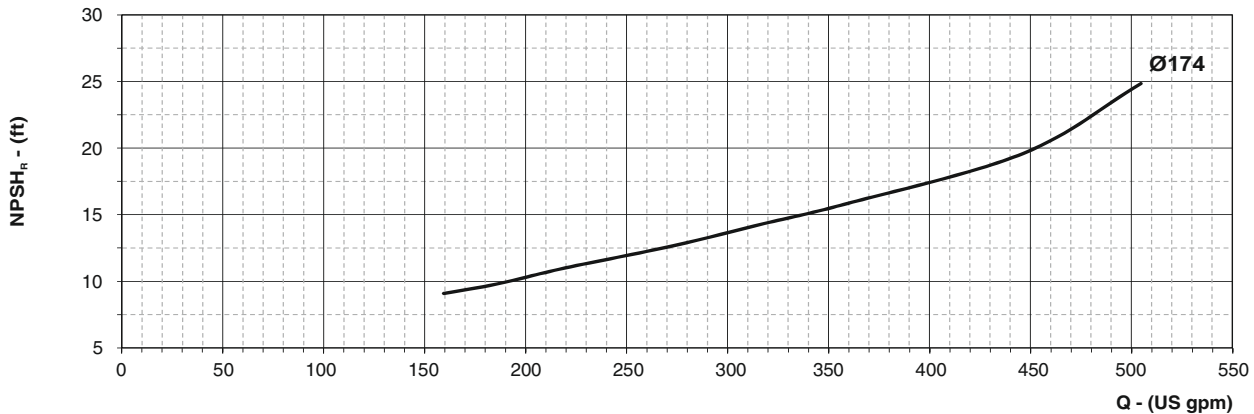
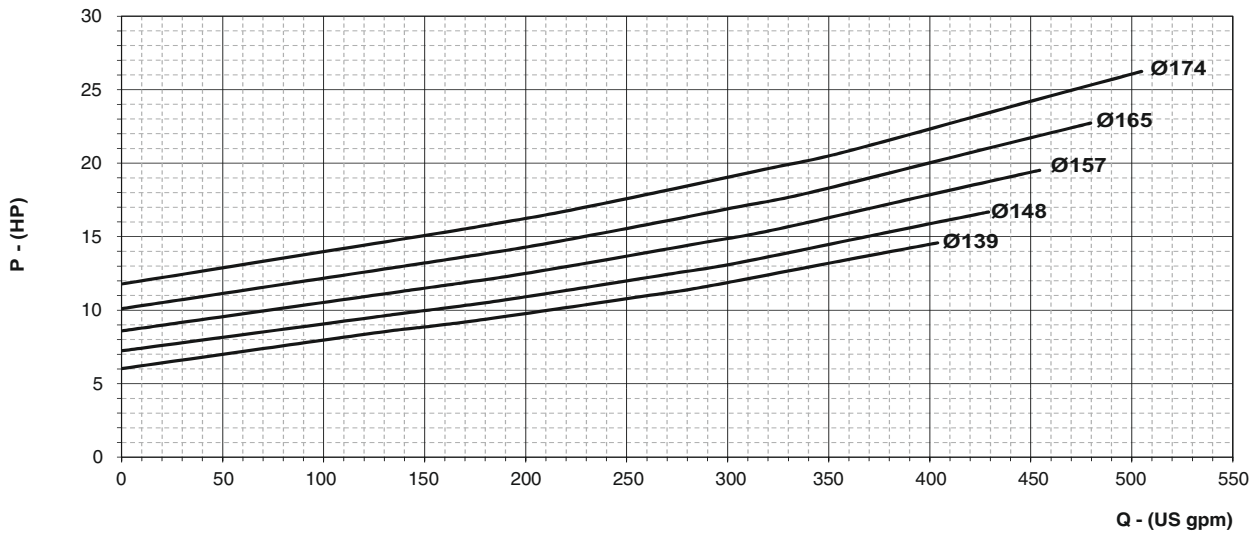
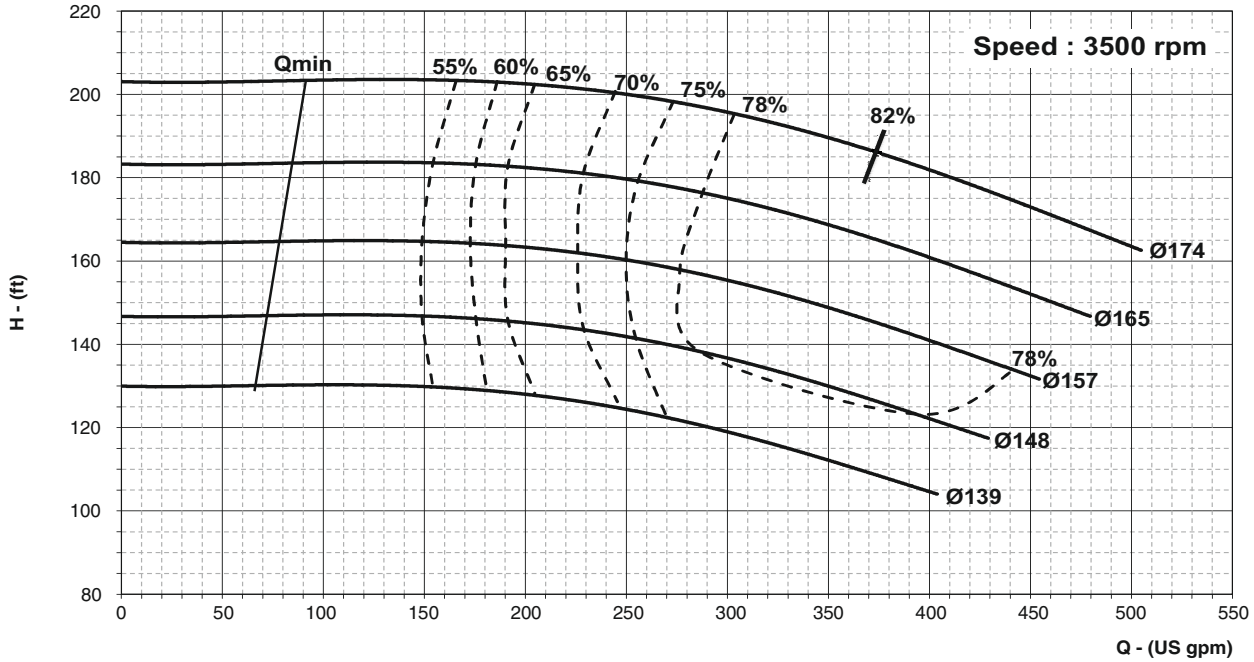




PERFORMANCE CURVE

Pump Model : ECW-50/160

Pump Size in mm : 65 x 50

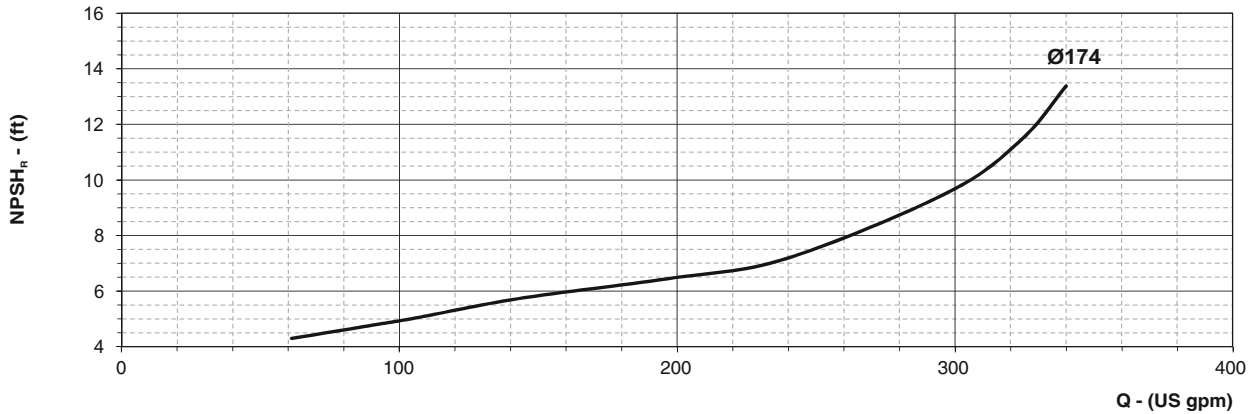
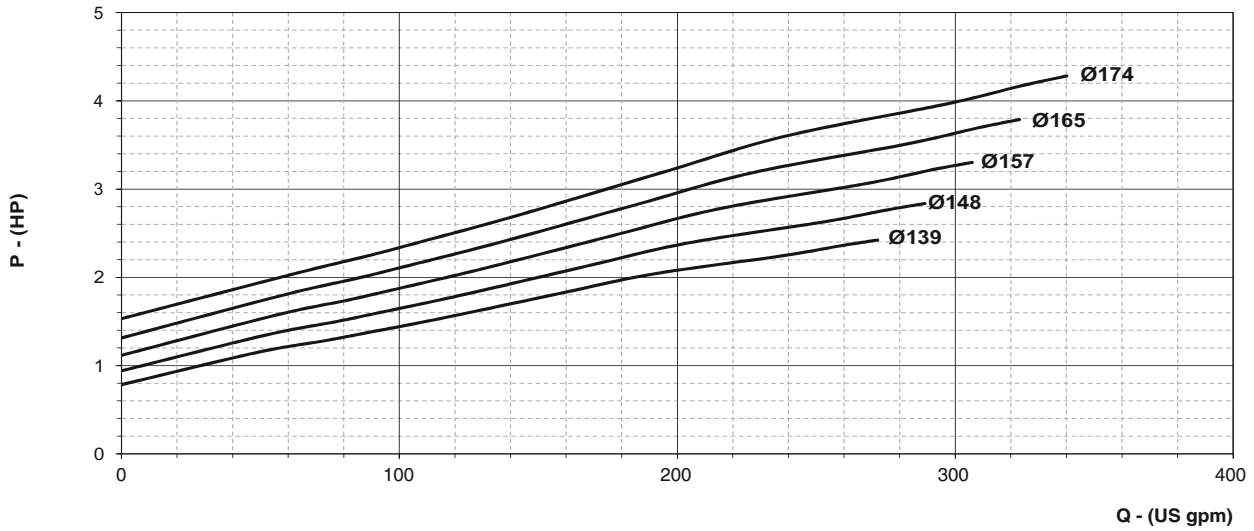
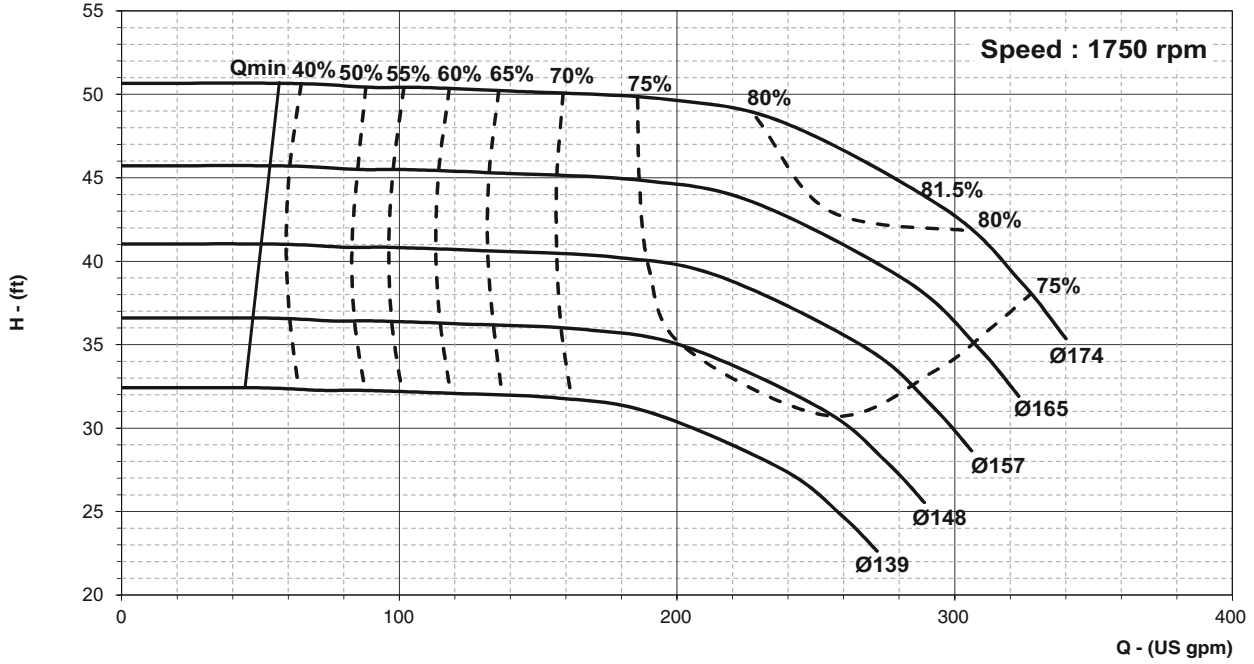




PERFORMANCE CURVE

Pump Model : ECW-65/160

Pump Size in mm : 80 x 65

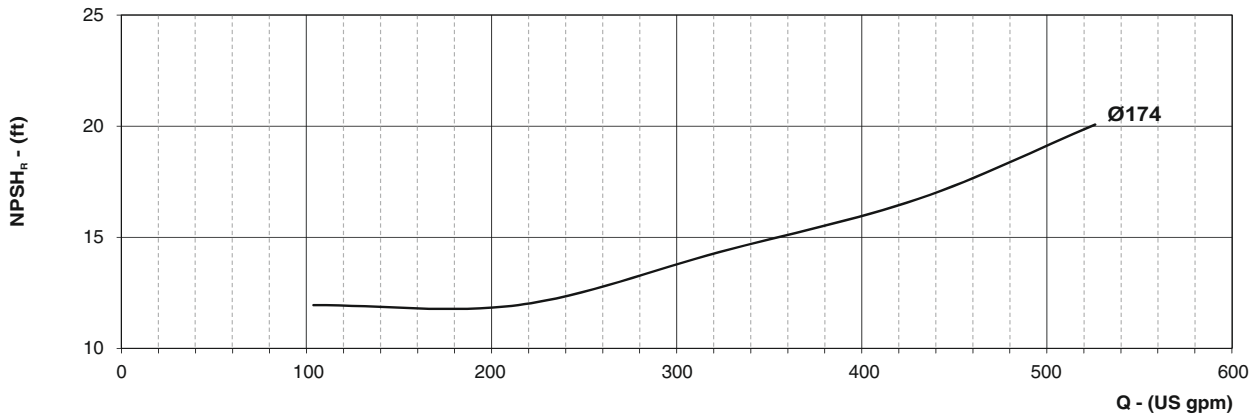
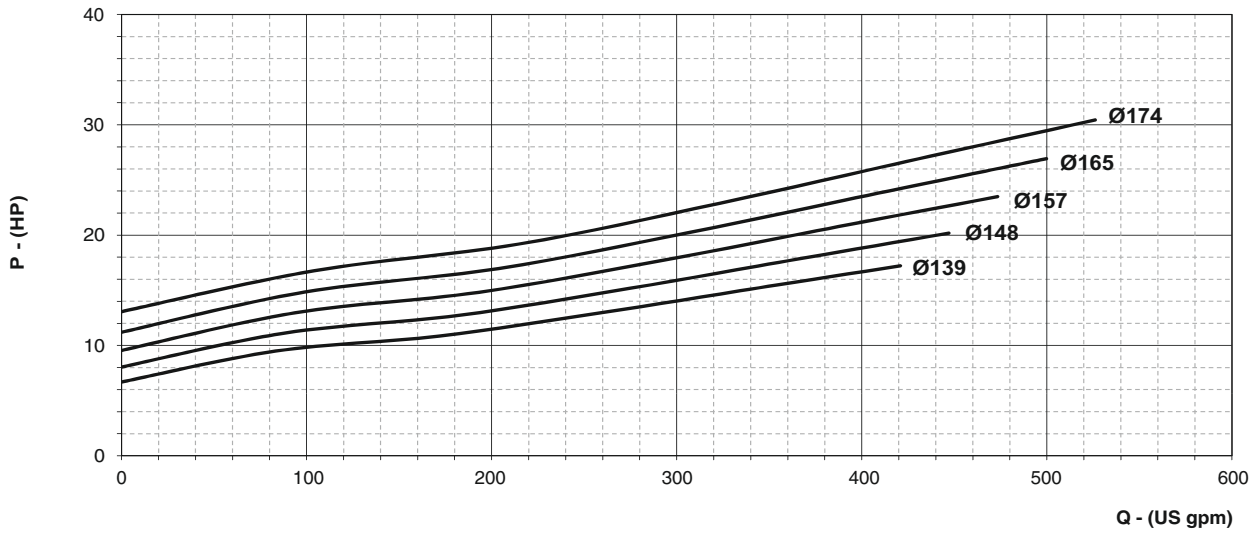
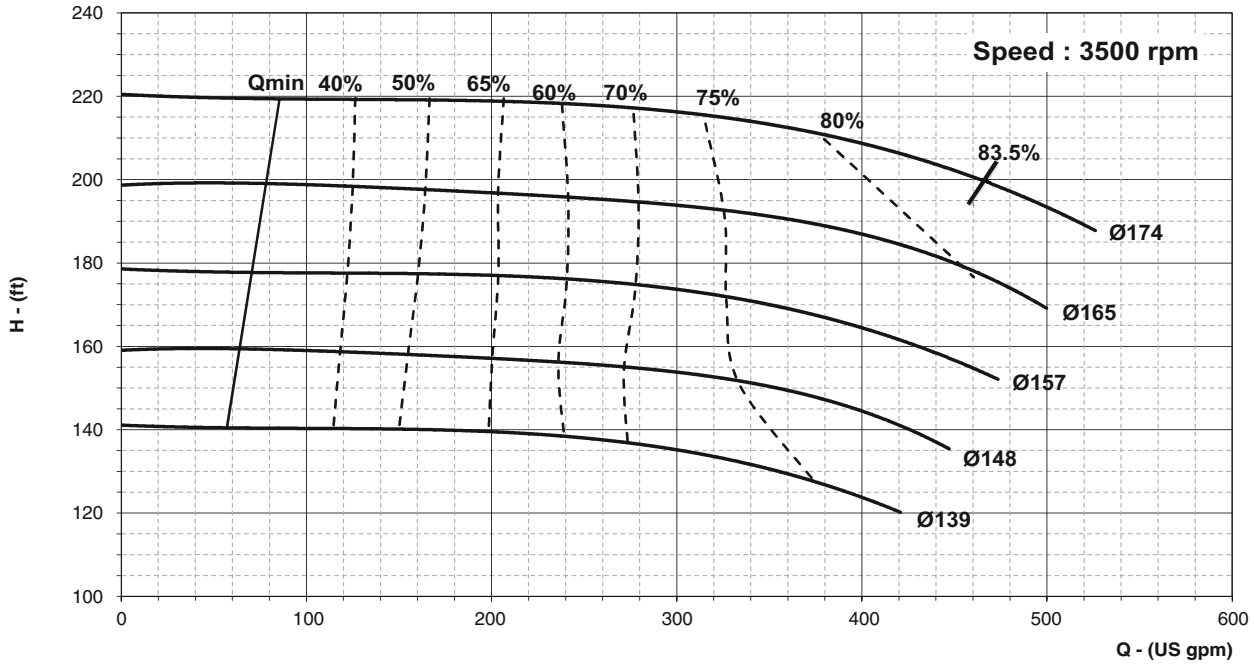




PERFORMANCE CURVE

Pump Model : ECW-65/160

Pump Size in mm : 80 x 65

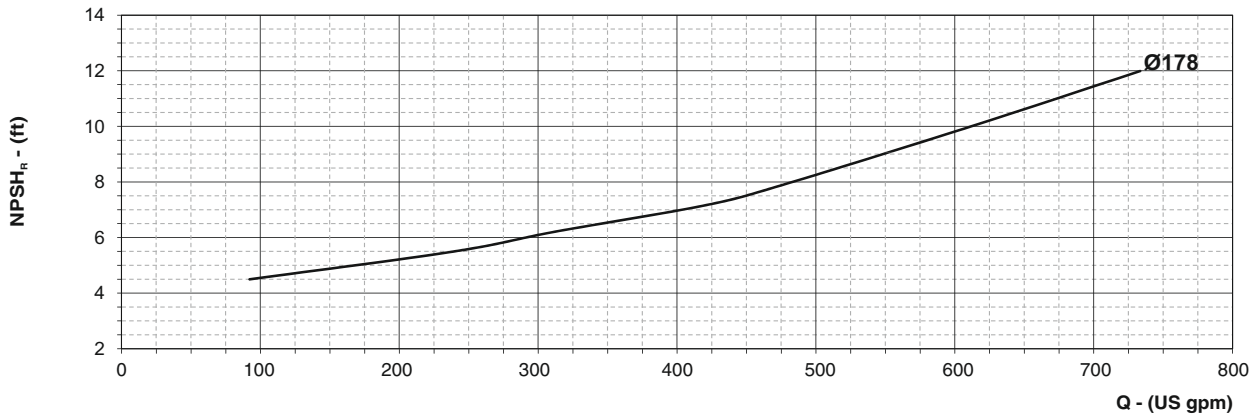
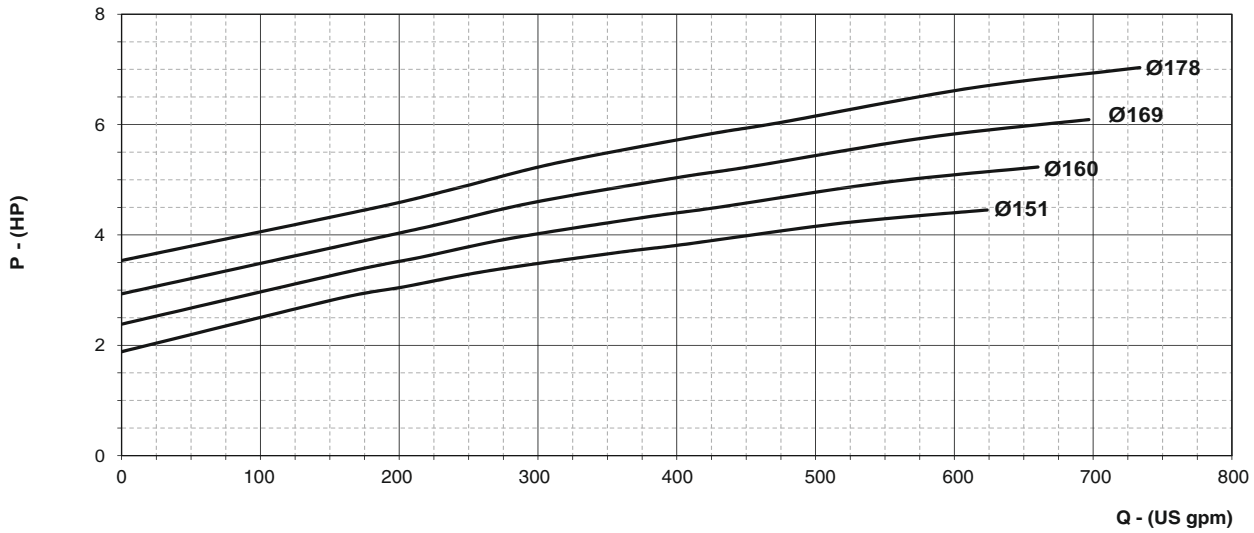
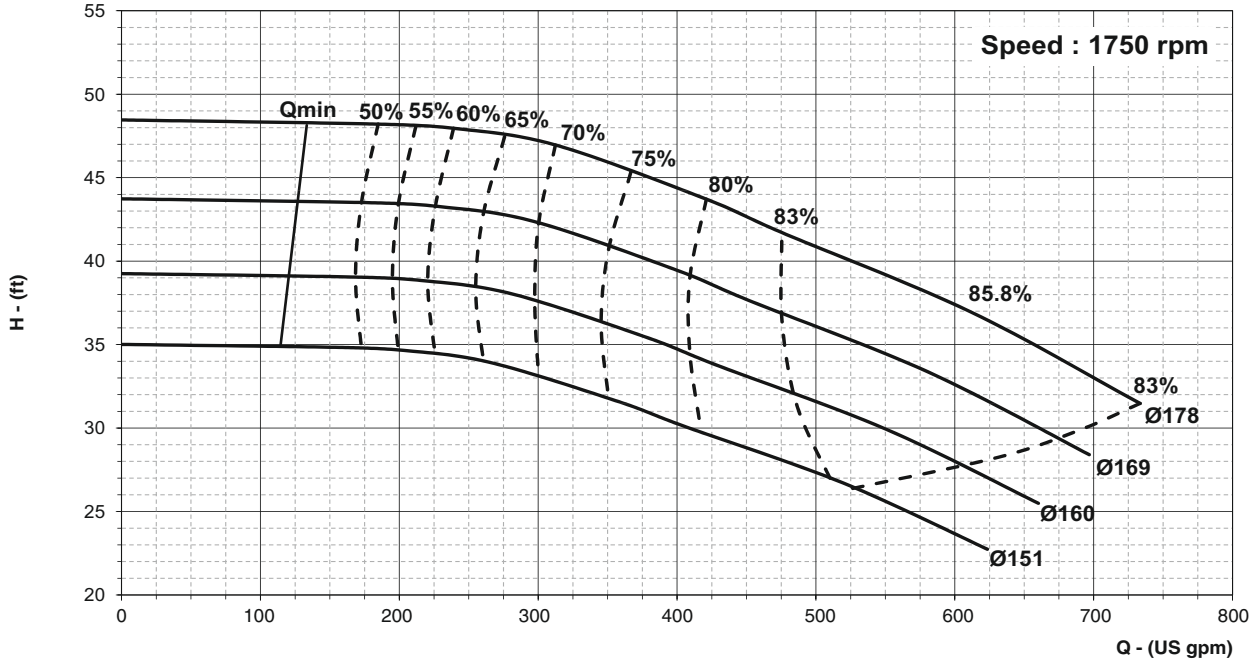




PERFORMANCE CURVE

Pump Model : **ECW-80/160**
On request

Pump Size in mm : **100 x 80**

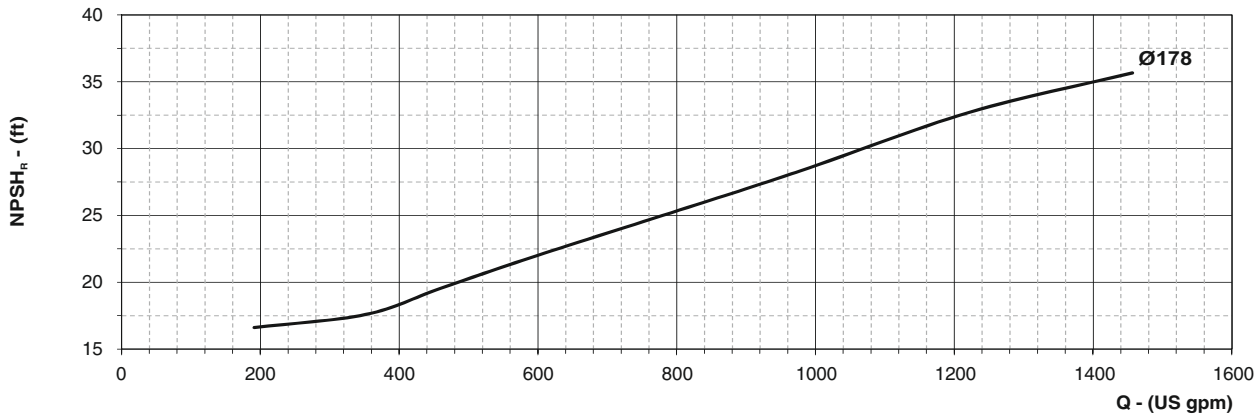
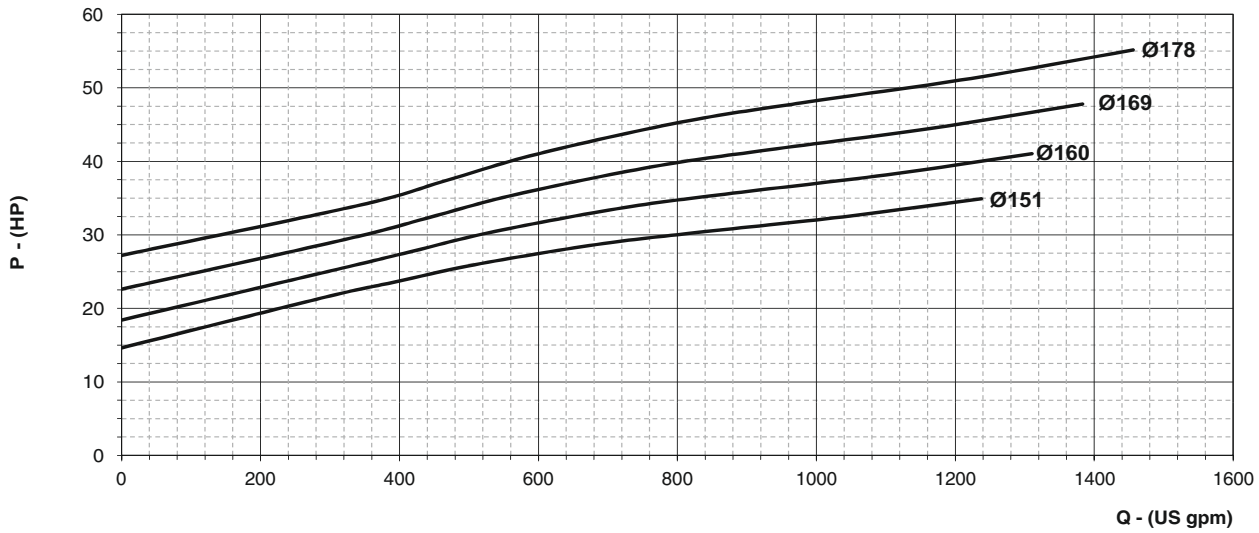
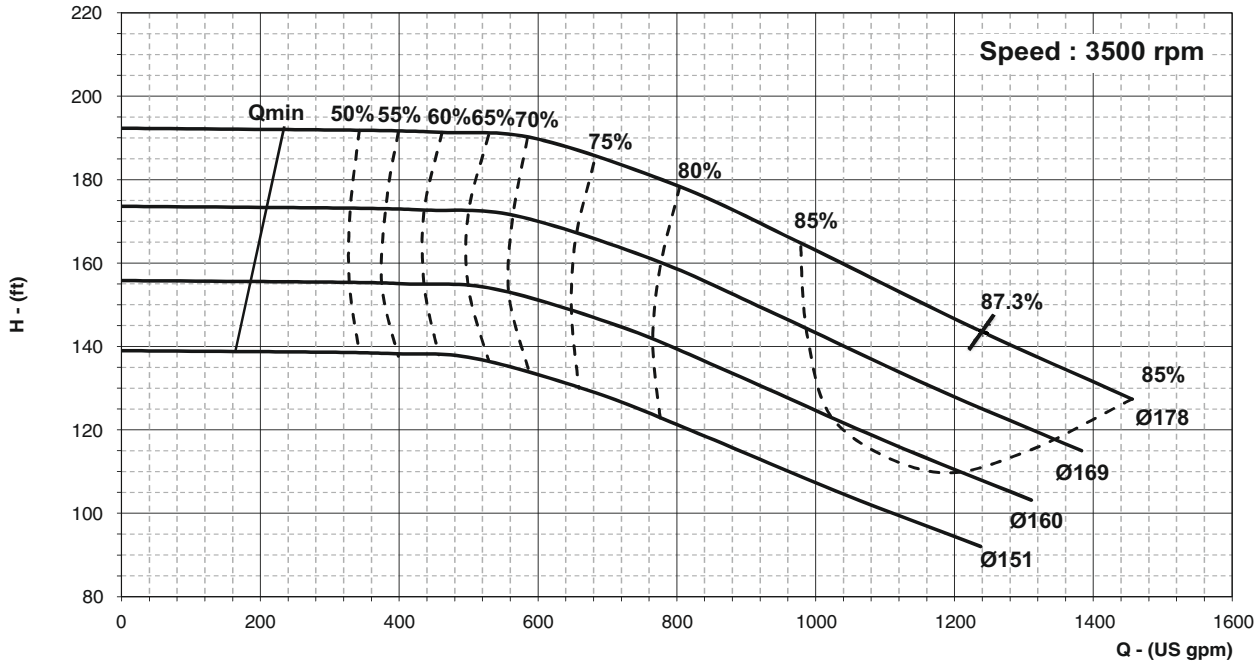




PERFORMANCE CURVE

Pump Model : **ECW-80/160**
On request

Pump Size in mm : **100 x 80**

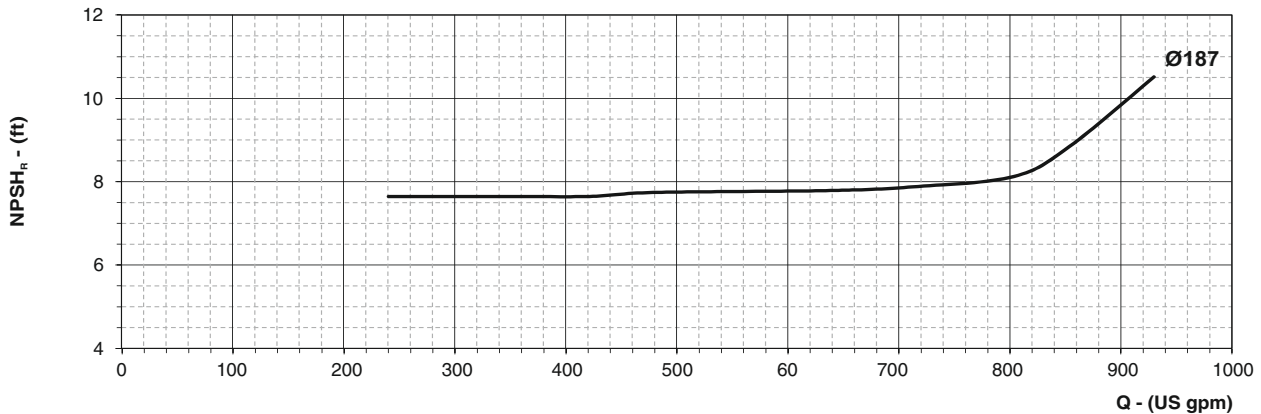
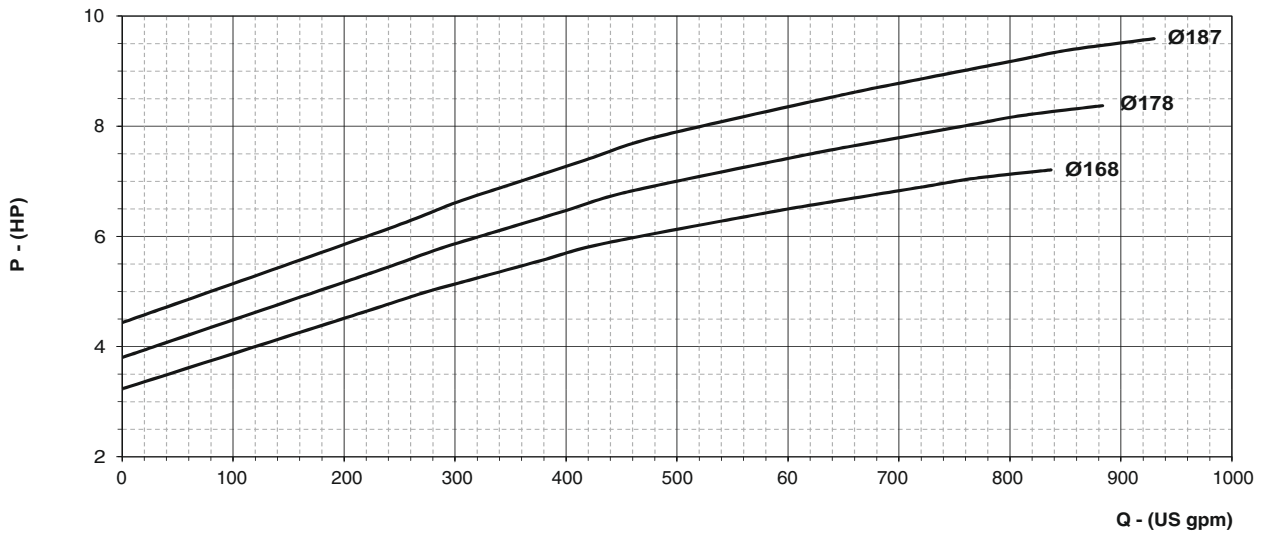
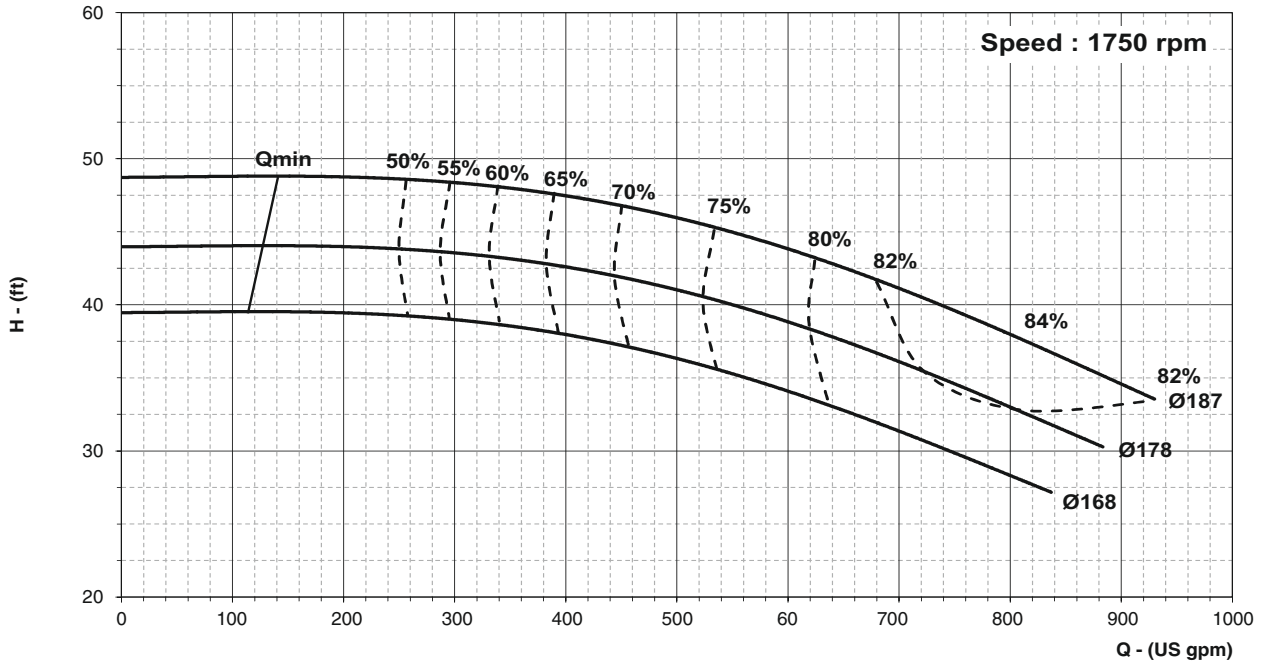




PERFORMANCE CURVE

Pump Model : ECW-100/160

Pump Size in mm : 125 x 100

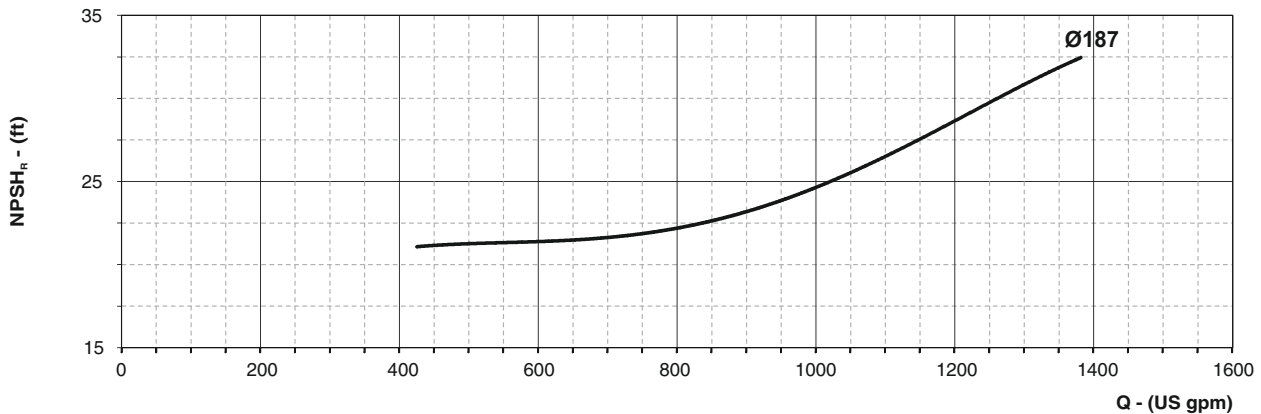
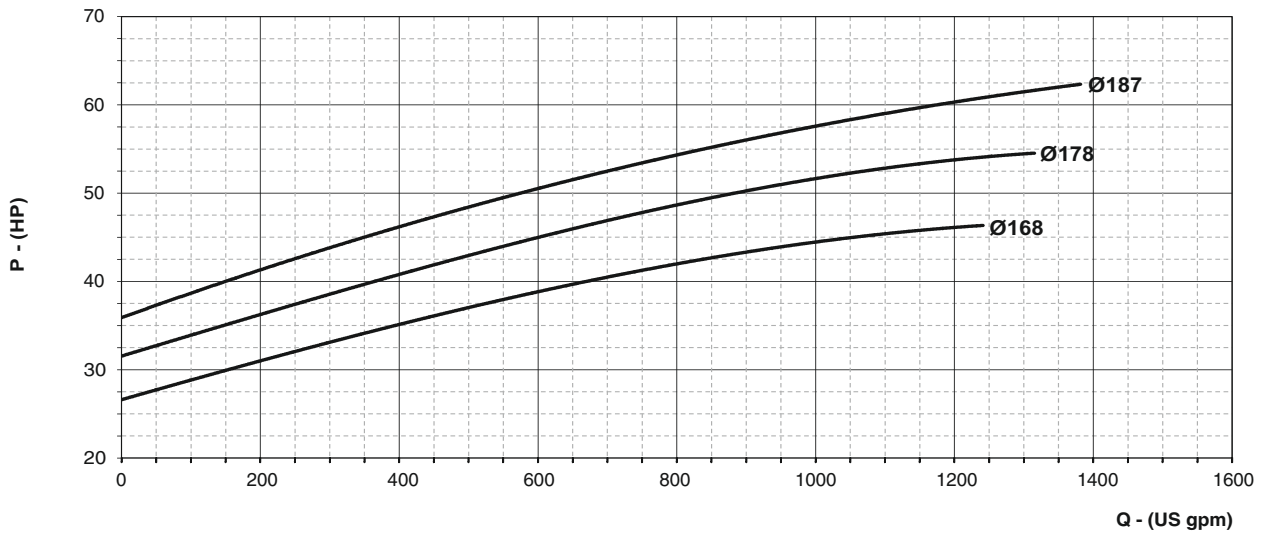
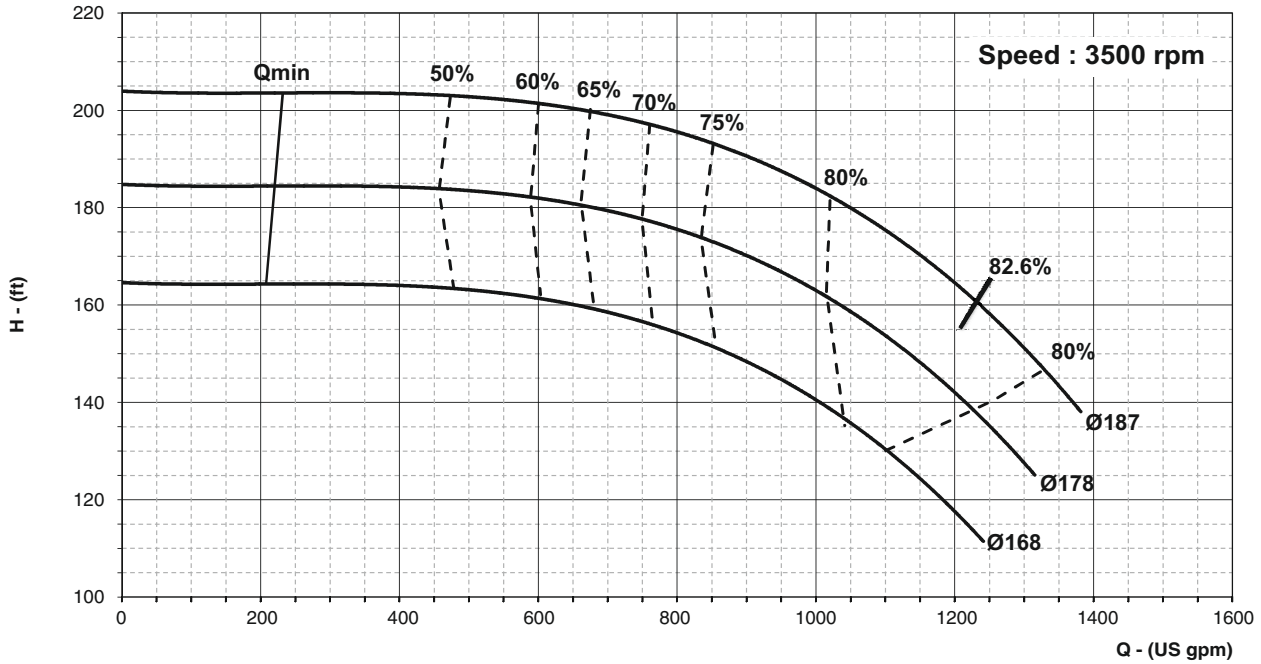




PERFORMANCE CURVE

Pump Model : **ECW-100/160**

Pump Size in mm : **125 x 100**

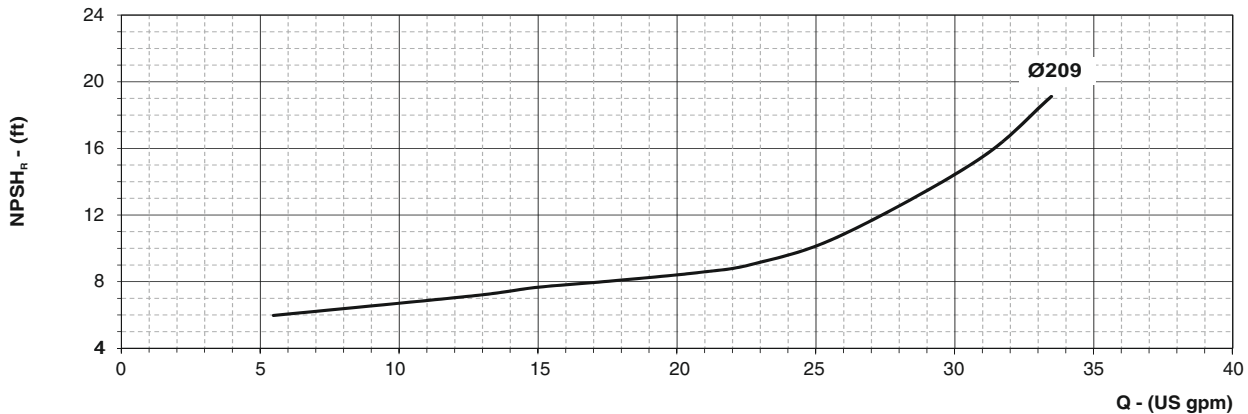
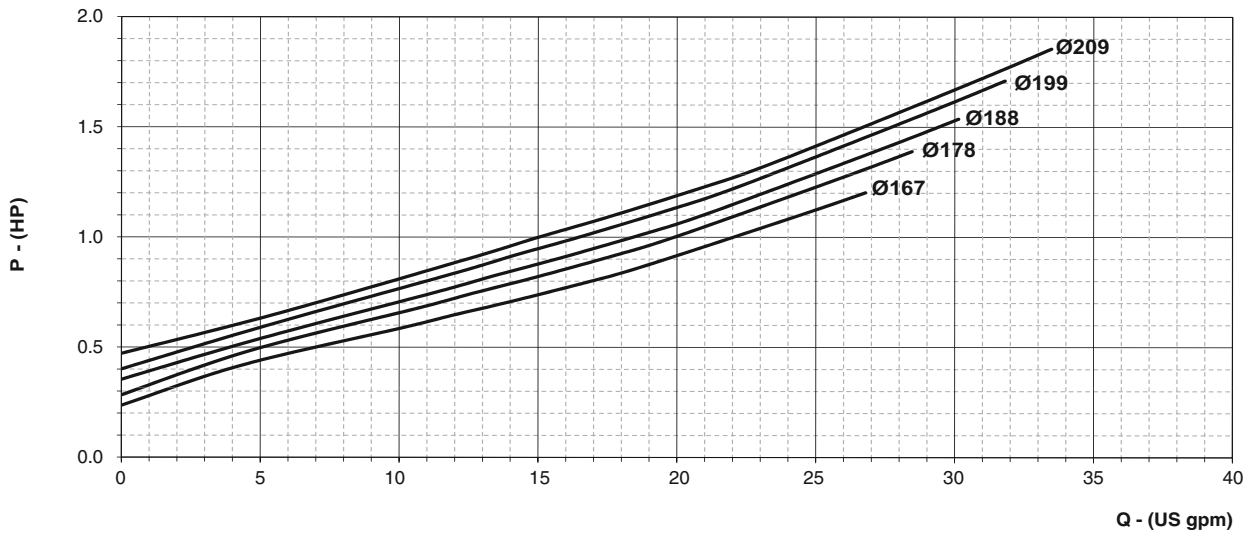
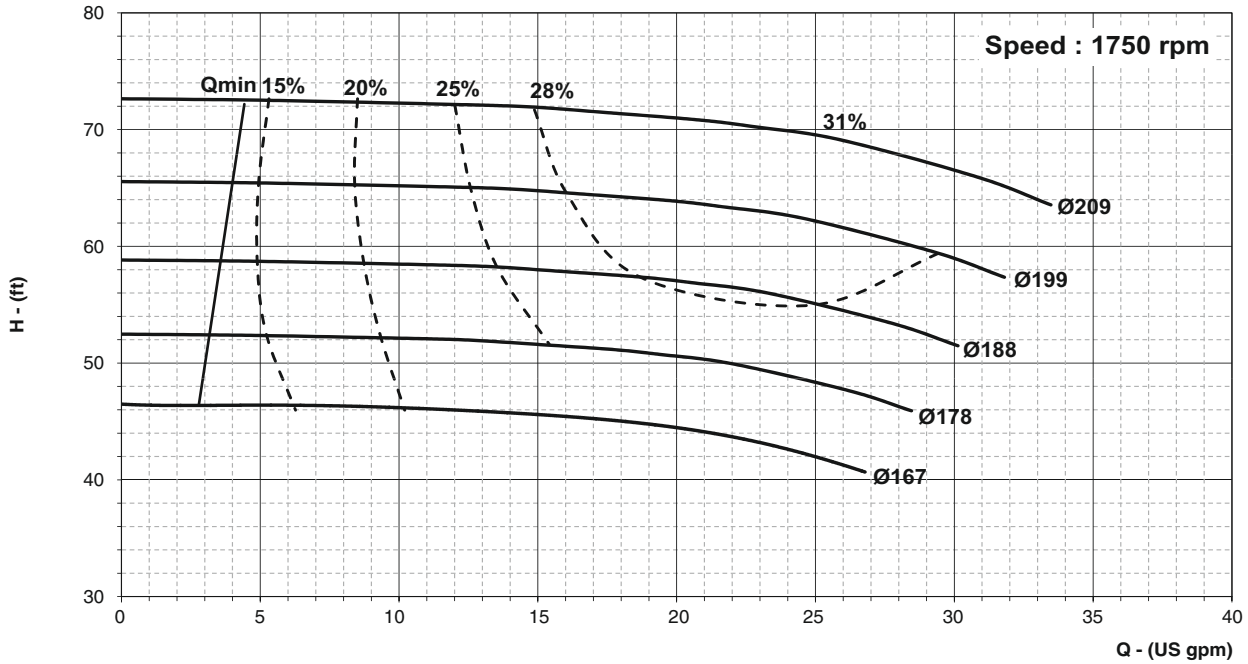




PERFORMANCE CURVE

Pump Model : ECW-25/200

Pump Size in mm : 40 x 25

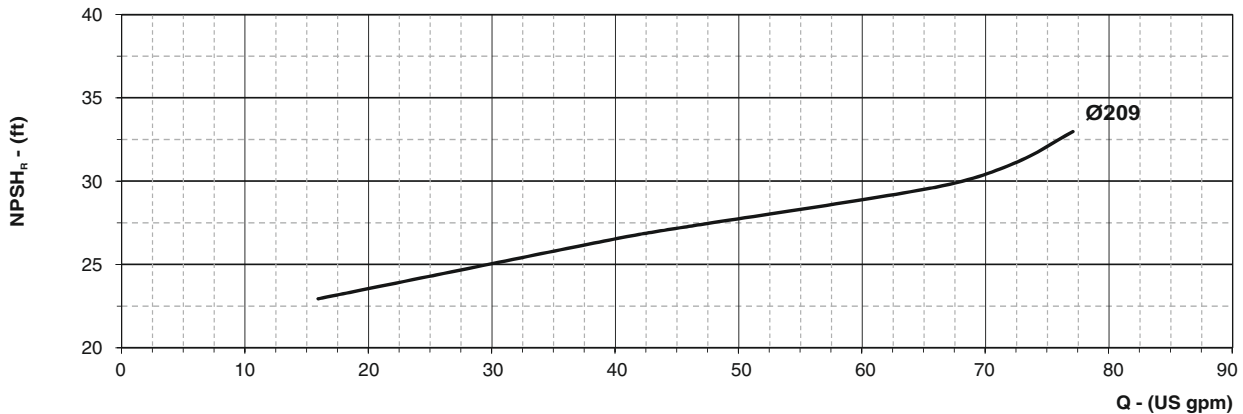
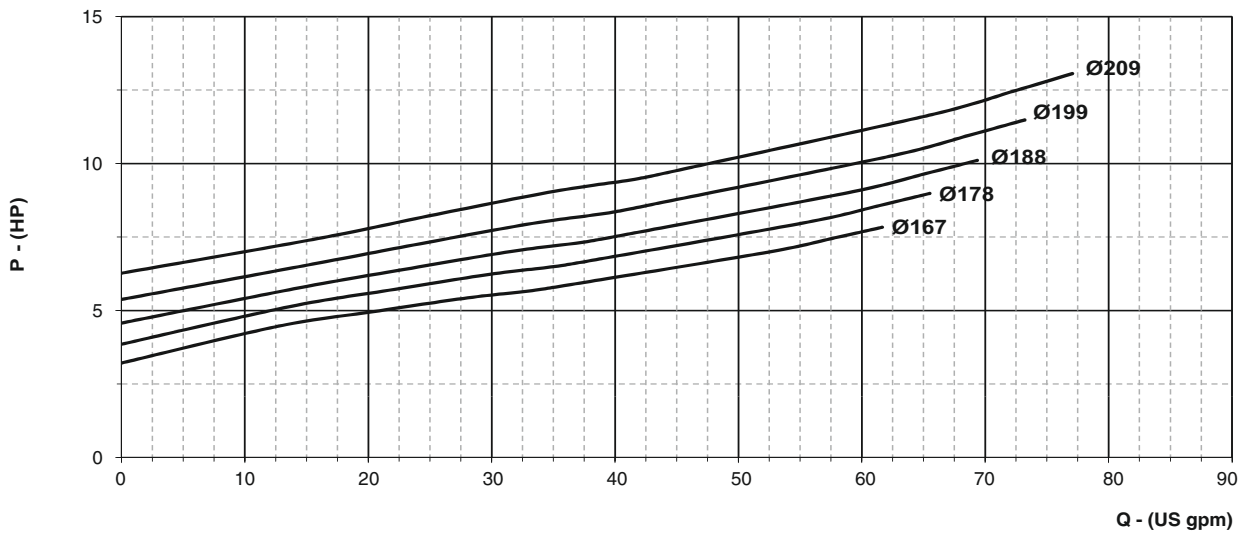
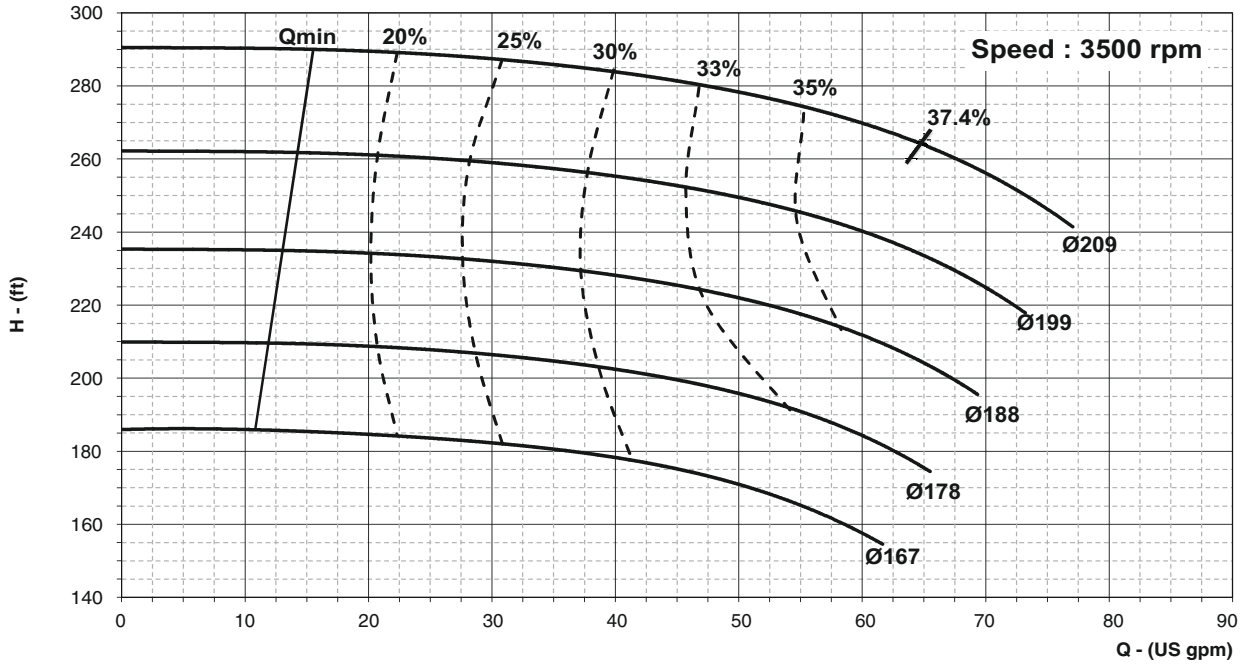




PERFORMANCE CURVE

Pump Model : ECW-25/200

Pump Size in mm : 40 x 25

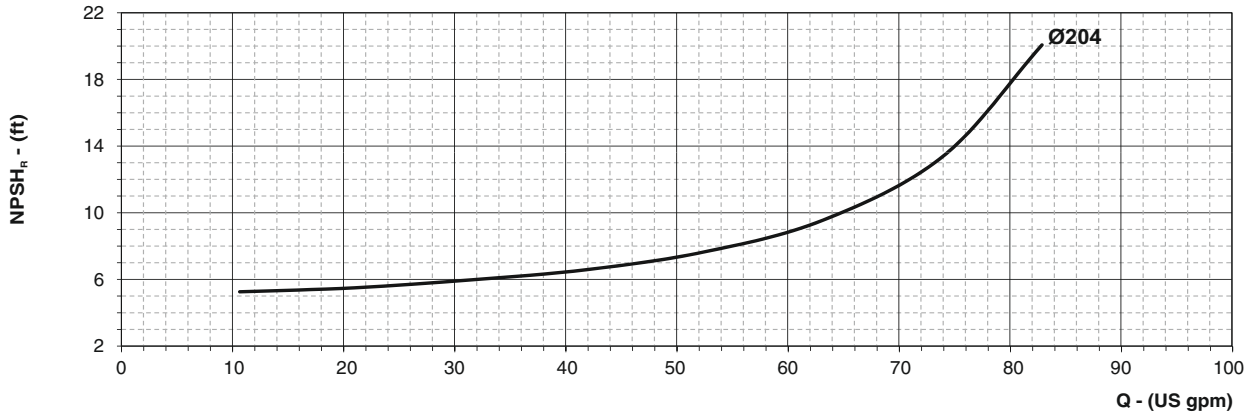
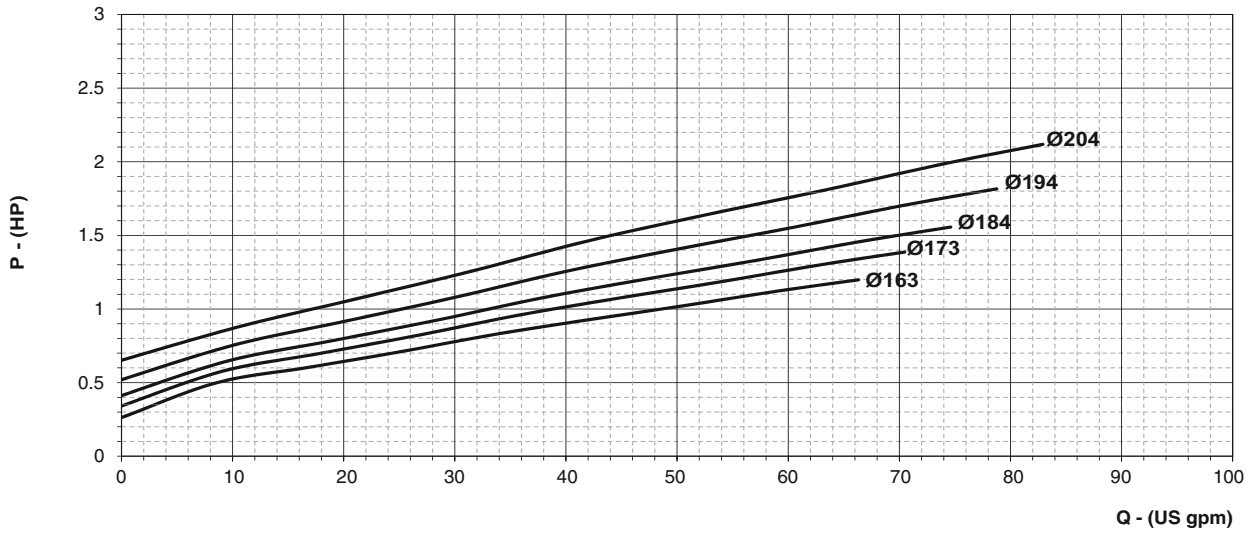
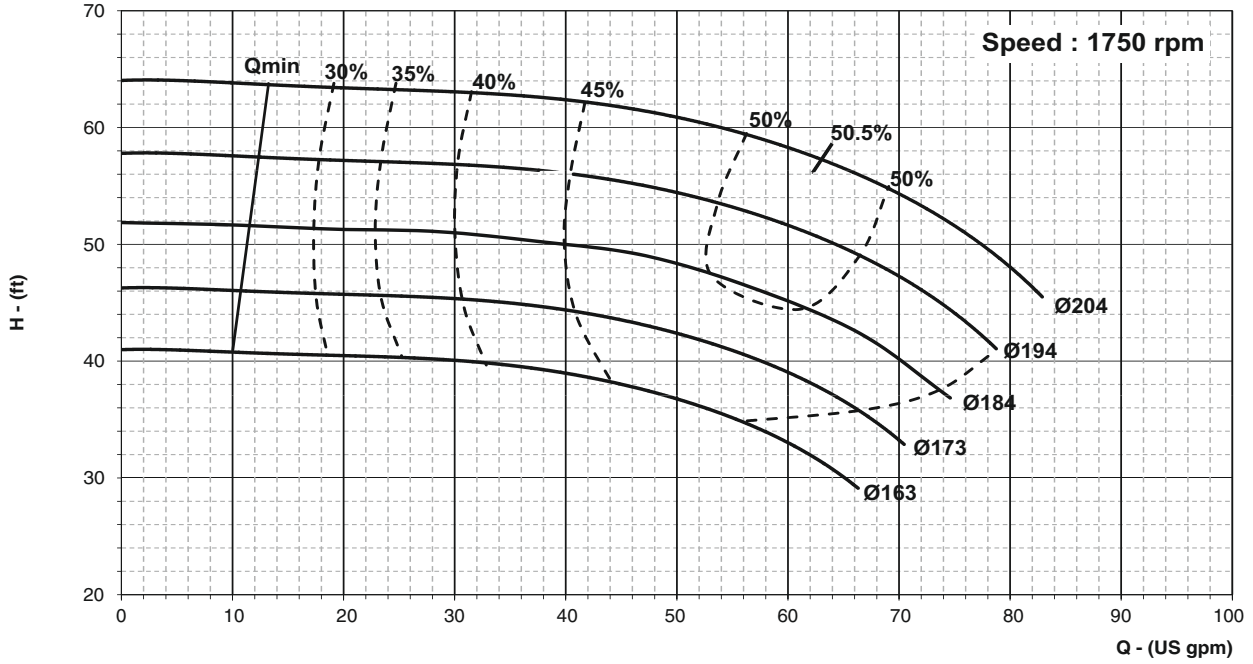




PERFORMANCE CURVE

Pump Model : ECW-32/200E

Pump Size in mm : 50 x 32

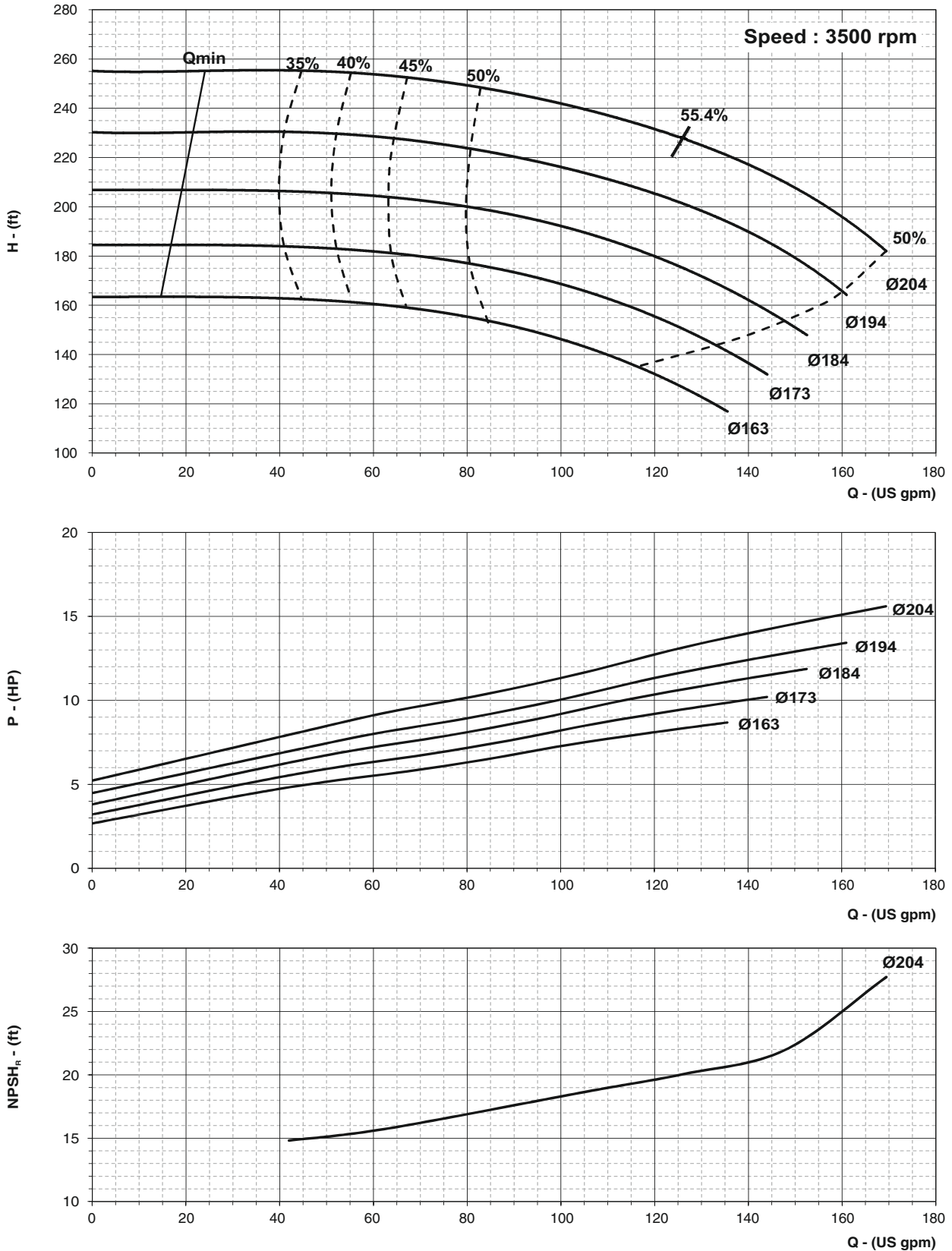




PERFORMANCE CURVE

Pump Model : **ECW-32/200E**

Pump Size in mm : **50 x 32**

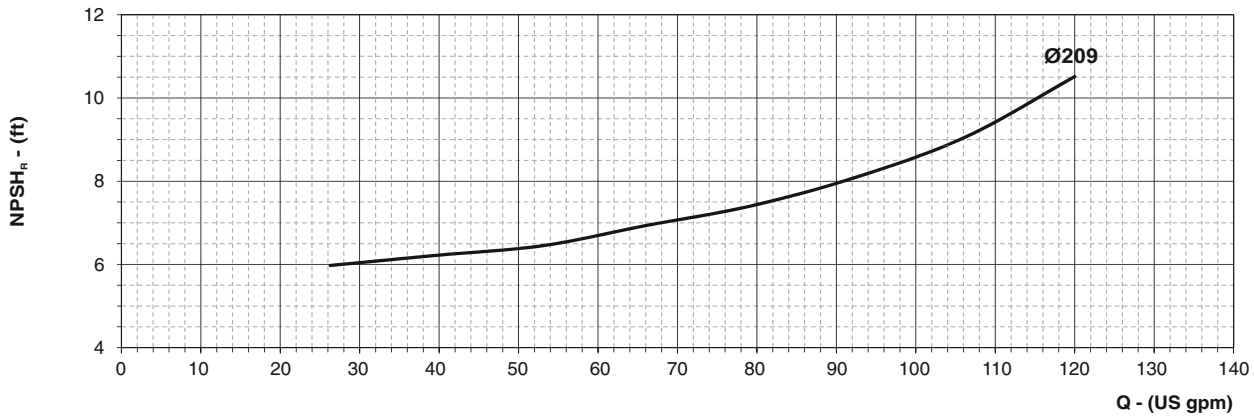
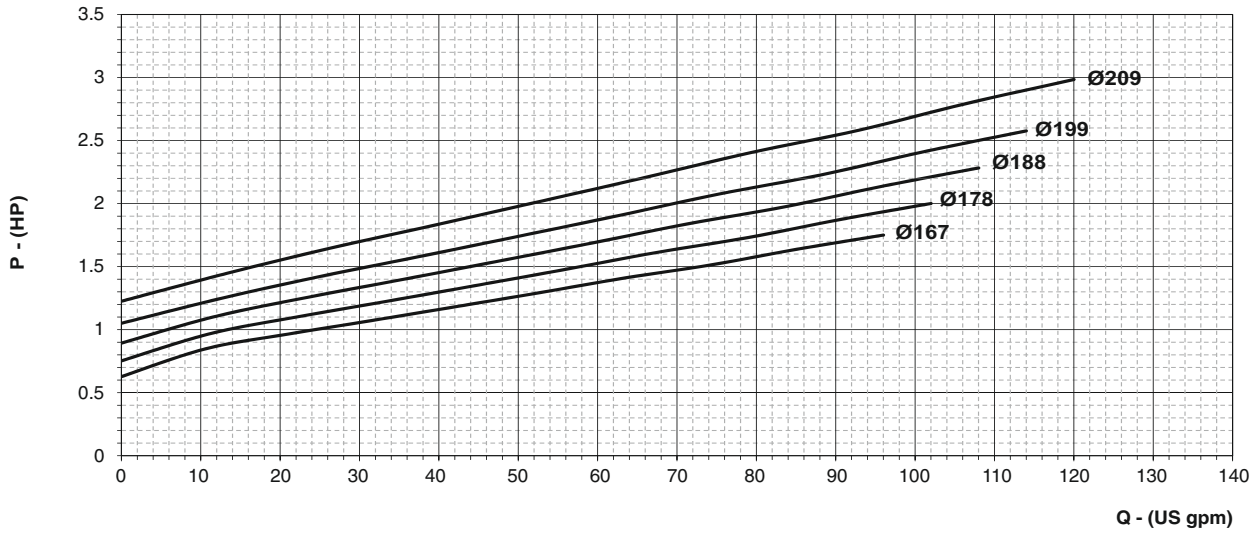
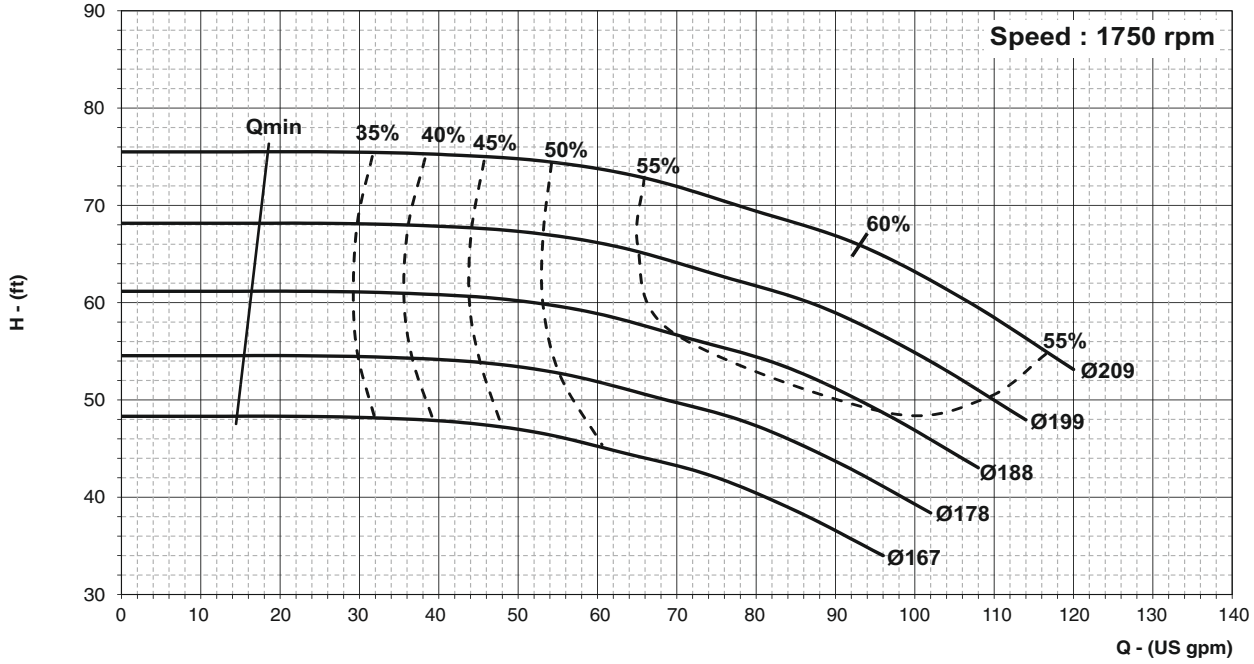




PERFORMANCE CURVE

Pump Model : ECW-32/200

Pump Size in mm : 50 x 32

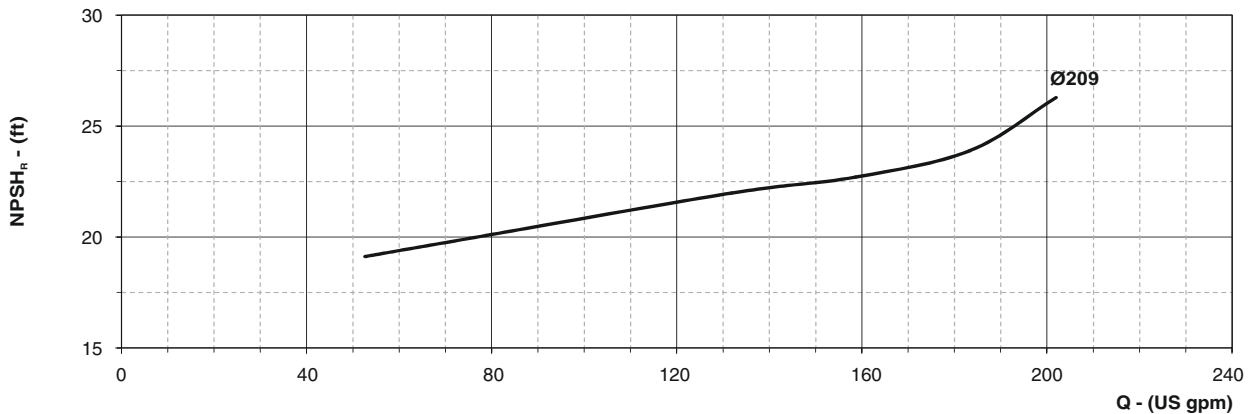
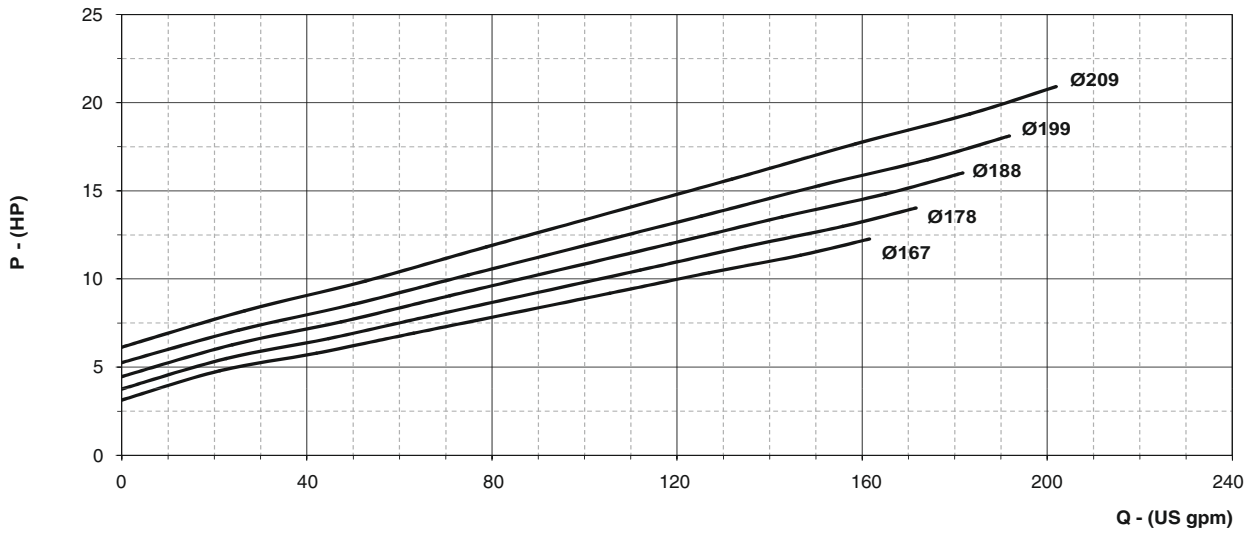
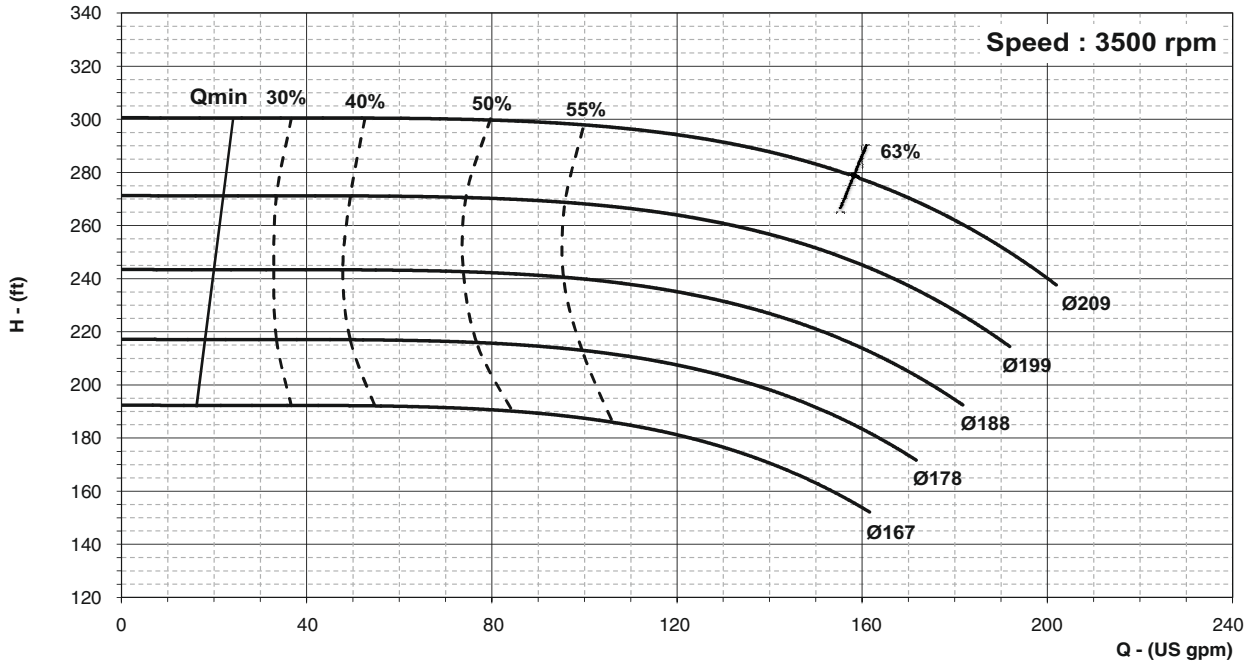




PERFORMANCE CURVE

Pump Model : **ECW-32/200**

Pump Size in mm : **50 x 32**

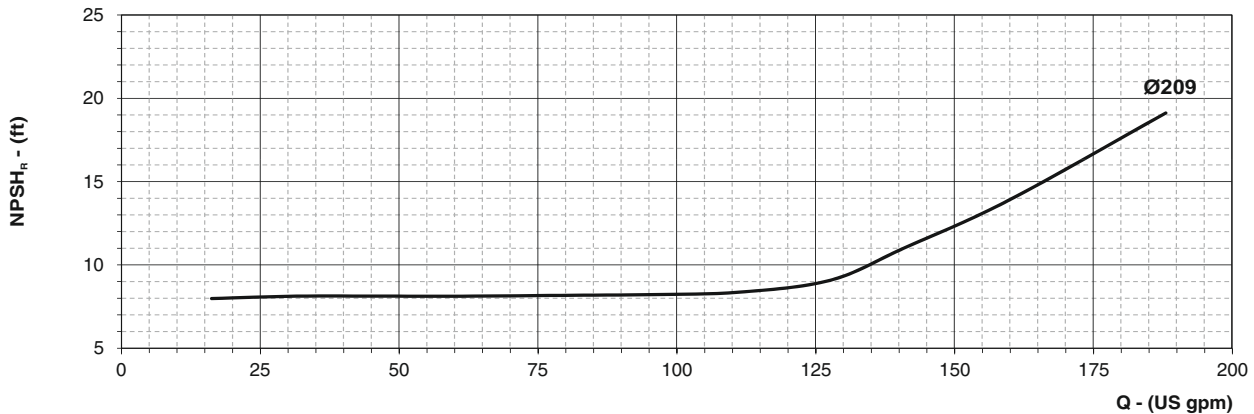
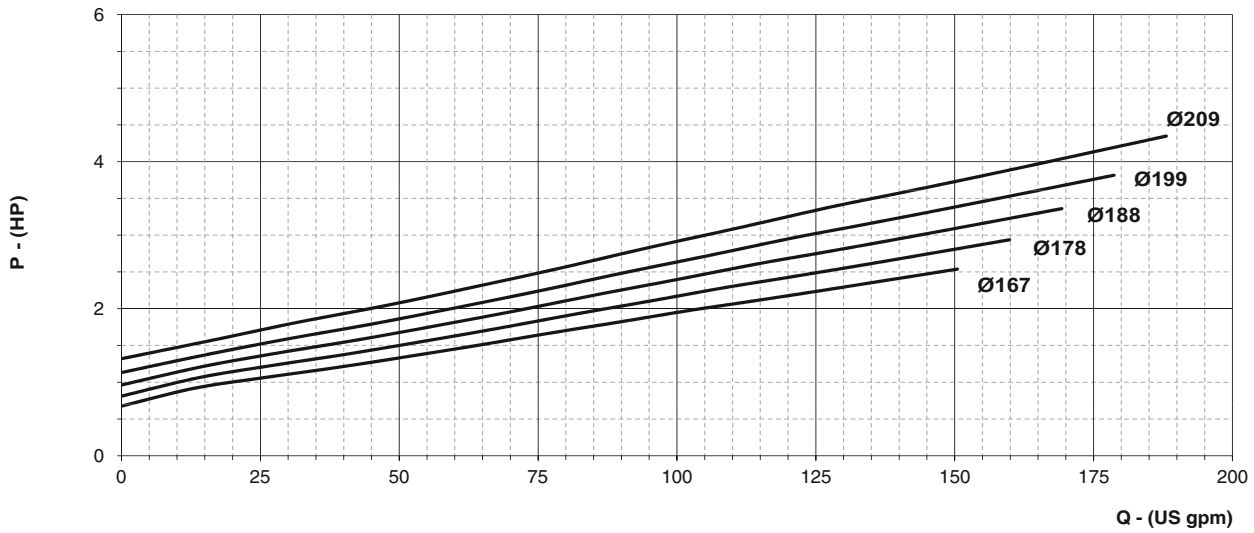
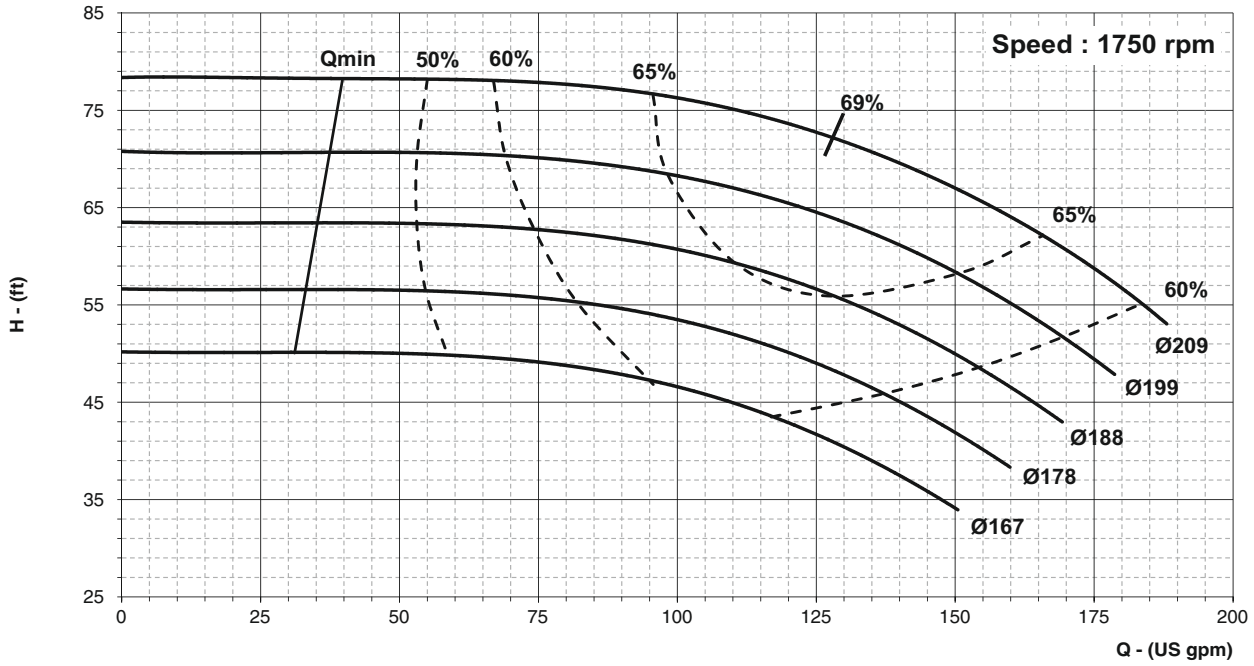




PERFORMANCE CURVE

Pump Model : ECW-40/200

Pump Size in mm : 65 x 40

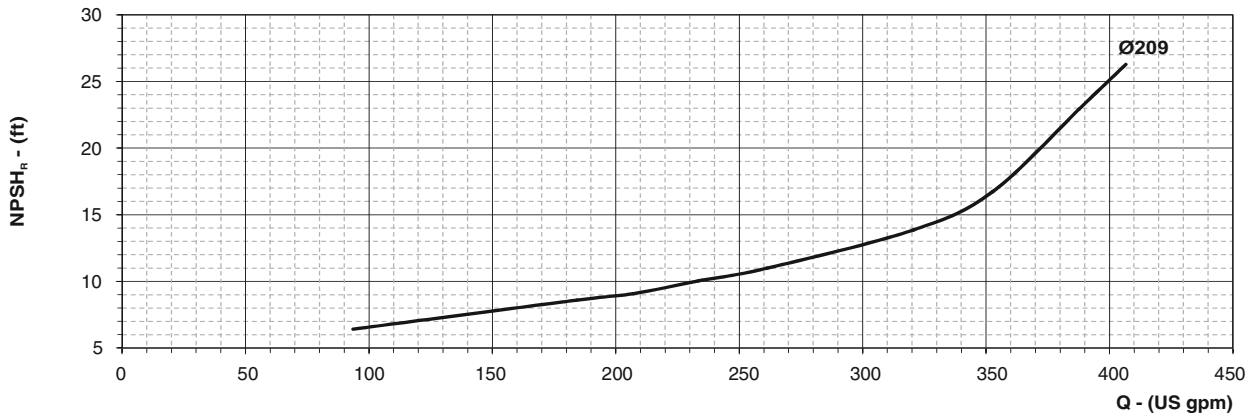
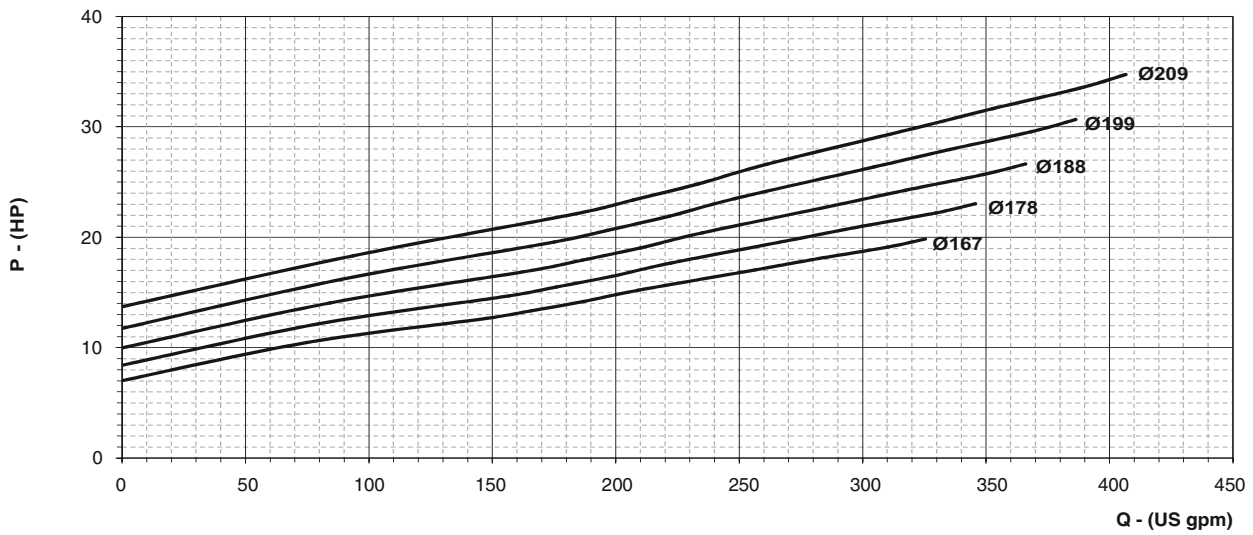
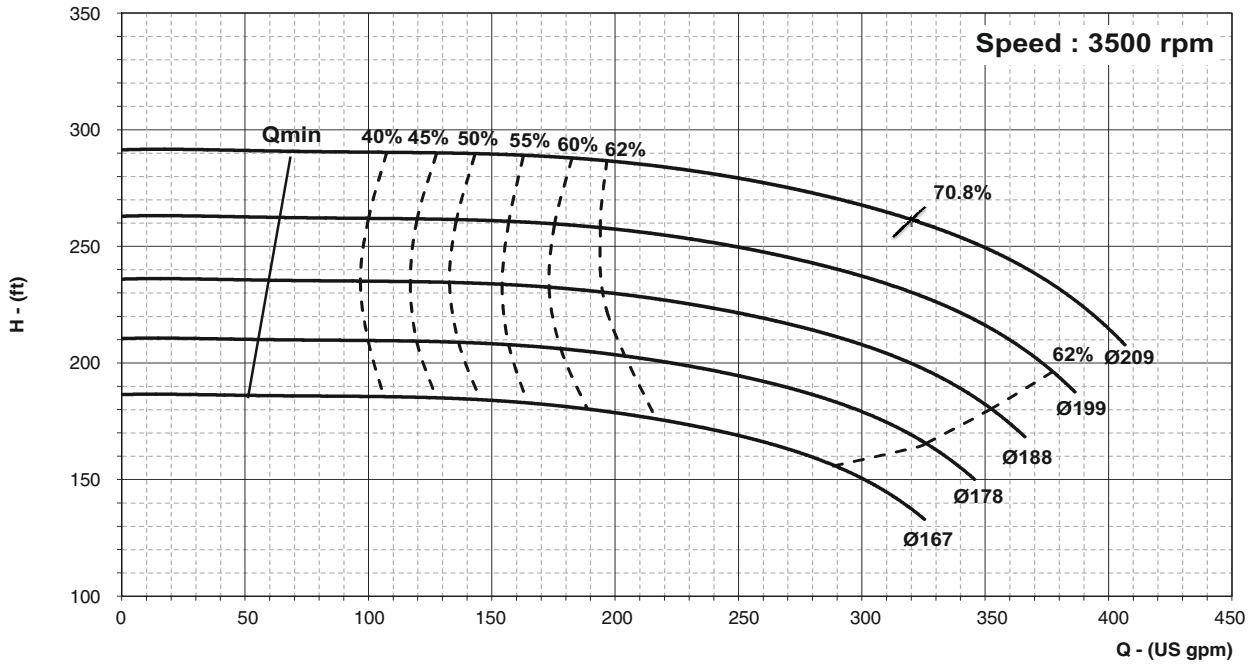




PERFORMANCE CURVE

Pump Model : **ECW-40/200**

Pump Size in mm : **65 x 40**

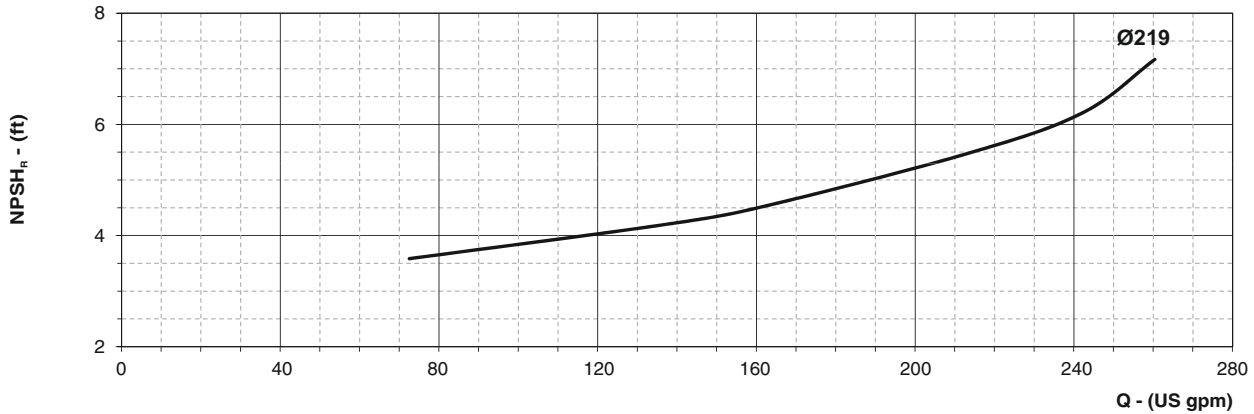
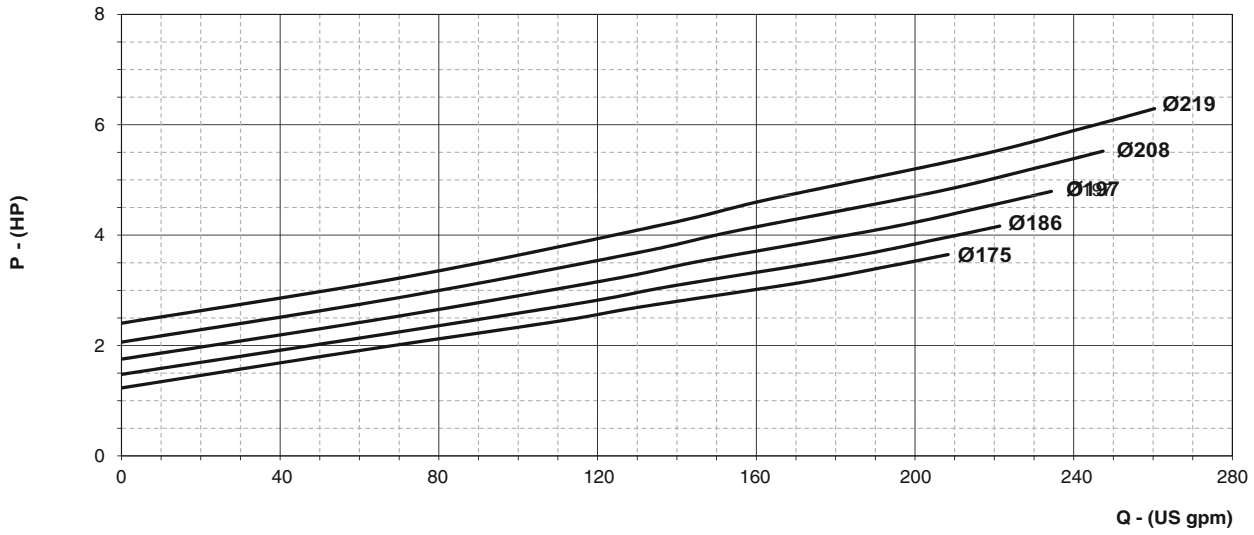
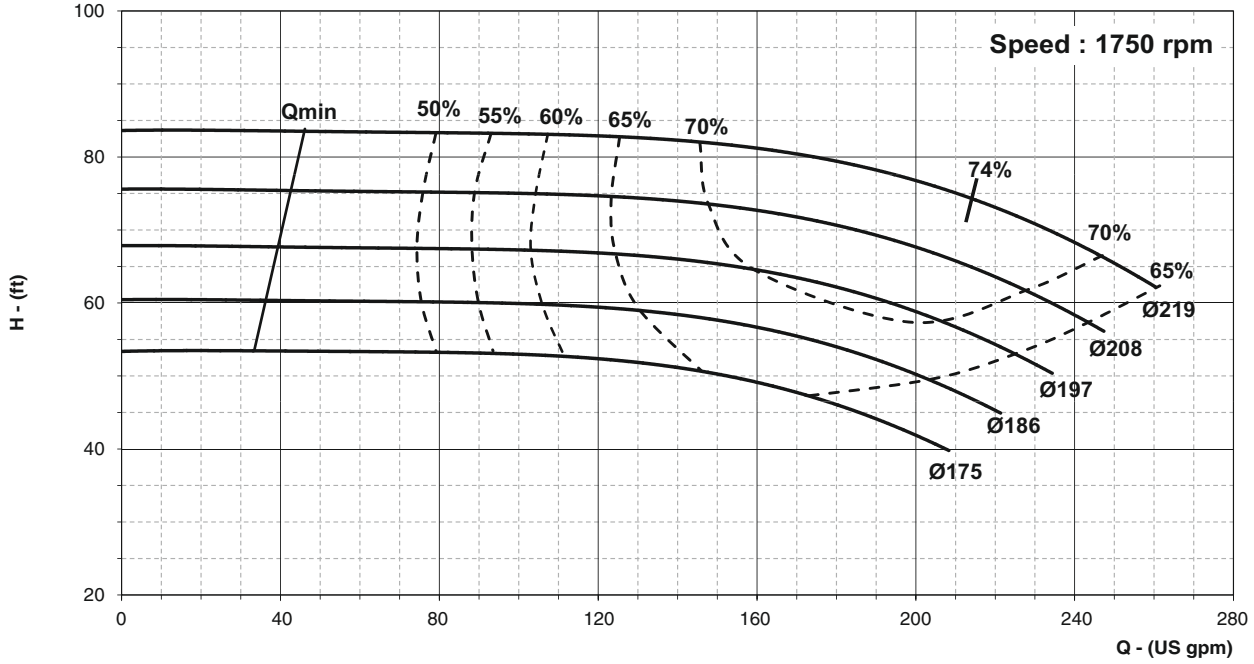




PERFORMANCE CURVE

Pump Model : ECW-50/200

Pump Size in mm : 65 x 50

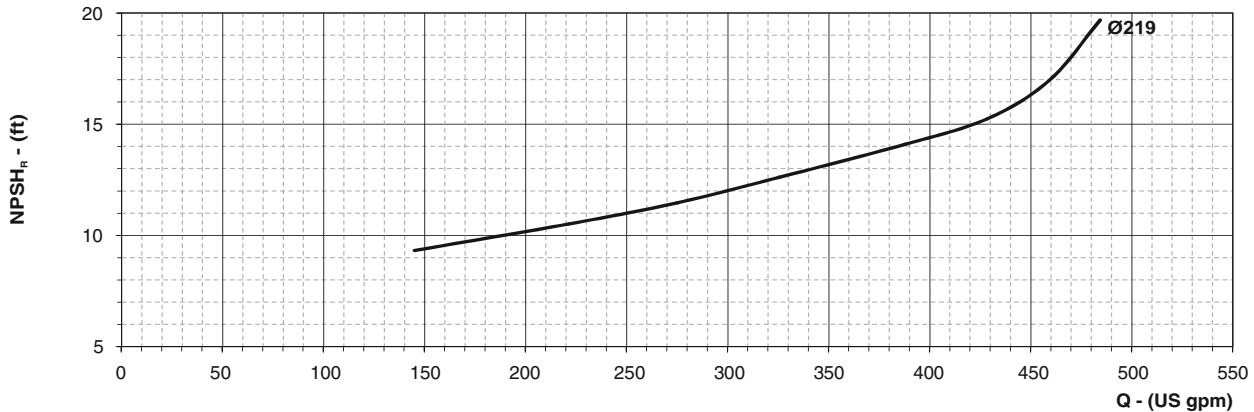
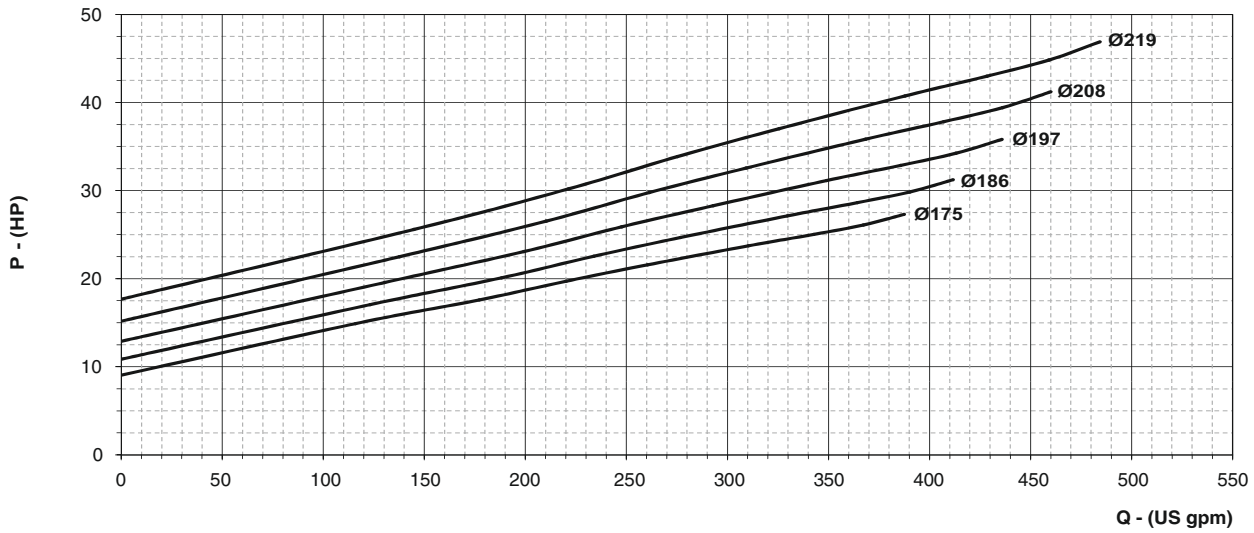
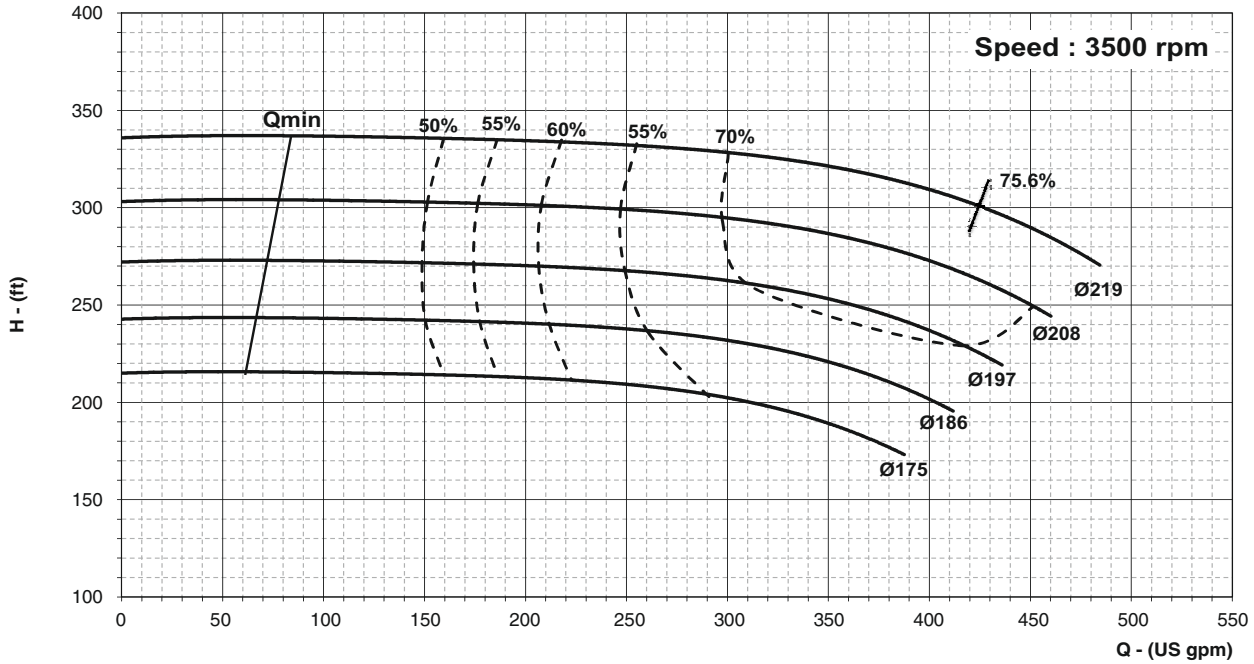




PERFORMANCE CURVE

Pump Model : **ECW-50/200**

Pump Size in mm : **65 x 50**

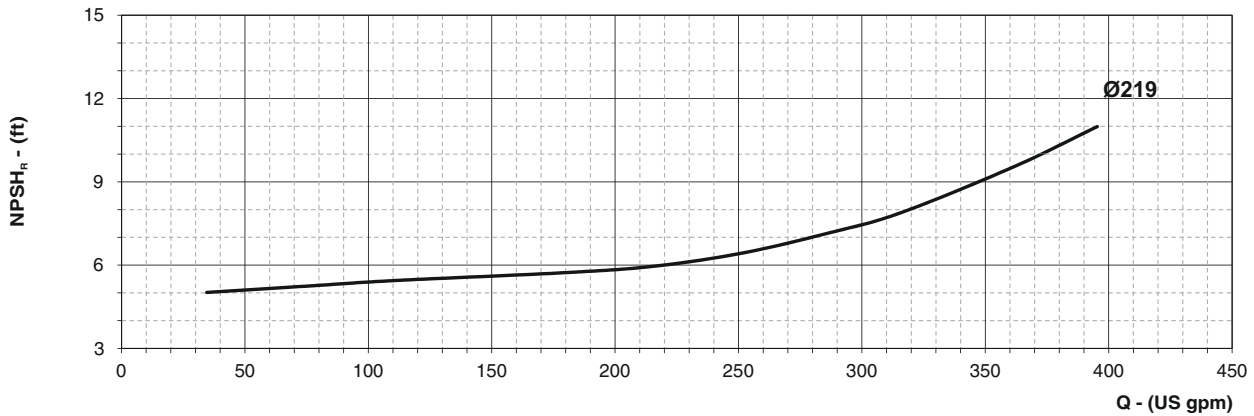
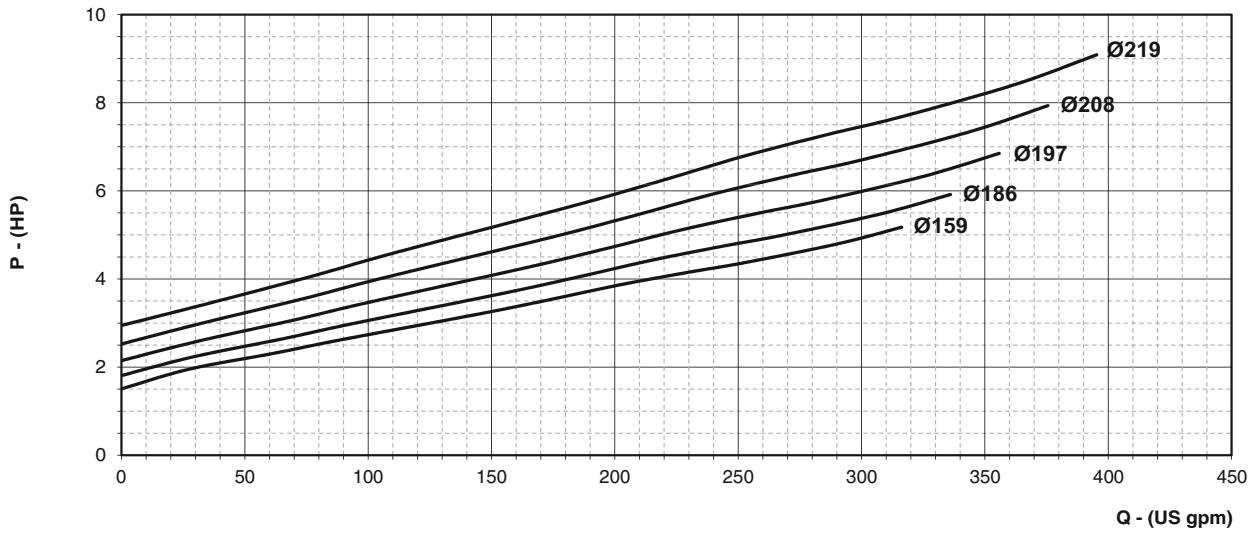
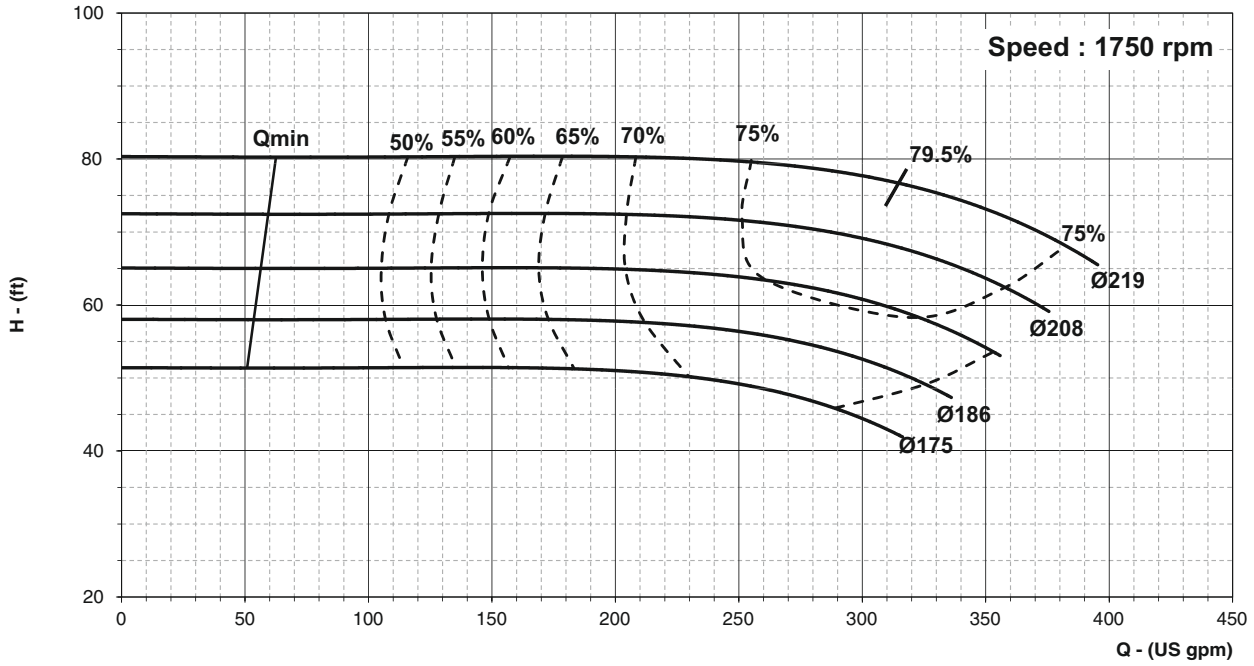




PERFORMANCE CURVE

Pump Model : ECW-65/200

Pump Size in mm : 80 x 65

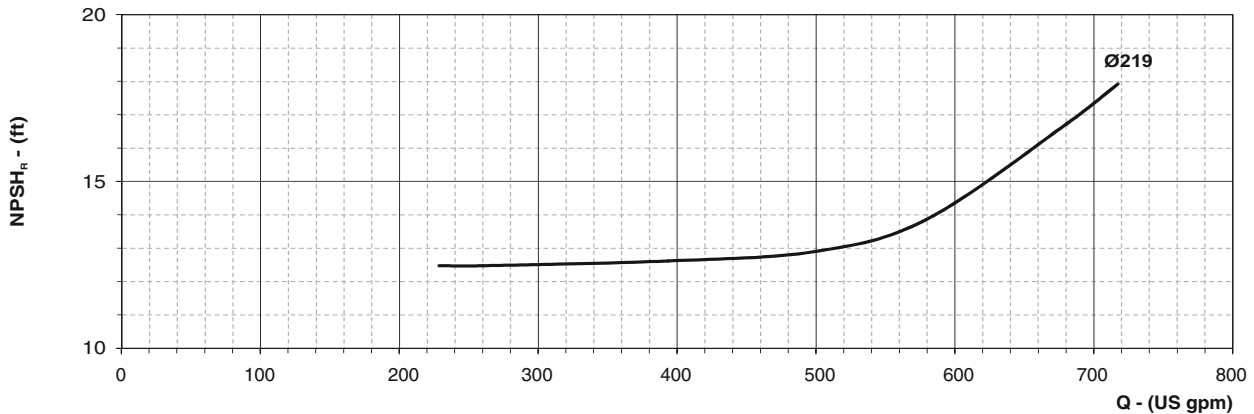
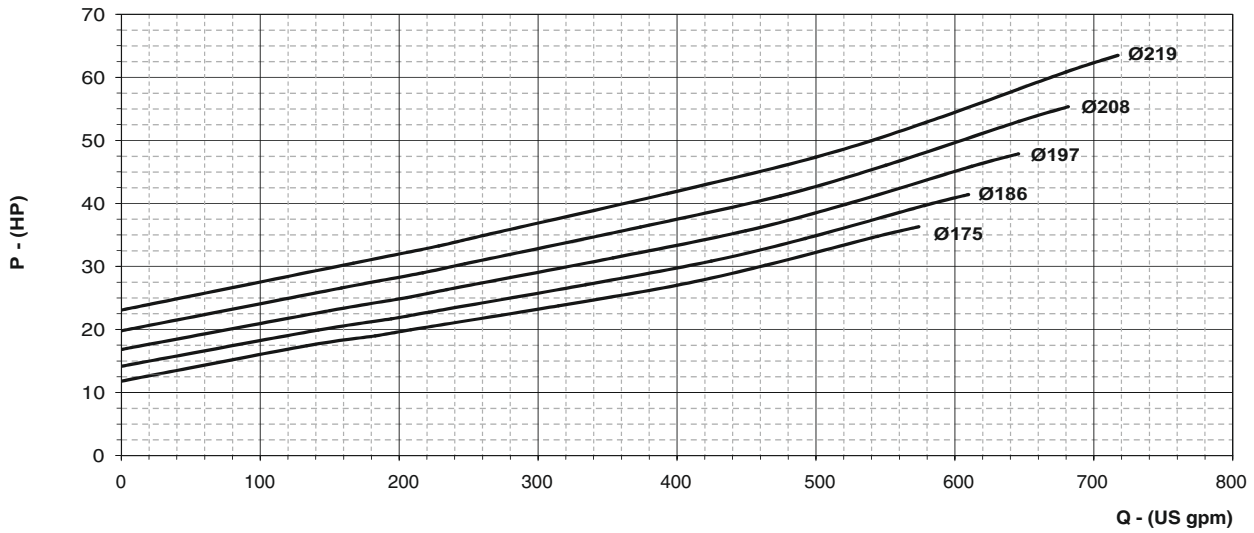
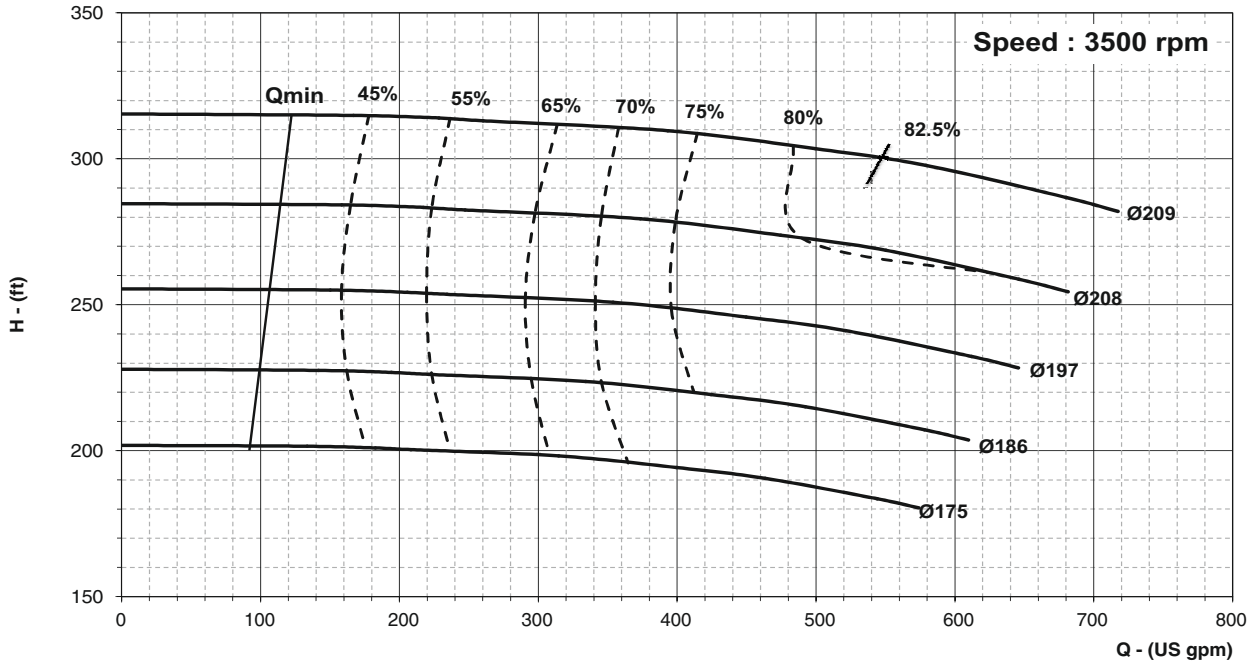




PERFORMANCE CURVE

Pump Model : ECW-65/200

Pump Size in mm : 80 x 65

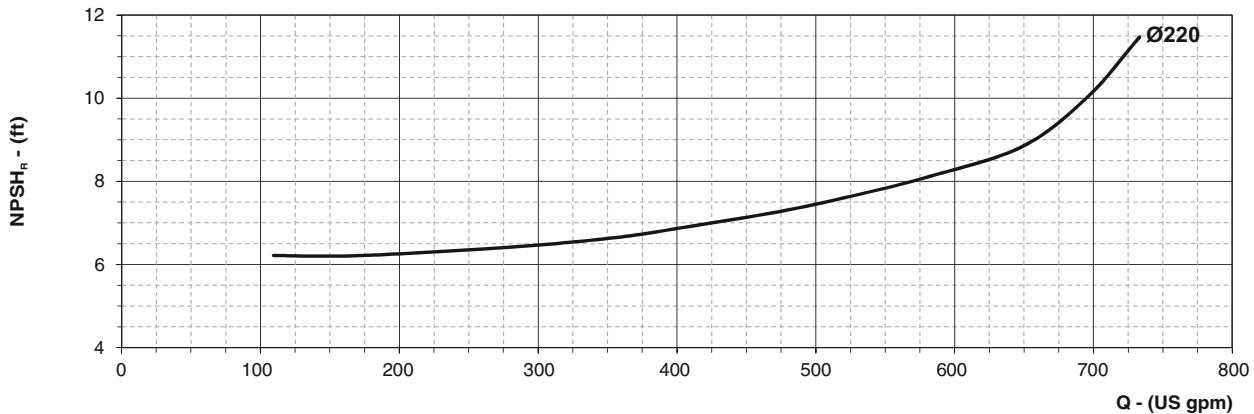
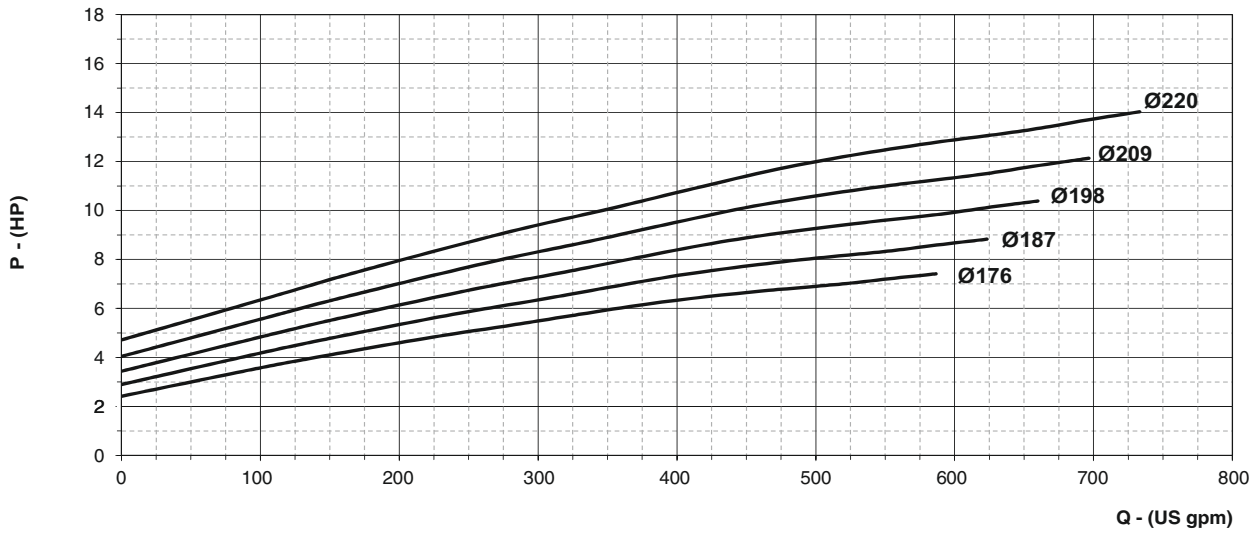
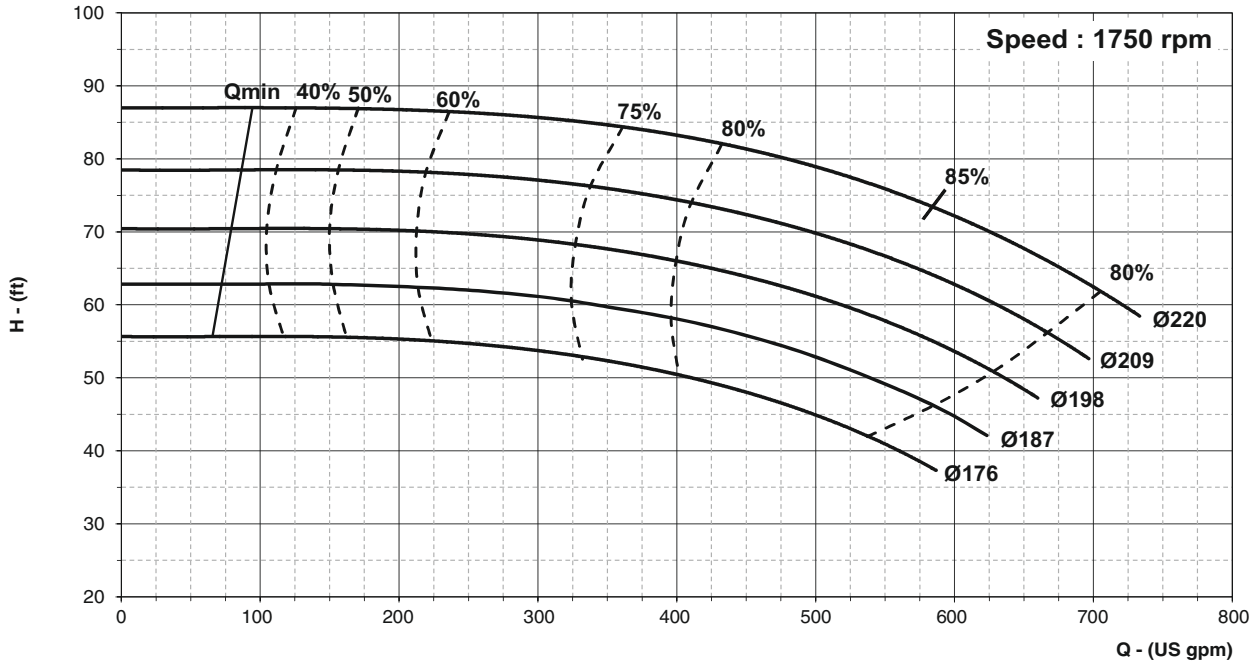




PERFORMANCE CURVE

Pump Model : ECW-80/200

Pump Size in mm : 100 x 80

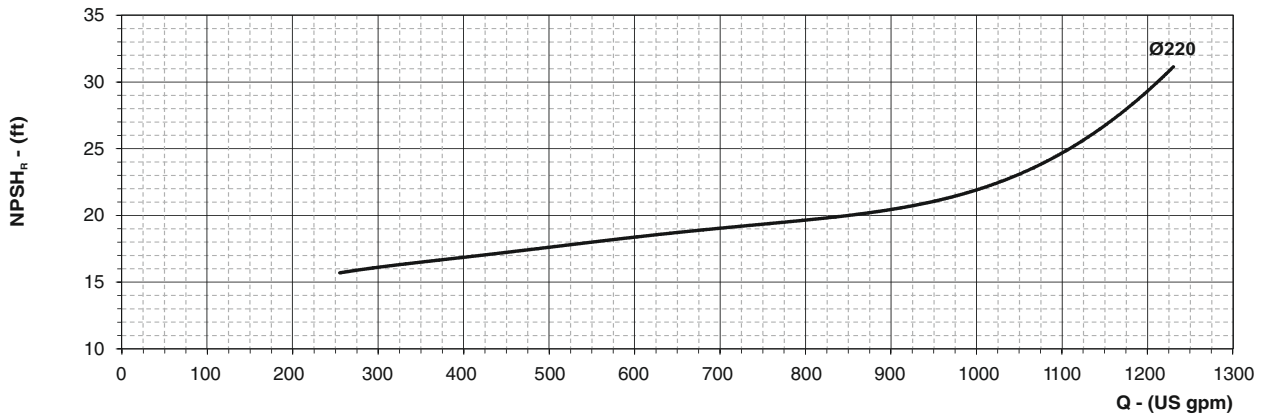
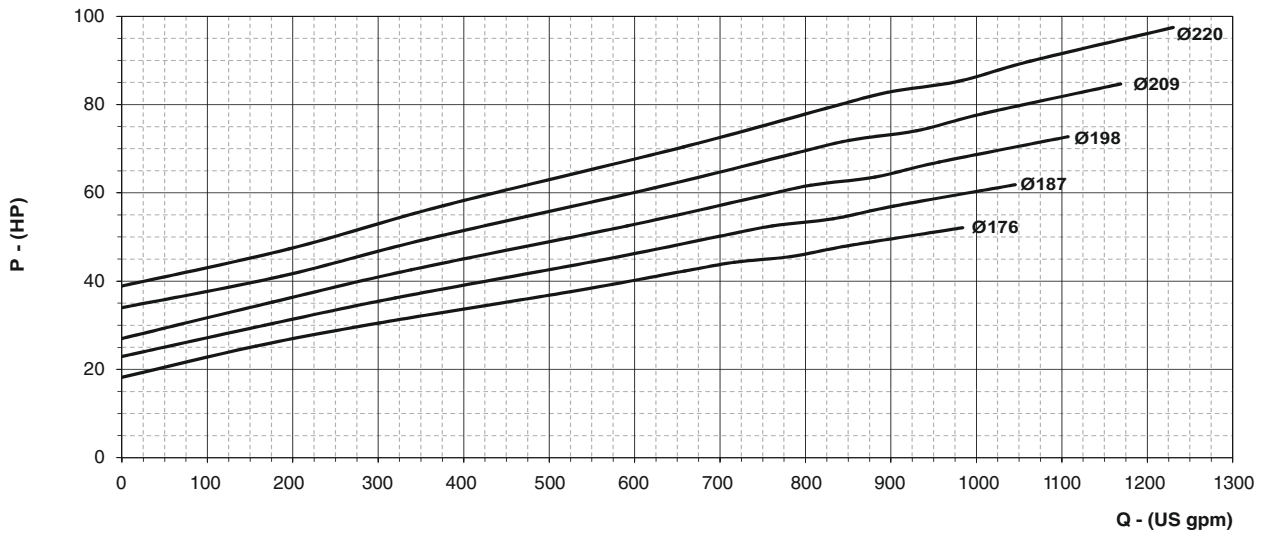
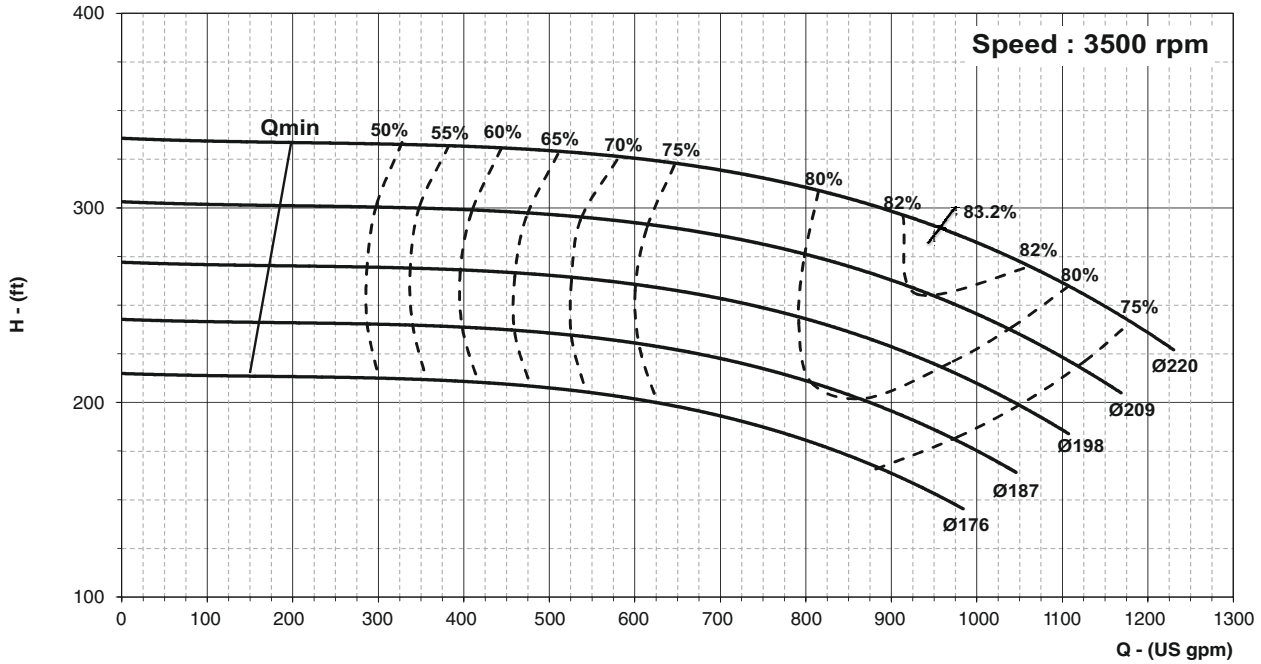




PERFORMANCE CURVE

Pump Model : **ECW-80/200**

Pump Size in mm : **100 x 80**

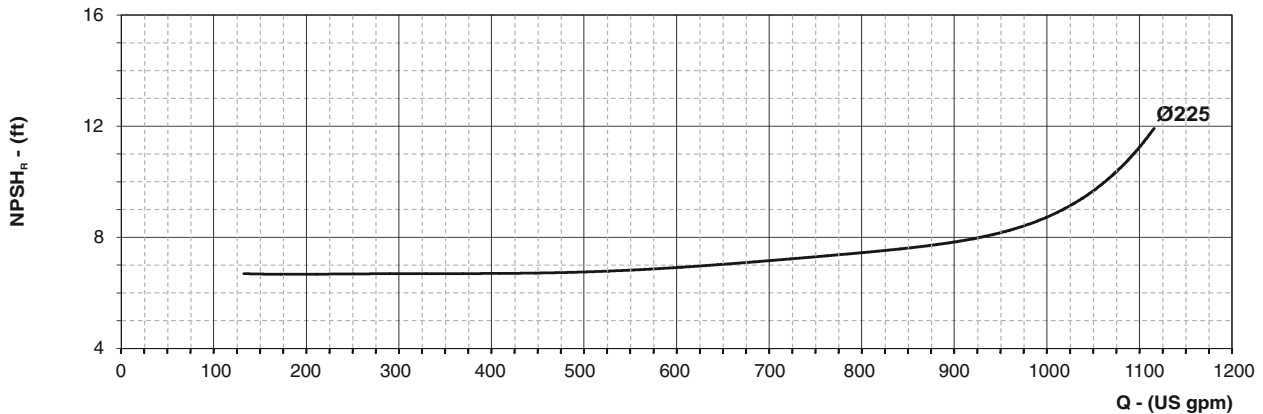
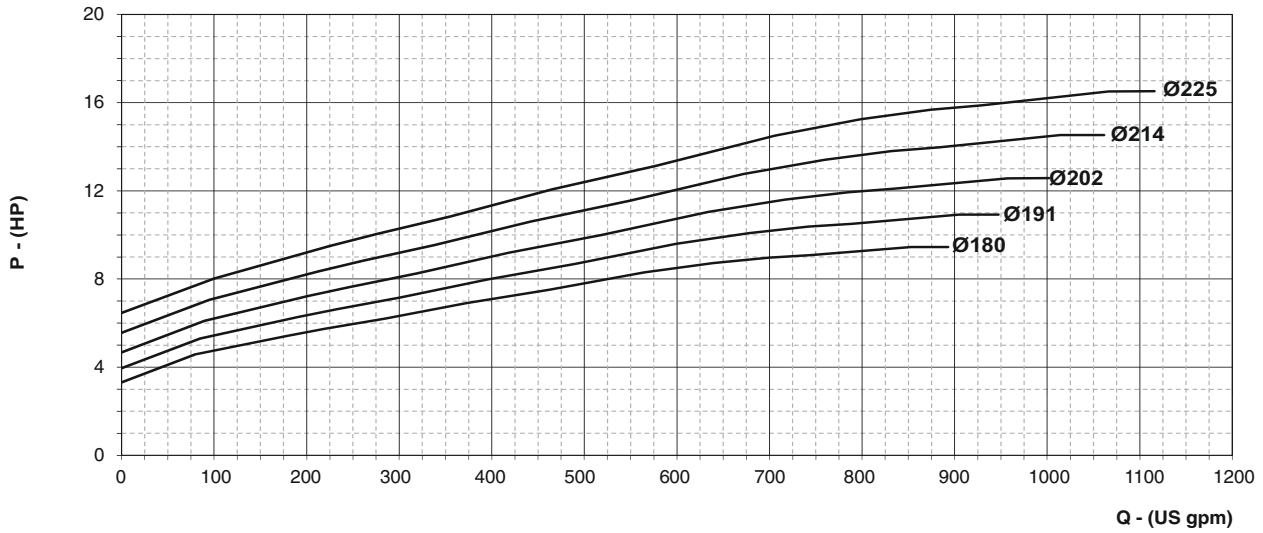
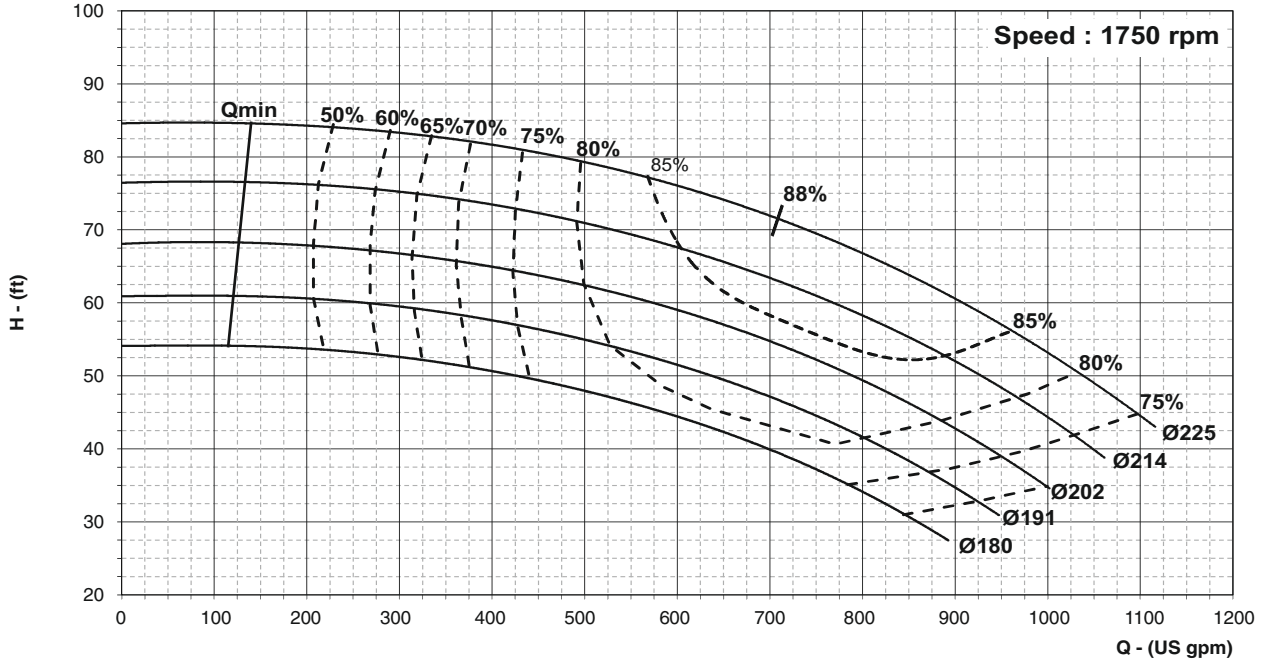




PERFORMANCE CURVE

Pump Model : ECW-100/200

Pump Size in mm : 125 x 100

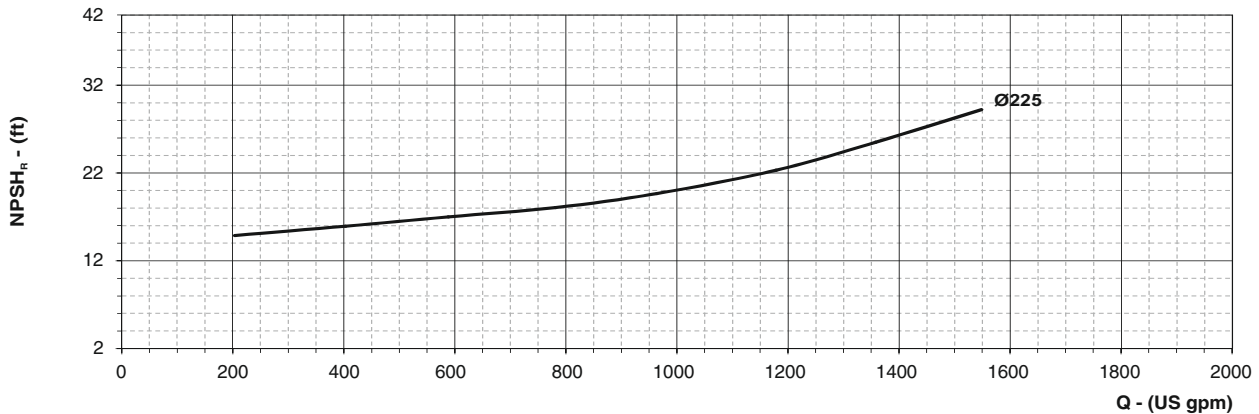
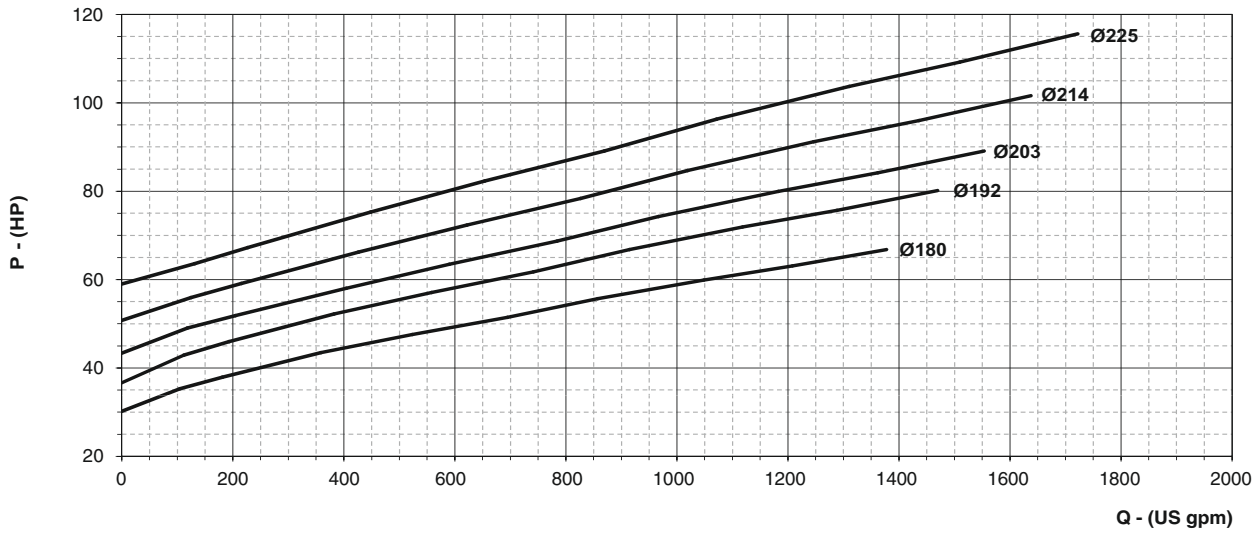
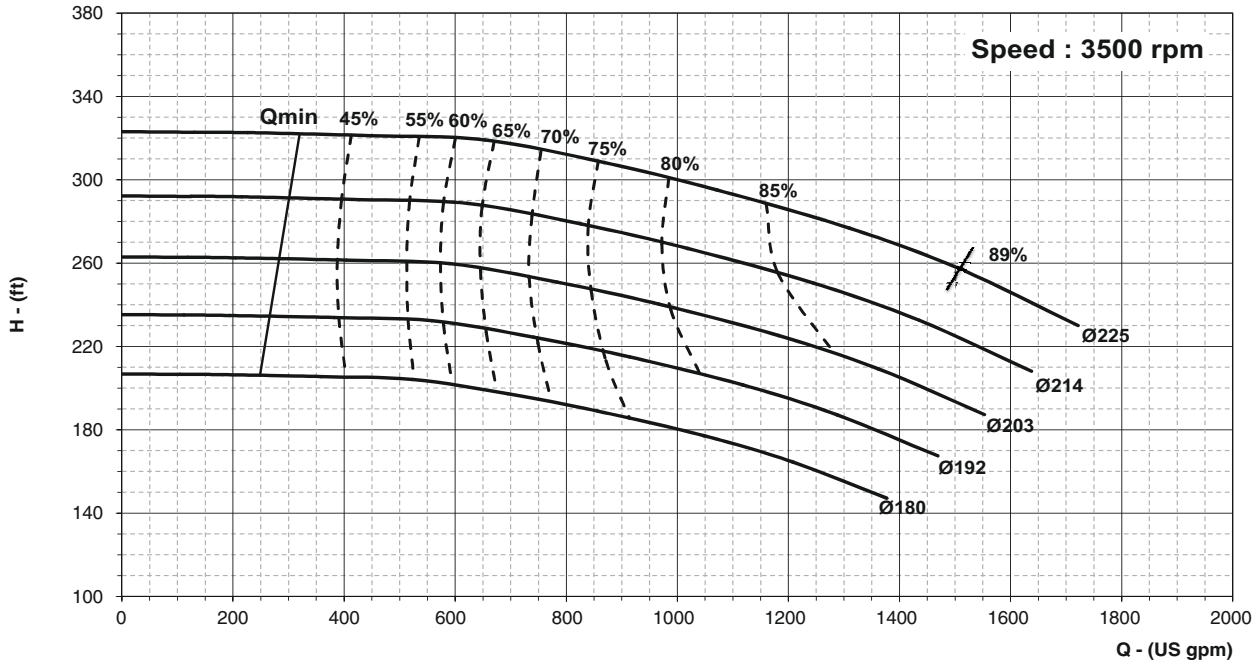




PERFORMANCE CURVE

Pump Model : **ECW-100/200**

Pump Size in mm : **125 x 100**

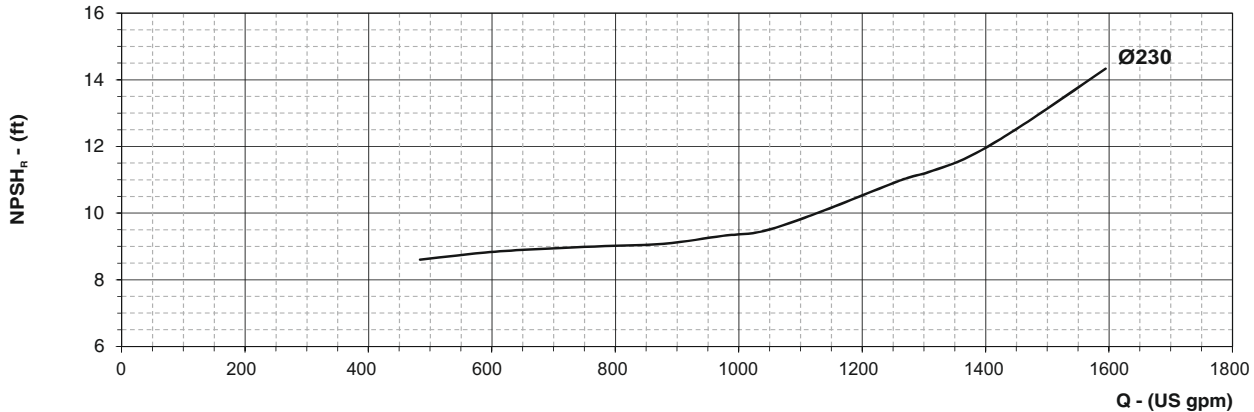
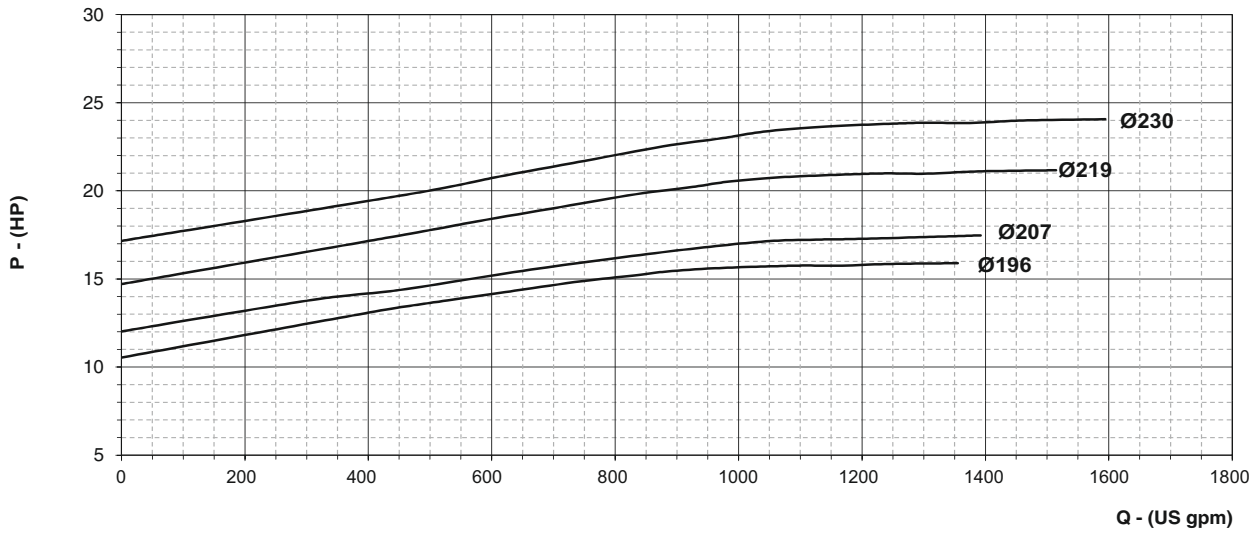
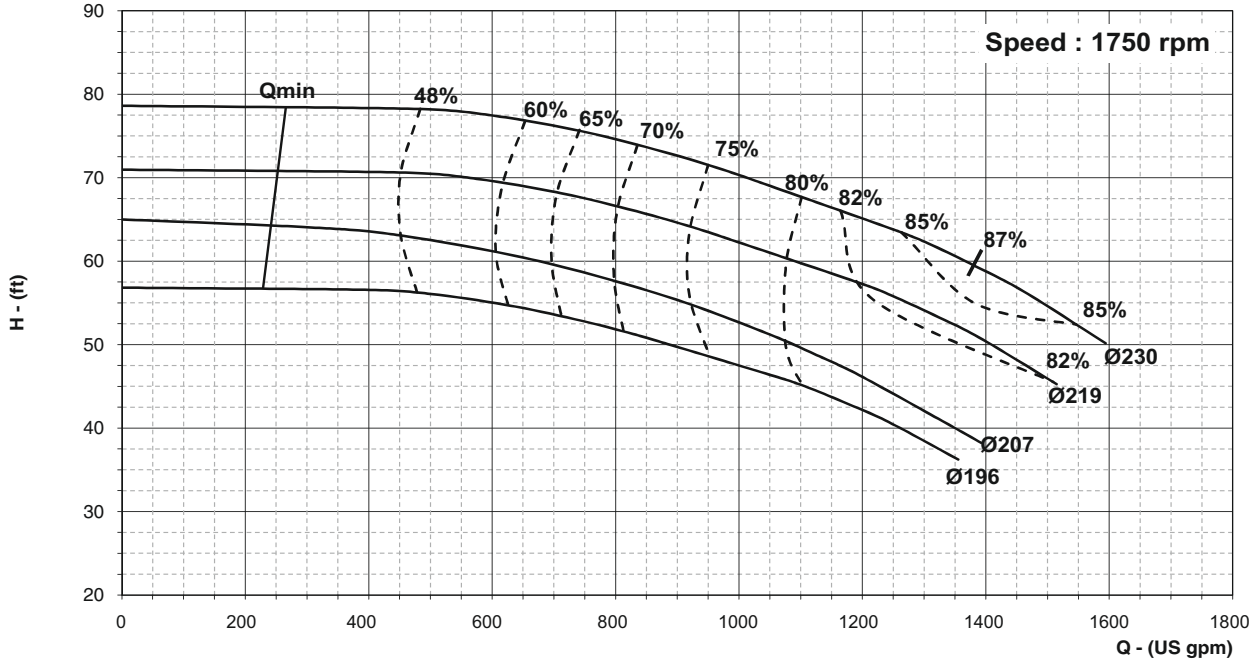




PERFORMANCE CURVE

Pump Model : ECW-125/200

Pump Size in mm : 150 x 125

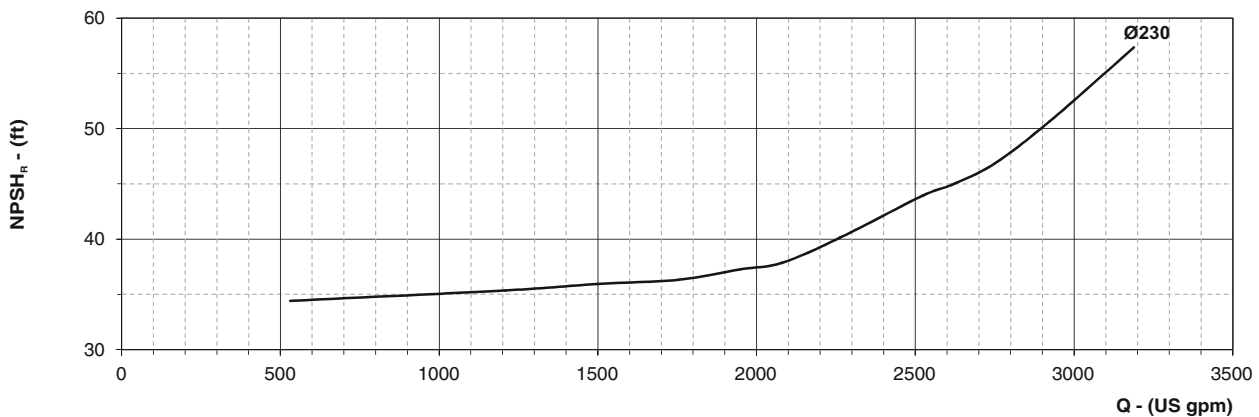
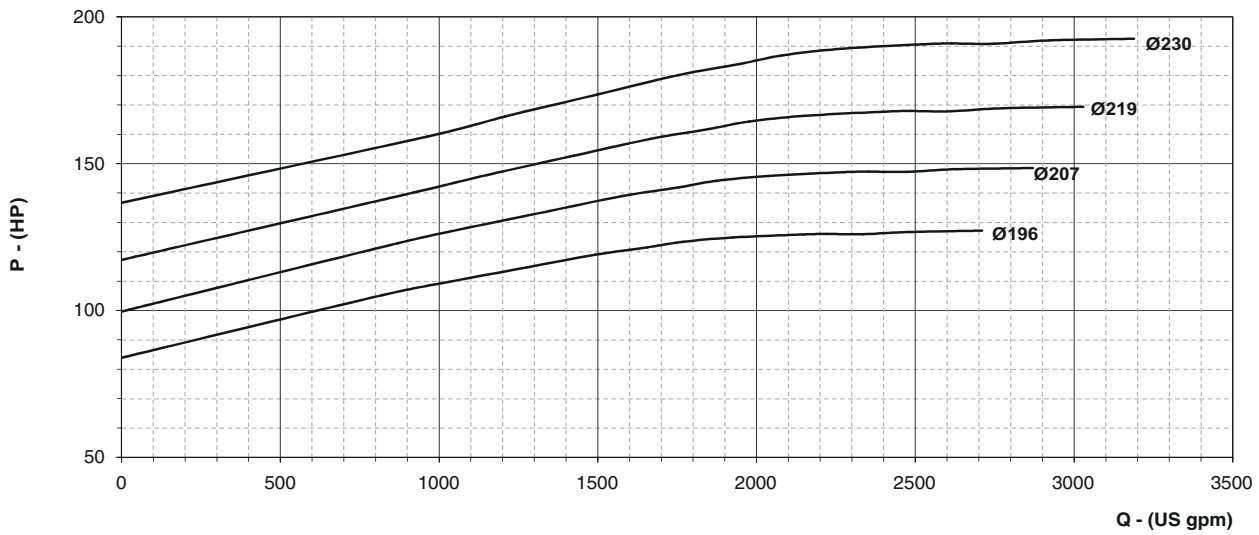
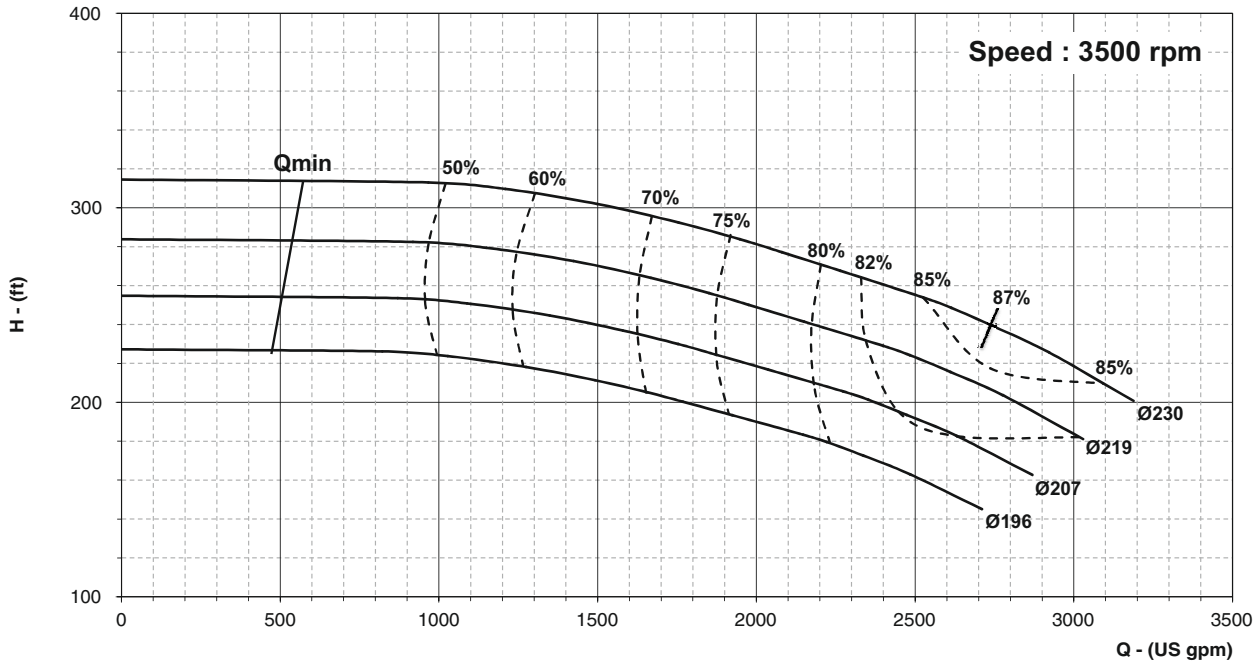




PERFORMANCE CURVE

Pump Model : **ECW-125/200**
On Request

Pump Size in mm : 150 x 125

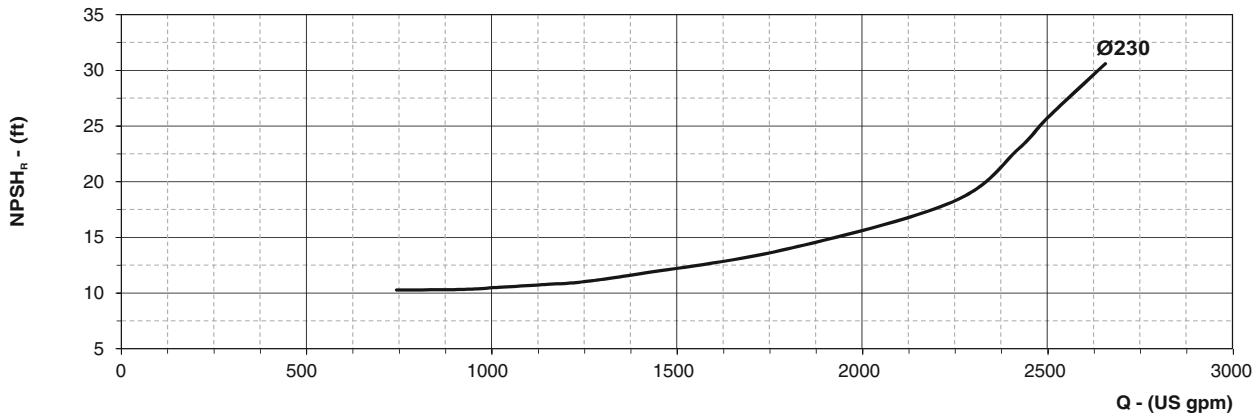
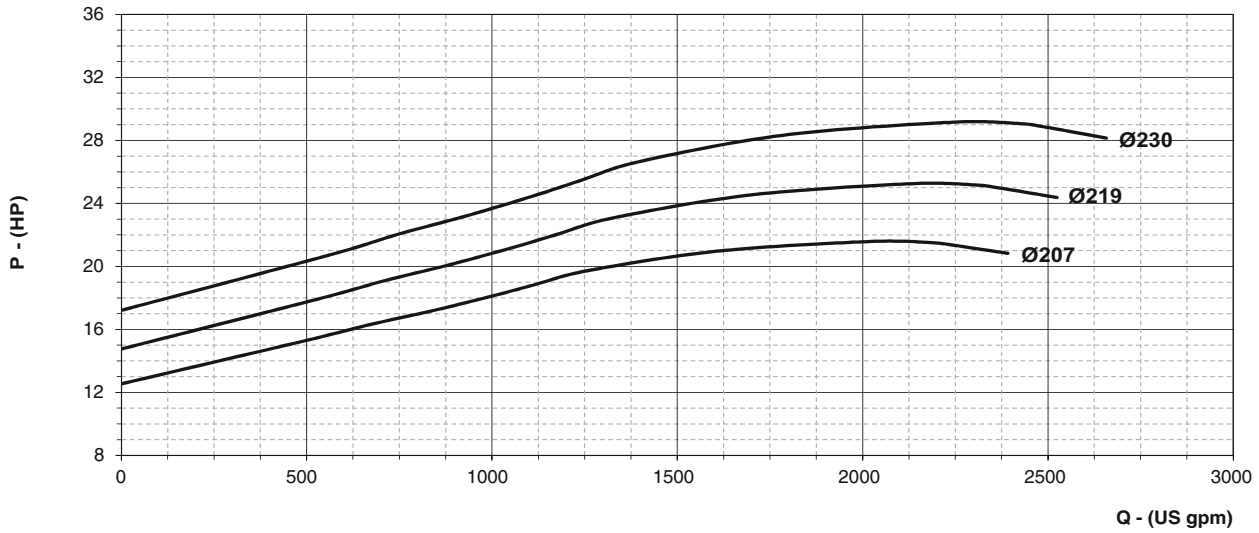
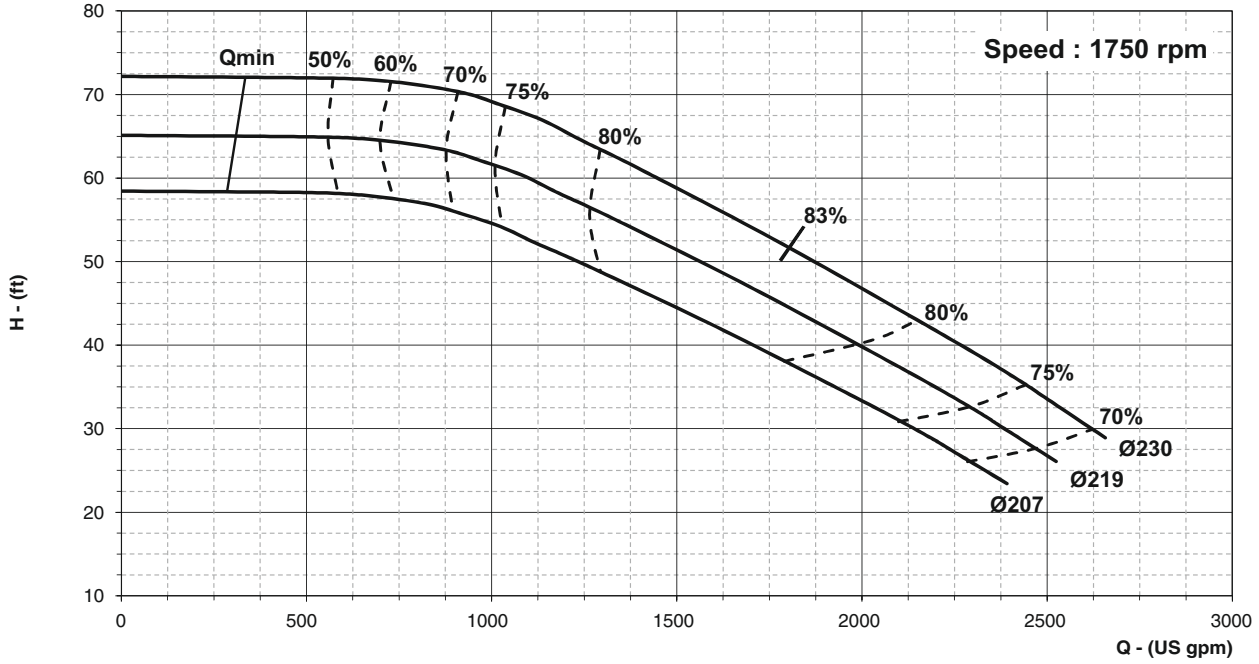




PERFORMANCE CURVE

Pump Model : ECW-150/200

Pump Size in mm : 200 x 150

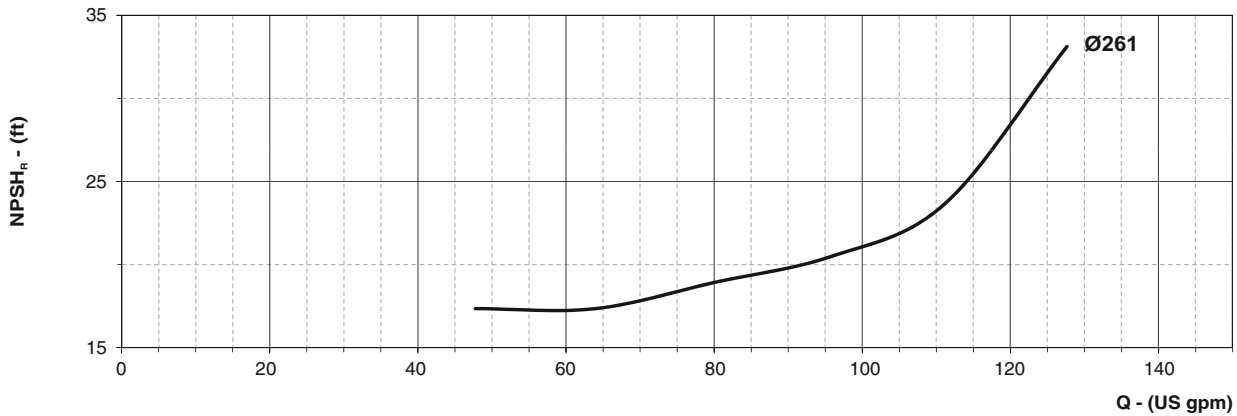
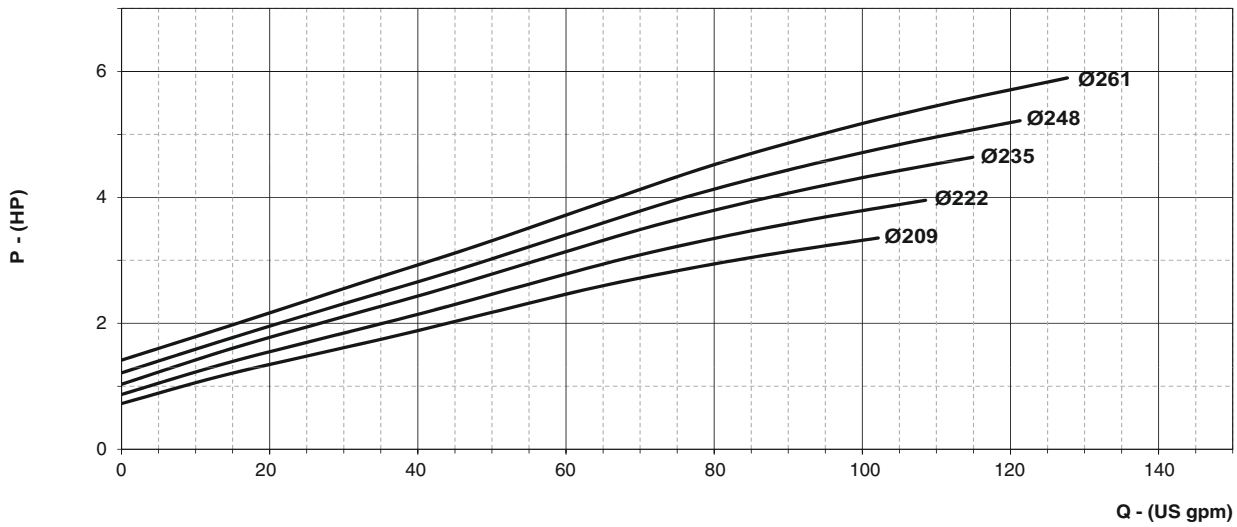
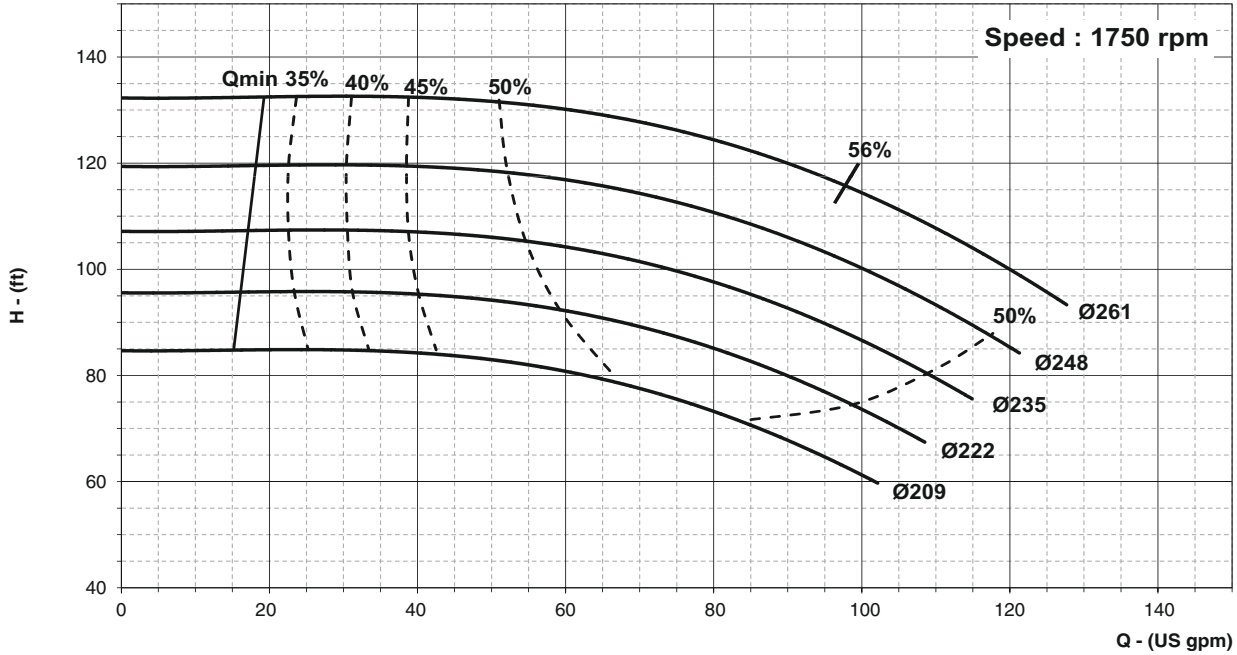




PERFORMANCE CURVE

Pump Model : **ECW-32/250**

Pump Size in mm : **50 x 32**

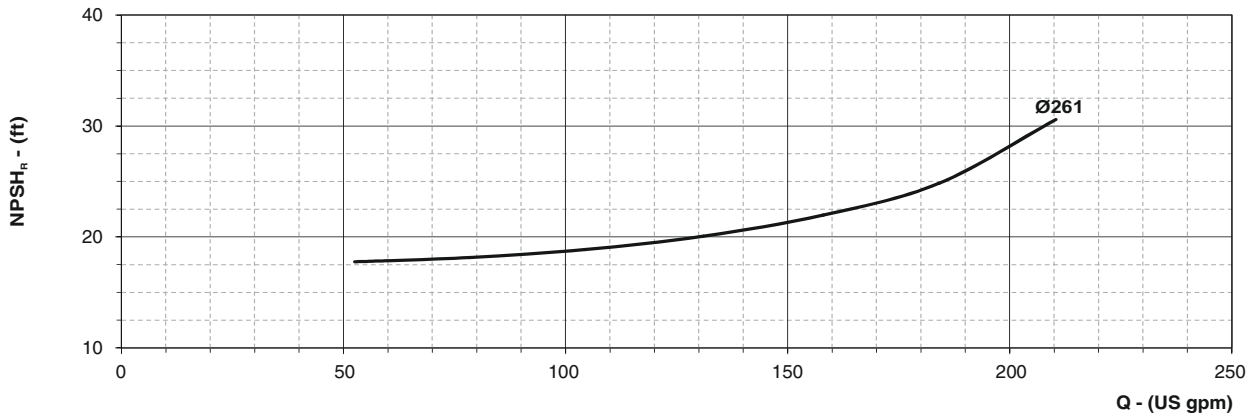
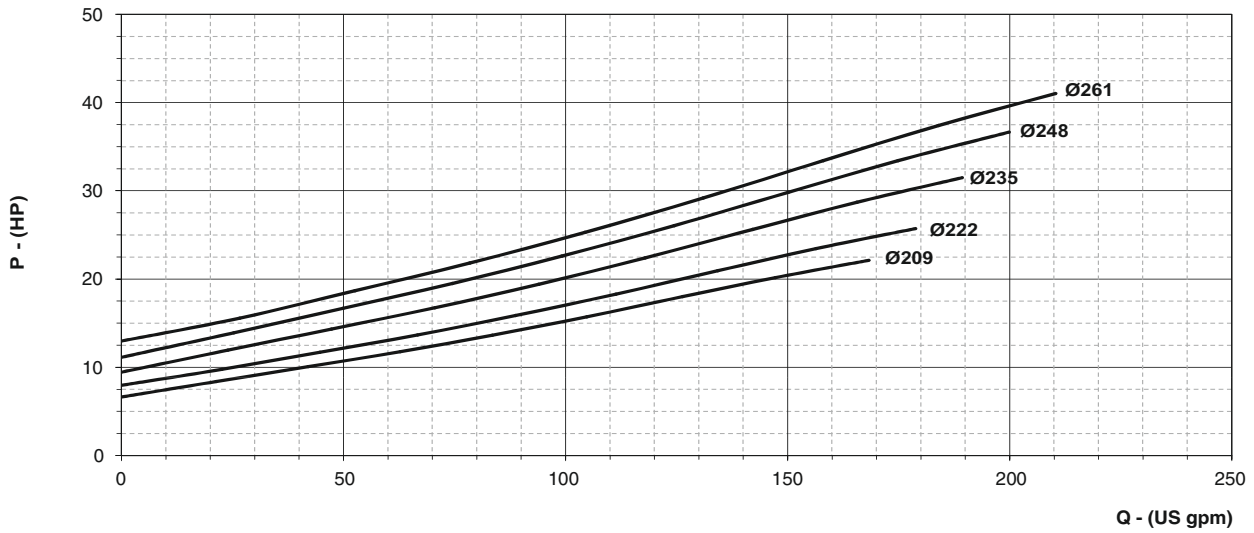
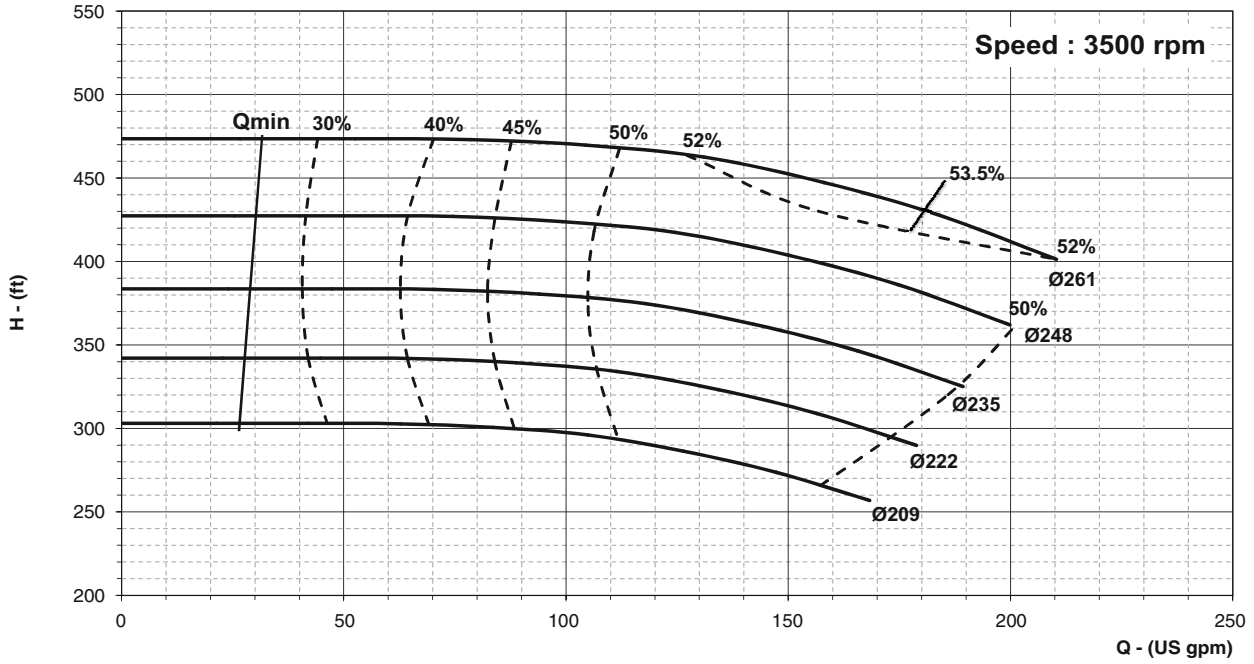




PERFORMANCE CURVE

Pump Model : ECW-32/250

Pump Size in mm : 50 x 32

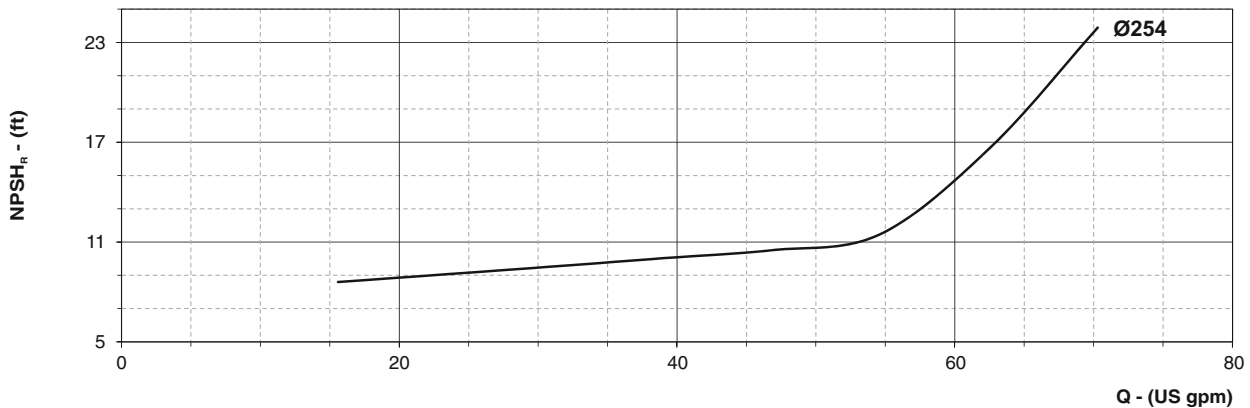
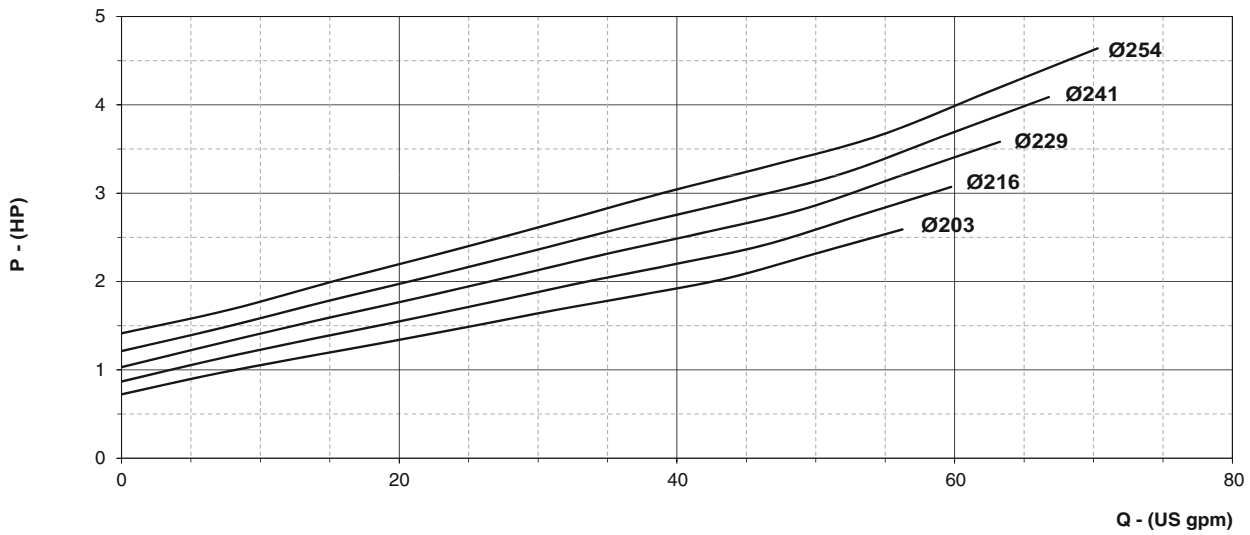
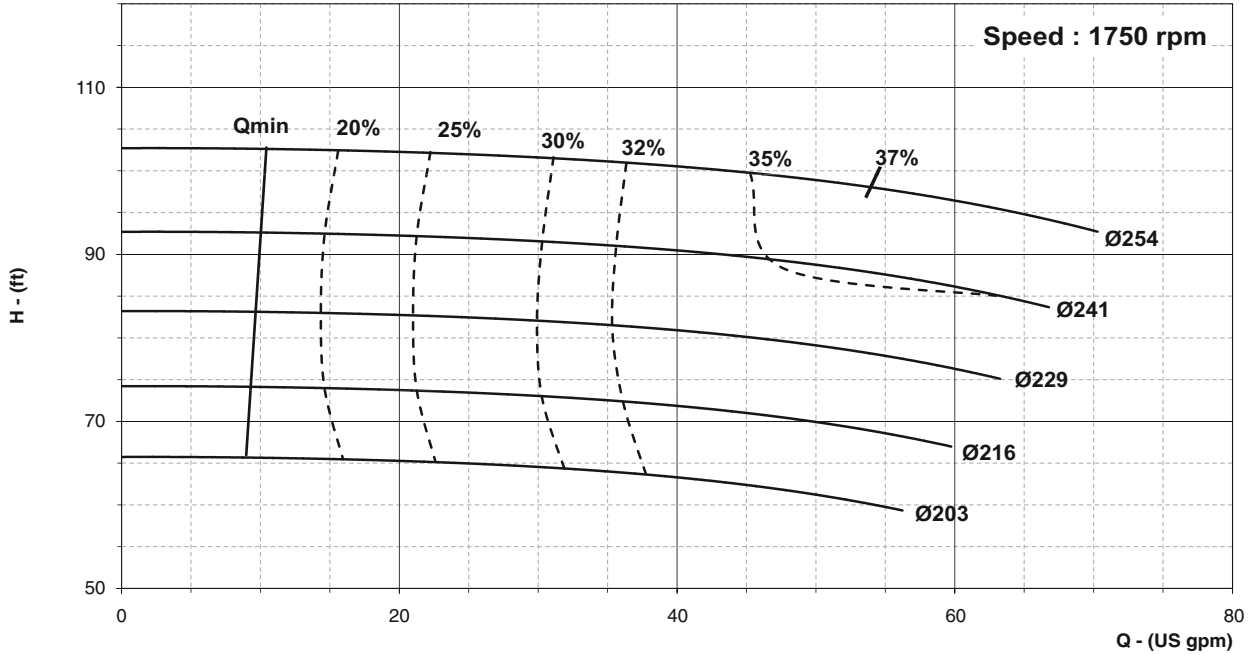




PERFORMANCE CURVE

Pump Model : **ECW-32/250E**

Pump Size in mm : **50 x 32**

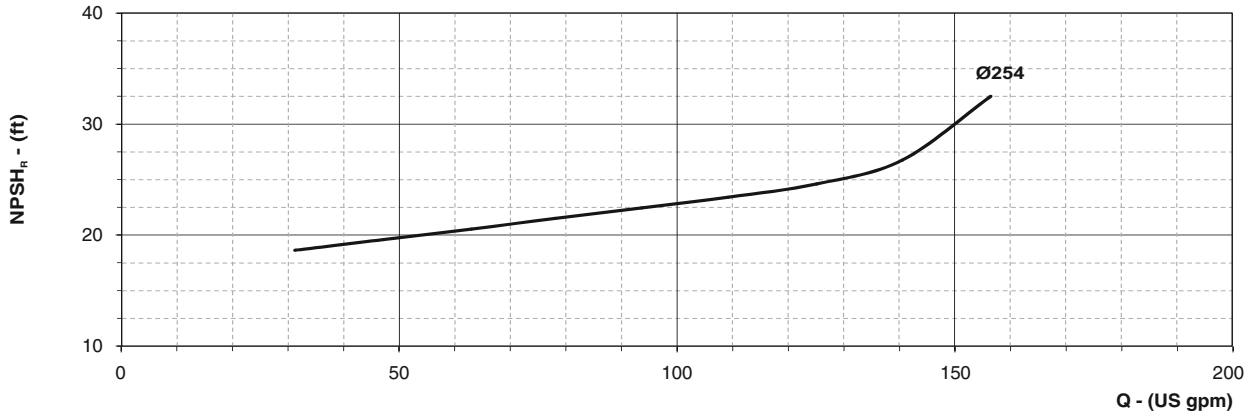
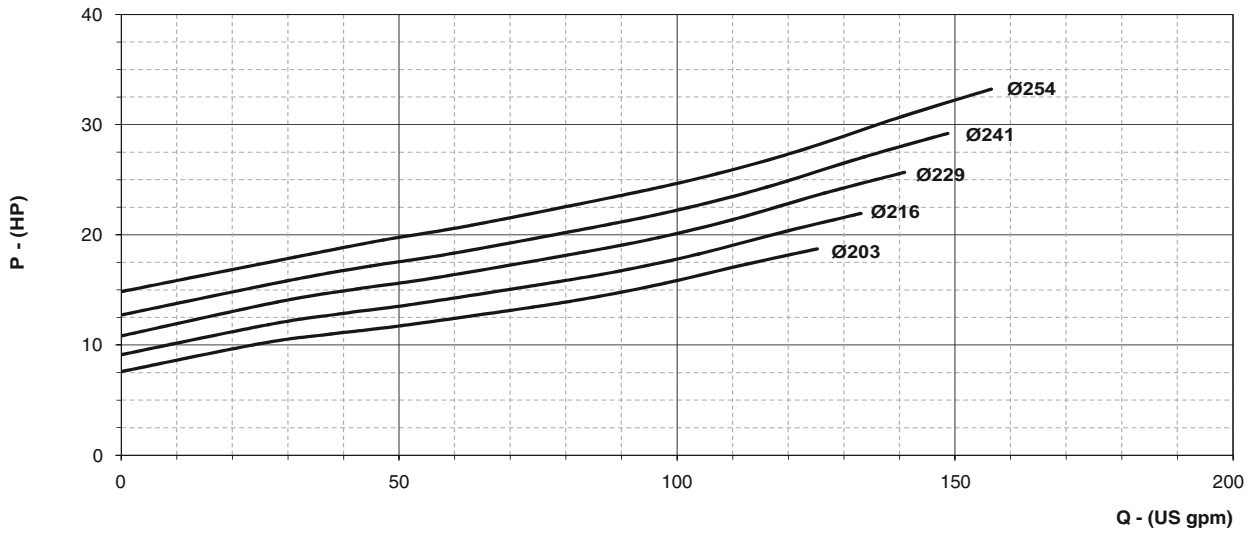
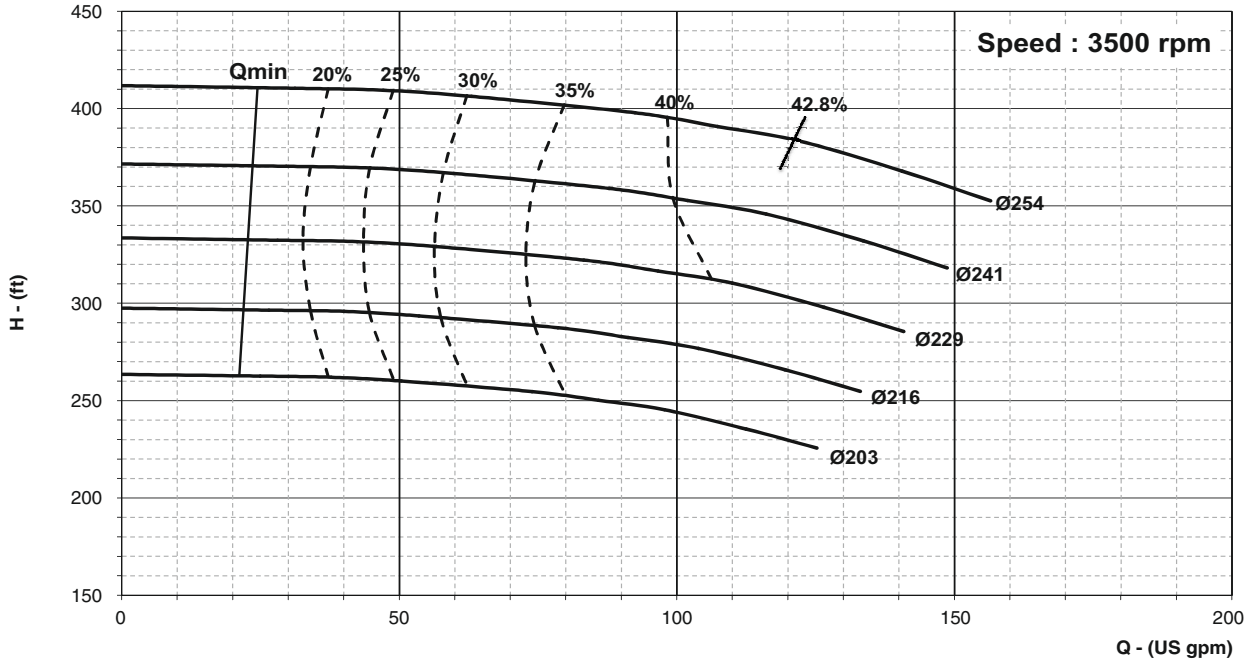




PERFORMANCE CURVE

Pump Model : ECW-32/250E

Pump Size in mm : 50 x 32

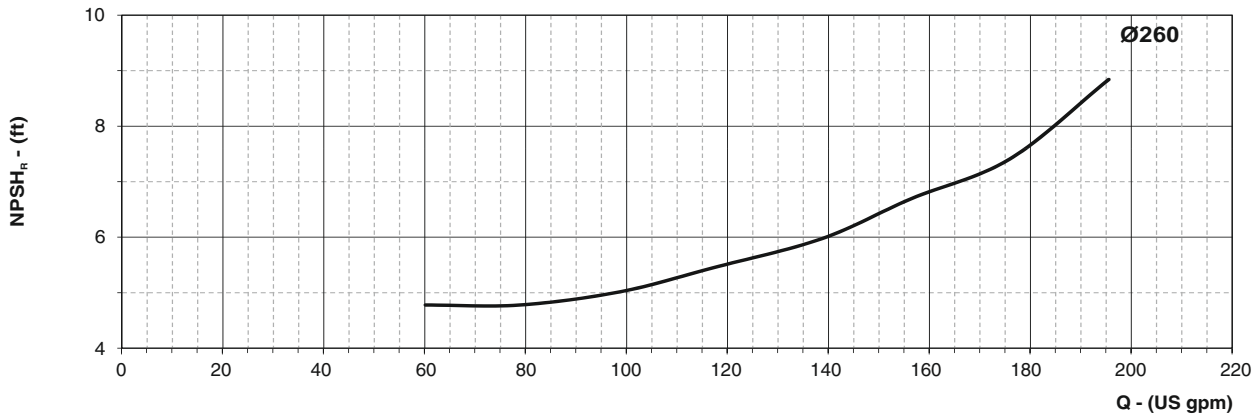
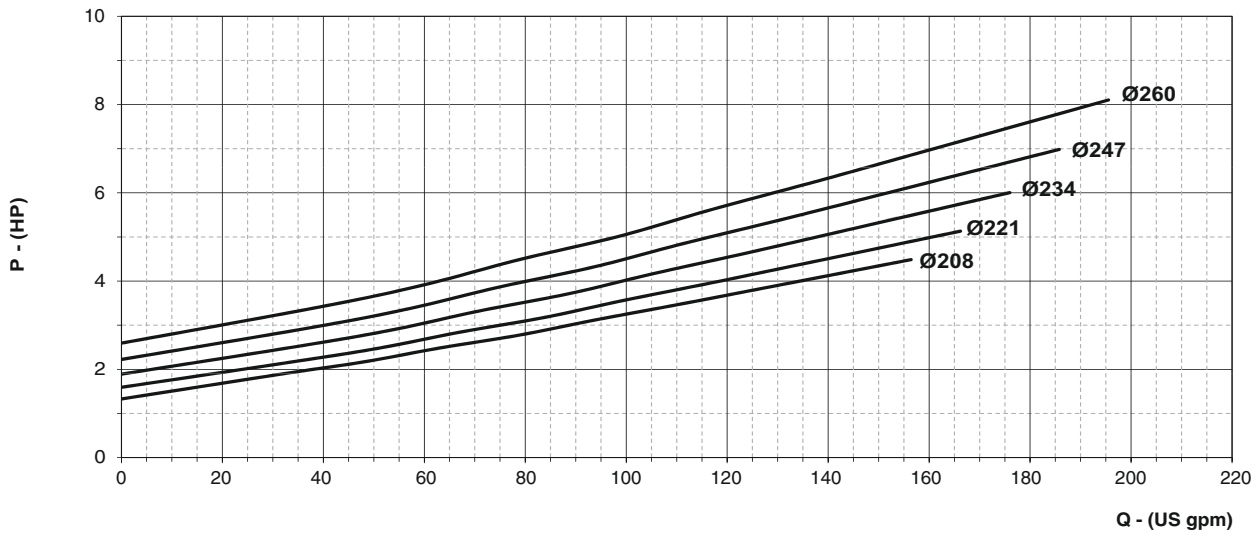
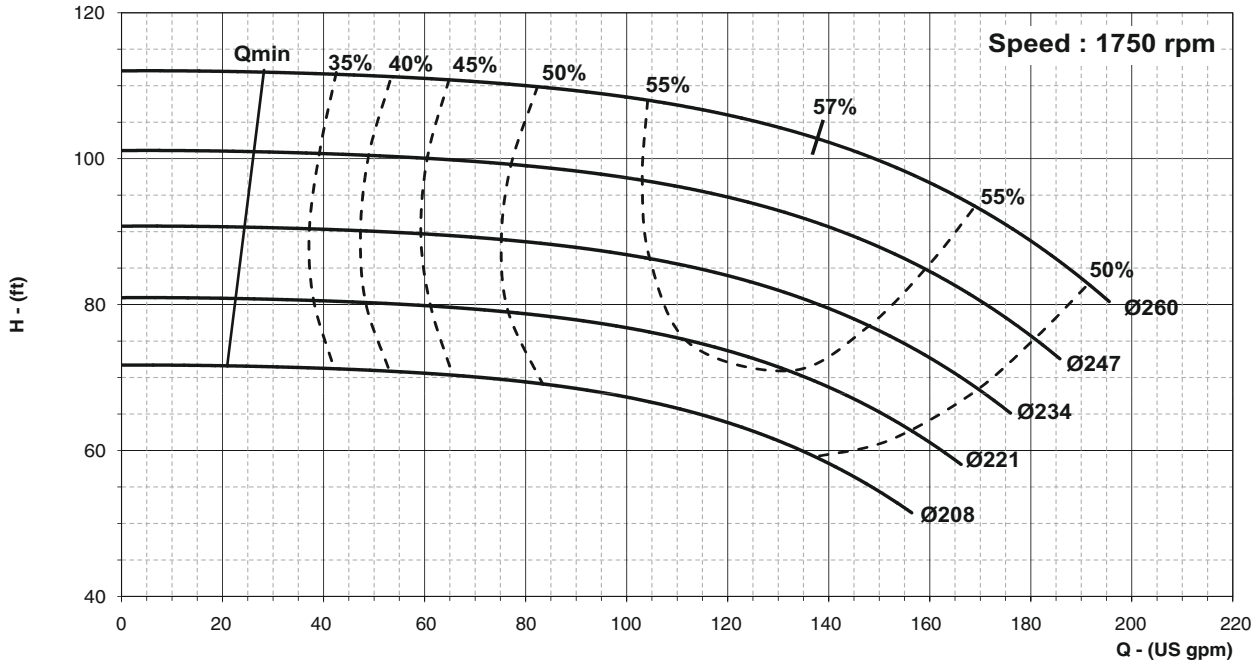




PERFORMANCE CURVE

Pump Model : **ECW-40/250**

Pump Size in mm : **65 x 40**

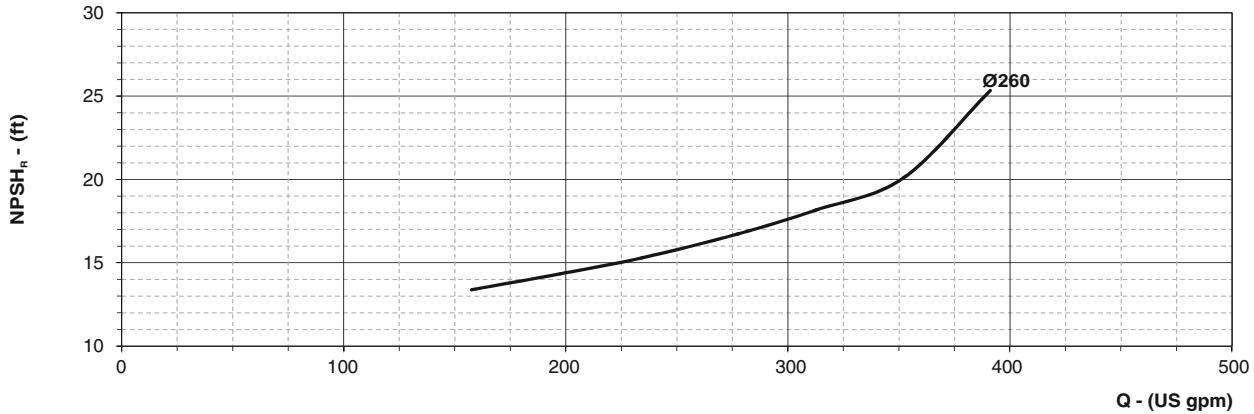
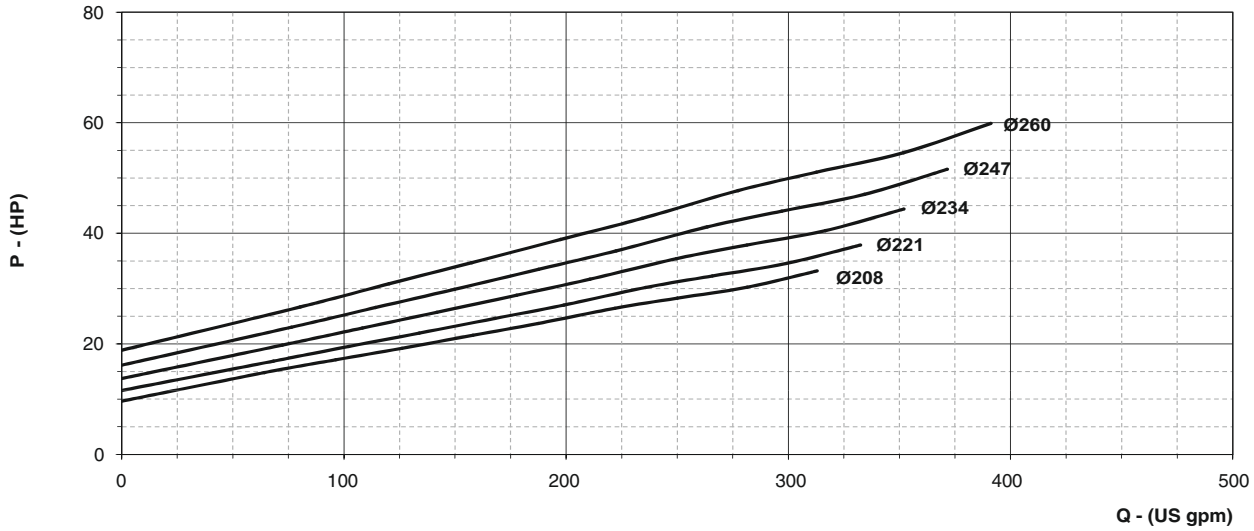
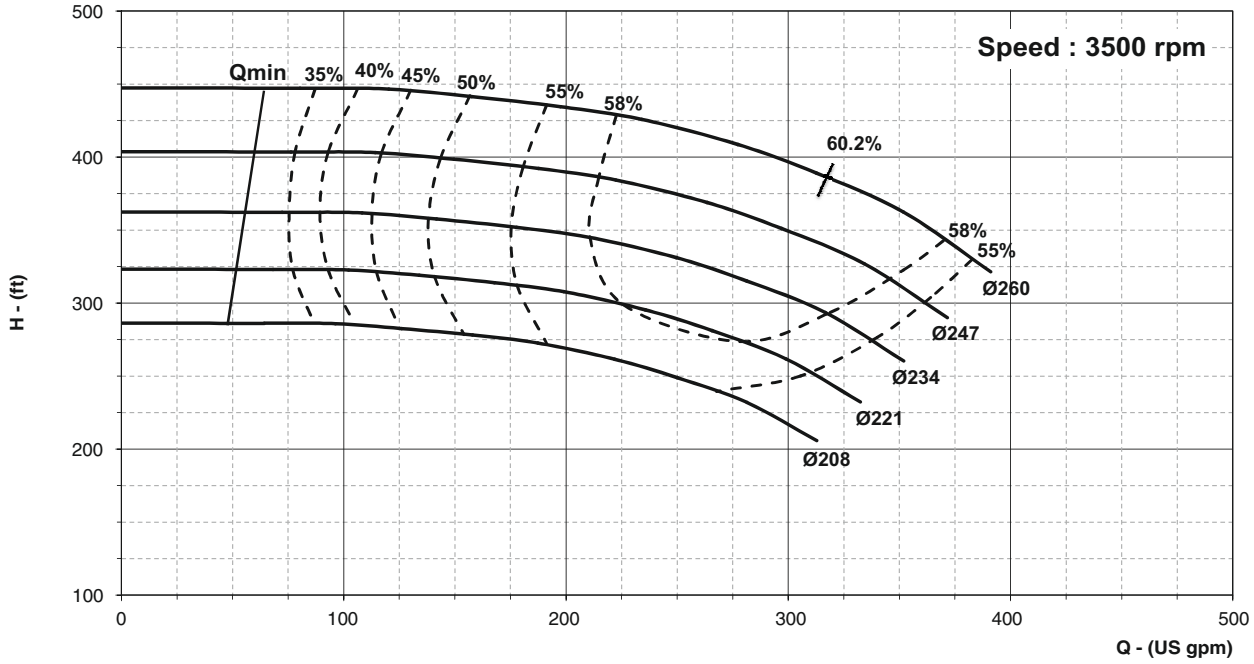




PERFORMANCE CURVE

Pump Model : **ECW-40/250**

Pump Size in mm : **65 x 40**

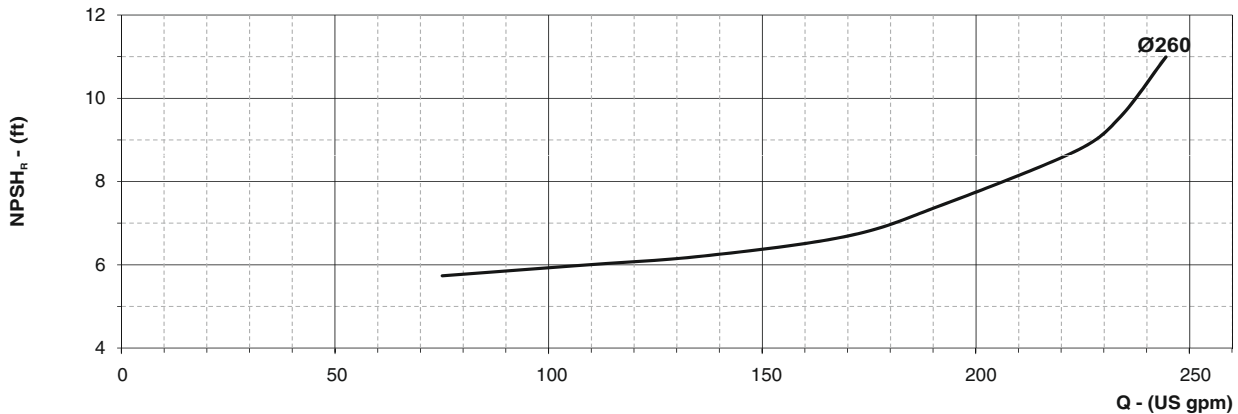
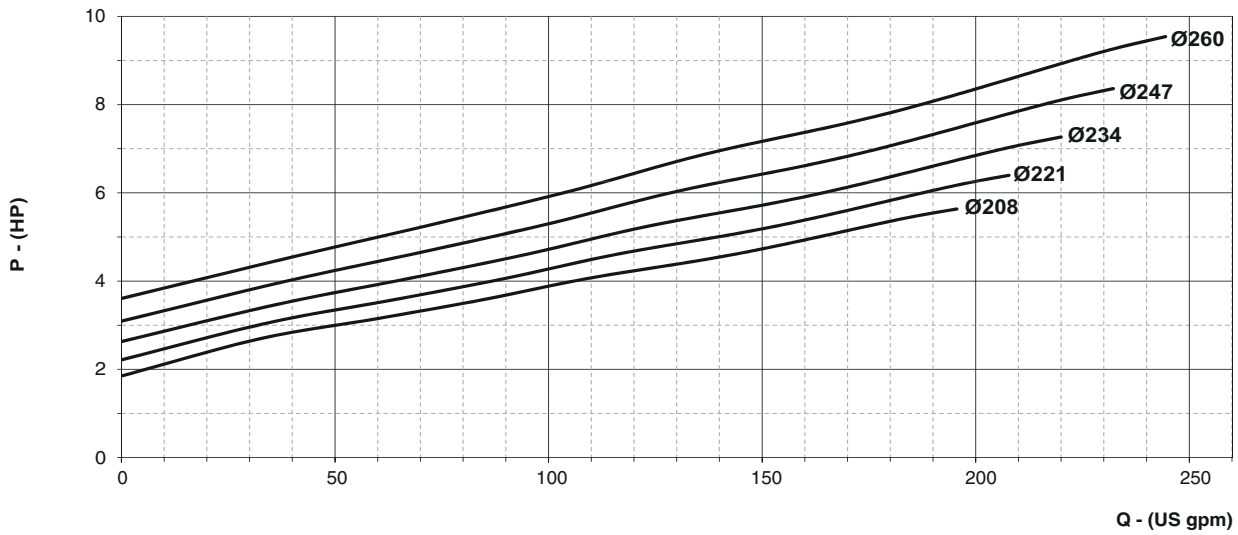
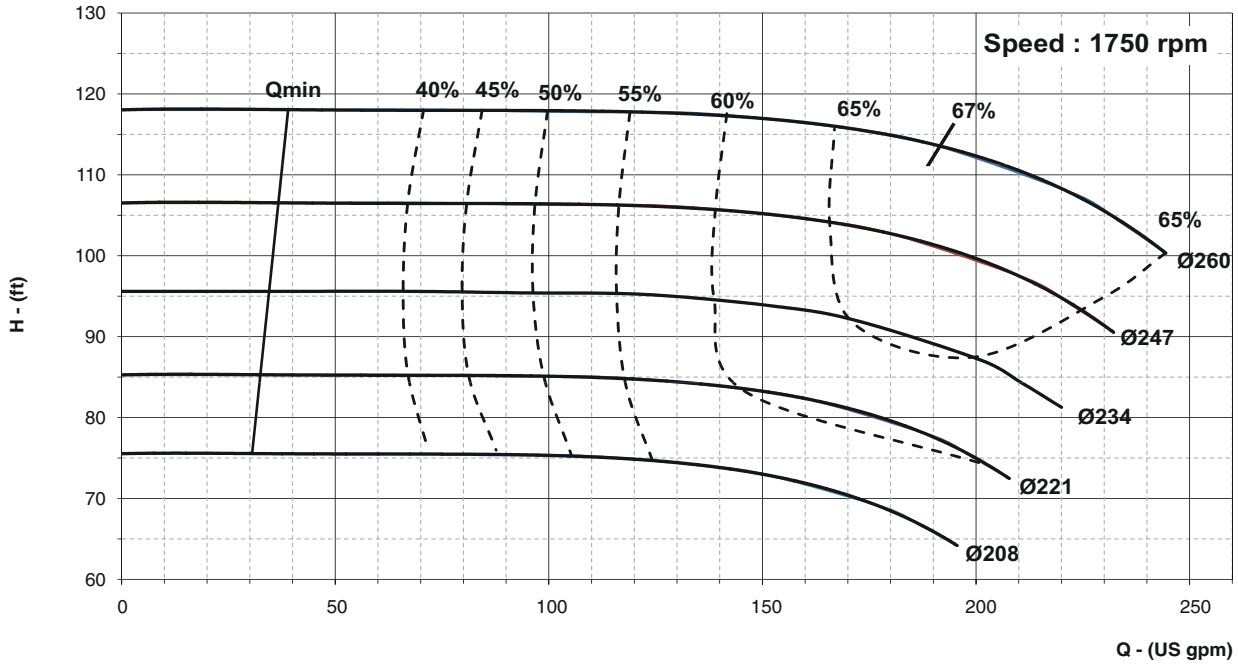




PERFORMANCE CURVE

Pump Model : **ECW-50/250**

Pump Size in mm : **65 x 50**

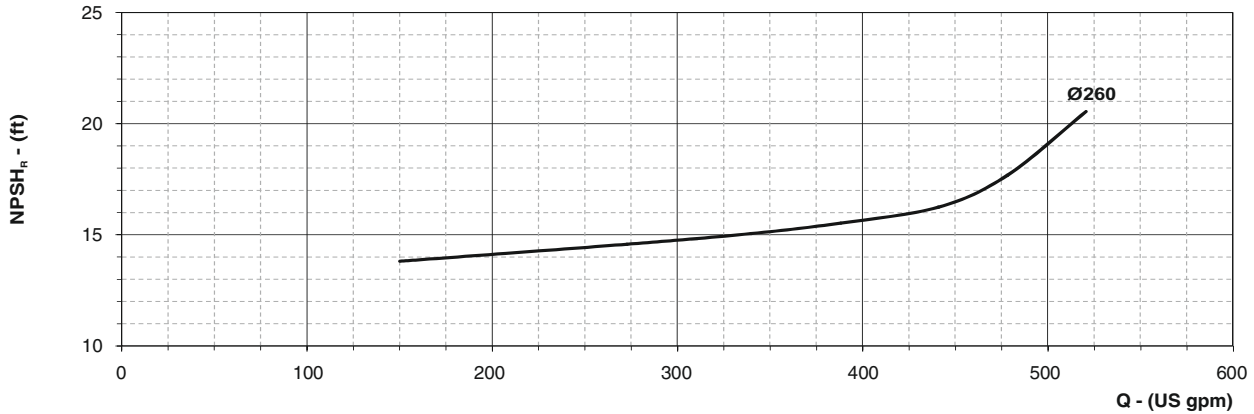
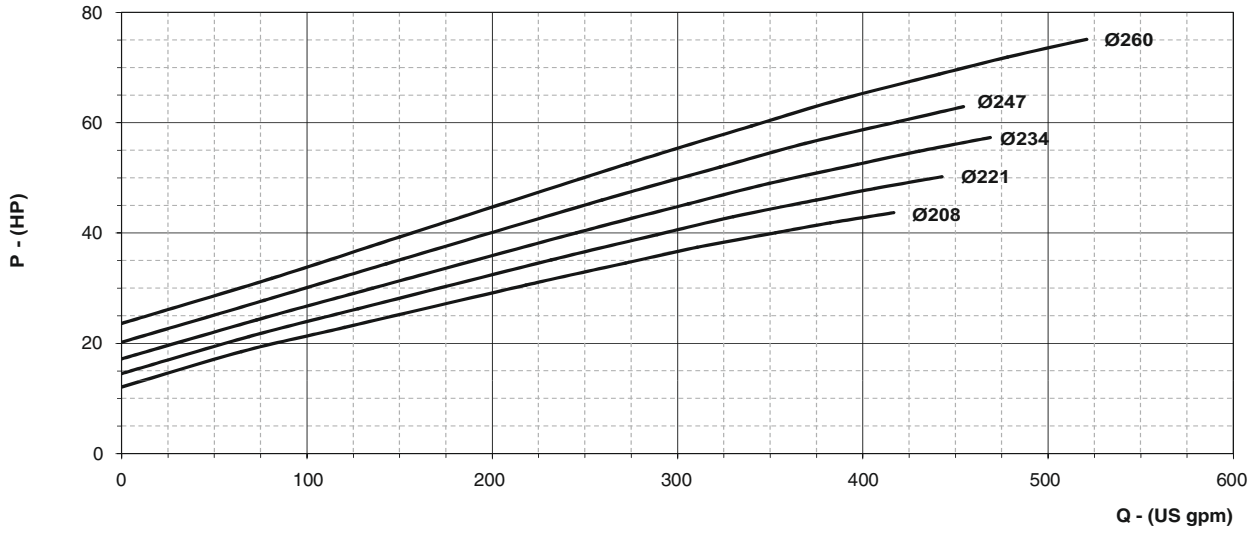
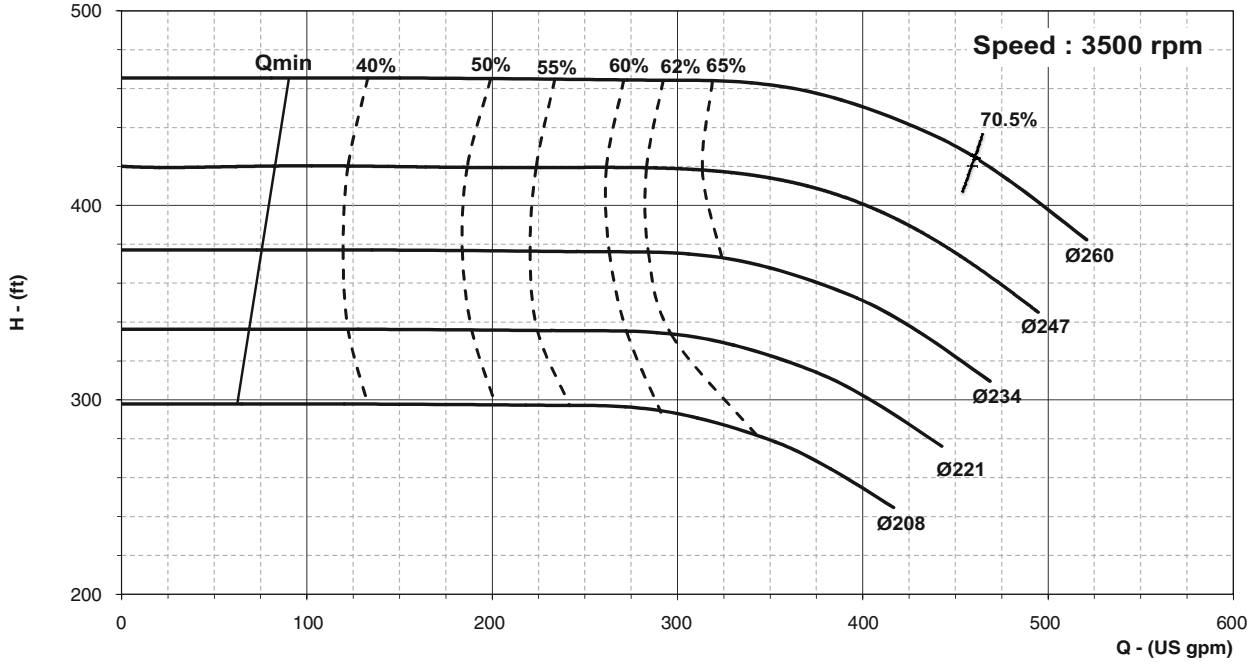




PERFORMANCE CURVE

Pump Model : ECW-50/250

Pump Size in mm : 65 x 50

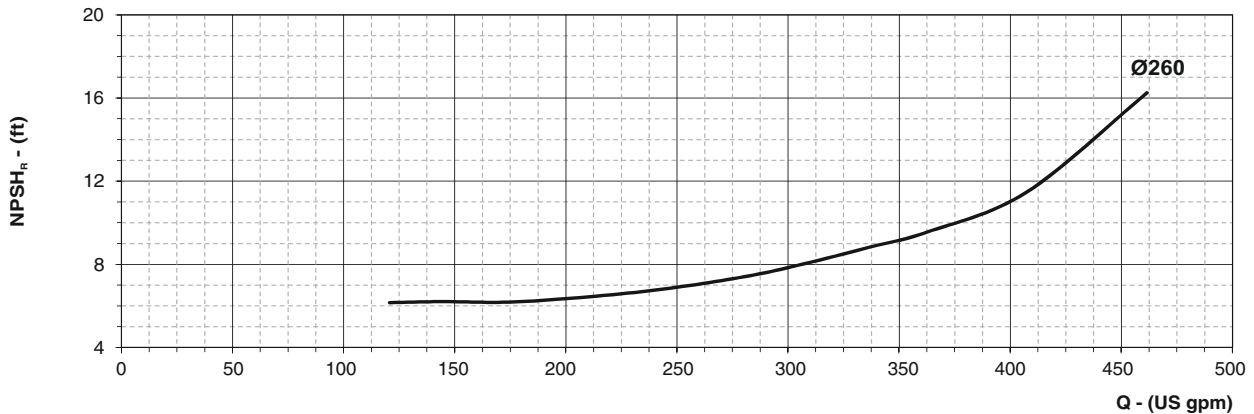
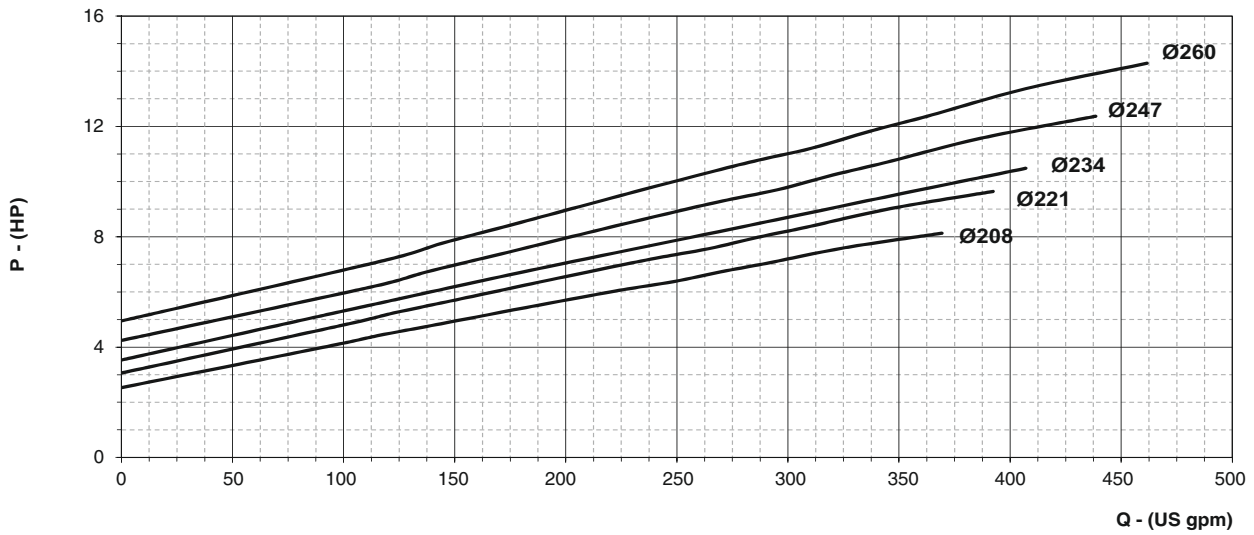
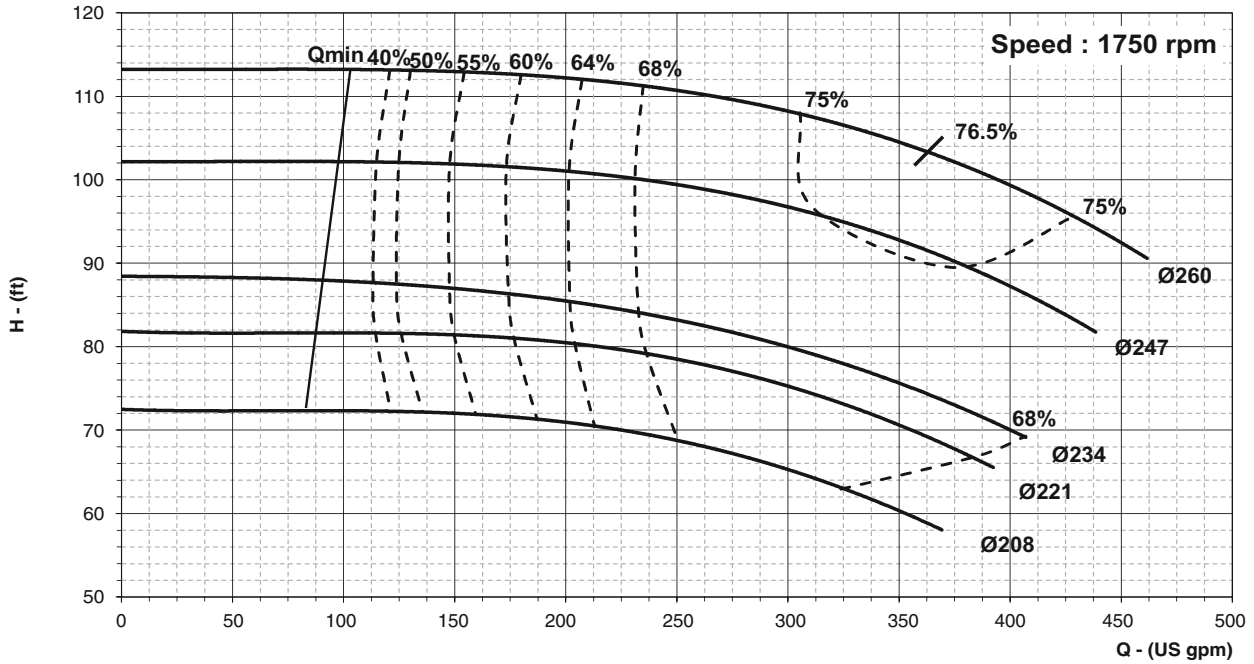




PERFORMANCE CURVE

Pump Model : **ECW-65/250**

Pump Size in mm : **80 x 65**

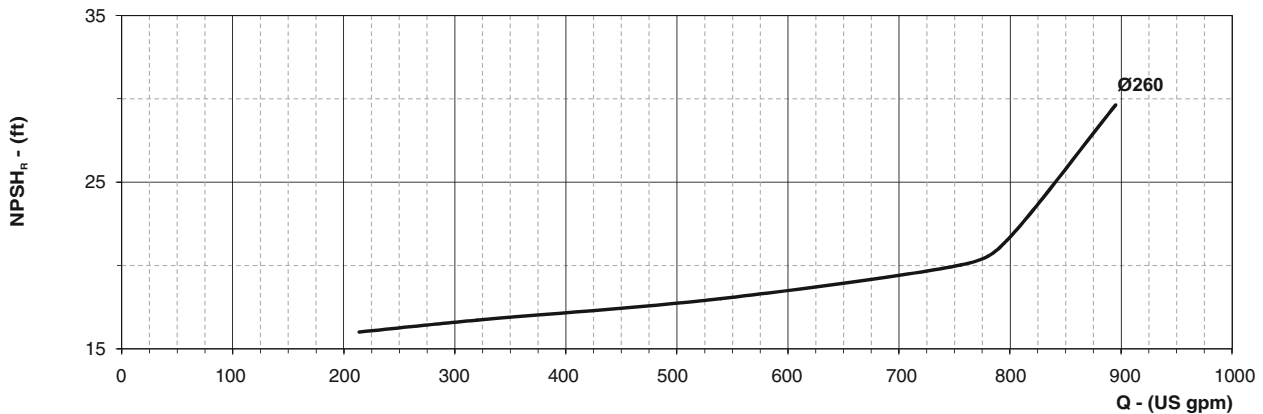
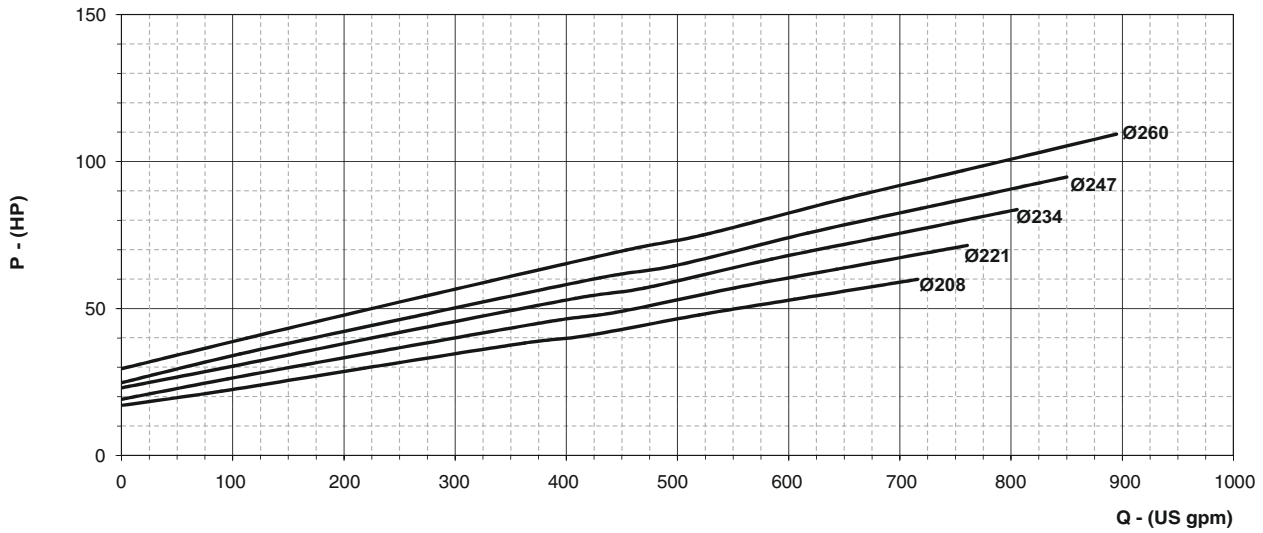
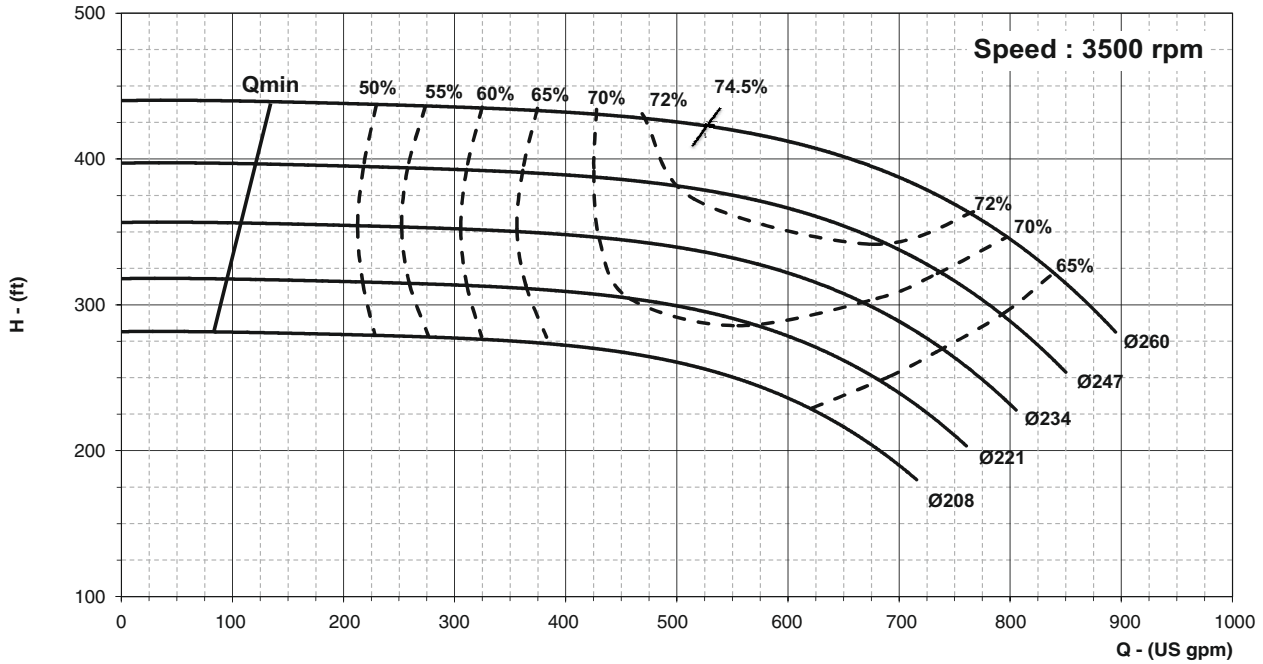




PERFORMANCE CURVE

Pump Model : ECW-65/250

Pump Size in mm : 80 x 65

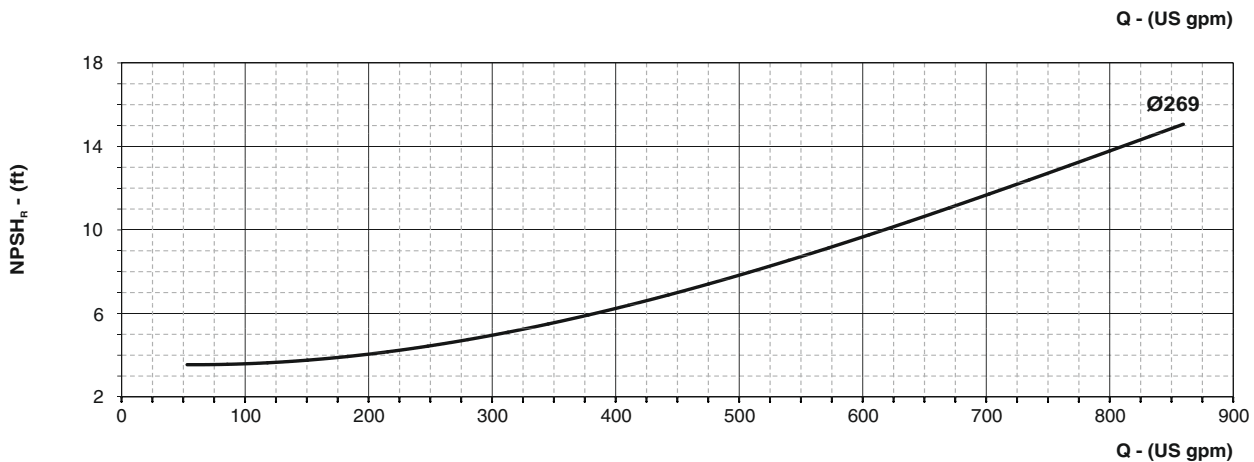
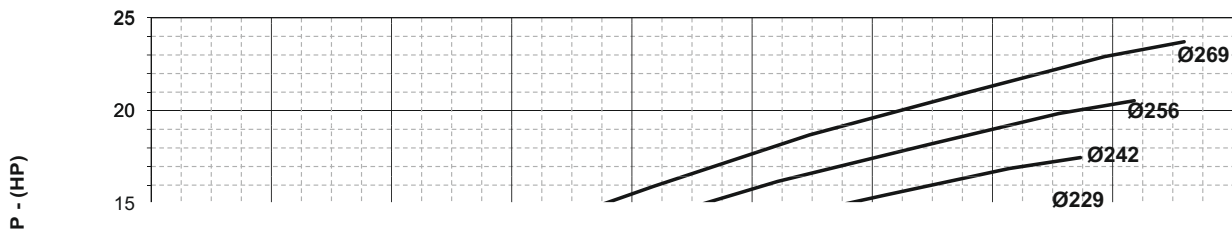
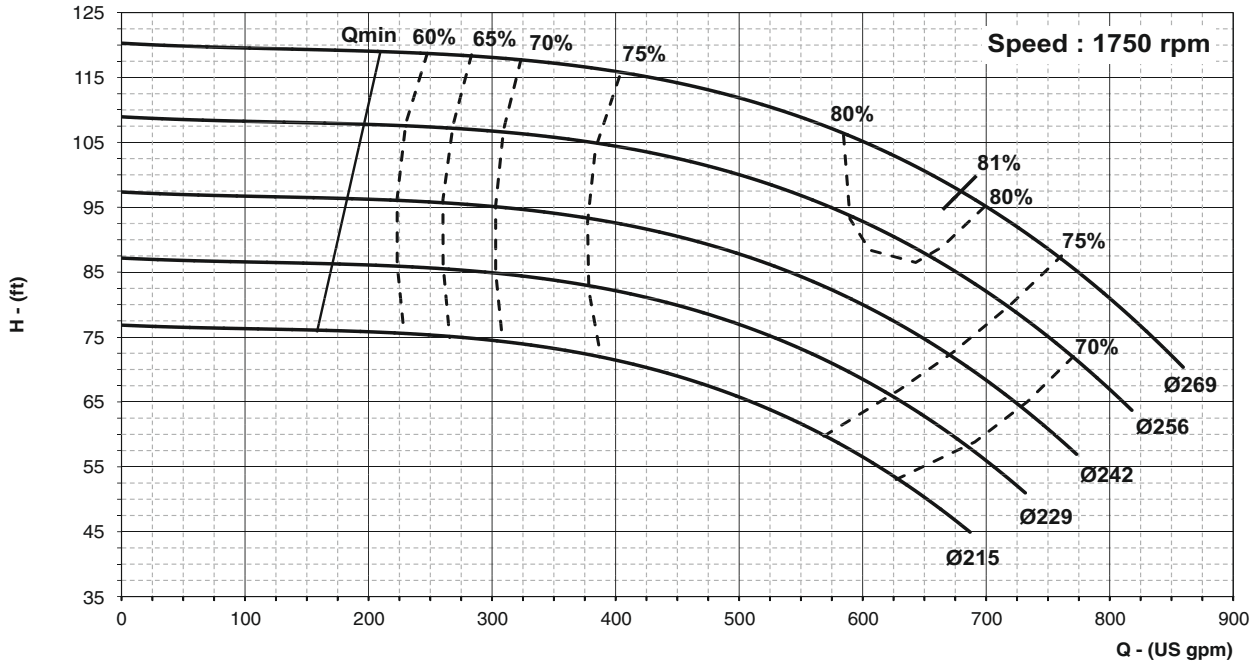




PERFORMANCE CURVE

Pump Model : **ECW-80/250**

Pump Size in mm : **100 x 80**

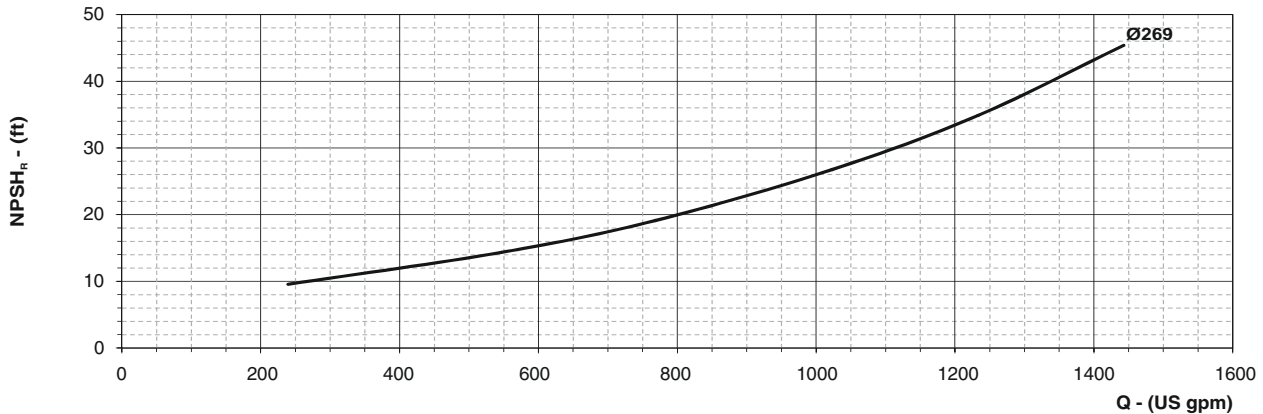
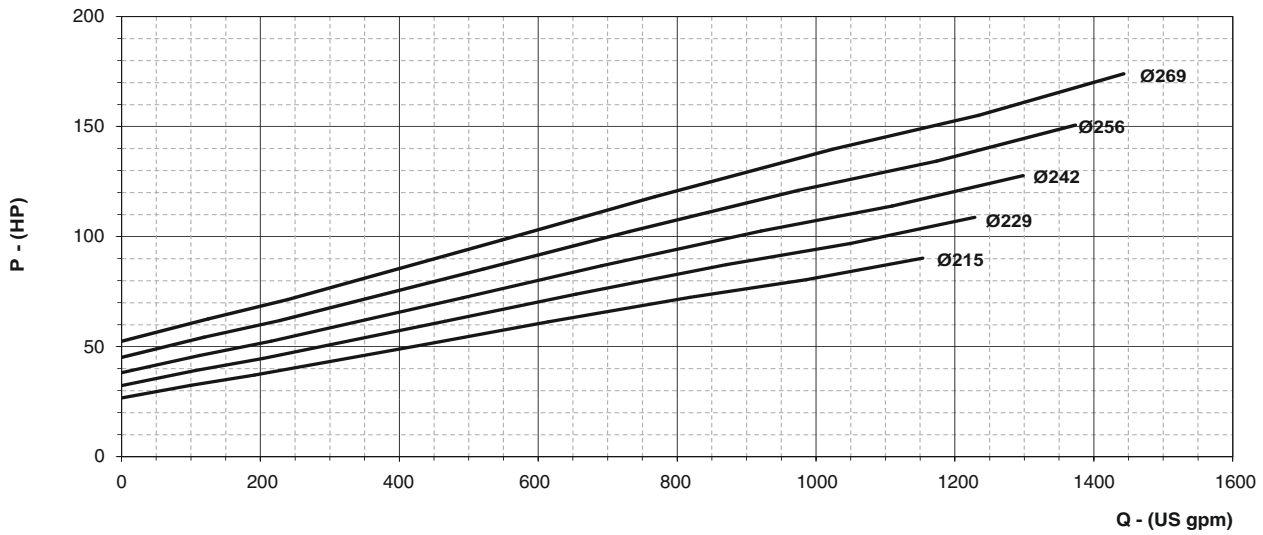
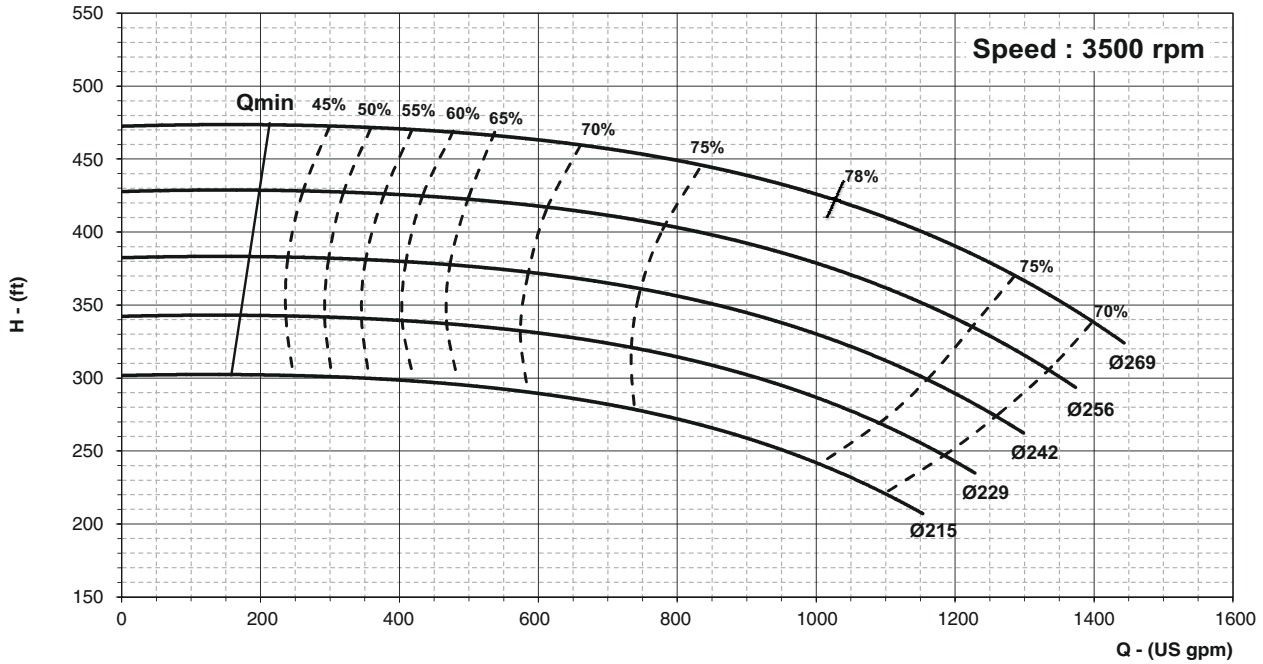




PERFORMANCE CURVE

Pump Model : ECW-80/250

Pump Size in mm : 100 x 80

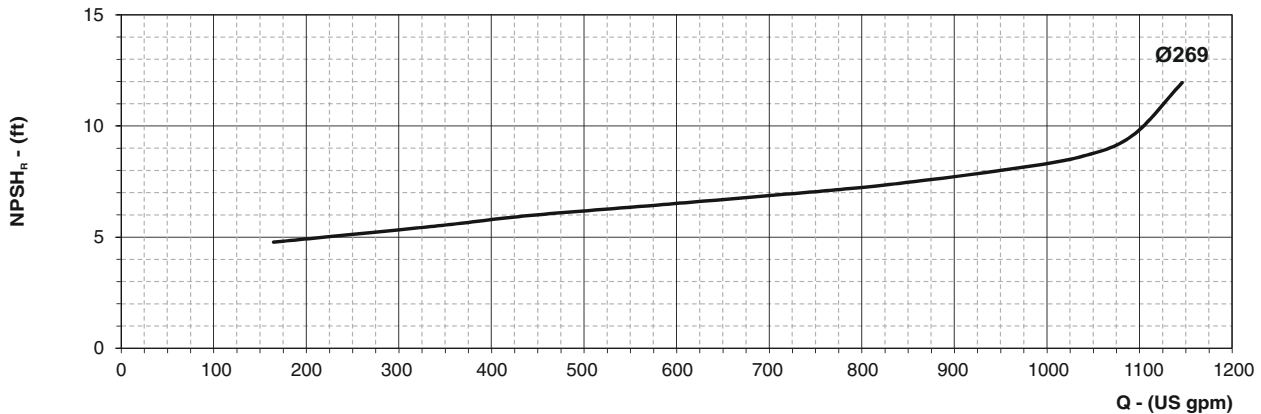
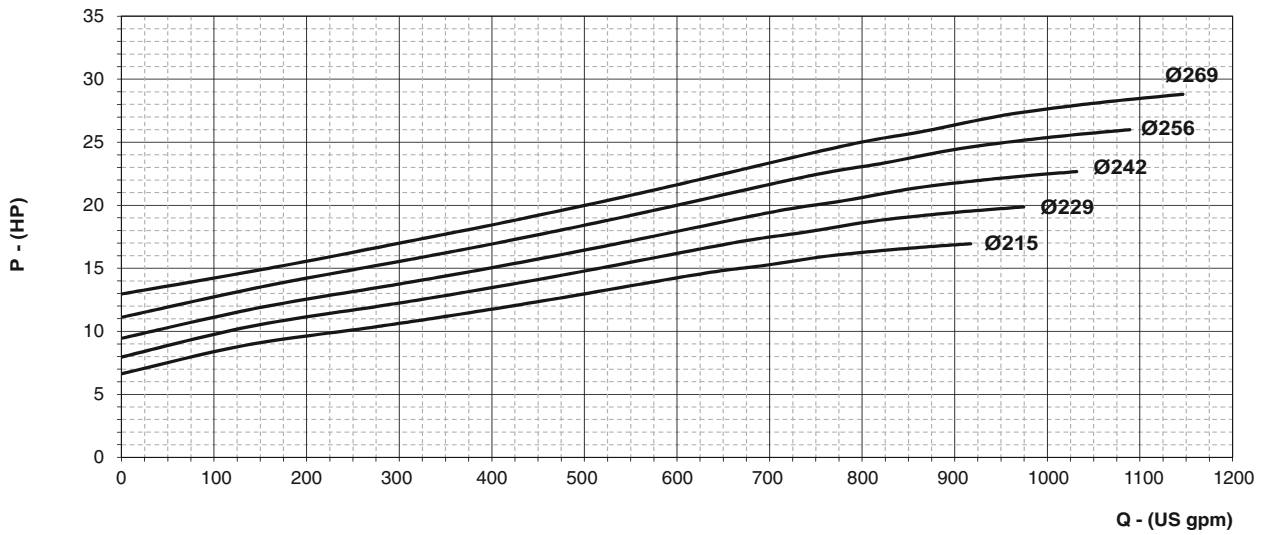
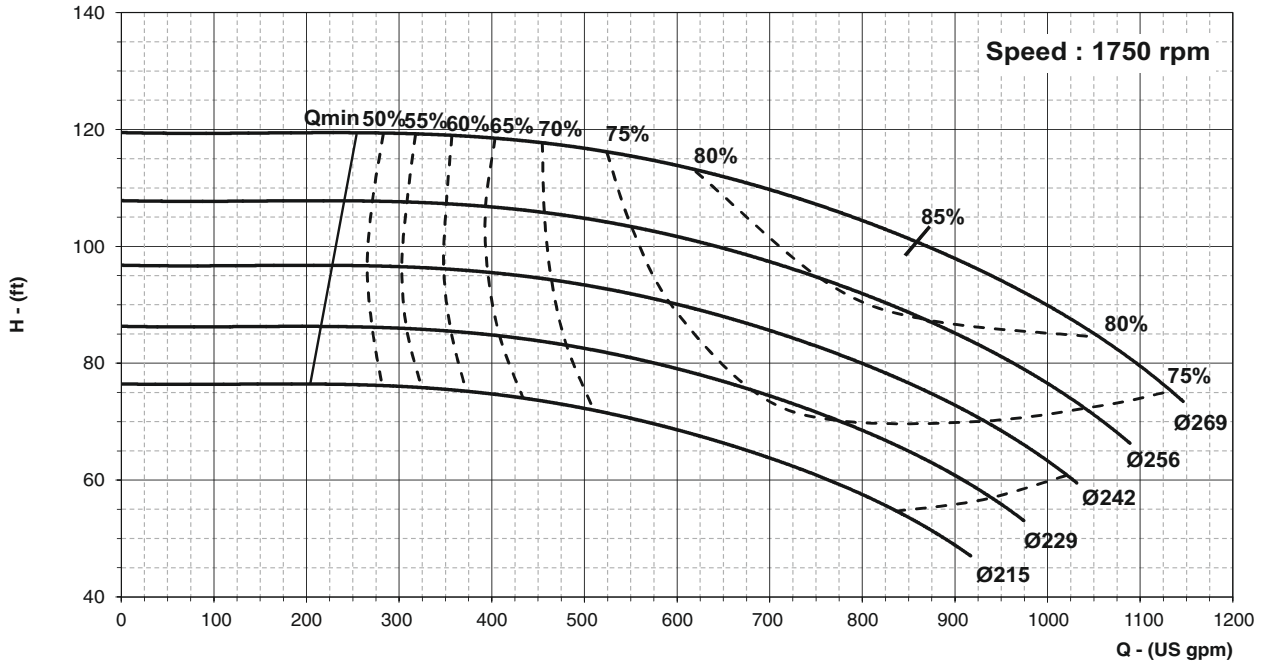




PERFORMANCE CURVE

Pump Model : **ECW-100/250**

Pump Size in mm : **125 x 100**

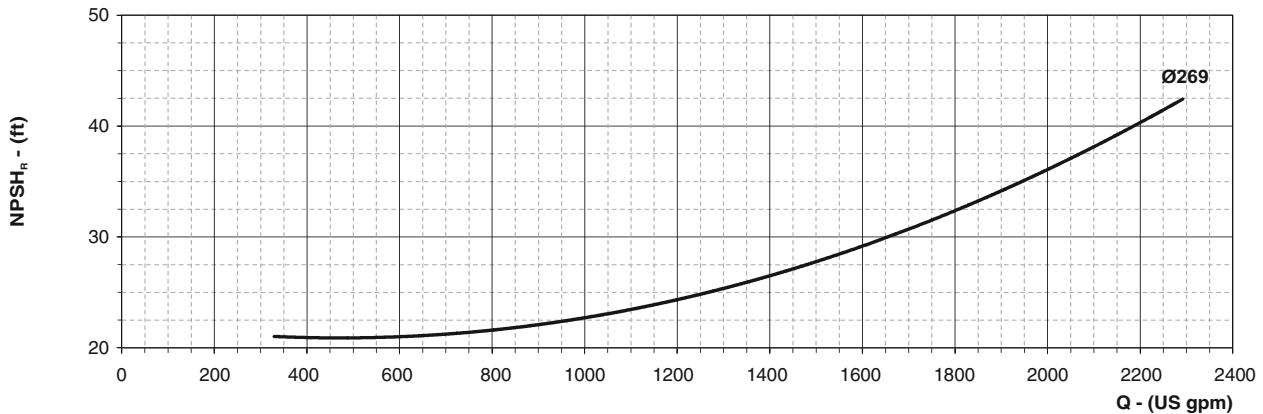
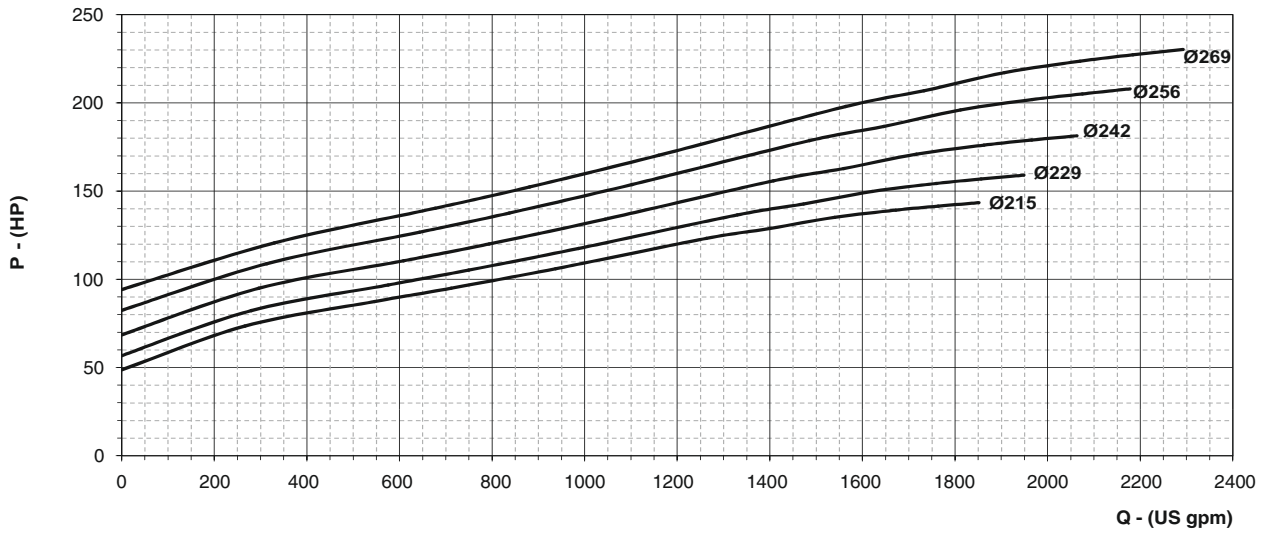
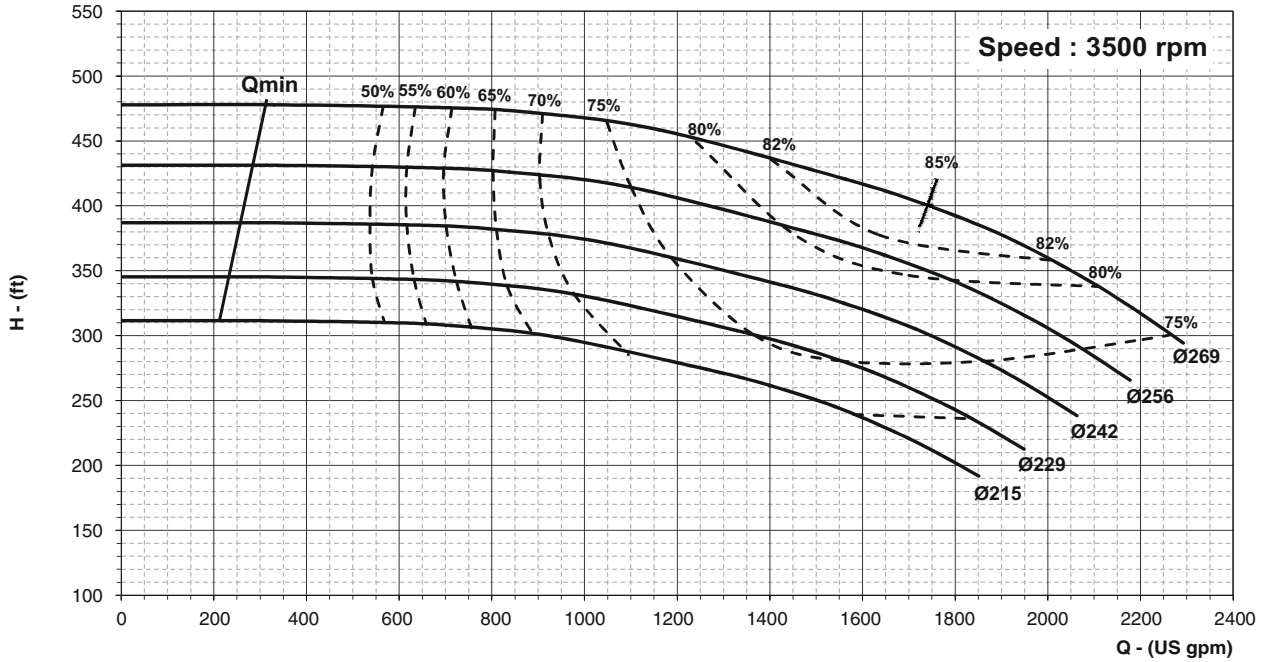




PERFORMANCE CURVE

Pump Model : **ECW-100/250**
On Request

Pump Size in mm : **125 x 100**

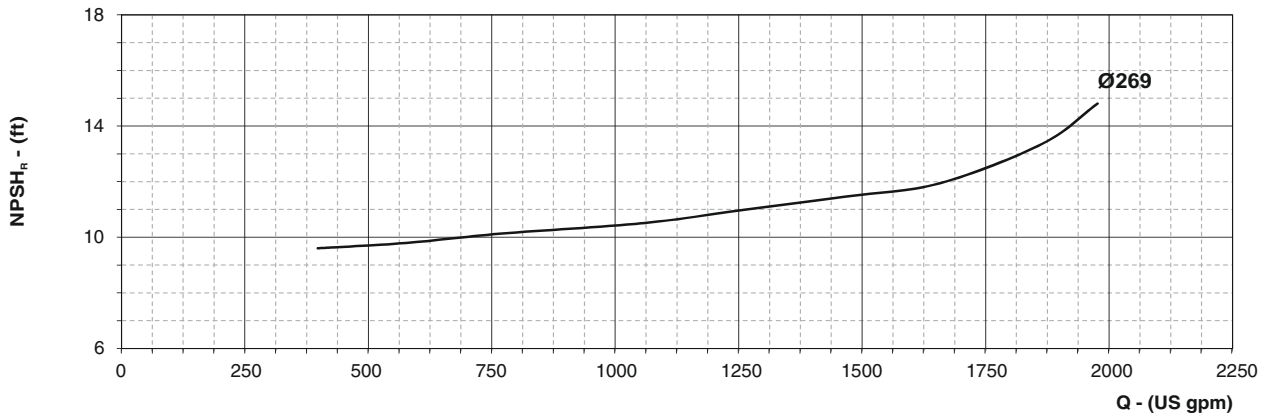
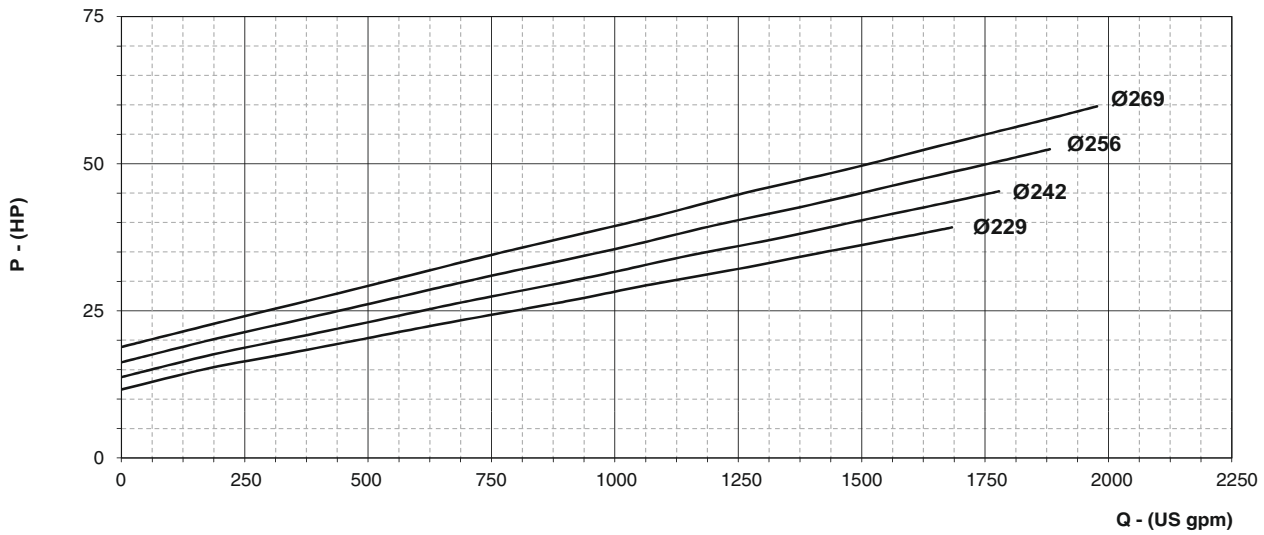
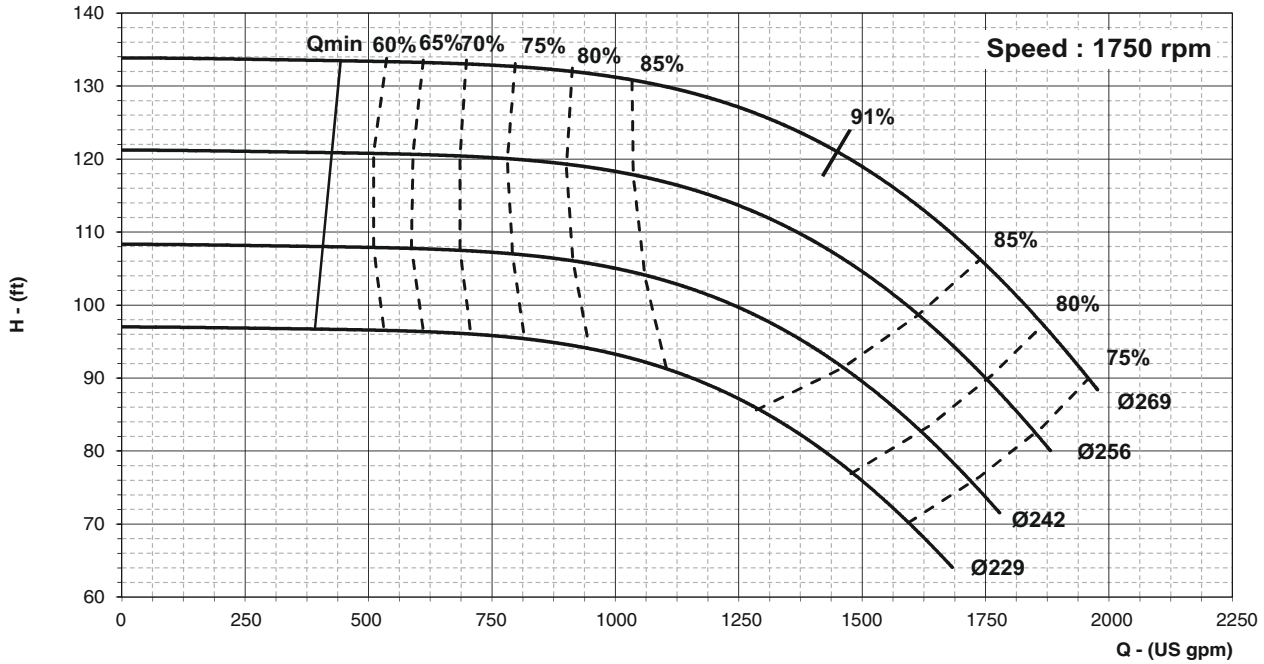




PERFORMANCE CURVE

Pump Model : **ECW-125/250**

Pump Size in mm : **150 x 125**

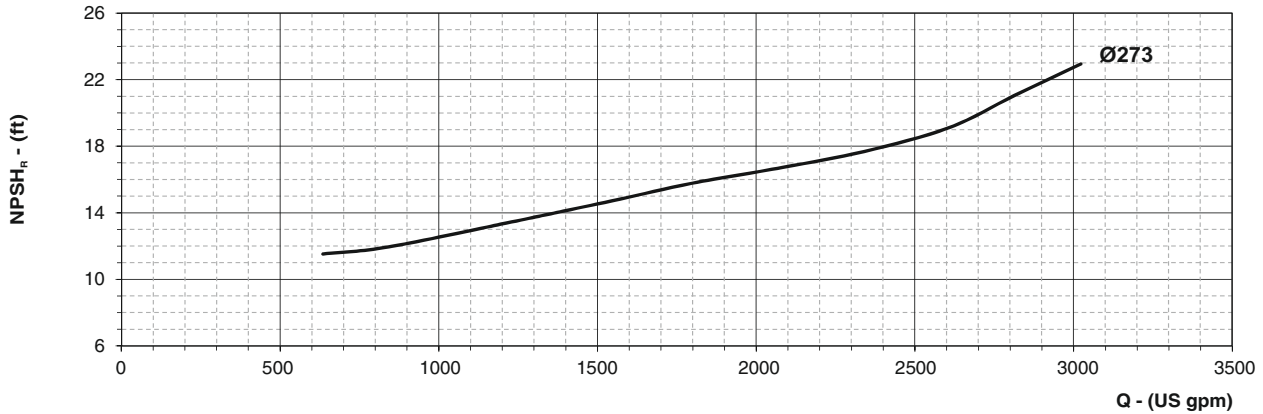
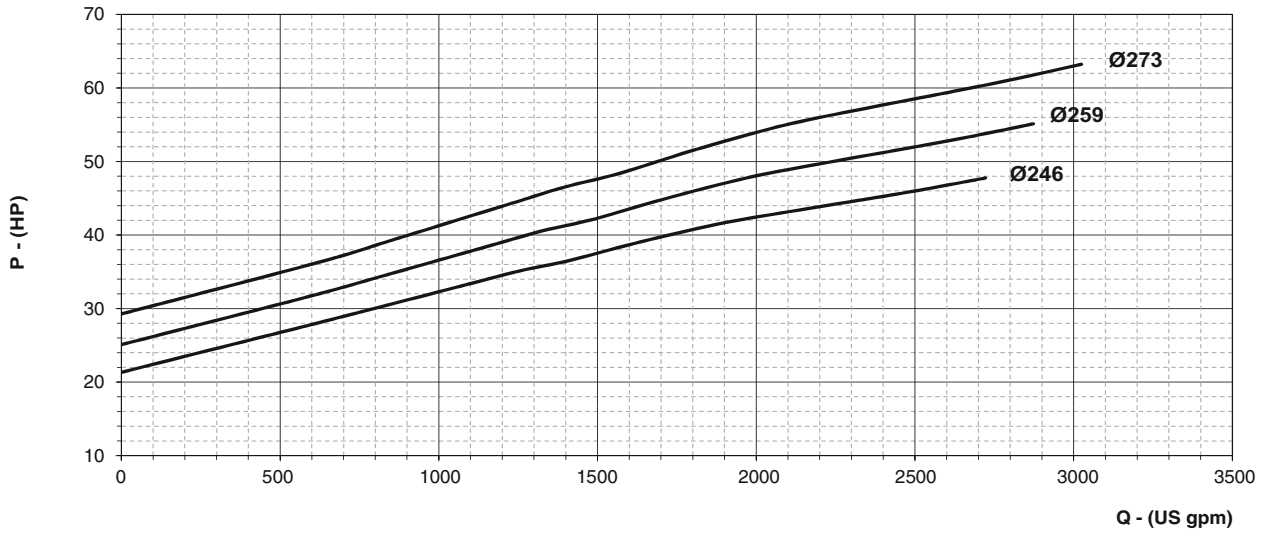
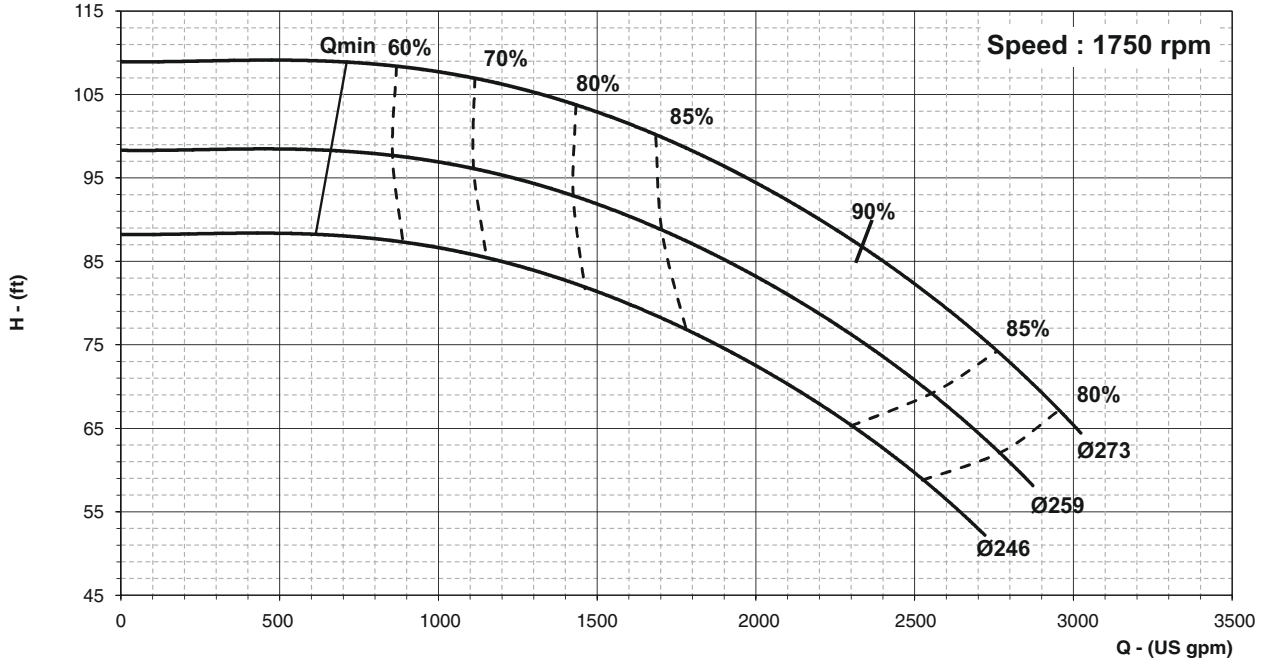




PERFORMANCE CURVE

Pump Model : ECW-150/250

Pump Size in mm : 200 x 150

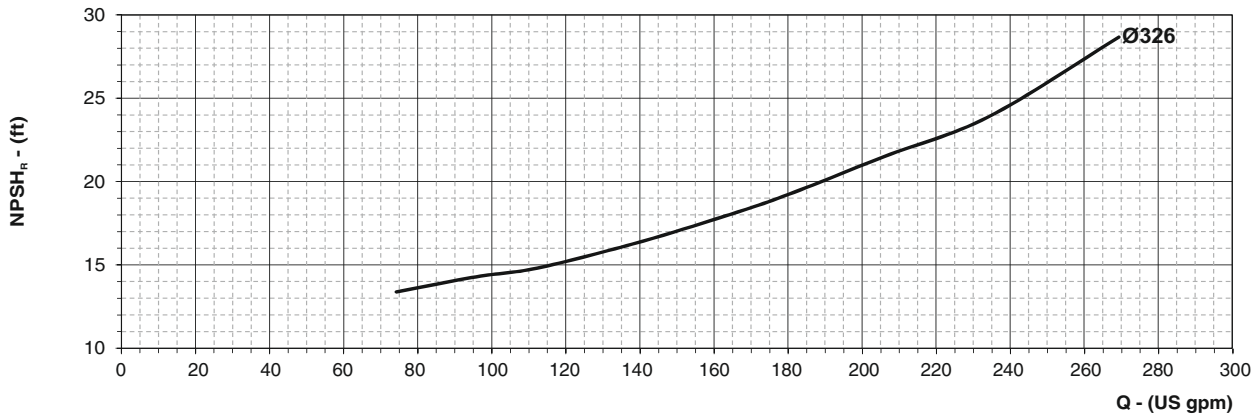
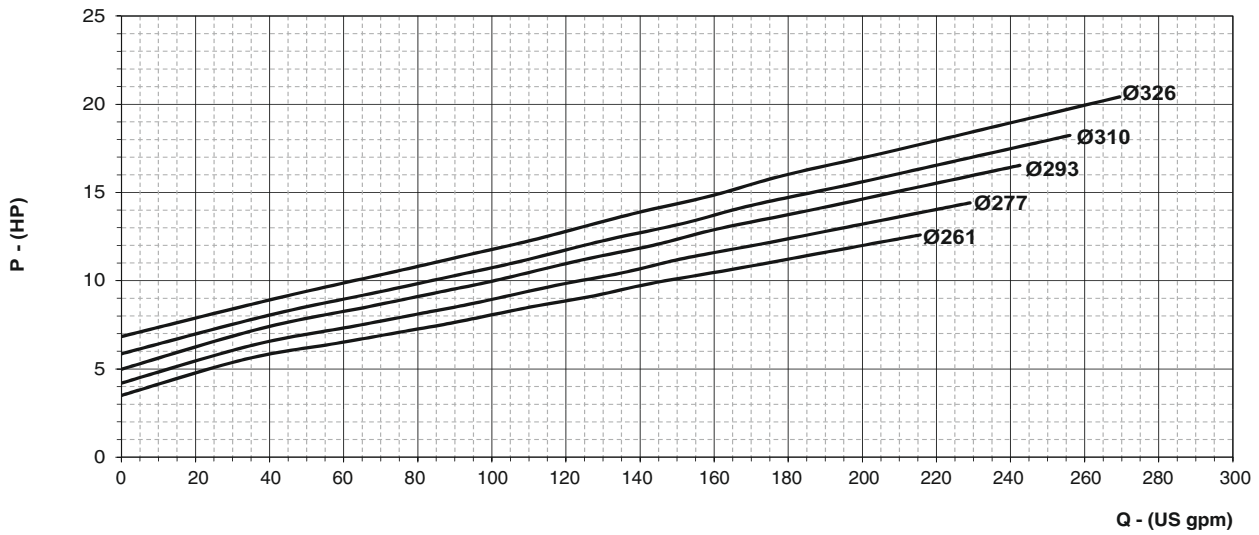
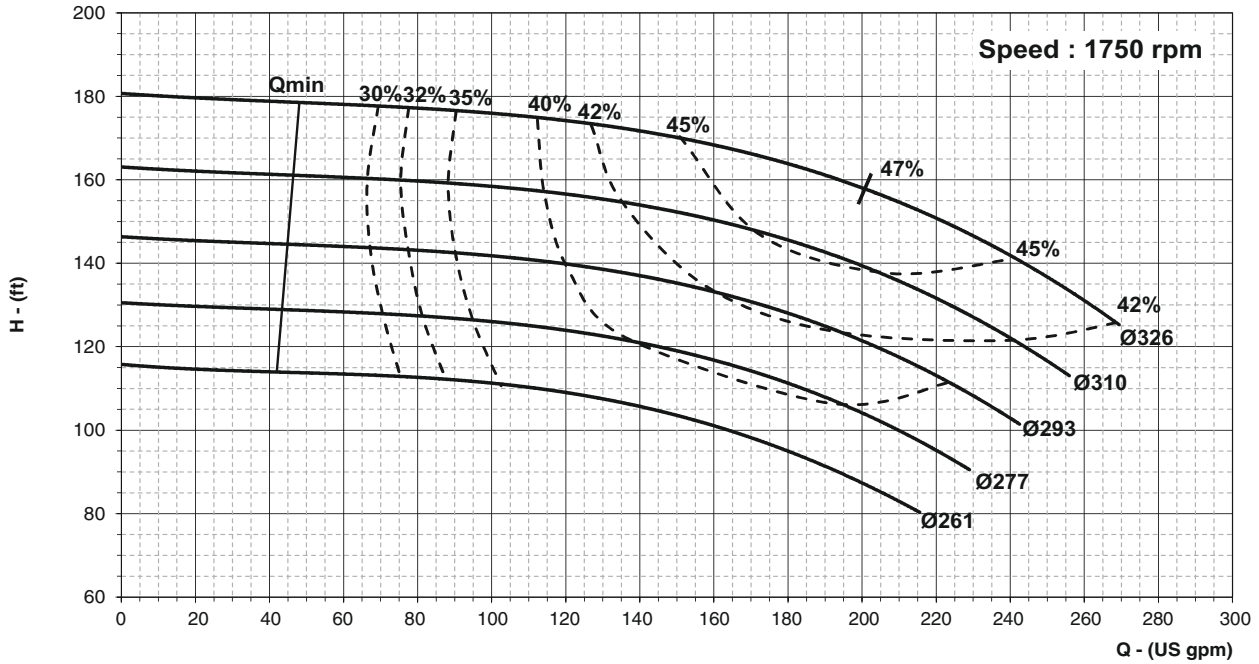




PERFORMANCE CURVE

Pump Model : **ECW-40/315**

Pump Size in mm : **65 x 40**

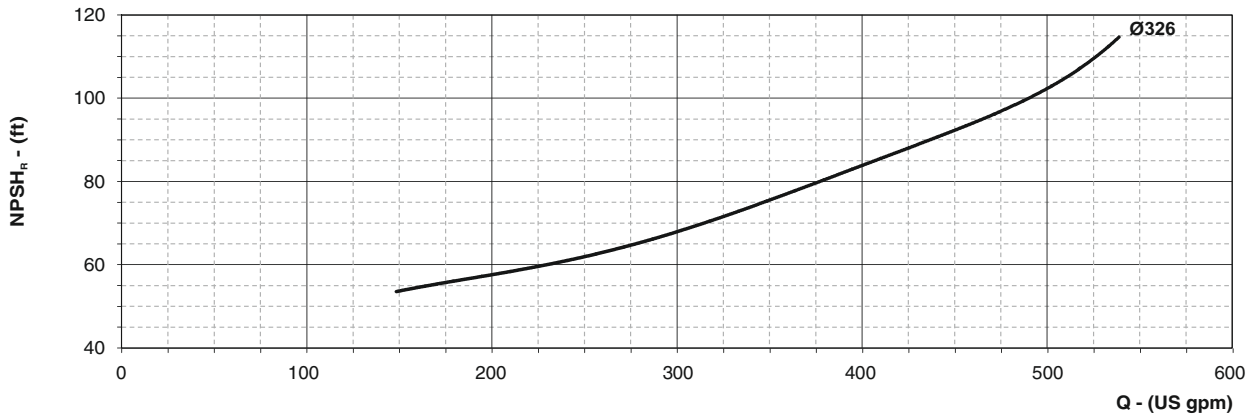
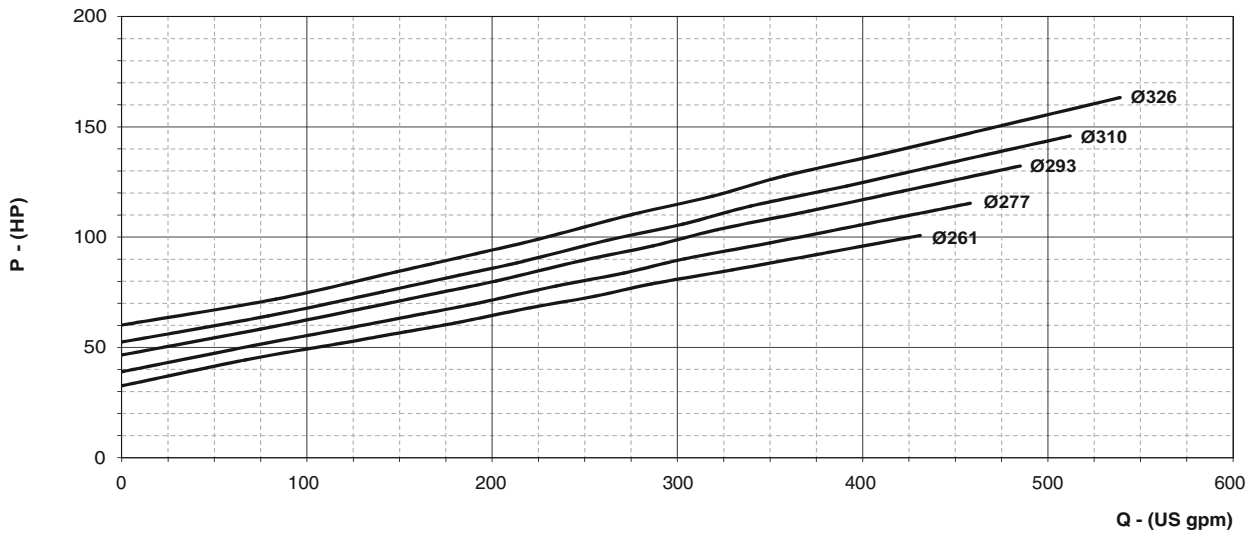
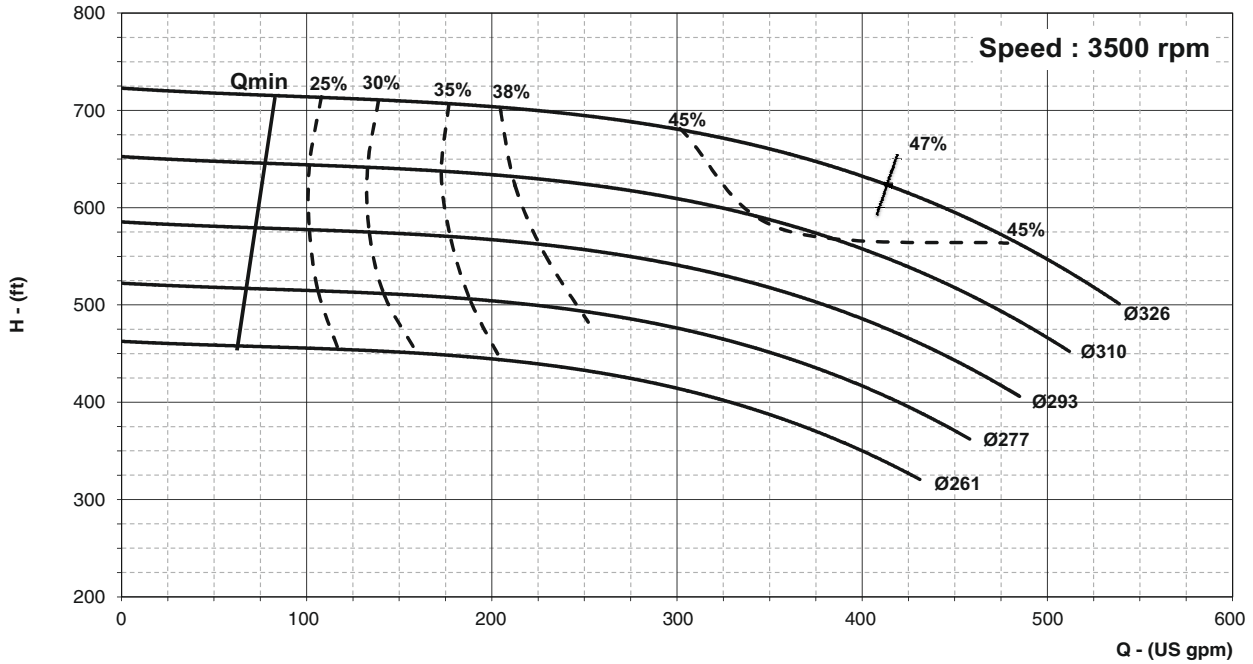




PERFORMANCE CURVE

Pump Model : **ECW-40/315**
On Request

Pump Size in mm : **65 x 40**

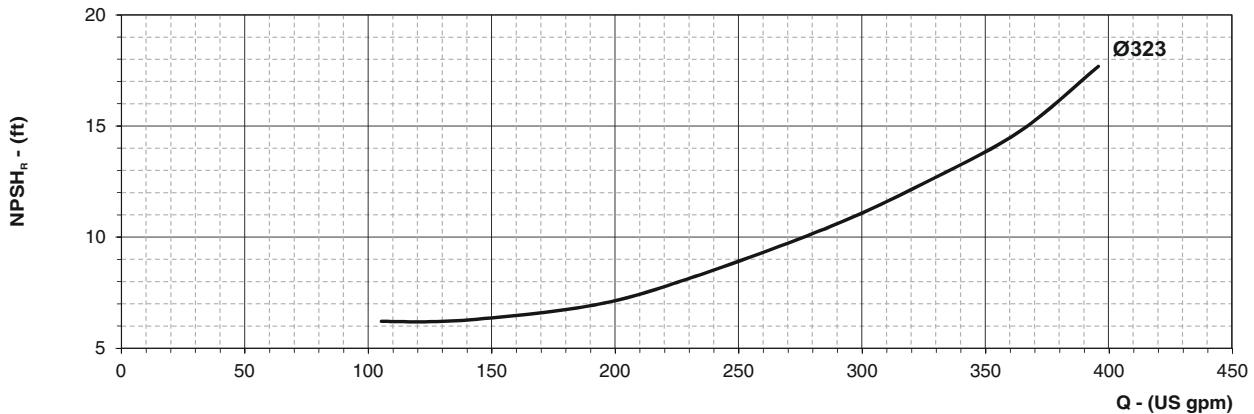
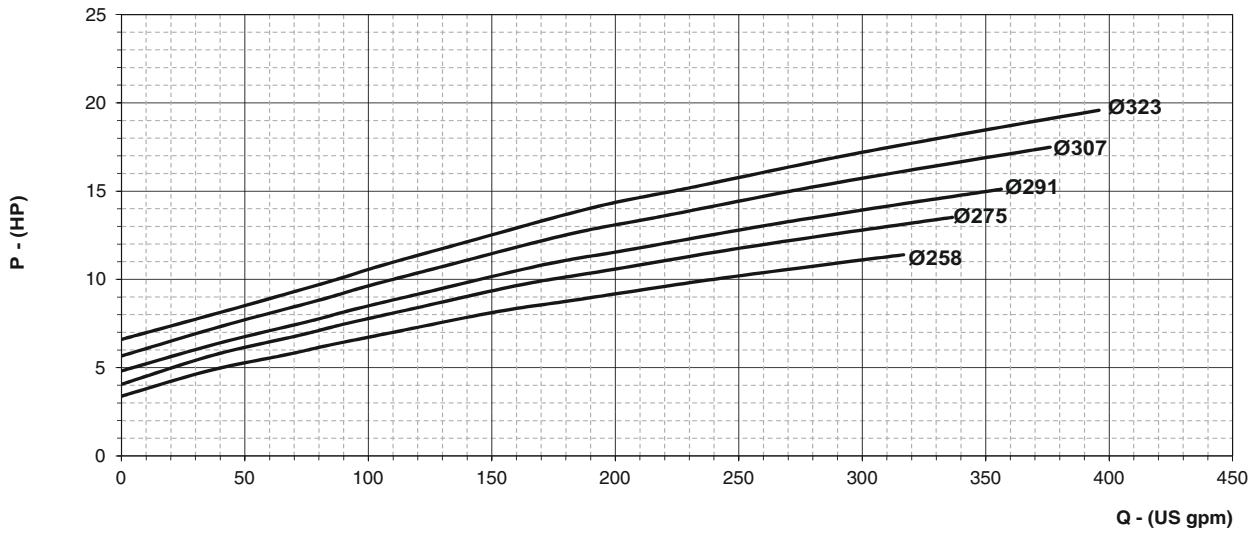
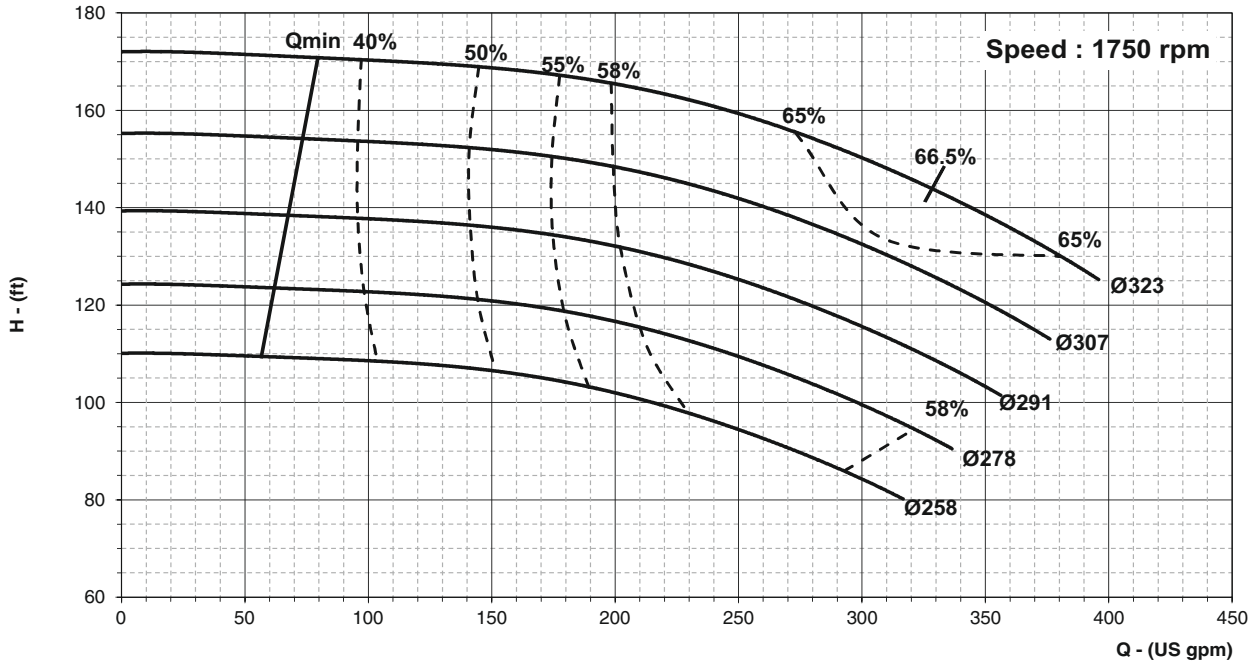




PERFORMANCE CURVE

Pump Model : **ECW-50/315**

Pump Size in mm : **65 x 50**

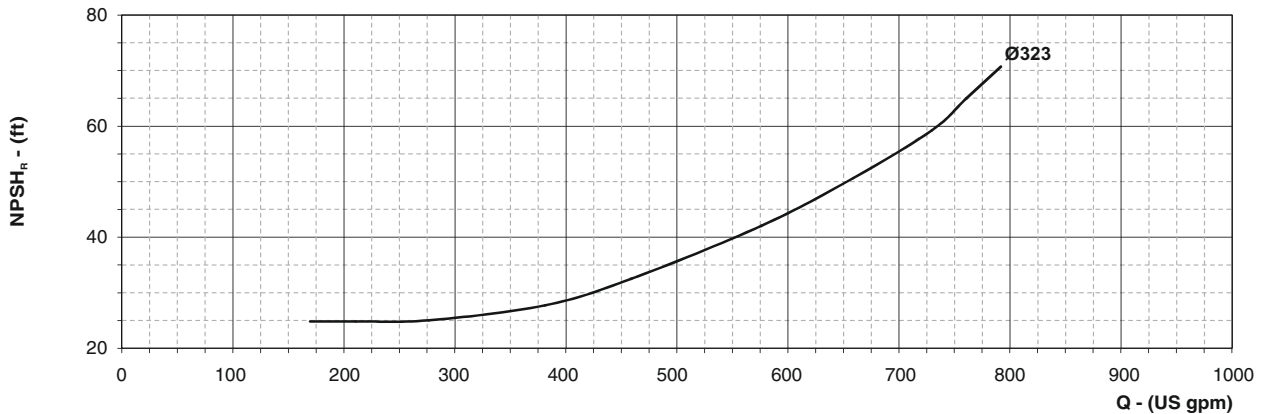
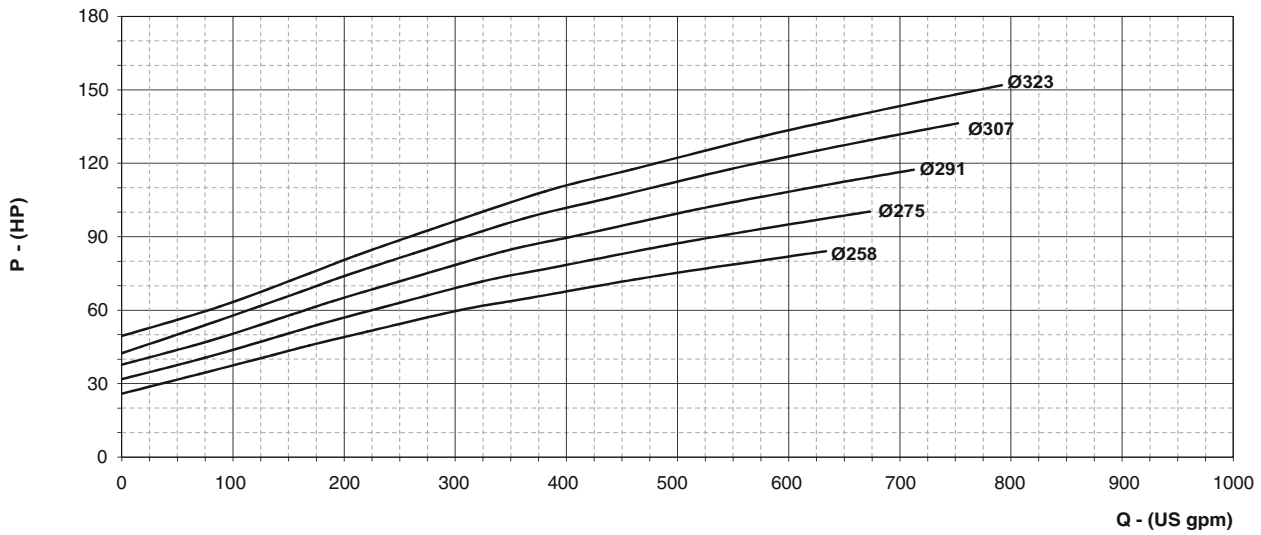
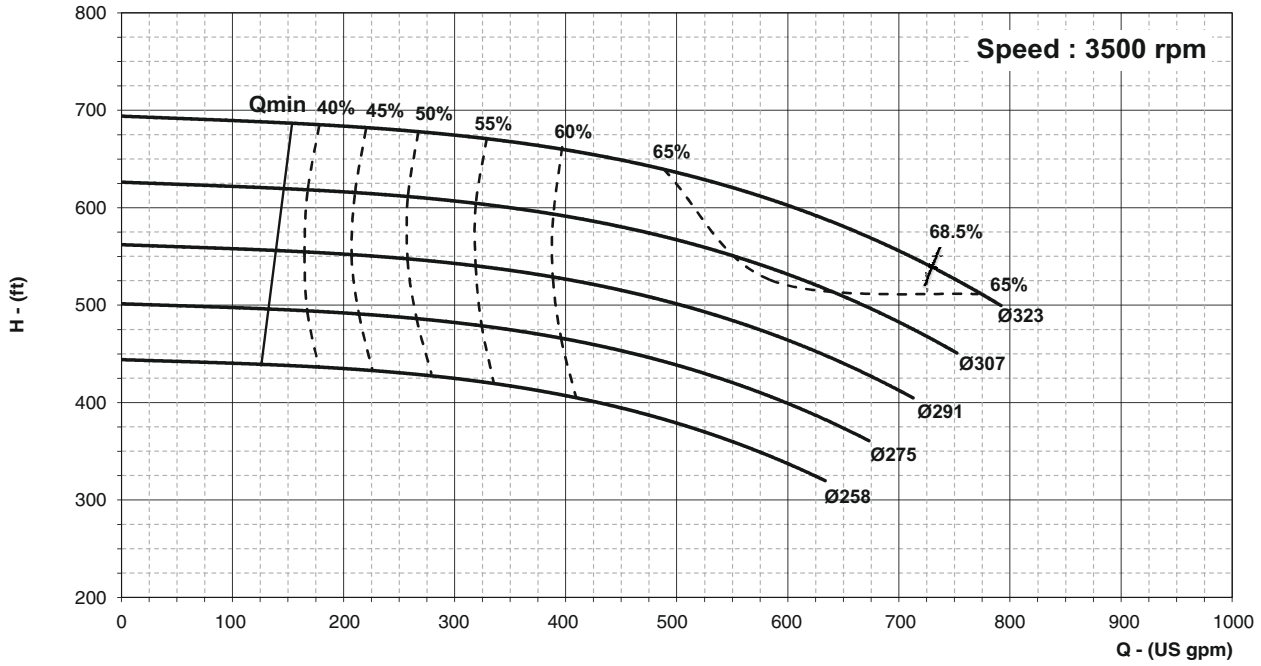




PERFORMANCE CURVE

Pump Model : ECW-50/315

Pump Size in mm : 65 x 50

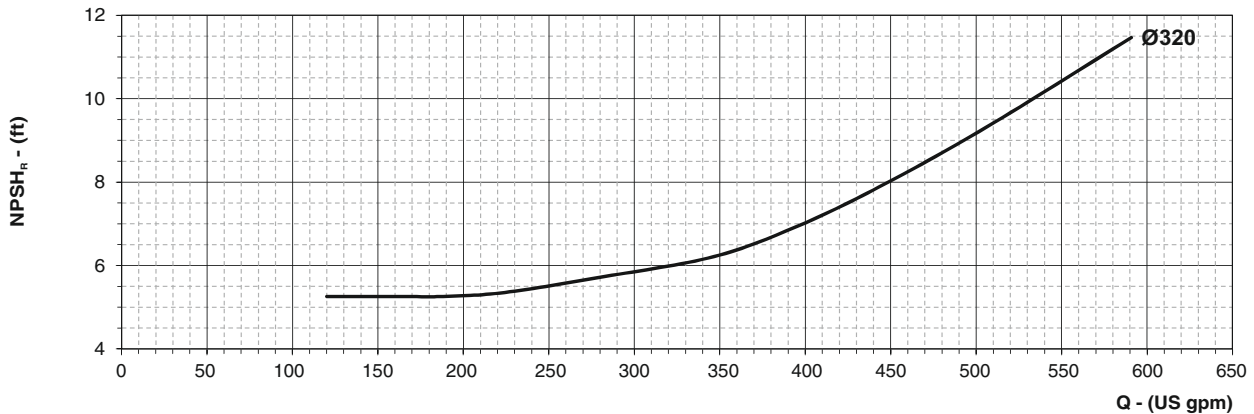
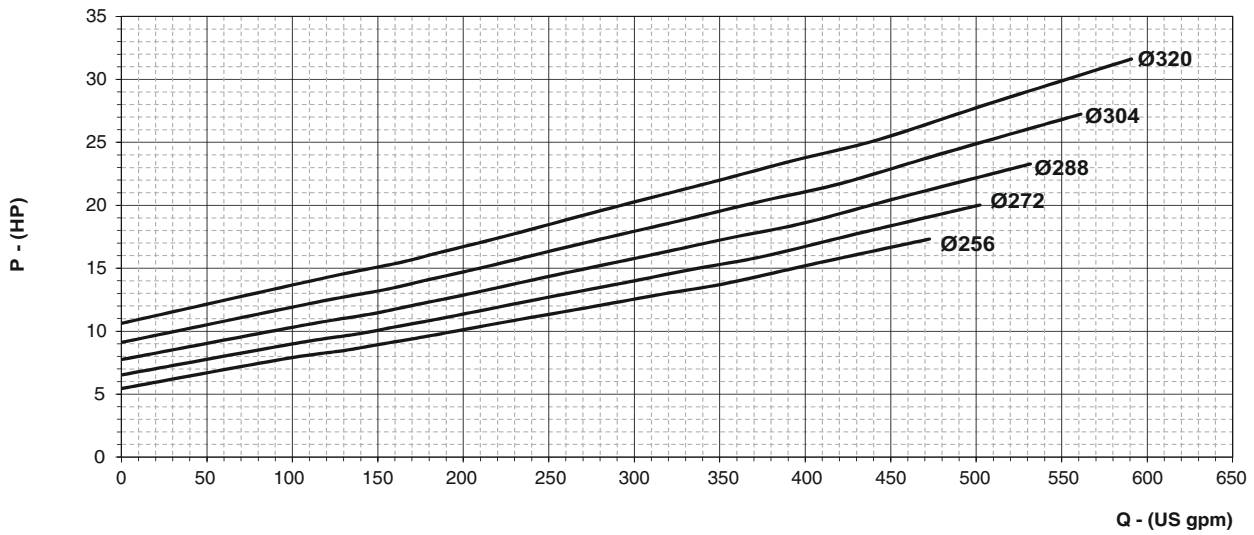
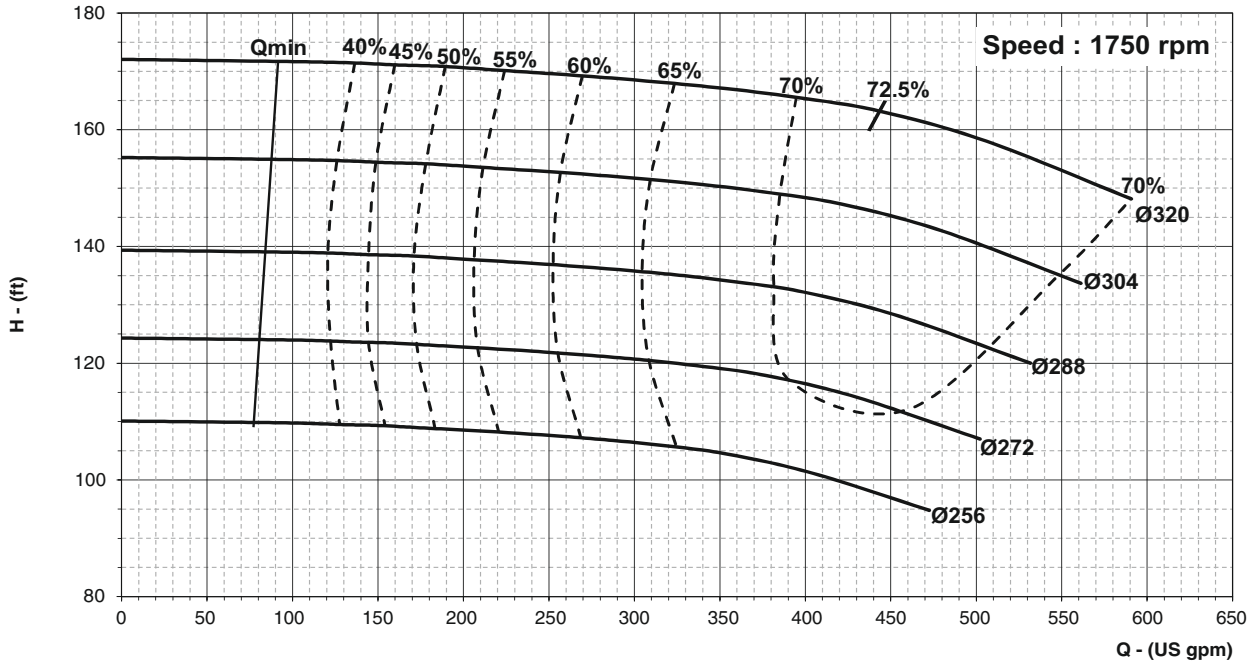




PERFORMANCE CURVE

Pump Model : **ECW-65/315**

Pump Size in mm : **80 x 65**

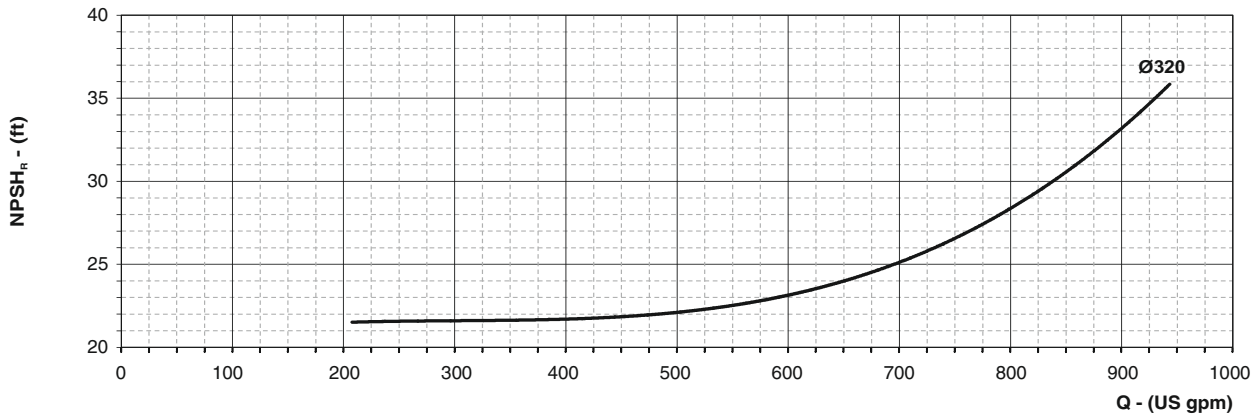
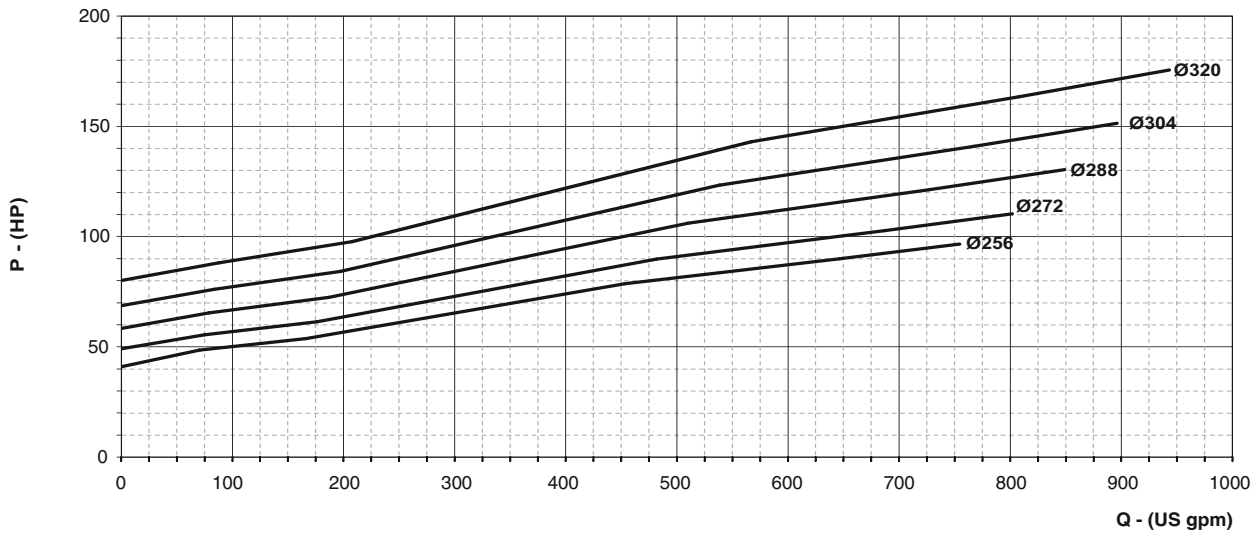
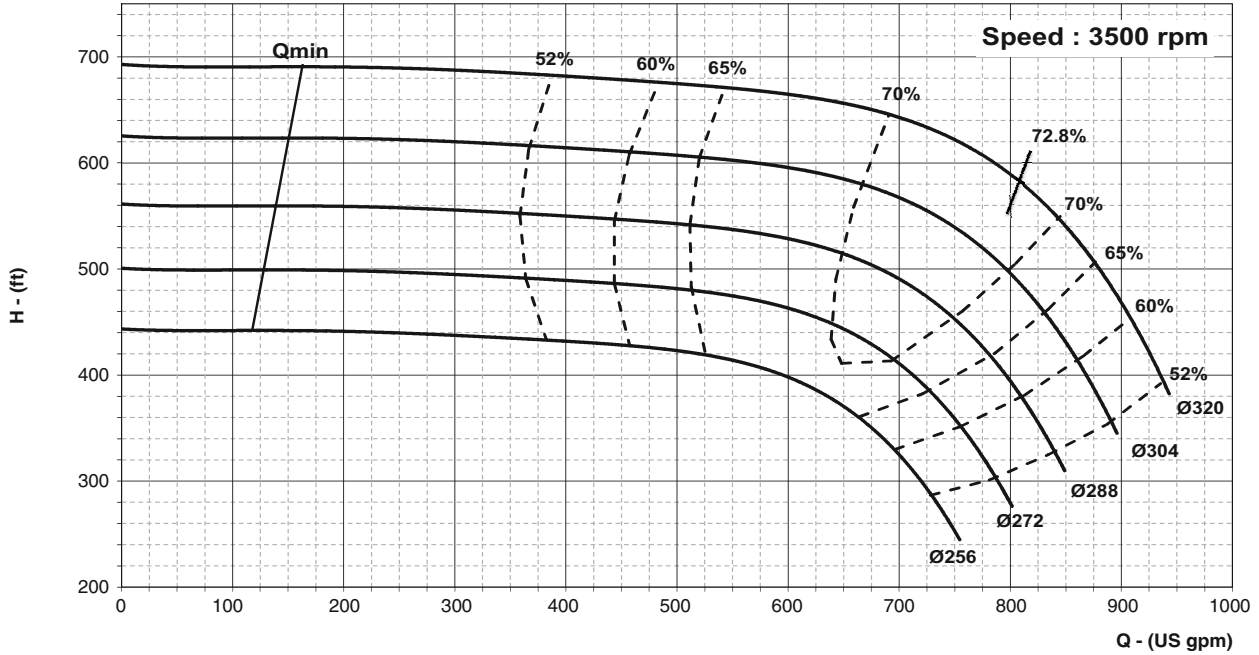




PERFORMANCE CURVE

Pump Model : ECW-65/315

Pump Size in mm : 80 x 65

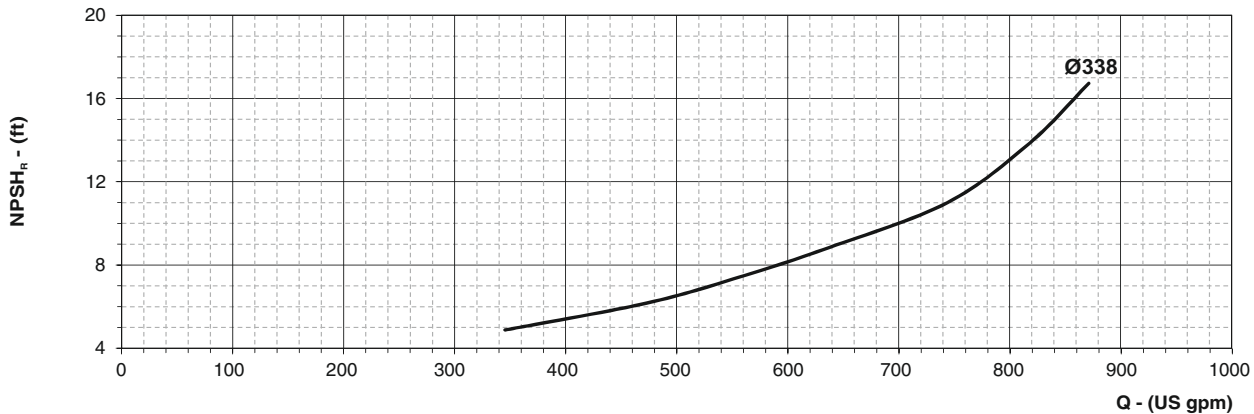
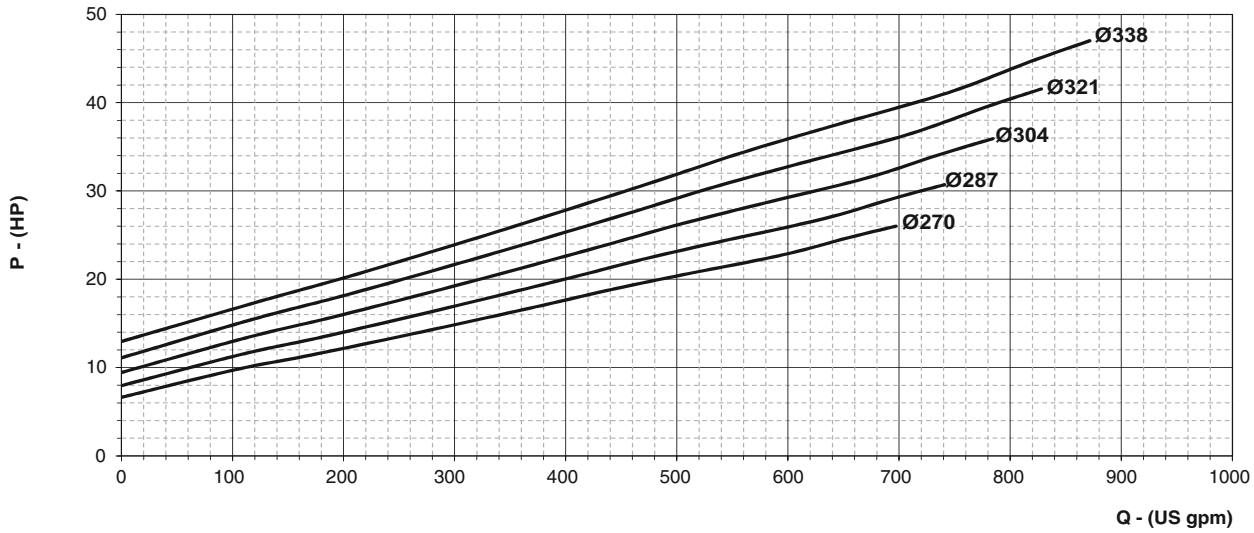
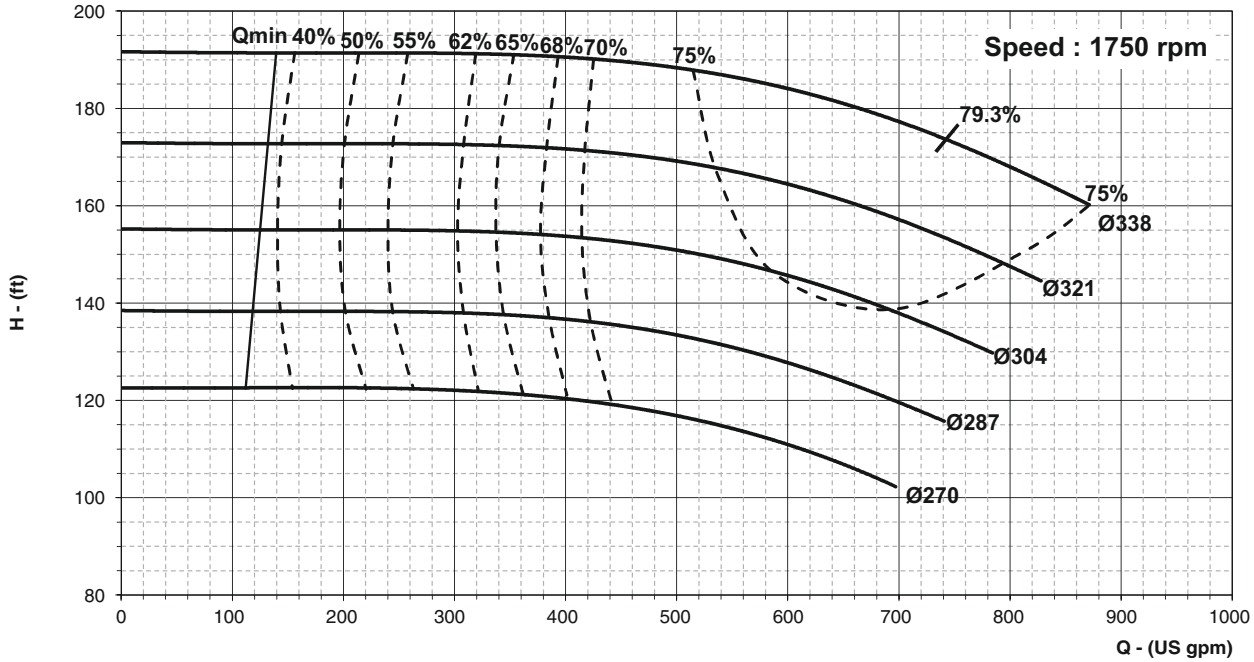




PERFORMANCE CURVE

Pump Model : **ECW-80/315**

Pump Size in mm : **100 x 80**

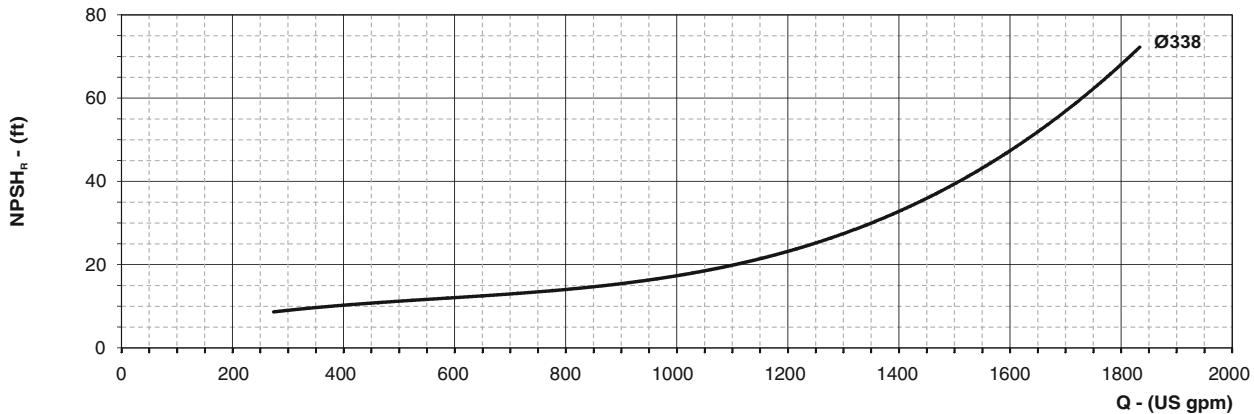
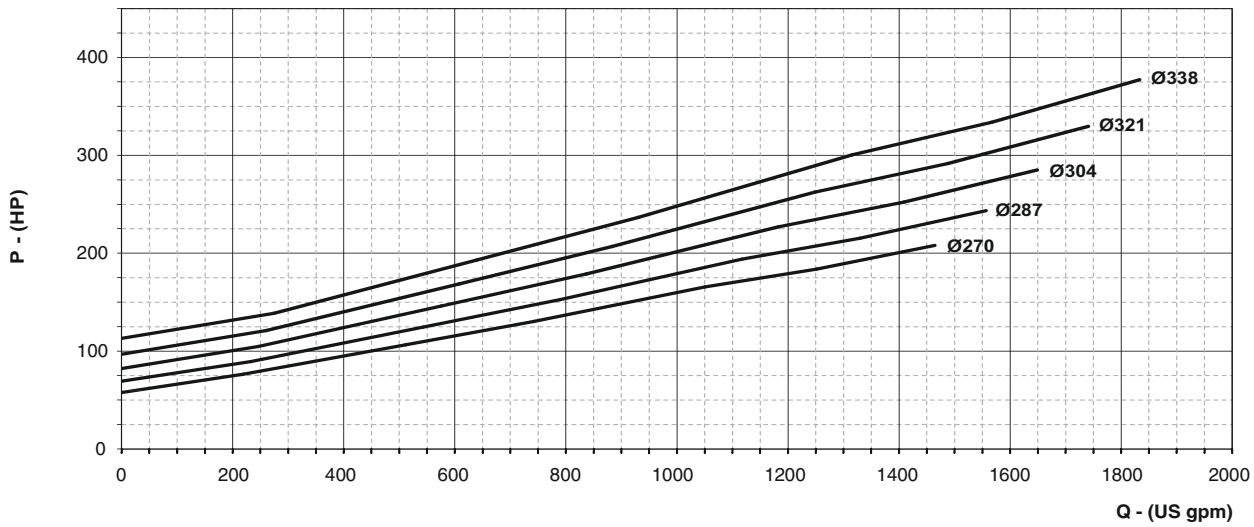
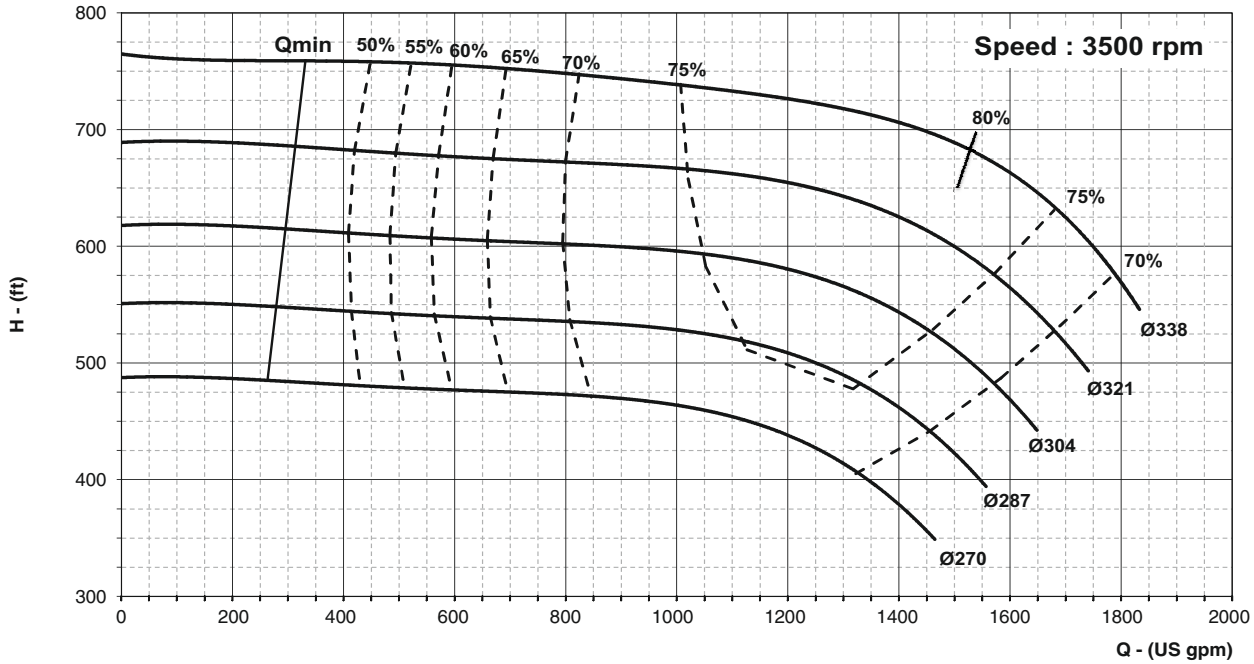




PERFORMANCE CURVE

Pump Model : ECW-80/315

Pump Size in mm : 100 x 80

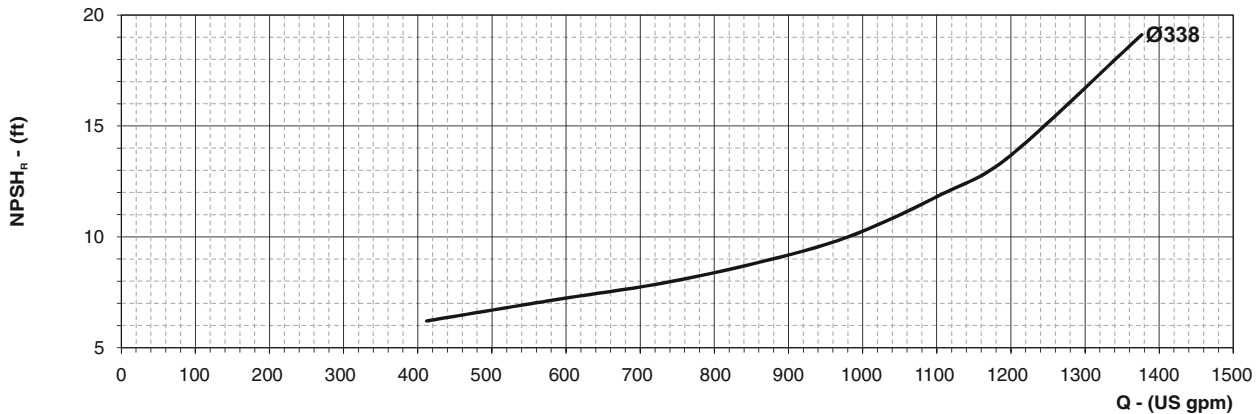
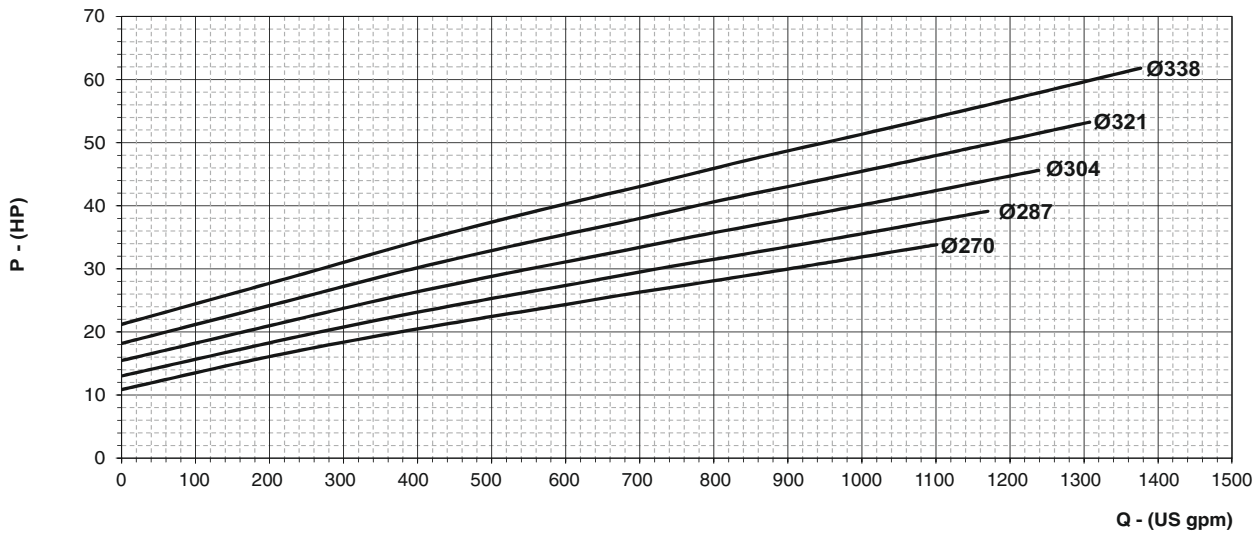
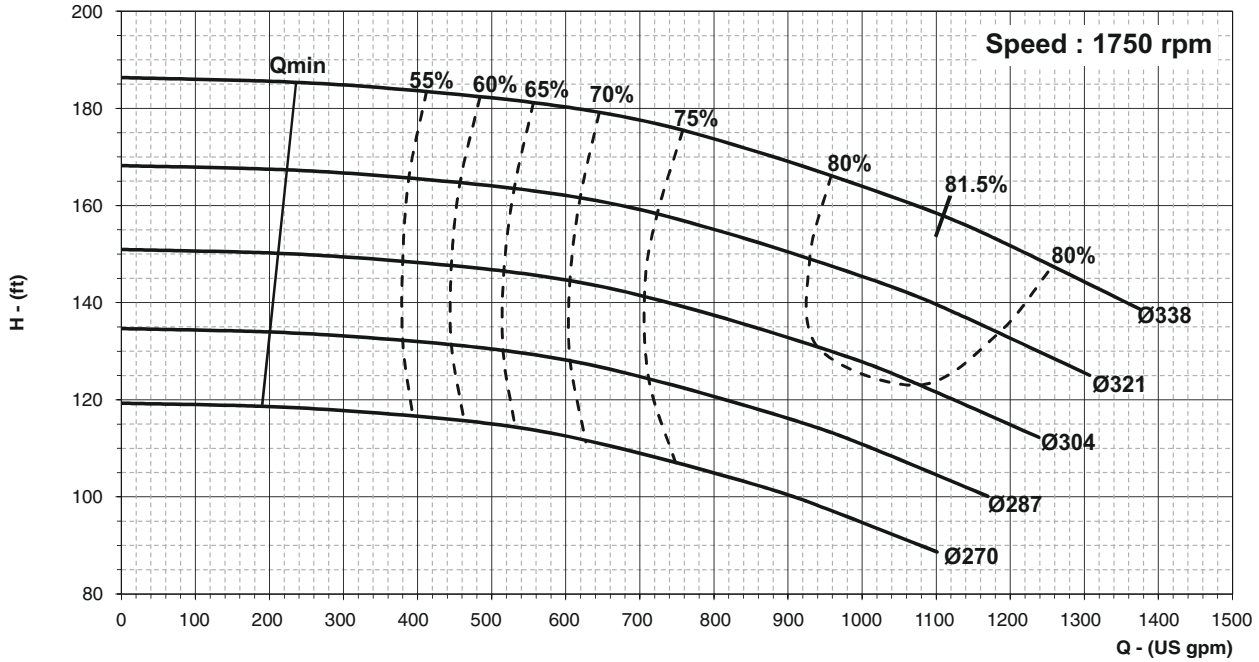




PERFORMANCE CURVE

Pump Model : **ECW-100/315**

Pump Size in mm : **125 x 100**

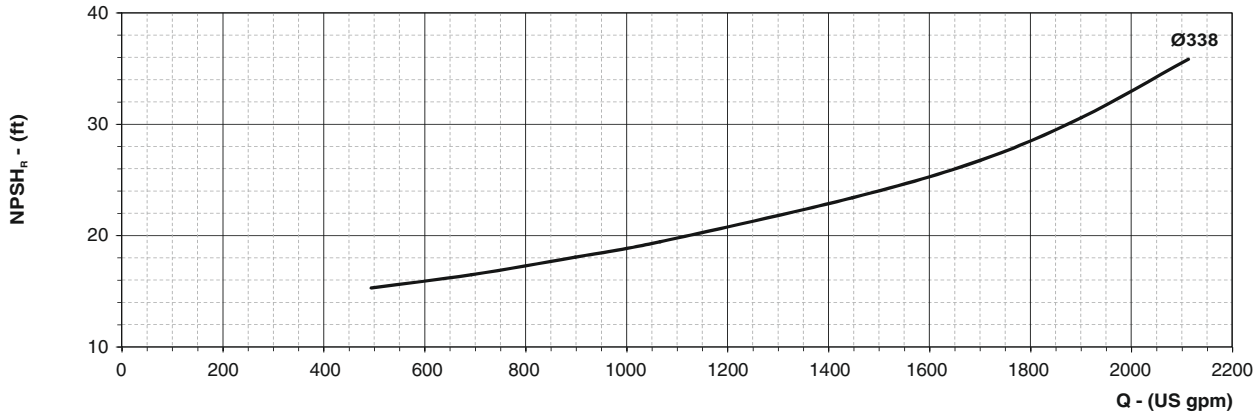
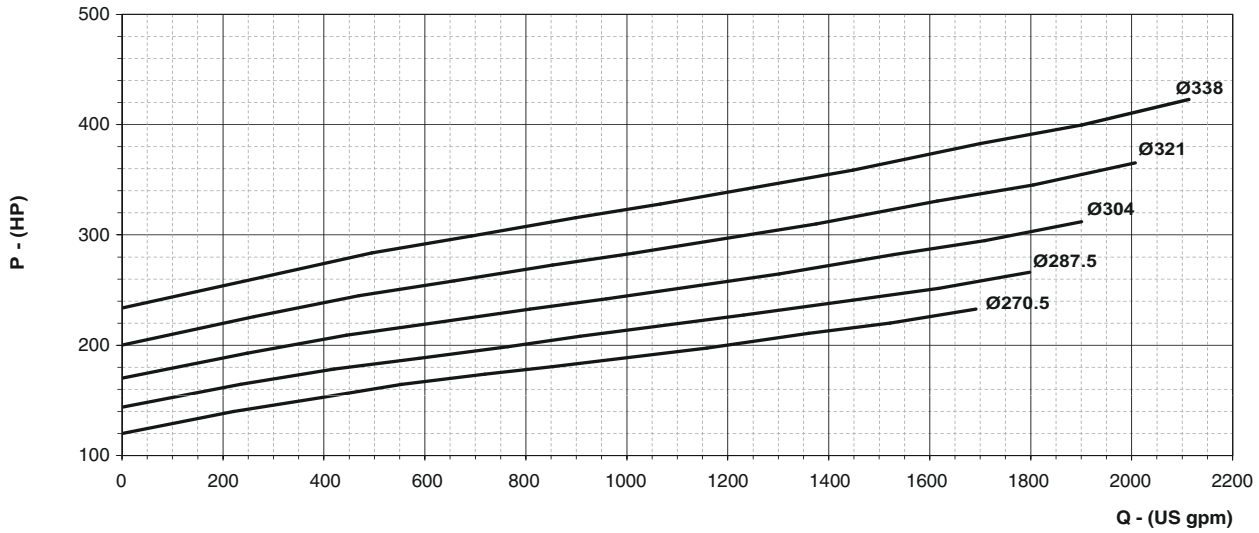
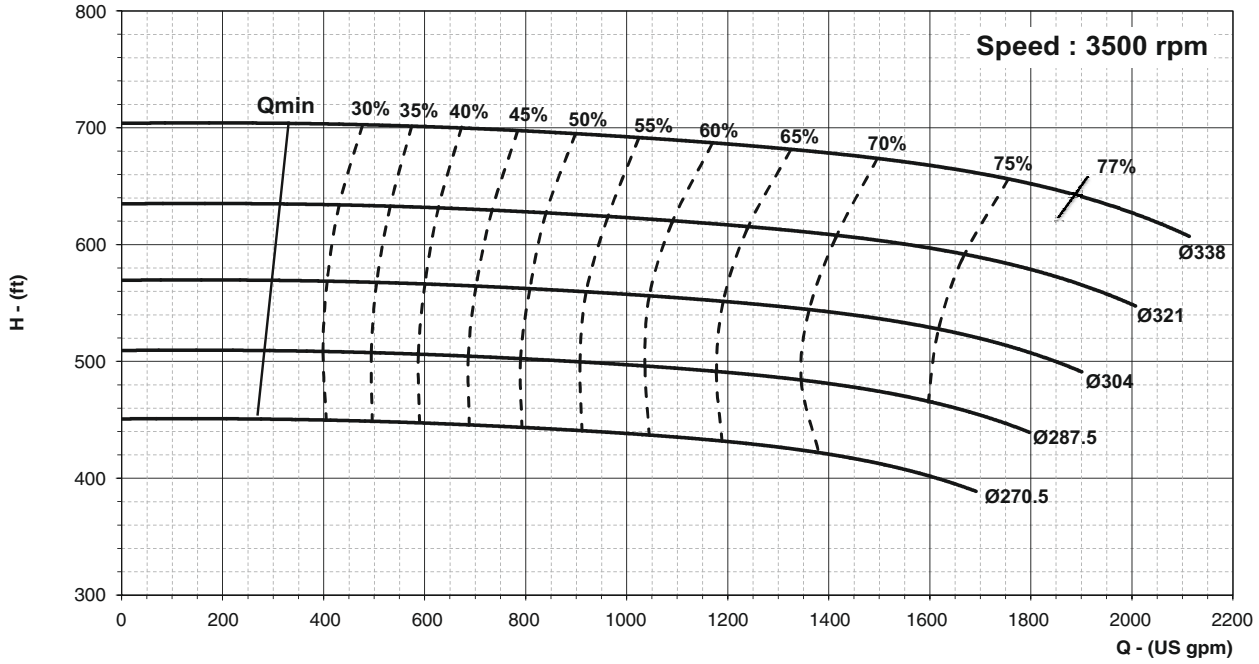




PERFORMANCE CURVE

Pump Model : ECW-100/315

Pump Size in mm : 125 x 100

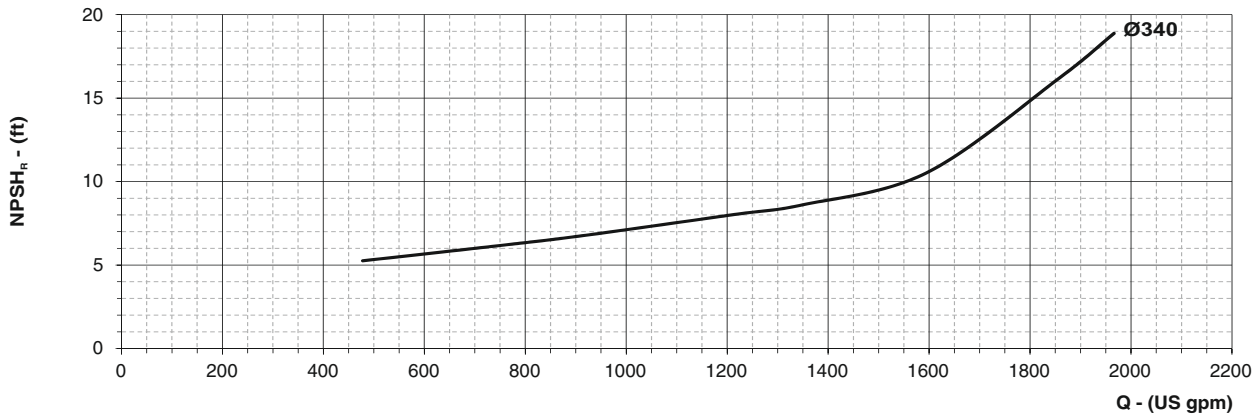
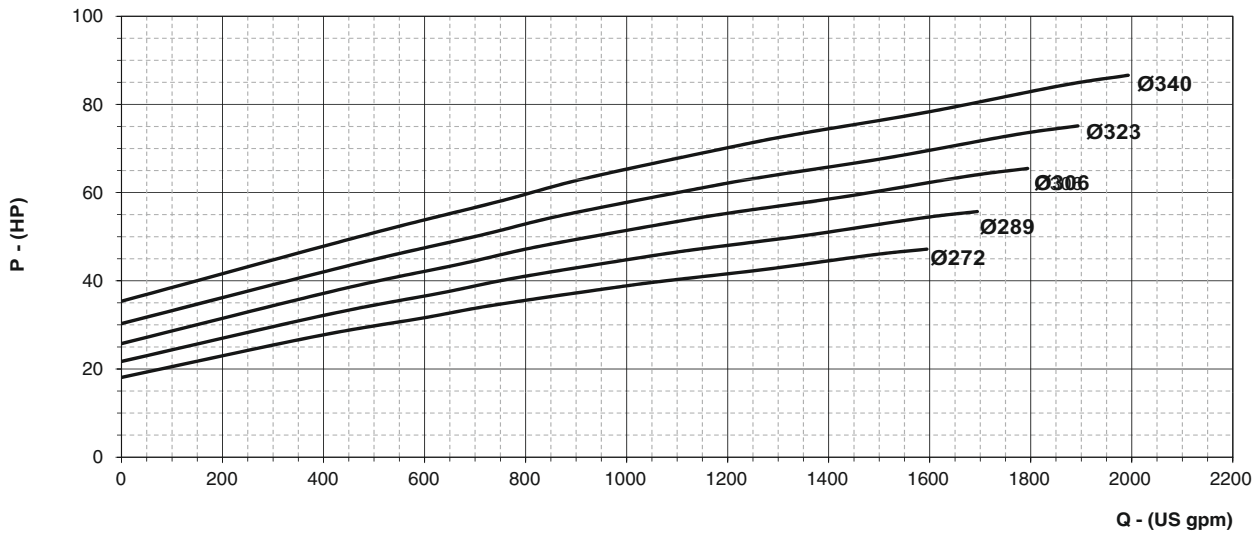
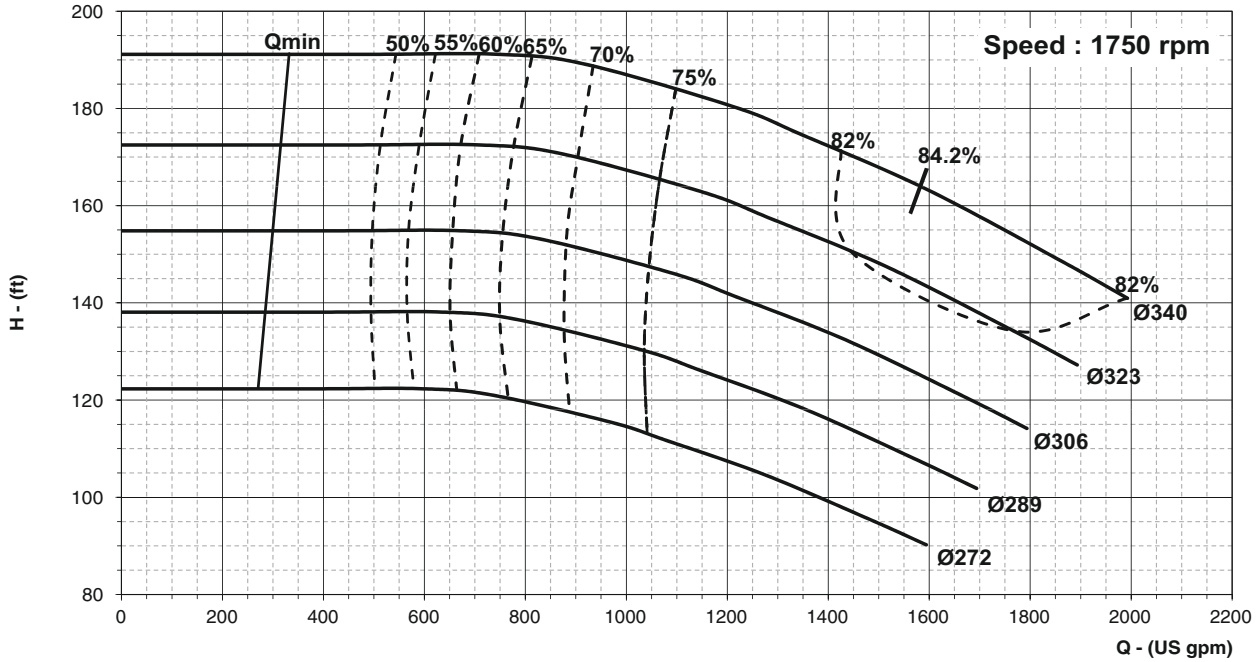




PERFORMANCE CURVE

Pump Model : **ECW-125/315**

Pump Size in mm : **150 x 125**

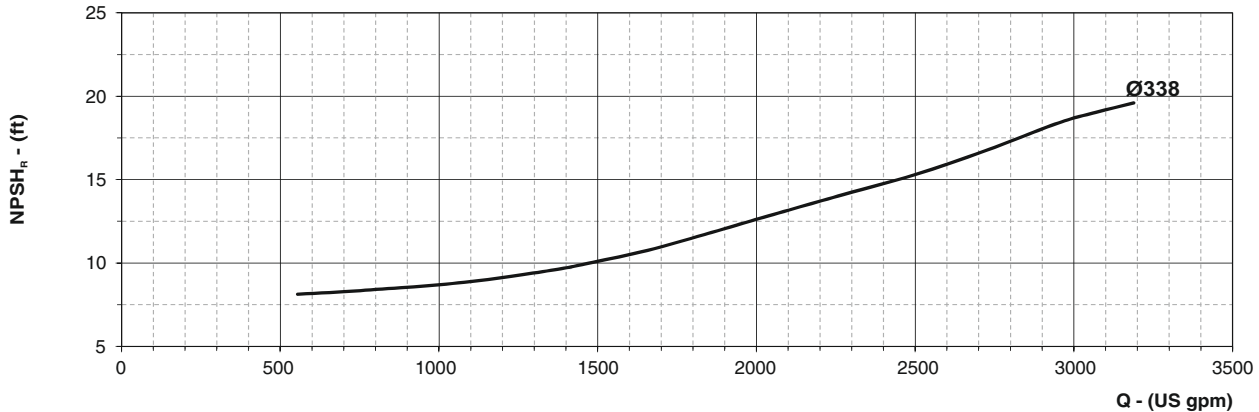
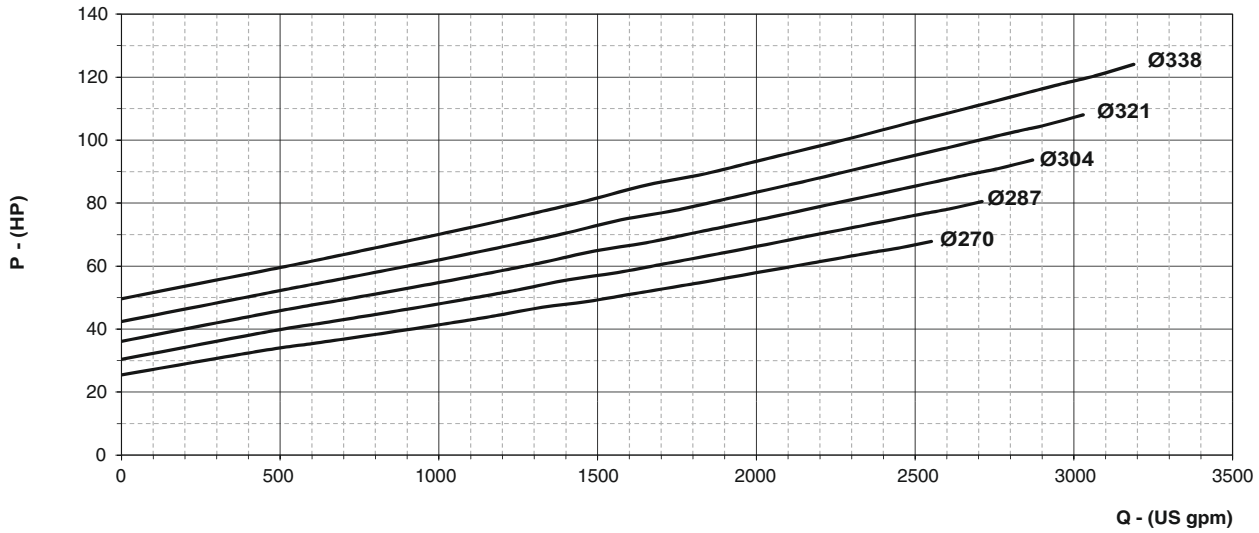
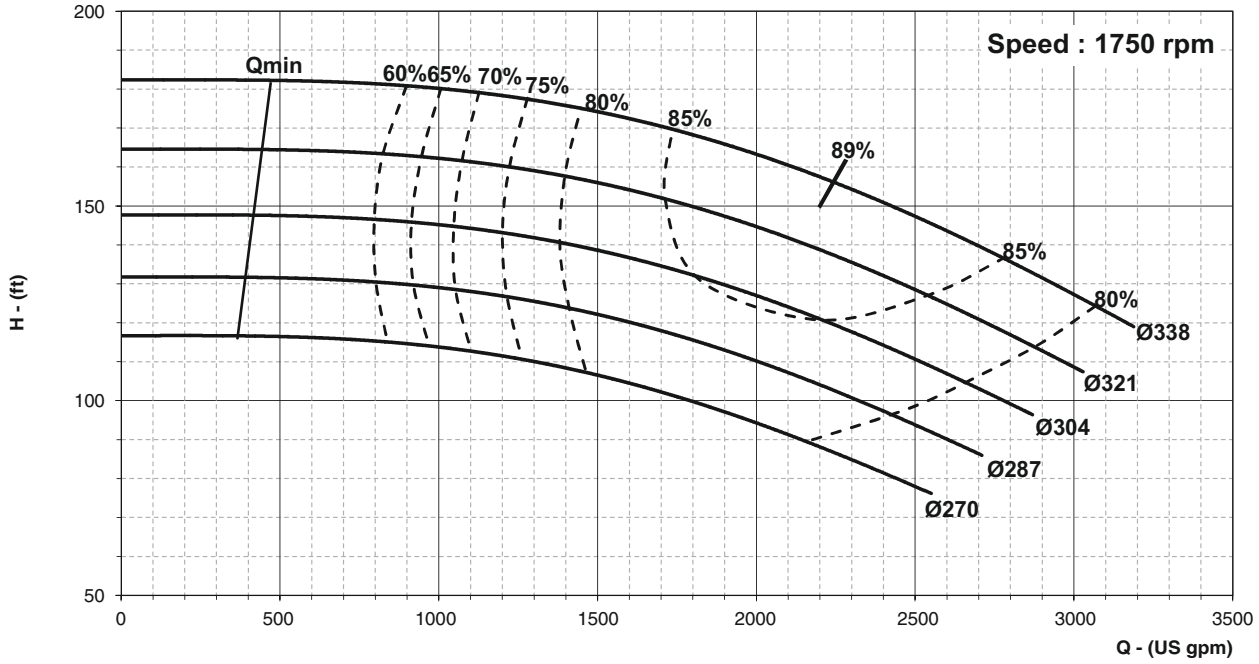




PERFORMANCE CURVE

Pump Model : ECW-150/315

Pump Size in mm : 200 x 150

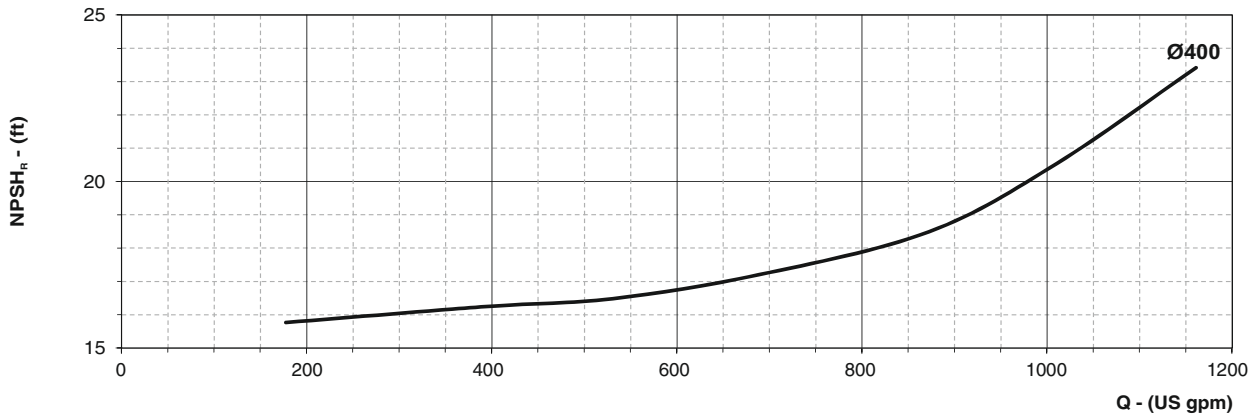
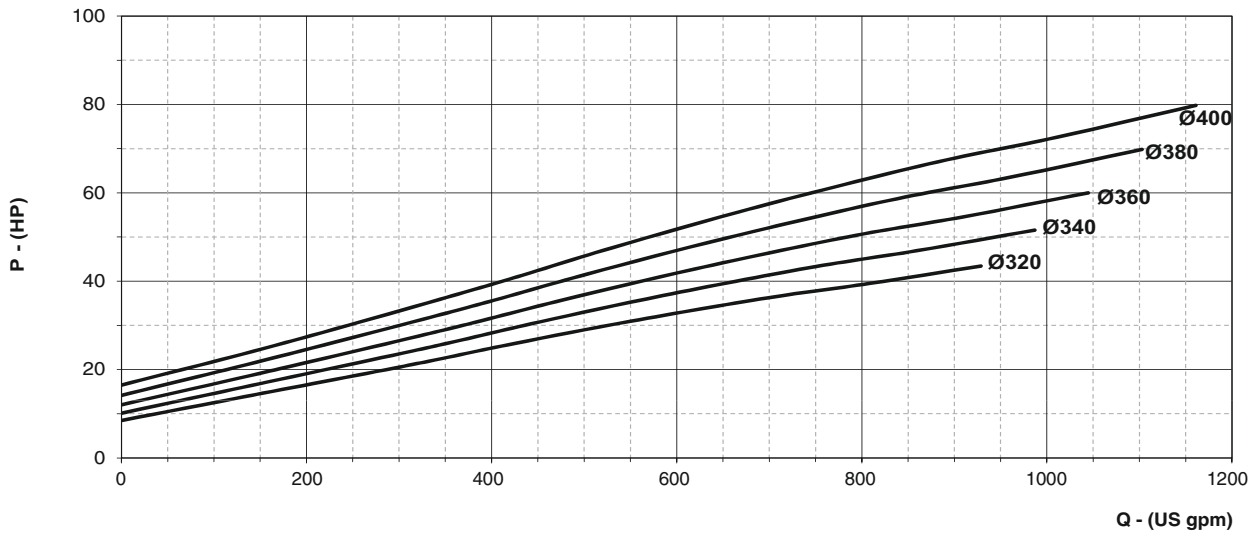
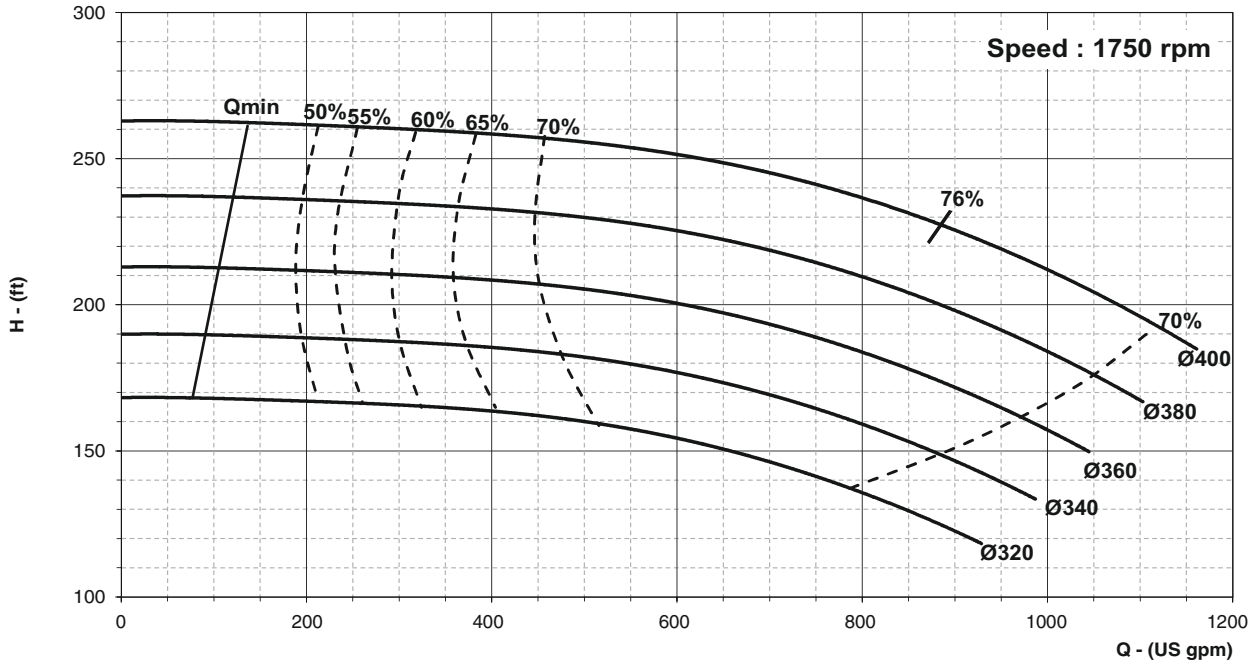




PERFORMANCE CURVE

Pump Model : **ECW-80/400**

Pump Size in mm : **100 x 80**

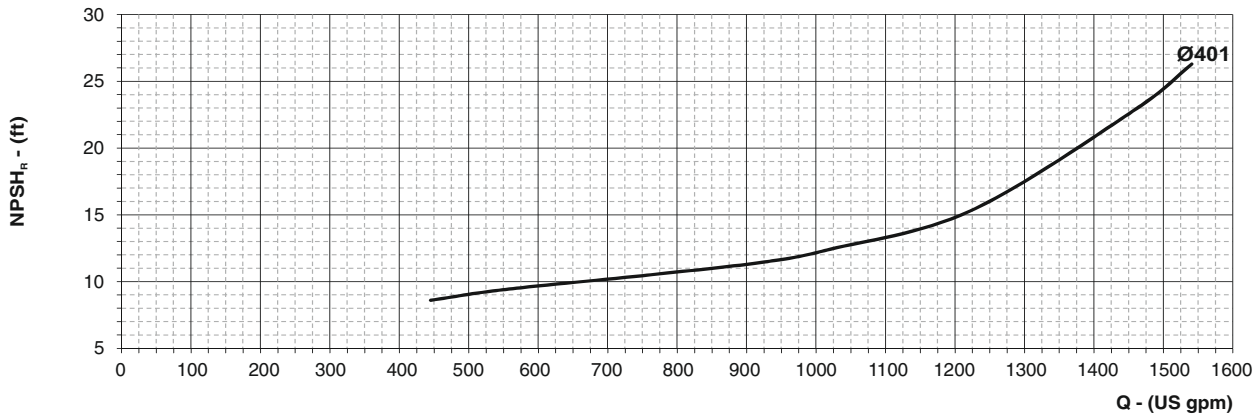
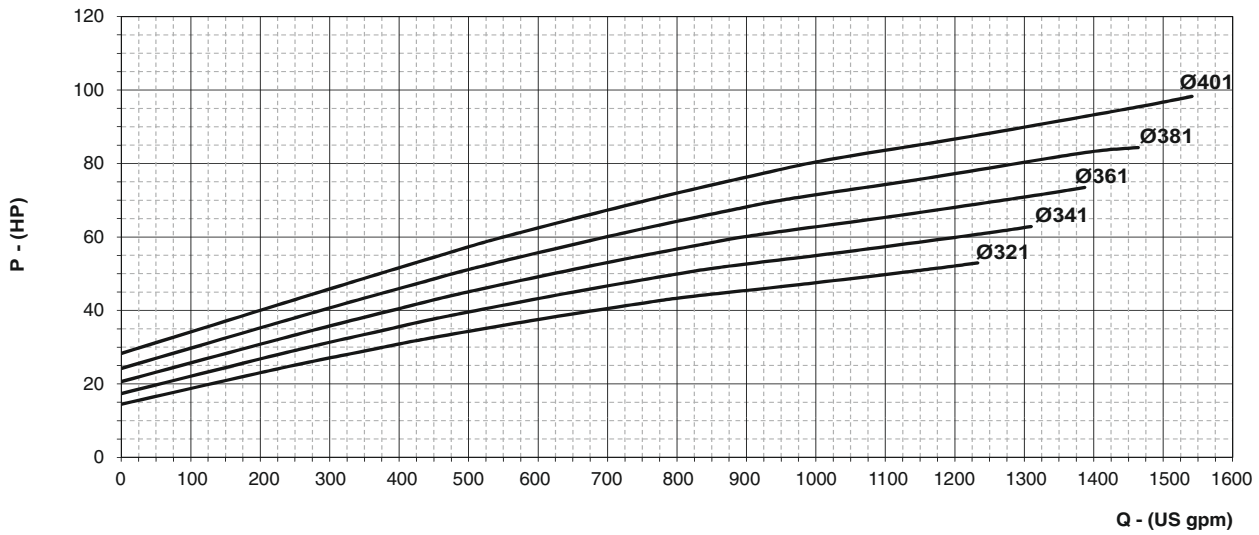
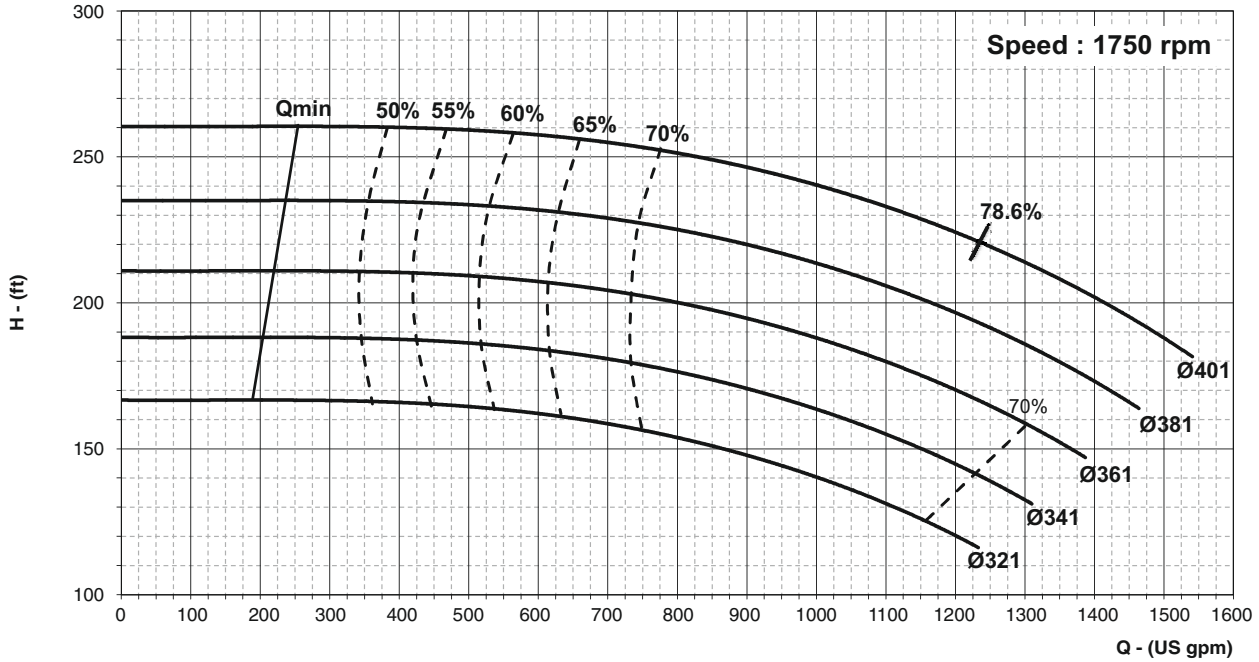




PERFORMANCE CURVE

Pump Model : ECW-100/400

Pump Size in mm : 125 x 100

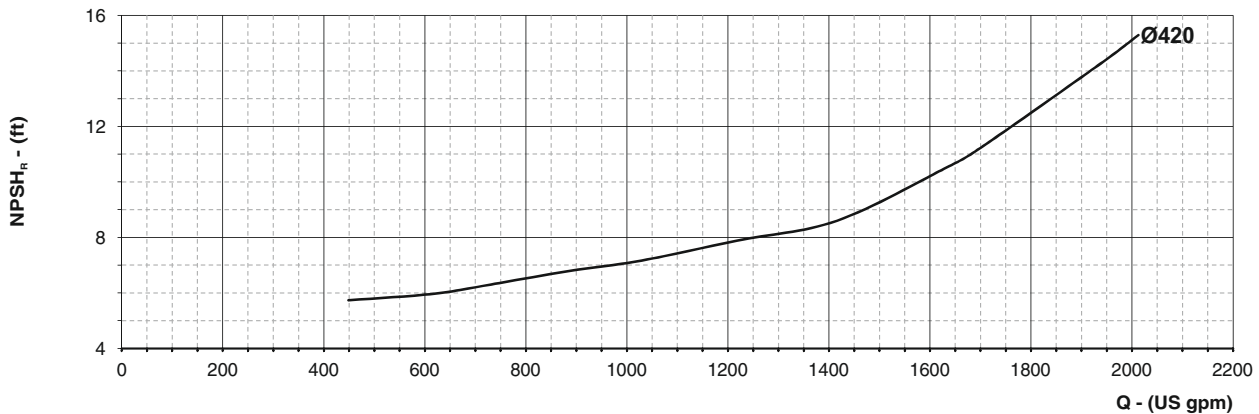
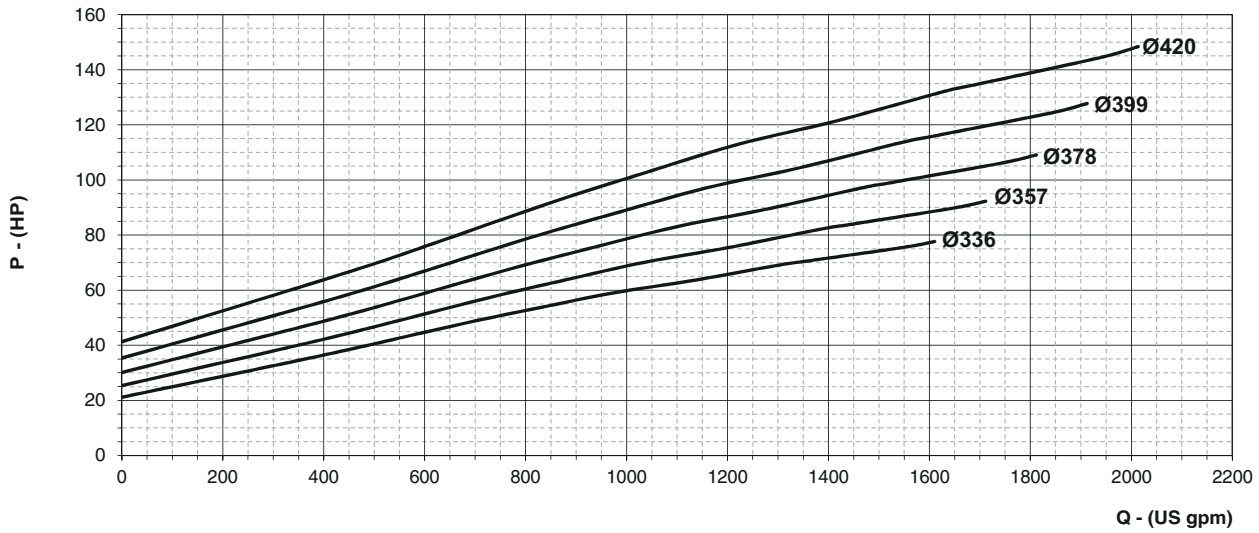
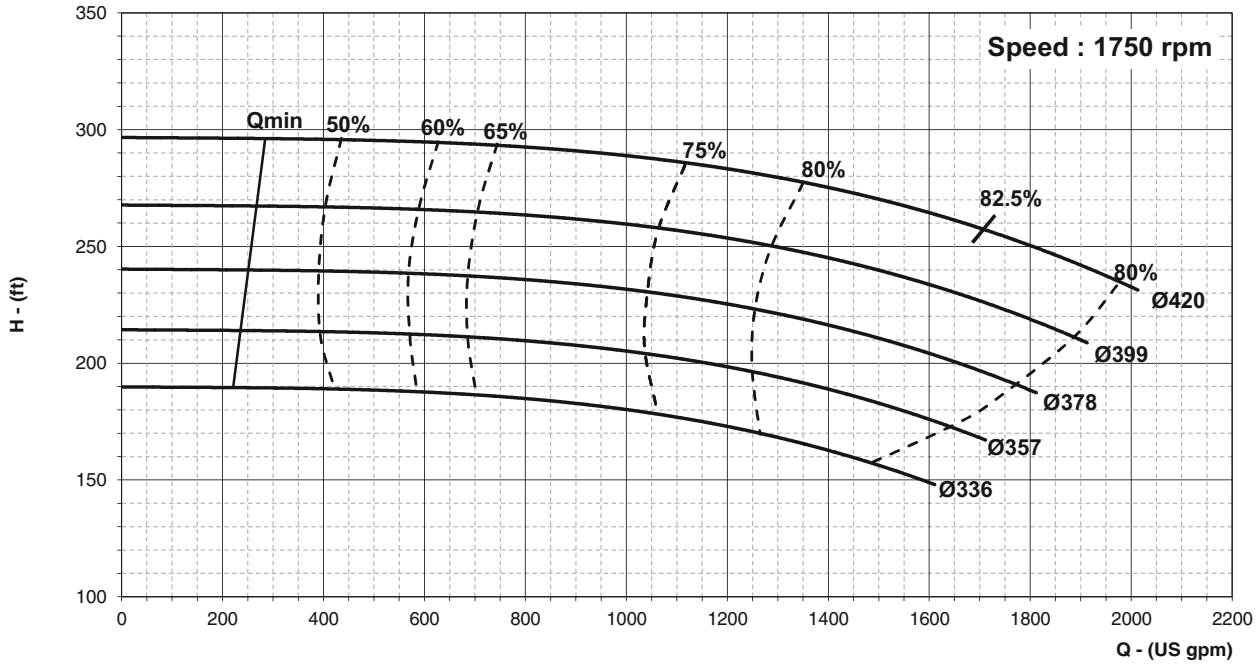




PERFORMANCE CURVE

Pump Model : **ECW-125/400**

Pump Size in mm : **150 x 125**

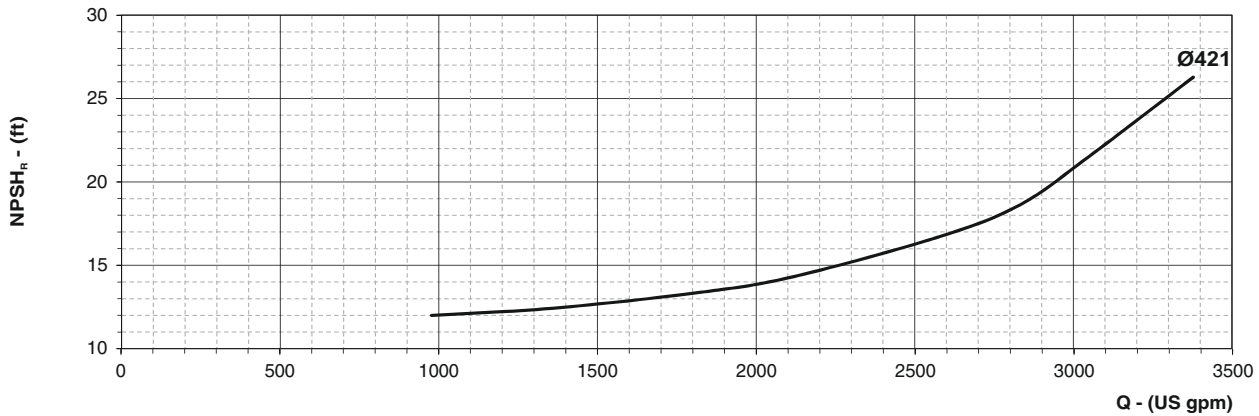
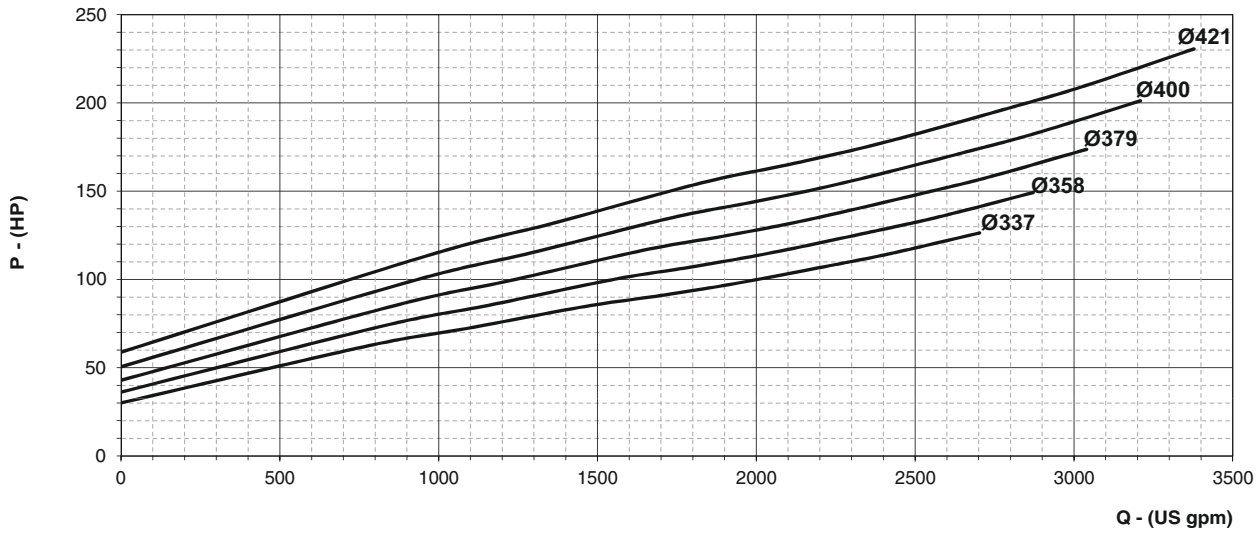
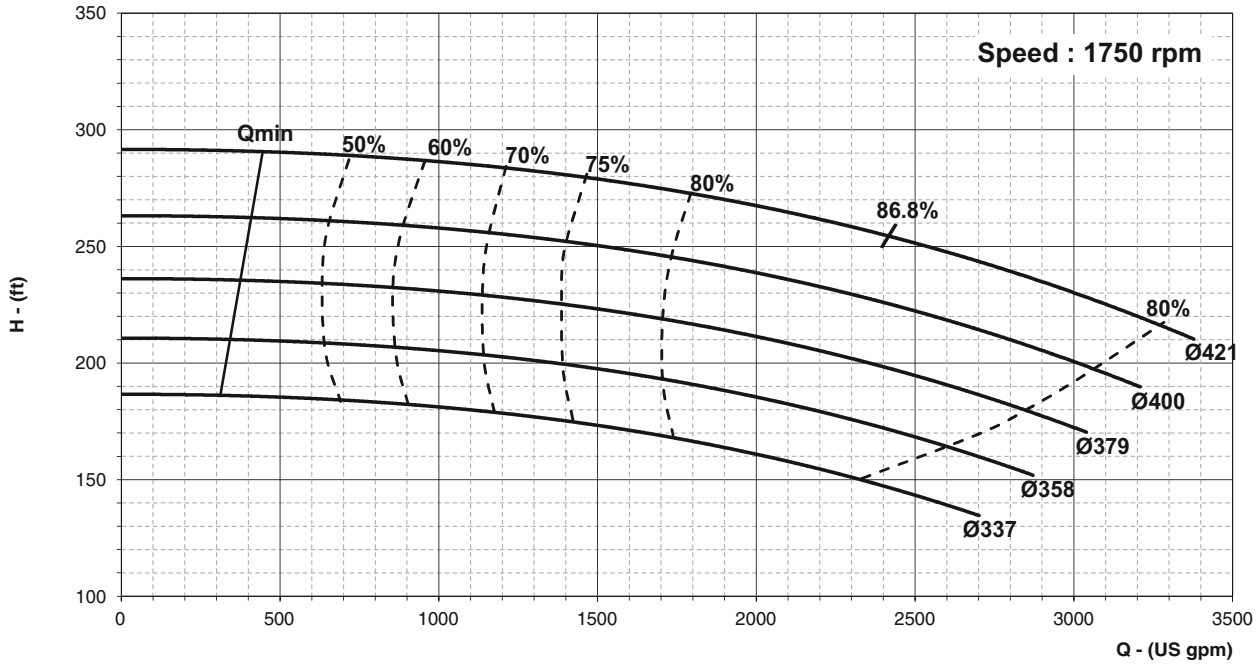




PERFORMANCE CURVE

Pump Model : ECW-150/400

Pump Size in mm : 200 x 150



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in the fitting of things that recognitions come
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